# TECHNICAL REPORT ON THE LA INDIA GOLD PROJECT, NICARAGUA, DECEMBER 2014

Prepared For Condor Gold Plc

**Report Prepared by** 



SRK Consulting (UK) Limited UK5963

SRK Consulting La India NI43-101 – Details

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TECHNICAL REPORT ON THE LA INDIA GOLD PROJECT, **Report Title** 

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## **Table of Contents**

1	EXECUTIVE SUMMARY	1
	1.1 Property Description	1
	1.2 Geology	2
	1.3 Exploration, Drilling and Sampling	2
	1.4 Mineral Resource Estimates	3
	1.5 MINERAI reserve	1
	1.6 Geotechncial Mine Design Criteria	2
	1.7 Mining	2
	1.8 Hydrology and Hydrogeology	2
	1.9 Metallurgical Testwork	3
	1.10 Process Design	4
	1.11 Waste Geochemistry	4
	1.12 Tailings Management	4
	1.13 Infrastructure	5
	1.14 Environmental and Social Management	5
	1.15 Economic Evaluation	5
	1.16 Other Relevant Data and Infomation	8
	1.17 Conclusions	9
	1.18 Recommendations	10
2	INTRODUCTION	11
3	RELIANCE ON OTHER EXPERTS	12
4	PROPERTY DESCRIPTION AND LOCATION	13
	4.1 Project Location	13
	4.2 Mineral Tenure	13
	4.3 Permits and Authorization	15
	4.4 Environmental Considerations	16
	4.5 Nicaraguan Mining Law	16
	4.5.1 Types of Mining Titles	16
	4.5.2 Reporting Requirements	17
	4.5.3 Royalties Payable	17
	4.5.4 Term	18
	4.5.5 Transfer and assignment	18
	4.5.6 Relations with landowners	18
	4.5.7 Environmental Issues	18
	4.5.8 Applicable legislation	18
5	ACCESSIBILITY, CLIMATE, LOCAL RESOURCES, INFRASTRUCTURE A	
	5.1 Accessibility	

	5.2	Climate	19
	5.3	Local Resources and Infrastructure	19
	5.4	Physiography	19
6	HIS	STORY	20
	6.1	Historical Mining Activities	20
	6.2	History of Exploration	22
	6.3	Previous Mineral Resource Estimates	24
	6.4	Previous Mining Studies	27
		6.4.1 Mining Studies Prior to 2013	27
		6.4.2 SRK 2013 PEA	28
7	GE	OLOGICAL SETTING AND MINERALISATION	29
	7.1	Regional Geology	29
	7.2	District Scale Geology	30
		7.2.1 Geological Setting	30
		7.2.2 Rock Types	
		7.2.3 Structural Geology	33
		7.2.4 Gold Mineralisation	35
		7.2.5 Vein Morphology	38
		7.2.6 Mineralisation	38
	7.3	Deposit Scale Geology	39
		7.3.1 La India	39
		7.3.2 America Mine	41
		7.3.3 Central Breccia	43
	7.4	Weathering	43
8	DE	POSIT TYPE	44
9	EX	PLORATION	44
_		Mapping	
		9.1.1 Historical Mapping	
		9.1.2 Condor Mapping	
	9.2	Geophysical Study	
		9.2.1 District-Scale Interpretation by Condor	
	9.3	Surface Trenching	
		Underground Sampling	
		SRK Comments	
10	DR	ILLING	50
- •		1 Summary	
		2 Approach	
		10.2.1Soviet-INMINE	
		10.2.2TVX	51

	10.2.3Triton	51
	10.2.4Gold-Ore	51
	10.2.5Condor	52
11	SAMPLE PREPARATION, ANALYSIS AND SECURITY	63
	11.1 Historical Preparation and Analysis	63
	11.2 Condor Approach	64
	11.2.1Sample Security and Custody	64
	11.2.2Sample Preparation and Analysis	65
	11.2.3Density Analysis	65
	11.3 SRK Comments	66
12	DATA VERIFICATION	66
	12.1 Routine Verification	66
	12.2 Hangingwall Vein Reinterpretations	67
	12.3 Historical Depletion	68
	12.4 Historical Quality Assurance and Quality Control (QAQC) Procedures	70
	12.5 QAQC for Condor 2013 Submissions to BSI Laboratories	71
	12.5.1Blanks	72
	12.6 Check Assaying	73
	12.6.1SRK Comments	74
	12.7 Verifications by SRK	74
	12.7.1Site Visits	74
	12.8 SRK Comments	81
13	MINERAL PROCESSING AND METALLURGICAL TESTING	82
14	MINERAL RESOURCE ESTIMATION	82
	14.1 Introduction	82
	14.2 Resource Estimation Procedures	
	14.3 Resource Database	
	14.4 Statistical Analysis – Raw Data	
	14.5 Deposit Modelling	
	14.5.1Introduction	84
	14.5.2Geological Wireframes	85
	14.5.3Mineralisation Wireframes	85
	14.5.4Mineralisation Model Coding	88
	14.5.5 Accounting for Mine Depletion	93
	14.6 Compositing	94
	14.7 Evaluation of Outliers/Statistical Analyses	95
	14.8 Geostatistical Analyses	97
	14.9 Block Model and Grade Estimation	100
	14.10 Final Kriging Parameters	101

	14.11 M	Model Validation and Sensitivity	105
	14.11.1	Sensitivity Analysis	105
	14.11.2	Block Model Validation	107
	14.12 M	Mineral Resource Classification	111
	14.13 M	/lineral Resource Statement	114
	14.13.1	Vein Thickness Variability	121
	14.13.2	Comparison to Previous Mineral Resource Estimates	121
	14.14 Ir	nterpretations and Conclusion	122
15	MINERAL	RESERVE ESTIMATE	124
16	MINING M	IETHODS	126
	16.1 Geotech	hnics	126
	16.2 Hydrolo	gy and Hydrogeology	128
	16.2.1H	lydrology and Surface Water Management	128
	16.2.2H	lydrogeology and Dewatering	130
	16.2.3S	Site Wide Water Balance	133
	16.3 Mining .		134
	16.3.1 lr	ntroduction	134
	16.3.2M	fining Model	134
	16.3.3P	Pit Optimisation	134
	16.3.4N	/line Layout	136
	16.3.5P	Pit Phasing and Mine Design	137
	16.3.6L	ife of Mine Plan	139
	16.3.7M	Nining Equipment and Operations	141
	16.3.8M	lining Labour Requirements	141
17	RECOVER	RY METHODS	142
	17.1 Mineral	Processing	142
	17.2 Process	sing Waste	145
18	PROJECT	INFRASTRUCTURE	147
	18.1 Introduc	ction	147
	18.2 Plant Si	ite and Associated Infrastructure	147
	18.2.1M	/line Maintenance Area	147
	18.2.2A	Accommodation	148
	18.2.3E	xplosives Storage	148
	18.2.4P	Power Supply	148
	18.2.5R	Regional Infrastructure	149
19	MARKET	STUDIES AND CONTRACTS	150
20	ENVIRON	MENTAL STUDIES, PERMITTING AND SOCIAL	OR COMMUNITY
_•			
	20.1 Environ	mental and Social Setting	150

	20.2 Status of Primary Approvals	151
	20.3 Environmental and Social Management	151
	20.4 Stakeholder Engagement	151
	20.5 Technical Matters	152
	20.6 Closure Planning	153
	20.7 Summary of Environmental and Social Risks	153
21	CAPITAL AND OPERATING COSTS	154
	21.1 Operating Costs	154
	21.1.1Mining	154
	21.1.2Mineral Processing	159
	21.1.3Mineral Processing Waste	160
	21.2 Capital Costs	160
	21.2.1 Mining Capital Cost Estimate	160
	21.2.2Processing Plant	162
	21.2.3Site Infrastructure	163
	21.2.4Tailings Storage Facility	163
	21.2.5Land Acquisition/Resettlement	164
	21.2.6Closure	164
	21.2.7Owner's Cost	164
	21.2.8Contingency	164
	21.2.9Summary	165
22	ECONOMIC ANALYSIS	165
	22.1 Introduction	165
	22.2 Financial Assumptions	165
	22.2.1Refinery Terms	166
	22.2.2Royalty	166
	22.2.3Working Capital	166
	22.2.4Deprecation	166
	22.2.5Taxation	167
	22.2.6Macro-economics	167
	22.2.7Commodity Prices	167
	22.3 Technical and Economic Summary and Results	168
	22.3.1Technical Assumptions	168
	22.3.2Capital Expenditure	168
	22.3.3Operating Costs	168
	22.3.4Results Cash Flow Analysis	169
	22.3.5Sensitivity Analysis	170
	22.4 Conclusions	171
23	ADJACENT PROPERTIES	172

24	OTHER RELEVANT DATA AND INFORMATION	172
	24.1 Introduction	172
	24.2 Expansion Scenario A	173
	24.2.1 Introduction	173
	24.2.2Mining	173
	24.2.3Hydrology and Hydrogeology	177
	24.2.4Recovery Methods	179
	24.2.5Infrastructure	180
	24.2.6Environmental Studies, Permitting and Social or Community Impact	180
	24.2.7Expansion Scenario A Summary	183
	24.3 Expansion Scenario B	184
	24.3.1Introduction	184
	24.3.2Mining	184
	24.3.3Hydrology and Hydrogeology	198
	24.3.4Recovery Methods	199
	24.3.5Infrastructure	199
	24.3.6Environmental Studies, Permitting and Social or Community Impact	200
	24.3.7Expansion Scenario B Summary	200
25	INTERPRETATION AND CONCLUSIONS	201
	25.1 Risks	202
	25.2 Opportunities	203
26	RECOMMENDATIONS	204
27	REFERENCES	205

### **List of Tables**

Table 1-1:	Mineral Resource Estimate, dated 30 September 2014	
Table 1-2:	Mineral Reserve Estimate, dated 1 November 2014	
Table 1-3:	Summary of Infrastructure	5
Table 1-4:	Key Technical, Operational and Financial Parameters	6
Table 1-5:	Capital Costs	6
Table 1-6:	Sustaining and Deferred Capital Costs	7
Table 1-7:	Life of Mine Operating Unit Cost	
Table 1-8:	Operating Cash Costs and All-In Sustaining Cash Costs as Defined by The World G	
	Council US\$ Per Oz Gold Produced	
Table 1-9:	PFS Economic Sensitivity	
Table 4-1:	Concession Details for the La India Project	
Table 4-2:	Environmental Permits	
Table 4-3:	Surface tax payments due per hectare per year on exploration concessions Nicaragua	s in
Table 6-1:	Summary of monthly production records and estimated production from the historic India mill between 1938 and 1956*.	c La
Table 6-2:	SRK CIM Compliant Mineral Resource Statement as at 7 November 2013 for the India Project	
Table 6-3:	Summary of La India Project Mineral Resource per Vein Set, dated 7 November 2	013
Table 6-4:	Summary of La India Project, dated 7 November 2013	
Table 6-5:	Key Production Statistics for 2013 PEA	
Table 6-6:	Summary of Key Results from Financial Model 2013 PEA	29
Table 7-1:	Summary of Major Rocktypes at La India	31
Table 9-1:	Summary of trenching completed by Condor during 2014 exploration campaign	48
Table 10-1:	Summary of Drilling Statistics per Company and Deposit (September 2014)*	50
Table 12-1:	Summary of Analytical Quality Control Data (for Drilling Samples) Produced by Company for the Project	
Table 12-2:	Summary of Analytical Quality Control Data (for Trench Samples) Produced by Company for the Project	the
Table 12-3:	Summary of Certified Reference Material Produced by Geostats and submitted by Company in sample submissions	72
Table 12-4:	Analysis of gold assays versus assigned CRM values for 2013 Submissions	72
Table 12-5:	Summary statistics of BSI versus ALS duplicate assays	73
Table 14-1:	List of Numeric Codes used within Datamine to define Estimation Zones;	
Table 14-2:	Analysis of Mean Gold Grades per Vein before and After Grade Capping; Novem 2013*	nber
Table 14-3:	Analysis of Mean Silver Grades per Vein before and After Grade Capping; Novem 2013*	nber 97
Table 14-4:	Summary of semi-variogram parameters (November 2013)	99
Table 14-5:	Details of Block Model Dimensions (June 2014)	100
Table 14-6:	Summary of block model fields used for flagging different geological properties	101
Table 14-7:	Summary of Datamine Field Names for Estimation Parameters	
Table 14-8:	Summary of Final (Datamine) Kriging Parameters for the La India Project	
Table 14-9:	Summary of Final (Isatis) Kriging Parameters for the La India Project	
Table 14-10:	QKNA Number of Samples for the La India Project; La India (Main) HGC Dom KZONE 130 (November 2013)	ain,
Table 14-11:	Summary Block Statistics for Ordinary Kriging and Inverse Distance Weigh Estimation Methods at La India for gold*	ting
Table 14-12:	Summary of key assumptions for Conceptual Open Pit Optimisation (Whittle)	115
Table 14-13:	SRK CIM Compliant Mineral Resource Statement as at 30 September 2014 for the India Project	
Table 14-14:	Summary of La India Project Mineral Resource per Vein Set, dated 30 September 2 (notes as per Table 13-15)	
Table 14-15:	Summary of La India Project, dated 30 September 2014	
Table 14-16:	Block Model Quantities and Grade Estimates*, La India Open Pit at various cu	t-off
	O14400	110

Table 14-17:	Block Model Quantities and Grade Estimates*, La India Underground at various	
Table 14-18:	GradesBlock Model Quantities and Grade Estimates*, America Open Pit at various	118
1 abie 14-16.	GradesGrades and Grade Estimates, America Open Fit at various	
Table 14-19:	Block Model Quantities and Grade Estimates*, America Underground at various Grades	cut-off
Table 14-20:	Block Model Quantities and Grade Estimates*, Central Breccia Open Pit at vario off Grades	ous cut-
Table 14-21:	Indicated Block Model Quantities and Grade Estimates*, La India Undergrouvariable accumulated gold grades	und for
Table 14-22:	Inferred Block Model Quantities and Grade Estimates*, La India Undergrou variable accumulated gold grades	und for
Table 14-23:	Indicated Block Model Quantities and Grade Estimates*, America Undergrouvariable accumulated gold grades	und for
Table 14-24:	Inferred Block Model Quantities and Grade Estimates*, America Undergrouvariable accumulated gold grades	und for
Table 14-25:	Summary of Average True Thickness per Vein on the La India Project (Novembe	r 2013)
Table 15-1:	Mineral Reserve Estimate	
Table 16-1:	Updated Recommended Pit Slopes Design	
Table 16-2:	Engineering Pit Stability Analyses	
Table 16-3:	La India Pit Optimisation Parameters	
Table 16-4:	PFS – Open Pit Design Criteria	
Table 16-5:	PFS - Pit Design Cutback Quantities and Grade	
Table 16-6:	PFS – Life of Mine Plan Physicals	
Table 16-7:	PFS – Mill Feed Schedule	
Table 16-8:	Pre-Feasibility Study - Mining Fleet Estimate	
Table 16-9:	Pre-Feasibility Study - Blasting Parameters	
Table 17-1:	Preliminary Design Criteria for the La India Gold Project	
Table 17-1:	Summary of Infrastructure	
Table 21-1:	Mine Equipment Description	
Table 21-2:	Salary Rates	
Table 21-3:	PFS Contractor Mining Unit Rates	
Table 21-4:	PFS Average Mining Operating Unit Costs per tonne mined	
Table 21-5:	PFS Mining Operating Cost Estimate	
Table 21-6:	Owner's Mine Equipment Capital Unit Costs	
Table 21-7:	Contractor Mobilisation and Demobilisation Fees	
Table 21-8:	PFS Base Mining Capital Cost Estimate	161
Table 21-9:	PFS Capital Cost Estimate Summary (US\$, 2Q14, +/-25%)	162
Table 21-10:	PFS Capital Cost Summary Infrastructure	163
Table 21-11:	Capital Cost Summary Tailings Storage Facility	164
Table 21-12:	Land Acquisition and Resettlement Costs	164
Table 21-13:	Summary PFS Capital Expenditure	
Table 22-1:	Straight-Line Deprecation Rates	167
Table 22-2:	Consensus Market Forecast Commodity Prices	
Table 22-3:	Summary PFS Capital Expenditure	
Table 22-4:	PFS LoM Unit Operating Costs per Tonne	169
Table 22-5:	PFS LoM Cash Costs Reported in Line with the World Gold Council Guidance	
	'	
Table 22-6:	PFS TEM Outputs	
Table 22-7:	PFS NPV and IRR Results at range of Discount Rates	
Table 22-8:	PFS Project NPV and IRR at a Range of Discount Rates and Gold Prices <sup>1)</sup>	
Table 22-9:	PFSProject NPV Sensitivity to Mining Cost	171
Table 24-1:	Expansion Scenario A and B Summary Technical Parameters	
Table 24-1:	Expansion Scenario A - Pit Optimisation Parameters	
Table 24-2:	Expansion Scenario A – Tonnage and Grade by Deposit	
Table 24-3.	Changes to environmental and social risks for Expansion Scenario A	
Table 24-5:	Average Rock Mass Rating	
Table 24-6:	Fixed Inputs for UBC Method	
Table 24-7:	Results of UBC Method	190

Table 24-8:	Sensitivity of Cut-Off Grade Calculations – La India	
Table 24-9:	Sensitivity of Cut-Off Grade Calculations – America	
Table 24-10:	Input Parameters Used for DSO Optimisation	
Table 24-11:	Results of Underground Stope Optimisation Expressed in In-Situ Terms	
Table 24-12:	Results of Underground Stope Optimisation Expressed as ROM	
Table 24-13:	Multipliers Proposed by Tatman's Formula	
Table 24-14:	Tatman's Formula Calculations	
Table 24-15:	Maximum Production Rate for Each Mine	
Table 24-16:	Expansion Scenario B – Tonnage and Grade by Deposit	197
List of Fi	igures	
Figure 4-1:	Project Location (Source: Condor)	13
Figure 4-2:	Location of La India Project, comprising 9 concessions	14
Figure 7-1:	Geological map of the La India deposit (source: Carlos Pullinger, Condor) Sep 2012	
Figure 7-2:	Field Outcrop Photographs of Major Rocktypes at La India,	
Figure 7-3:	Interpretation of brittle structures and lineaments in the core mineralised are India over topography image	ea at La
Figure 7-4:	Close-up of part of La India Vein showing fault brecciated and re-sealed early en	
Figure 7-5:	vein (bottom) in contact with later banded quartz vein (top) (Source: Condor)  Mineralisation Types	36
Figure 7-6:	Type 2 Gold Mineralised Breccia of the La India-California vein (Source: Condo	
· ·	2012)	38
Figure 7-7:	Cross-section through La India 800 section in the Central zone (Source: Condo	
Figure 7-8:	Cross-section through the intersection of the Constancia Vein with the A	40 merica-
rigaro 7 o.	Escondido flexure with the Constancia Vein(s) on the 500 Section (Source:	
	2014)	
Figure 9-1:	Exploration targets shown overlying radiometric potassium: thorium backgrour potassium ratio coloured in blue): Source Condor 2014	nd (high
Figure 9-2:	Example long section showing underground grade control data (Agua (	
J	workings) (Supplied by Condor)	
Figure 10-1:	Location of the 2013 exploration campaign drilling shown in Blue	55
Figure 10-2:	Cross section (Section Line - 850) through the La India-California veins showin drilled to the SW, confirming the width of ore zones; blue = 2013 campaign	
	(Source: SRK)	
Figure 10-3:	Plan showing drilling directions at America-Constancia-Escondido veins showing	
	drilled SW along the America and to the west on Escondido; blue = 2013 ca drilling (Source: SRK)	
Figure 10-4:	Core Storage Facility at the La India Project Site (June 2012)	59
Figure 10-5:	Core Laydown Facility at the La India Project Site (June 2012)	
Figure 10-6:	Histogram of Core Recovery for all samples (left) and in samples with gold gr	
	excess of 0.5 g/t Au (right); September 2013	
Figure 10-7:	Analysis of gold grades versus sample recovery at La India – California	61
Figure 12-1:	Long section at La India showing intersection of high-grade core versus depleti	ion70
Figure 12-2:	Scatter Plot and Hard analysis to show Check Assay Samples Analysed at BSI and ALS Vancouver	
Figure 12-3:	QQ Plot Trench (TR) versus Drill hole (DC) Samples (GROUP>0.5)	
Figure 12-4:	QQ Plot Reverse Circulation (RC) versus Drillcore (DC) Samples (GROUP>0.5	
Figure 12-5:	La India 2D Long Section showing Distribution of Sample Types	
Figure 12-6:	QQ Plot Historic Drilling versus Condor Drilling in the HGC domain (GROUP>0	
Figure 12-7:	Historic Drill Samples (triangles) versus Condor Drilling (circles) in the HGC (GROUP>0.5) (pit and surface intersection, looking SE)	domain
Figure 12-8:	QQ Plot Historic Drilling versus Condor Drilling in the WR domain (GROUP>0.4	
Figure 12-9:	Historic Drill Samples (triangles) versus Condor Drilling (circles) in the WR	
<b>5</b>	(GROUP>0.5) (pit and surface intersection, looking SE)	
Figure 12-10:	QQ Plot Drill Samples versus Underground Samples in the HGC domain (GROU	JP>0.5)
Figure 12-11:	Drill Samples (circles) versus Underground Samples (triangles) in the HGC (GROUP>0.5) (pit and surface intersection, looking SE)	domain

Figure 12-12:	Log Histogram for Raw Sample Gold Assays, showing Drill Samples (left) and H Underground Samples (right); HGC domain	
Figure 14-1: Figure 14-2:	Incremental and Log Histogram of Length Weighted La India Project Gold Assa La India Deposit Cross Section 900 showing High-Grade "Core" and Wall-rock	ys 84 ("Main"
Figure 14-3:	and "Hanging Wall") domains with mining depletion; SRK November 2013 La India 3D view showing changes between November 2013 and June	2014
Figure 14-4:	interpretation. Reviewed Samples highlighted in RedLa India Deposit Cross Section 850; November 2013	
Figure 14-5:	La India Deposit Plan Section 315 (Mine Level 5), showing interpreted step-ac	
riguic 14 5.	historic mining development from hanging wall to footwall structure; November	r 2013
Figure 14-6:	America Project Cross Section (Y=1411570), showing the junction of the Ar Escondido and Constancia Veins; November 2013	nerica-
Figure 14-7:	America Project Plan Section 460, showing vein strike orientation and position mineralisation in the Hanging wall of Constancia; November 2013	of the
Figure 14-8:	Central Breccia Cross Section (X=576572); November 2013	
Figure 14-9:	Central Breccia Plan Section 470, showing vein strike orientation and intersection surface topography; November 2013	on with
Figure 14-10:	Long section of the La India Mining depletion (green) outline within 2013 Wh (top); 3D view of depletion within (pink) HGC domain (bottom)	ittle pit
Figure 14-11:	Cumulative Histogram Showing the Mean Length of Raw Samples within the MoLa India (left) and America (right) Mineralised Domains	95
Figure 14-12:	Log Histogram and Log Probability Plot for gold at La India – La India (Main/ G 1000) samples showing selected grade capping	
Figure 14-13:	Summary of modelled semi-variogram parameters for the La India "Main" and "H Wall" mineralisation domains (GROUP 1000, 2000) for gold (shown left and November 2013	right);
Figure 14-14:	Summary of modelled semi-variogram parameters for the America "Ar Escondido" and "Constancia" mineralisation domains (GROUP 3000, 2000) for (shown left and right); November 2013	nerica- or gold
Figure 14-15:	QKNA for use of Restrictive Searches within the La India (Main) HGC Domain, k 130 (November 2013)	ZONE
Figure 14-16:	La India Block Model 3D projection showing visual validation of modelled bor intercepts to grade estimates on HGC KZONE 140; scale: 1 grid square = 150 r	eholes
Figure 14-17:	Long section projection (3D) for the La India deposit*	
Figure 14-18:	Long section projection (3D) for the America deposit*	
Figure 14-19:	Validation Plot (Northing) showing Block Model Estimates versus Sample Meal Intervals) for KZONE 130	n (25m
Figure 14-20:	2D Long Section showing SRK's wireframe-defined Mineral Resource Classifica the La India Deposit Main domain with 2013 Whittle Pit outline; November 2013	
Figure 15-1:	Tonnage and Grade Sensitivity to Metal Price (0.75 g/t Au cut-off)	125
Figure 16-1:	Geological cross section through the central portion of the La India gold deposit	126
Figure 16-2:	La Simona Dam extents	
Figure 16-3:	The Holding pond and upstream dams	
Figure 16-4:	Conceptual Hydrogeological Model	
Figure 16-5:	Tonnage and Grade Sensitivity to Metal Price (0.75 g/t Au cut-off)	
Figure 16-6:	Pre-Feasibility Study - Mine Site Layout	137
Figure 16-7:	PFS - La India Open Pit Cutback Designs	138
Figure 16-8:	La India Open Pit Period Progress Maps	
Figure 17-1:	Treatment plant general arrangement (pictoral view)	144
Figure 17-2:	PFS proposed TSF layout	
Figure 21-1:	Open Pit Operating Cost Benchmark (La India Cost Estimate in Red)	159
Figure 22-1:	PFSNPV Sensitivity (at 5% Discount Rate) to Gold Price, Operating Costs and Expenditure	
Figure 23-1:	Adjacent Properties in relation to Condor's La India Concession (Source: C	
•	December 2014)	
Figure 24-1:	Expansion Scenario A - Mine Site Layout	
Figure 24-2:	Long section through the America workings looking SSW	
Figure 24-3:	Plan view of America pits showing topography and major drainages	
Figure 24-4:	La India Concession Veins	

Figure 24-5:	Hangingwall Core Intersections
Figure 24-6: Figure 24-7:	Ore Zone Core Intersections
Figure 24-8:	Section view of La India Vein underground stopes perpendicular to strike of La India open pit
Figure 24-9:	Section view of La India underground Stopes along strike of La India open pit 194
Figure 24-10:	Plan view of La India Vein Underground stopes beneath La India open pit195
Figure 24-11:	Section view perpendicular to strike of America open pit, showing underground stopes195
List of Te	echnical Appendices
A MINERA	L RESOURCE ESTIMATE APPENDIXA-1
B PROCES	SS DESIGN - LYCOPODIUM MINERALS CANADA LTD, LA INDIA
GOLD P	ROJECT PRE-FEASIBILITY STUDYB-1
C ECONO	MIC ANALYSIS - PFS YEAR BY YEAR SUMMARYC-1



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# TECHNICAL REPORT ON THE LA INDIA GOLD PROJECT, NICARAGUA, DECEMBER 2014

#### 1 EXECUTIVE SUMMARY

SRK Consulting (UK) Limited (SRK) has been requested by Condor Gold Plc (Condor or the Company) to prepare a technical report on its' wholly owned La India Gold Project (La India or the Project). This technical report (the Technical Report) has been prepared following the guidelines of the Canadian Securities Administrators' National Instrument 43-101 and Form 43-101F1 and presents the most up to date MRE and the results of a Pre-Feasibility Study (PFS) completed on the Project in November 2014.

The PFS envisages the mining of a single open pit, termed La India to produce 800,000 tonnes of ore per annum.

The reporting standard adopted for the reporting of the Mineral Resource Estimate ("MRE") and Mineral Reserve Estimate uses the terminology, definitions and guidelines given in the Canadian Institute of Mining, Metallurgy and Petroleum (CIM) Standards on Mineral Resources and Mineral Reserves (May 2014) (the CIM Code). The CIM Code is an internationally recognised reporting code as defined by the Combined Reserves International Reporting Standards Committee ("CRIRSCO").

This Qualified Persons (QPs) responsible for this report are Dr Tim Lucks, Mr Ben Parsons and Mr Gabor Bacsfalusi. Mr Parsons assumes responsibility for the MRE, Mr Bacsfalusi for the open pit mining aspects and Dr Lucks for the report as a whole.

The financial analysis performed from the results of the prefeasibility study demonstrates the robust economic viability of the proposed La India project using the based on the assumptions considered.

Two expansion scenarios were also considered, incorporating the mining of Inferred Mineral Resources from the La India deposit deposit, and two further deposits, America and Central Breciia, which were not considered by the PFS. The scenarios investigate the potential technical feasibility of expanding the resource base and associated life of mine but the econiomic viability of so doing has not been evaluated or demonstrated at this point to PFS level.

#### 1.1 Property Description

La India is located on the western flanks of the Central Highlands in the northwest of Nicaragua in the municipalities of Santa Rosa del Peñon and El Jicaral near the regional centre of Leon, approximately 70 km to the north of the capital city of Managua, Nicaragua.



SRK Consulting La India NI43-101 – Details

Condor holds 100% ownership of a 281 km² concession package covering 98% of the historic La India Gold Mining District, north of Managua, Nicaragua. The concession package comprises nine contiguous concessions, of which five were awarded directly from the Government of Nicaragua ("the Government") between 2006 and 2014. The remaining four concessions were acquired from other owners.

Records exist for Industrial-scale gold mining centred on the La India deposit between 1936 and 1956, by Compania Minera La India and Noranda Mines of Canada. Production records suggest an estimated total production of some 575,000 oz gold from 1.73 Mt at 13.4 g/t Au.

SRK has produced five MREs on the La India Project prior to the latest MRE dated September 2014. These were dated January 2011, April 2011, December 2011, September 2012 and November 2013 respectively. In addition, a PEA for the La India Project was prepared by SRK in February 2013.

#### 1.2 Geology

The La India deposit comprises high-grade low-sulphidation epithermal gold-silver mineralised veins hosted by Tertiary intermediate to felsic volcanic rocks. The host lithologies include basaltic andesite, andesite and dacite-rhyolite lavas, and andesitic and dacite pyroclastic deposits. Historical mining exploited higher grade veins within the district, with the bulk of the production from the high-grade veins on the La India and America Vein Sets.

#### 1.3 Exploration, Drilling and Sampling

Since the last Mineral Resource update in November 2013, the Company has used the results from airborne magnetic and radiometric surveys to develop a district-scale geological model of the La India Project's epithermal gold mineralisation system. Based on the geophysics and follow-up rock chip sampling, Condor completed a trenching campaign during 2014 which focused on testing a number of regional targets. Data from the 2014 trenching campaign has not been included in the September 2014 MRE.

No new drilling has been completed since the 2013 MRE. All work completed since this has been produced based on data verification and geological interpretation. The total size of the drilling database for La India Project is some 465 holes for 66,879 m.

All samples from the most recent drilling programmes have been sent for preparation to BSI-Inspectorate Laboratories sample preparation facility in Managua, and then dispatched to Reno Nevada (USA) for analysis by fire assay. Density determinations by an industry-standard wax-coated water immersion technique have provided a reasonable assessment of density for the deposit.

SRK is confident that the data provided by the Company is of sufficiently high quality, and has been subjected to a sufficiently high level of verification to support the MRE as presented here.

SRK Consulting La India NI43-101 – Details

#### 1.4 Mineral Resource Estimates

The only changes made in producing the Mineral Resource presented here when compared to that derived in 2013 relate to a re-interpretation of the La India (wall-rock mineralisation) hangingwall vein domains. The grade interpolation parameters and methodology are essentially as used for the November 2013 MRE. In summary SRK has:

- Modelled mineralisation domains in 3D, including the re-interpretation of a series of hangingwall features based on increased confidence in the orientation, texture and subsequent continuity of the structures;
- Completed a statistical analysis of the sample assay data to determine an optimum sample composite length;
- Applied high-grade caps determined per estimation domain from log-probability and histograms;
- Created block models with block dimensions of 25x25x10 m (or 20x10x10 m for Central Breccia);
- Undertaken statistical and geostatistical analyses to determine appropriate interpolation algorithms for each mineralised domain;
- Undertaken a Quantitative Kriging Neighbourhood Analysis ("QKNA") to test the sensitivity
  of, and refine, the above interpolation parameters;
- Used the above to above to interpolate grades into the block models;
- Visually and statistically validated the estimated block grades relkative to the original sample results; and
- Reported the Mineral Resource according to the terminology, definitions and guidelines given in the CIM Code.

Upon consideration of data quality, drill hole spacing and the interpreted continuity of grades controlled by the deposit, SRK has classified portions of the deposit in the Indicated and Inferred Mineral Resource categories

SRK has applied basic economic considerations to restrict the Mineral Resource to material that has reasonable prospects for economic extraction by open-pit and underground mining methods. To determine this, the Mineral Resource has been subject to a pit optimisation study using Whittle Software and a set of assumed technical and economic which were selected based on experience and benchmarking against similar projects.

The CIM Compliant Mineral Resource Statement is presented in Table 1-1 below.

	· · · · · · · · · · · · · · · · · · ·							
	SRK MINERAL RESOURCE STATEMENT as of 30 September 2014 (4),(5),(6),(9)							
Category	gory Area	Vein Name	Cut-Off	Gold		silver		
				Tonnes (kt)	Au Grade (g/t)	Au (Koz)	Ag Grade (g/t)	Ag (Koz)
		All veins	0.5g/t (OP) (1)	8,382	3.2	862	5.5	1480
Indicated	Grand total		2.0 g/t (UG) (2)	1,176	5.9	221	8.2	312
		Subtotal Indicated		9,557	3.5	1,083	5.8	1792
		All veins	0.5g/t (OP) (1)	2,498	2.4	194	4.8 <sup>(7)</sup>	242
Inferred	Grand		2.0 g/t (UG) (2)	2,197	5.2	366	8.8	622
mierrea	total		1.5 g/t <sup>(3)</sup>	3,831	5.4	671		
		Subtotal Inferred		8,526	4.5	1,231	7.1 <sup>(8)</sup>	865

Table 1-1: Mineral Resource Estimate, dated 30 September 2014

- (1) The La India, America and Central Breccia pits are amenable to open pit mining and the Mineral Resource Estimates are constrained within Whittle optimised pits, which SRK based on the following parameters: A Gold price of USD1,500 per ounce of gold with no adjustments. Prices are based on experience gained from other SRK Projects. Metallurgical recovery assumptions of 91% for gold, based on assumptions provided by the Company Marginal costs of USD19.2/t for processing, USD5.63/t G&A and USD2.47/t for mining, slope angles defined by the Company Geotechnical study which range from angle 46 48°.

  (2) Underground Mineral Resources beneath the open pit are reported at a cut-off grade of 2.0 g/t over a minimum width of 1.0m. Cut-
- (2) Underground Mineral Resources beneath the open pit are reported at a cut-off grade of 2.0 g/t over a minimum width of 1.0m. Cut-off grades are based on a price of USD1500 per ounce of gold and gold recoveries of 93 percent for resources, costs of USD19.0/t for processing, USD10.0/t G&A and USD50.0/t for mining, without considering revenues from other metals.
- (3) Mineral Resources as previously quoted by SRK (22 December 2011) are reported at a cut-off grade of 1.5 g/t, and have not been updated as part of the current study due to no further detailed exploration.
- (4) Mineral Resources are not Mineral Reserves and do not have demonstrated economic viability. All figures are rounded to reflect the relative accuracy of the estimate and have been used to derive sub-totals, totals and weighted averages. Such calculations inherently involve a degree of rounding and consequently introduce a margin of error. Where these occur, SRK does not consider them to be material. All composites have been capped where appropriate. The Project is wholly owned by and exploration is operated by Condor Gold plc
- (5) The reporting standard adopted for the reporting of the MRE uses the terminology, definitions and guidelines given in the Canadian Institute of Mining, Metallurgy and Petroleum (CIM) Standards on Mineral Resources and Mineral Reserves (May 2014) as required by NI 43-101.
- (6) SRK completed a site inspection to the deposit by Mr Benjamin Parsons, MSc (MAusIMM(CP), Membership Number 222568, an appropriate "independent qualified person" as this term is defined in National Instrument 43-101.
- (7) Back calculated silver grade based on a total tonnage of 1,576 Kt as no silver estimates for Central Breccia (922 Kt).
- (8) Back calculated silver grade based on total tonnage of material estimated for silver of 3,7731 Kt, for veins where silver assays have been recorded in the database.
- (9) The Mineral Resources are inclusive of the Mineral Reserves.

#### 1.5 MINERAI reserve

The Mineral Reserve Estimate derived for the Project by SRK is restricted to that portion of the La India deposit which could be realised through open pit mining methods as presented in Table 1-2.

Table 1-2: Mineral Reserve Estimate, dated 1 November 2014

Mineral Reserve Class	Diluted Tonnes	Diluted Grad	de	Contained Metal	
	(Mt dry)	(g/t Au)	(g/t Ag)	(koz Au)	(koz Ag)
Proven	-	-	-	-	-
Probable	6.9	3.0	5.3	675	1,185
Total	6.9	3.0	5.3	675	1,185

- 1. Open pit Mineral Reserves are reported at a cut-off grade of 0.75 g/t Au and gold price of US\$1,250, processing cost of USD 20.42 per tonne milled, G&A cost of 5.63 USD per tonne milled,10 USD/oz Au selling cost, 3% royalty on sales.
- 2. Average ore loss and dilution are estimated at 5% and 12%, respectively.
- 3. 91% Au and 69% Ag metallurgical recovery was used.
- 4. The reporting standard adopted for the reporting of the Mineral Reserve uses the terminology, definitions and guidelines given in the Canadian Institute of Mining, Metallurgy and Petroleum (CIM) Standards on Mineral Resources and Mineral Reserves (2014) as required by NI 43-101.
- 5. SRK completed a site inspection to the deposit by Mr Gabor Bacsfalusi, BEng (MAusIMM(CP), Membership Number 308303, an appropriate "independent qualified person" as this term is defined in National Instrument 43-101.

The Mineral Reserve estimate has been constrained with estimates of gold price, mining dilution, process recovery, selling costs and sales royalties. Mining, processing, general and administrative operating costs were estimated based on expected mining rates and mill throughputs. These costs and modifying factors were considered along with the geotechnical parameters to form the basis for the open pit optimisation and subsequent pit design.

#### 1.6 Geotechncial Mine Design Criteria

SRKs' geotechnical analysis of the La India Project has been based on the results from the comprehensive drilling programmes completed to date supplemented by limited surface and underground mapping. This work showed the rockmass strength to vary significantly over the length of the La India pit and provided recommendations for optimised pit slope angles for consideration in conjunction with geological structural and hydrogeological data, with resulting slope angles ranging from 47-50 degrees in the footwall and 46-49 degrees in the hangingwall of the La India mineralisation.

Based on the slope design recommendations, SRK prepared an engineered pit design for which a safety above the acceptance criteria was obtained on all the slopes analysed except for the Northern footwall domain due to the presence of faulting. Whilst the PFS pit design accounts for faulting behind the Northern footwall SRK has recommended that the fault structure (namely position and characteristics) should be further investigated at the FS level to allow a greater confidence in the current pit design.

#### 1.7 Mining

Only Mineral Resources classified as Indicated were included in the pit optimisation process used to derive the open pit for the PFS.

Mining recovery and dilution factors for the La India open pit have been based on a regularised 2.5 m x 2.5 m x 2.5 m diluted mining model and a cut-off grade ("CoG") of 0.75 g/t Au. The average ore loss and dilution with the pit design is 5.2% and 12.4%, respectively. The mining operations assume a highly selective mining method in mineralised zones.

Based on the pit optimisation results, strategic planning objectives and the Company's key policy drivers, the 1,250 USD/oz shell (revenue factor 1.0) was selected for developing the mine design and strategic schedule. The 1,250 USD/oz pit shell is reflective of the maximum economic pit for the defined input parameters.

The engineered final and cutback designs have been completed in order to verify the technical feasibility of the optimised pit shells. The engineered pit designs are based on the selected 1,250 USD/oz pit shell.

The mine schedule has been produced in quarterly periods for the first four years and in annual periods thereafter.

Waste rock from the open pit mining operation will be stored and managed within two external waste rock dumps ("WRD"), namely the West WRD and the South WRD. In addition, in-pit backfill within the mining void ('Backfill North' and 'Backfill South') will be completed.

#### 1.8 Hydrology and Hydrogeology

The La India project area is subject to intense rainfall events and a river currently flows through the proposed pit footprint. As such, mitigating the effects of the river is a major consideration with respect to the viability of the project. Hydrology and surface water management has been investigated by SRK based on monitoring of the local surface water network, flood peak estimates, total watercourse length and the average channel slope, with study findings used to support the PFS design. Methods analysed to mitigate flooding risk include incorporating a dam upstream of the La India pit (with a pumping system to discharge water downstream), an additional attenuation structure ("Holding Pond") and additional dams proposed upstream of the Holding Pond.

With respect to groundwater the La India area is essentially a brownfield site, with water levels unlikely to ever recover to their pre-mining levels due to the presence of historical workings and the San Lucus drainage adit. Pumping tests were completed to characterise groundwater hydraulic properties. The groundwater system is dominated by the historical underground workings, drainage adit and permeable structures (including faults and veins), with significant inter-annual variability associated with groundwater re-charge.

SRK considers that the proposed dewatering operations at La India (including Pre-dewatering of the open pit through pumping of the abandoned workings) will result in groundwater levels dropping close to the levels of drawdown observed during the historical mining activity, with associated impacts on a number of springs, the discharge from the San Lucas drainage adit and baseflow to the Aquas Frias river. The consequences of these impacts are considered likely to be small.

The study findings have been incorporated in to a site wide water balance, which has been used to influence the surface water management design, design for storm events and size the various pumping systems throughout the La India site.

#### 1.9 Metallurgical Testwork

SRK has designed and supervised a metallurgical development programme for the La India Project. PFS metallurgical studies were conducted on master composites and variability composites formulated from drill core from the La India Vein set.

The metallurgical programme was conducted by Inspectorate Exploration and Mining Services ("Inspectorate"). Solid liquid separation studies on final tailing products from each of the La India master composites were performed by Pocock Industrial ("Pocock").

The objectives of the metallurgical programme were to conduct baseline investigations to determine cyanidation, gravity concentration and flotation characteristics of the test composite; and generate adequate data to establish an optimised gold recovery process. These two aspects have then been used to design a process flowsheet.

The key results from the testwork are summarised as follows:

- The La India Project test composites are highly amenable to gold and silver recovery by cyanidation processing.
- The results of metallurgical studies demonstrate that material from the La India Gold Project can by processed by either a standard carbon in pulp (CIP) or carbon in leach (CIL) cyanidation process flowsheet that would include crushing, grinding, agitated cyanide leaching, gold and silver adsorption onto activated carbon, gold and silver desorption, electrowinning and refining.

- Gold recovery from the La India deposit is estimated at about 91% and includes a 2% reduction from reported extractions to allow for plant inefficiencies. Silver recovery from the La India deposit is estimated at about 70% and includes a 2% reduction from reported extractions to allow for plant inefficiencies.
- Testwork on variability composites from the La India system, yielded gold and silver recoveries that were similar to those obtained from the La India Master composites.

#### 1.10 Process Design

Condor retained Lycopodium Minerals Canada Ltd ("Lycopodium") to undertake the process plan design aspects of the PFS. Lycopodium's scope of work included providing preliminary design, capital costs, and operating costs for an 800,000 tpa gold process plant and associated infrastructure.

The plant design developed by Lycopodium is for the treatment of 805,000 tpa with 92% mill availability, with standby equipment in critical areas. The process plant design allows for fluctuations in mine production throughput. The ore is clean, of high hardness and extremely high abrasion, and with average life-of-mine ("LoM") head grades of 3.0 g/t gold and 5.3 g/t silver. To accommodate for the variability in head grades, the plant has been designed for head grades of 3.4 g/t gold and 5.8 g/t silver. The overall process flowsheet has been based on a single stage *Semi-*Autogenous grind ("SAG") comminution and conventional CIL circuit.

#### 1.11 Waste Geochemistry

A series of short term ("static") geochemical tests have been undertaken to allow the preliminary assessment of ARDML characteristics, with samples sent to Maxxam laboratories in Canada for analysis. Based on the conclusions drawn from the investigation SRK has recommended that the contact waters from the waste rock facility should be reutilised or treated to acceptable limits before being discharged to receiving waters, with appropriate use of monitoring wells and waste rock dump (WRD) rehabilitation following closure.

The assessment of tailings geochemistry is based on testing undertaken by Inspectorate in support of the PFS metallurgical testing program. Based on the results of the study SRK has recommended that the appropriate tailings handling mechanisms are instated, including use of an appropriate seepage barrier, collection and re-circulation of seepage and use of appropriate closure design with groundwater monitoring.

With regards to the La India open pit, water quality is predicted to be of reasonable quality and is not predicted to require treatment prior to discharge.

#### 1.12 Tailings Management

The tailings storage case considered for the PFS comprises: a maximum production rate of 800ktpa; and, a total tailings of tonnage of 6,900,000t (or 5,960,000m³ assuming 1.157t/m³ density).

The main features of the TSF engineering design have been designed to be both in line with typical industry requirements, but also with consideration for local project requirements including the need to mitigate against the impact from regional seismicity.

#### 1.13 Infrastructure

The proposed infrastructure assets and modifications to existing regional infrastructure required to support the operation of the La India Gold project are presented in Table 1-3.

Table 1-3: Summary of Infrastructure

Task	Subtask	
Site Infrastructure	Mine Maintenance Area	
	Accommodation Camp	
	Explosives Storage Facility	
	ROM Pad and haul roads	
Project Regional Infrastructure	ructure Road Diversion (2 Km)	
	Power Transmission Line Diversion (3 Km)	
Power Supply	Tie-in to the National Grid Transmission Infrastructure	

#### 1.14 Environmental and Social Management

The La India project will require an Environmental Impact Assessment ("EIA") as part of the application for an Environmental Permit for exploitation. The Company has not yet formally commenced the permitting process, as key project engineering details required for the Environmental Permit application have only recently become available. In advance of the formal EIA procedure, environmental and social activities such as baseline data collection and general stakeholder engagement have commenced. Based on the current schedule, Condor expects to receive the Environmental Permit and subsequent environmental approvals in advance of construction of the project in Q1 2016

Condor intends to meet Nicaraguan regulatory requirements, as well as good international industry practice for environmental and social performance, as defined by the Equator Principles and IFC Performance Standards.

#### 1.15 Economic Evaluation

The key technical, operational and financial parameters of the PFS assuming a gold price of US\$1,250/oz and a silver price of US\$20/oz are summarised in Table 1-4 below.

Table 1-4: Key Technical, Operational and Financial Parameters

Parameter	Unit	PFS
Mill Feed	Mt	6.9
Gold Average Head Grade	g/t	3.0
Waste Mined	Mt	94.5
Strip ratio open pit	Waste:ore	13.6
Contained gold	koz	675
Contained silver	koz	1,185
Average gold recovery	%	91
Annual production years 1-8	oz gold	74,000
Annual production years 1-8	oz silver	99,200
Upfront capital cost	US\$ million	110
Undiscounted payback (years)	Production year	<4
Operating cash costs	US\$/oz	657
All-in sustaining costs	US\$/oz	690

Infrastructure and Capital Costs for the PFS

The upfront capital cost for the PFS is US\$110 million (Table 1-5) which assumes a contract mining model. The total pre-production capital cost for the PFS is US\$102 million excluding contingency, and the payback period for this amount is <4 years.

Table 1-5: Capital Costs

Capital Costs (US\$ million)	PFS
Processing Plant <sup>1</sup>	48.1
Infrastructure	9.8
Mining pre-production costs	18.7
Mining support operations/equipment <sup>2</sup>	8.1
Tailing Storage Facility	6.0
Land Acquisition	7.0
Owners Costs	4.6
Upfront Capital Costs	102.2
Contingency <sup>3</sup>	7.6
Total Pre-Production Capital Costs	109.9

<sup>1.</sup> Includes EPCM

The PFS has been prepared on a contract mining basis, which is used widely in Mexico and Central America.

In addition to the upfront capital costs Table 1-6 below presents the sustaining and deferred capital costs estimated for the PFS over the Life of Mine.

<sup>2.</sup> Assuming mining contract operations

<sup>3.</sup> A range of contingencies was used to calculate contingency depending on the confidence of the estimate of each contributing factor.

Table 1-6: Sustaining and Deferred Capital Costs

Sustaining and Deferred Capital Costs (US\$ million)	PFS
Processing Plant	0.1
Infrastructure	3.6
Mining Equipment	2.4
Tailings Storage Facility	9.1
Land Acquisition	0.2
Closure Costs	9.0
Sustaining and Deferred Capital Costs	24.4
Contingency	3.1
Total Sustaining and Deferred Capital Costs	
	27.5

#### Life of Mine Operating Unit Cost

Table 1-7below provides the Life of Mine unit operating cash costs based on a per tonne mined/mill feed basis.

The PFS mine plan has a stripping ratio of 13.6 t:t, and as such the project economics are sensitive to the mine operating cost. When benchmarked against similar gold projects in the Central American region the LOM mine operating cost of US\$2.35/t sits within the overall range of costs of US\$1.66/t to US\$4.05/t (with a median of US\$2.79/t).

The average ore loss and dilution factors have been estimated at 5% and 12%, respectively, based on a selective mining method using a regular block size of 2.5m.

Table 1-7: Life of Mine Operating Unit Cost

Category	Units	PFS
Mining o/p	(US\$/t ore mined)	32.13
Processing	(US\$/t mill feed)	20.56
Refinery	(US\$/t mill feed)	0.35
G&A	(US\$/t mill feed)	5.46

#### Cash Costs and All-in Sustaining Cash Costs

Table 1-8 below provides the operating cash costs and All-In Sustaining Cash Costs as defined by the World Gold Council US\$ per oz gold produced.

Table 1-8: Operating Cash Costs and All-In Sustaining Cash Costs as Defined by The World Gold Council US\$ Per Oz Gold Produced

Category (US\$/oz gold)		PFS	
Mining <sup>1</sup>	361		
Processing	232		
G&A	63		
Operating Cash Costs	657		
Freight and refining	4		
Royalties	38		
Sustaining Capital	17		
By-Product Credits (silver)	(26)		
All-in Sustaining Cash Costs	690		

<sup>1.</sup> excludes the pre-production stripping costs

Economic Sensitivity Analysis for PFS

The economic analysis utilised an average gold price of US\$1,250 per ounce over the LOM. This data is presented with a sensitivity, which examines the project economics at different gold prices (Table 1-9). It is the Company's view that a 5% discount rate is applicable as this is comparable with the results reported by the majority of other junior gold exploration companies listed on the TSX operating in Mexico, Central and South America.

Table 1-9: PFS Economic Sensitivity

	US\$1,100/oz	US\$1,250/oz	US\$1,400/oz
Post-tax NPV (US\$ million)			
0% discount	89.0	153.9	217.6
5% discount	44.2	91.7	138.0
8% discount	25.3	65.3	104.0
Post-tax IRR (%)	13.8%	22.0%	28.8%

<sup>\*</sup>Note – the cost sensitivity reflects a change in the sale price presented in the financial model, but does not constitute re-optimisation of the underlying open pit optimisation studies.

#### 1.16 Other Relevant Data and Infomation

Two expansion scenarios are being considered by Condor, one in which the mining is also undertaken from two additional open pits ("Expansion Scenario A"), termed America and Central Breccia Zone ("CBZ") and which increases the plant feed to 1.2 million tonnes per annum ("mtpa"), and one where the mining is extended to cover two underground operations, at La India and America respectively ("Expansion Scenario B"), and in which the processing rate is further increased to 1.6mtpa. The two expansion scenarios incorporate the mining of Inferred Mineral Resources which were not considered by the PFS. The scenarios investigate the potential technical feasibility of expanding the resource base and associated life of mine but the econiomic viability has not been demonstrated at this point and there is no certainty that the expansion scenarios as described will be realised.

#### 1.17 Conclusions

The financial analysis performed from the results of the PFS demonstrates the robust economic viability of the proposed La India project using the assumptions considered.

Specifically, the La India PFS Project returns a positive NPV of USD92M (at a 5% discount rate) and an IRR of 22%; where the operation produces 614 koz of gold at an average annual production of 79,300 oz of gold over the 7 years of maximum production, as part of a 9 year life of mine ("LoM").

The project economics are most sensitive to the gold price, followed by the unit mining costs due to the high stripping ratio.

The following presents a summary of the perceived key risks and opportunities:

#### Risks:

- The potential for the under accounting of previous mining. SRK recommends that further verification work is completed on this issue when feasibile.
- The potential for flooding downstream of any of the dams, resulting in pit floor flooding or loss of life or infrastructure.
- The mining cost estimate and equipment requirements have been provided by a sole
  contractor based on operational experience. However, SRK notes that the haulage
  estimate appears aggressive and that additional trucks may be required in peak periods.
  There is a risk that when the Client obtains contract bids when commencing the operation
  they may be higher than the budget quote provided for this study.
- The major contributors to process operating cost are power and grinding media. Power
  costs present the biggest risk in variance to project operating costs. No firm power supply
  quotation has yet been received.
- The power diversion has been defined to a concept level.
- The current timeline expected for obtaining the Environmental Permit may be optimistic.

#### Opportunities:

- There is potential to extend the mine life should the scenarios being investigated involving the America and Central Breccia deposits prove positive.
- In addition to the known mineralisation at the America and Central Breccia deposits, there
  is potential to add to the open pit and underground resource base.
- The deposit remains open to the south, where there are indications of extending the current interpretation and potential thickening of the vein at depth.
- The La India deposit remains open at depth, with mineralisation appearing to follow subvertical high grade shoots.
- Reduction in the size of surface water infrastructure through demonstration of lower than assumed rainfall and surface water runoff by improved monitoring activities.
- Reduction in assumed wear material costs if future metallurgical studies demonstrate lower ore abrasion characteristics.
- Increase in the Project production rate through an increased resource base.

- Potential for selective handling of waste rock to minimise mitigation costs and to select low reactivity waste for TSF dam construction.
- Reduction in the overall size of the TSF facility and associated capital and sustaining capital costs through further testwork to qualify tailings density parameters.
- Lower capital costs through application of project-specific turnkey contractual arrangements, rather than general contractor rates provided.
- Condor has opportunities to invest more resources and time than currently planned during
  the project development phase in the identification, assessment and management of key
  environmental and social impacts. Improved impact management could reduce the
  environmental and social risks to the project in the long term.

#### 1.18 Recommendations

Based on the technical studies presented and the positive economic SRK considers the following:

- The technical studies completed warrant the development of the La India Project from the current PFS level of study to an FS level.
  - SRK has recommended that any further studies are supported by an initial resource drilling programme designed to improve confidence in the geological interpretation and de-risk significant areas of tonnage and grade and increase confidence in the continuity of the Mineral Resource intended to be mined early in the Project life. Furthermore additional drilling at the southern edge of the deposit and at depth below the current pit limits should be considered as will assist in confirming the limits of the proposed open pit to a higher level of confidence.
- That Expansion Scenario A warrants progressing to the next level of study, to initially also include an evaluation of the economic parameters and results. The most conventional route would then be to step the technical studies associated with Expansion Scenario A through a PFS and then FS stage gate process, providing the PFS continued to support a positive technical and economic outcome. However, as a result of the potential benefit to the overall Project in terms of economies of scale it is understood that the Company is considering expediting the America and CBZ studies as part of a combined FS programme.
- That Expansion Scenario B warrants further investigation. However, given the underground elements of the Project are the least developed, and due to the added complexity of the underground workings it is recommended that any further study associated to the underground potential initially also include evaluation of the economic parameters and results, prior to progression to a PFS.

#### 2 INTRODUCTION

SRK Consulting (UK) Limited (SRK) has been requested by Condor Gold Plc (Condor or the Company) to prepare a technical report on its' wholly owned La India Gold Project (La India or the Project).

La India is located on the western flanks of the Central Highlands in the northwest of Nicaragua, approximately 70 km to the north of the capital city of Managua.

SRK first produced a Mineral Resource Estimate (MRE) for the project in January 2011 and this has been subsequently updated several times following further drilling and geological interpretation. SRK's most recent MRE was reported publically in January 2014.

This technical report (the Technical Report) has been prepared following the guidelines of the Canadian Securities Administrators' National Instrument 43-101 and Form 43-101F1 and presents the most up to date MRE, the results of a Pre-Feasibility Study (PFS) completed on the Project in November 2014.

The reporting standards adopted for the reporting of the MRE and Ore Reserve Estimate are the Canadian Institute of Mining, Metallurgy and Petroleum (CIM) Definition Standards for Mineral Resources and Mineral Reserves (adopted May 2014) (the CIM Code). The CIM Code is an internationally recognised reporting code as defined by the Combined Reserves International Reporting Standards Committee (CRIRSCO).

The PFS envisages the mining of a single open pit, termed La India to produce 800,000 tonnes of ore per annum.

Two expansion scenarios have been considered, one in which the mining is also undertaken from two additional open pits ("Expansion Scenario A"), termed America and Central Breccia Zone (CBZ) and which increases the plant feed to 1.2 million tonnes per annum (mtpa), and one where the mining is extended to cover two underground operations, at La India and America respectively ("Expansion Scenario B"), and in which the processing rate is further increased to 1.6mtpa. The two expansion scenarios incorporate the mining of inferred Mineral Resources which were not considered by the PFS. The scenarios investigate the potential technical feasibility of expanding the resource base and associated life of mine. The econiomic viability of so doing has not been evaluated or demonstrated at this point. There is no certainty that the expansion scenarios as described will be realised.

This Qualified Persons (QPs) responsible for this report are Dr Tim Lucks, Mr Ben Parsons and Mr Gabor Bacsfalusi. Mr Parsons assumes responsibility for the MRE, Mr Bacsfalusi for the open pit mining aspects and Dr Lucks for the report as a whole. The Process Plant Design has been completed by Lycopodium Minerals Canada Ltd ("Lycopodium"), with their respective QP being Mr Neil Lincoln.

SRK has completed numerous site visits in undertaking its work. Notably, Mr Bacsfalusi most recently visited between 11<sup>th</sup> and 14<sup>th</sup> March 2014 and Mr Parsons between 28<sup>th</sup> April and 2<sup>nd</sup> May 2013. Many of the other SRK team members involved in the work presented here also visited during 2013 and 2014, including representatives of the Hydrology and Hydrogeology, Infrastructure, Tailings, Environmental and Social teams.

SRK's opinion contained herein and effective 21 December 2014, is based on information collected by SRK throughout the course of SRK's investigations, which in turn reflect various technical and economic conditions at the time of writing. Given the nature of the mining business, these conditions can change significantly over relatively short periods of time. Consequently, actual results may be significantly more or less favourable.

This report may include technical information that requires subsequent calculations to derive sub-totals, totals and weighted averages. Such calculations inherently involve a degree of rounding and consequently introduce a margin of error. Where these occur, SRK does not consider them to be material.

SRK is not an insider, associate or an affiliate of Condor, and neither SRK nor any affiliate has acted as advisor to Condor, its subsidiaries or its affiliates in connection with this project. The results of the technical review by SRK are not dependent on any prior agreements concerning the conclusions to be reached, nor are there any undisclosed understandings concerning any future business dealings.

Except as specifically required by law, SRK does not assume any responsibility and will not accept any liability to any other person for any loss suffered by any such other person as a result of, arising out of, or in connection with this Technical Report or statements contained herein, required by and given solely for the purpose of complying with the mandate as outlined in this Technical Report and compliance with NI 43-101. SRK has no reason to believe that any material facts have been withheld by the Company.

#### 3 RELIANCE ON OTHER EXPERTS

SRK's opinion is based on information provided to SRK by Condor throughout the course of SRK's investigations, which in turn reflect various technical and economic conditions at the time of writing. SRK has however, where possible, verified data provided independently, and completed several site visits to review physical evidence for the deposit.

SRK has not performed an independent verification of land title and tenure as summarised in Section 4.2 of this report. SRK did not verify the legality of any underlying agreement(s) that may exist concerning the permits or other agreement(s) between third parties, but has relied on the Company and its legal advisor for land title issues. However, it is noted that as part of the recent IFC investment process a full legal due diligence on the legal title of the concessions comprising the La India Project was performed to the IFC satisfaction resulting in an investment of GBP 3.5M.

As described in the Company's interim report to the 30 June 2014, the Company is currently in dispute with B2 Gold over a 3% Net Smelter Royalty ("NSR") on the La India concession. Condor has received legal opinion from its lawyers in Nicaragua that the 3% NSR is invalid under Nicaraguan law. B2Gold provided Condor with a copy of a royalty agreement some 2 years after the concession swap. The Company is currently in discussions with B2 Gold in relation to the NSR with a view to resolving this dispute.

#### 4 PROPERTY DESCRIPTION AND LOCATION

#### 4.1 Project Location

The package of concessions held by Condor covers 281 km², comprises some 98% of the historic La India Gold Mining District and is located in the municipalities of Santa Rosa del Peñon and El Jicaral in the León Department, San Isidro and Ciudad Dario in the Matagalpa Department, and San Nicolás in the Estelí Department of Nicaragua. The Project is centred on geographical coordinates 12° 44′ 56″ North, 86° 18′ 9″ West.

The Project is located on the western flanks of the Central Highlands of Nicaragua (Figure 4-1) between UTM WGS84, Zone 16 North coordinates 568,000m E and 588,000m E, and 1,408,000m N and 1,425,000m N.



Figure 4-1: Project Location (Source: Condor)

#### 4.2 Mineral Tenure

In total Condor holds nine contiguous concessions. These are listed in Figure 4-2 and shown in Figure 4-2. Five of the concessions were awarded directly from the Government between 2006 and 2014. The remaining four concessions were acquired from other owners. The La India Concession was added to Condor's portfolio in late 2010 through a concession swap agreement with Canadian miner B2Gold, while the Espinito Mendoza, La Mojarra and HEMCO-SRP-NS (now renamed La Cuchilla) concessions were acquired from private companies in 2011, 2012 and 2013 respectively.

The current 68.5 km² La India Concession was originally part of a much larger, 353.0 km² El Limon –La India Concession. In 1994, the then owner, Repadre Capital Corporation, agreed a 3% Net Smelter Royalty (NSR) for this larger area with the then government. Due to new mining laws, effective in August 2001, much of the El Limon-La India Concession was however relinquished to the Government and became available for re-grant.

As commented in Section 1 above, Condor has received legal opinion from its lawyers in Nicaragua that the 3% NSR is invalid under Nicaraguan law but this remains the subject of a dispute between B2Gold and Condor.

Concession Name	Concession Number	Expiry Date	Area (km²)
La India	61-DM-308-2011	February 2027	68.5
Espinito Mendoza	004-DM-2012	November 2026	2
Cacao	685-RN-MC-2006	January 2032	11.9
Santa Barbara	55-DM-169-2009	April 2034	16.2
Real de la Cruz	105-DM-197-2009	January 2035	7.66
El Rodeo	106-DM-198-2009	January 2035	60.40
La Mojarra	084-DM-386-2012	June 2029	27.00
La Cuchilla	031-DM-417-2013	August 2035	86.39
El Zacatoso	105-DM-570-2014	October 2039	1.00
Total			281.5

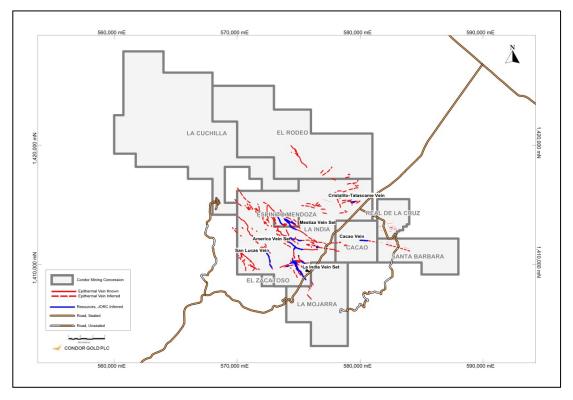


Figure 4-2: Location of La India Project, comprising 9 concessions

All concessions are renewable 25 year combined exploration and exploitation concessions. Under Nicaraguan law such concessions are subject to a "Surface Tax" based on the surface area and the age of the concession payable at six monthly intervals and a 3% government royalty on production. The La India, Espinito Mendoza and La Mojarra concessions were granted under an earlier mining law and as such are subject to a tax exemption, whilst work undertaken on the newer concessions is subject to Nicaraguan tax.

The Espinito Mendoza Concession is subject to ongoing payments to the previous owner valued at USD1,625,000 plus a bonus of 1% of the gold price of the JORC-compliant Ore Reserve calculated on 18<sup>th</sup> August 2015. A total of USD1,150,000 has been paid to date. The agreement also includes a commitment to complete 5,000 m of drilling on the concession before the 18 August 2015 and a 2.25% net smelter return on gold extracted from that concession. The remaining payment totals US\$500,000 and is due for payment in a combination of shares and cash. Due to the lower gold price and queries surrounding the land title Condor is currently renegotiating this payment. The Espinito Mendoza Concession has been transferred in full to Condor's wholly owned Nicaraguan subsidiary. The seller also owns the surface rights to a 3.1 km² area covering 80% of the Espinito Mendoza Concession, including all known gold mineralisation, and parts of the adjacent La India Concession. Under the agreement Condor has free and unimpeded access and use of these surface rights and will gain ownership on 18<sup>th</sup> August 2015 subject to all obligations being met.

La Mojarra Concession was purchased from a third party for USD1,010,815 in cash and shares, the purchase process being completed in September 2014.

The La Cuchilla Concession was purchased in January 2013 for a consideration of USD275,000 by way of issuing new ordinary shares in Condor Gold plc at a price of GBP2.00 per ordinary share. Condor's further obligation under the purchase agreement is to pay HEMCO USD7.00 per ounce of gold of proven and probable reserves, as defined by the CIM Code, by an independent geological consultant appointed by Condor Gold plc. This payment may be made in shares of Condor Gold plc and is payable during the period that Condor holds the concession

Condor also has a claim on the surface rights to a further 30.4 km² covering all the known Mineral Resource areas of the La India Concession. Under the original sale agreements, the original land owners were allowed to maintain possession at the Company's discretion. Elsewhere on La India project, access to explore is negotiated with the land owners.

#### 4.3 Permits and Authorization

Environmental permits to carry out exploration activity are obtained from the Ministry of the Environment and Natural Resources (MARENA). Two types of permit are required, an initial authorisation for prospecting obtained from the Regional Authority, which permits activities such as rock chip, soil sampling and trenching, and a permit to carry out exploration activity from the National Authority to allow drilling and other more extensive work. Table 4-2 details the current permits that have been obtained.

Table 4-2: Environmental Permits

Concession Name	Permit Category	Permit Number	Date Granted
La India	Exploration	DGCA-250-2003-CS037-2011	23/12/2011
Espinito Mendoza	Prospecting	LE-063191011	19/10/2011
Cacao	Exploration	23-2007	23/11/2007
Santa Barbara	Prospecting	DTM-030-09	03/06/2009
Real de la Cruz	Prospecting	DTM-007-10	12/03/2010
El Rodeo	Exploration	DGCA-P0018-0510-001-2011	12/03/2010
La Mojarra	under application	NA	Under application
La Cuchilla	Prospecting	LE-022/091012	09/10/2012
El Zacatoso	Under application	NA	Under application

#### 4.4 Environmental Considerations

SRK has completed a detailed review of the Environmental studies currently being managed by Condor on the La India Project presented in Section 20 of this document.

#### 4.5 Nicaraguan Mining Law

Three articles of legislation apply to exploration and mining activities in Nicaragua:

- Law No 387, Law for Exploitation and Exploration of Mines;
- Decree No. 119-2001, Regulation of Law No.387; and
- Decree No. 316, Law for Exploitation of Natural Resources.

The Nicaraguan Civil Code recognises the right of the owner of a property to enjoy and dispose of it within the limitations established by law. Notwithstanding this, natural resources are property of the State and only the State is authorised to grant mining exploitation concessions and rights.

A concession holder's main legal obligations are to:

- obtain permission from the owner of the land;
- obtain an environmental permit;
- · pay royalties and surface rents; and
- file annual reports.

#### 4.5.1 Types of Mining Titles

Since 2001 all Nicaraguan mining activities have been governed by a single type of mining concession known as an exploration and exploitation concession.

#### (a) Terms and Conditions governing grant

The Ministry of Development Industry and Commerce (Ministerio de Formento, Industria y Comercio - MIFIC) issues exploration and exploitation concessions to entities that file an application before the Natural Resources Directorate General (a division of MIFIC).

#### (b) Rights attached to Exploration Licence

Exploration and exploitation concession holders have the exclusive rights of exploitation, exploration and the establishment of facilities for collection and processing of minerals found in the area granted.

#### (c) Standard Conditions for Mining Concessions

Standard conditions apply to all exploration and exploitation concessions. In addition to those stated below in this item they include the obligation on the concession holder to:

- pay income taxes annually;
- provide an annual report on activities by the request of MIFIC;
- facilitate the inspections carried out by MIFIC representatives;
- comply with procedures issued for labour, security and environmental protection;

- within 30 days from the date the concession is issued, register it with the Public Registry and have it published in the official Gazette;
- obtain permission from the owners of the properties within the concession area prior to the commencement of activities;
- facilitate artisanal mining activities which will not exceed 1 per cent of the total area of the
  concession. The concession holder has the right choose which areas to assign to the
  artisanal miners and the normal practice is for the concession holder to allow them to work
  narrow high-grade veins that are not considered economic for commercial mining.

#### (d) Surface Tax

An exploration and exploitation concession holder is to pay a Surface Tax in advance every six months. Payments per hectare or part thereof are shown in Table 4-3.

Table 4-3: Surface tax payments due per hectare per year on exploration concessions in Nicaragua

Year	Amount per hectare per annum (USD)
1	0.25
2	0.75
3,4	1.50
5,6	3.00
7,8	4.00
9,10	8.00
11+	12.00

#### 4.5.2 Reporting Requirements

Exploration and exploitation concession holders must provide to MIFIC an annual report which includes the following information:

- Number of personnel employed;
- industrial safety measures;
- mining activities conducted and their results;
- mining production;
- status of incorporation of the company, its accounts and any changes during the year; and
- details of the investments and expenses incurred in relation to the mining concession during the year.

#### 4.5.3 Royalties Payable

Exploration and exploitation concession holders pay a royalty on the value of the extracted substances. The value is determined by subtracting the transportation expenses from the sale value of the substance. The percentage that must be paid is 3% of the value of the mineral exploited. The royalty payment is considered an expense and can be deducted from Income Tax obligations. Royalties are to be paid monthly. If payment is three months overdue, the concession may be irrevocably cancelled.

#### 4.5.4 Term

Exploration and exploitation concessions are granted for an initial 25 year period, renewable for a further term of 25 years. Application for renewal must be filed at least six months before the expiry date. Renewal may be refused if the concession holder does not comply with the Mining Law.

#### 4.5.5 Transfer and assignment

The Mining Law states that concessions may be divided, assigned, totally or partially transferred or leased and also allows for concessions to be mortgaged.

#### 4.5.6 Relations with landowners

An exploration and exploitation concession holder cannot commence its mining activities until it has authorisation from the owner of the property. The authorisation must set out the terms and compensation for the use of the private property and infrastructure. A concession holder who acts without authority commits a serious violation and will be fined an equivalent to USD10,000.00.

Conflict between surface property rights and mining rights must be taken into consideration at the time of considering a mining project, particularly in areas where other commercial projects may be developed on the surface of the land. The holder of the concession may need to acquire, lease or take easements over the surface property.

#### 4.5.7 Environmental Issues

Any person who wishes to initiate mining-related activities (exploration and exploitation) must first obtain an environmental permit from the Ministry of Environment and Natural Resources. A failure to obtain a permit is a breach of a standard term of the mining title and the mining concession may be cancelled. A water extraction permit from the National Water Authority (ANA) is a requirement to extract groundwater and will be required for the mine dewatering work.

#### 4.5.8 Applicable legislation

All rights and obligations derived from the mining concession must comply with Nicaraguan legislation and submit to the jurisdiction of Nicaraguan courts. Disputes arising over the title of a mining concession are heard by the Civil District Courts. The Natural Resources Directorate General may act as a mediator between the parties, if the parties agree.

## 5 ACCESSIBILITY, CLIMATE, LOCAL RESOURCES, INFRASTRUCTURE AND PHYSIOGRAPHY

#### 5.1 Accessibility

The La India Project lies approximately 70 km due north of the capital city of Managua, and north of Lake Managua on the western flanks of the Central Highlands (Figure 4-1).

The Project is accessed from Managua either by the paved León-Esteli Road (Highway 26) at a distance of approximately 210 km, or by the Panamerican highway via Sebaco (approximately 130 km). The nearest town with banking services is Sebaco at a distance of 32 km.

The majority of the mineralised areas are accessible to within a few hundred metres of the paved highway via dirt tracks which require maintenance during the wet season between May and November. The crossing of small rivers proves difficult during periods of high rainfall.

#### 5.2 Climate

The La India Mining District is located in one of the drier areas in Nicaragua, with typical temperatures ranging between 20°C and 30°C. The wet season is characterised by intense afternoon rain storms between May and November. It is generally dry during the rest of the year.

#### 5.3 Local Resources and Infrastructure

A major paved highway and power line runs northeast-southwest through the Project area providing excellent access to the Project. Transport within the concession consists mainly of un-surfaced roads of varying quality. A hydroelectric dam is located just beyond the eastern edge of the Project area, less than 10 km from the main deposits. Houses and communities located with a few kilometres of the highway are supplied with 220 V or 110 V mains electricity fed from a 24.9 kV, 3-phase power supply which runs along the highway.

Condors' office is located in the small town of La Cruz de La India which has a population of approximately 1,000 and is located between the highway and the main gold deposit of La India. The office has a dedicated internet connection setup via wireless relay. There is good mobile phone coverage in Cacao, Real de la Cruz and Santa Barbara. Further from the highway, mobile phone coverage is restricted to some hilltops and absent in the main mineralised localities.

Domestic water supply is via waterbores and wells. The historic underground workings at La India allow access to groundwater and a hydroelectric dam stores water all year round which may be used for commercial purposes such as drilling.

Nearby towns such as Santa Rosa del Peñon, San Isidro and Sebaco, all located less than a half hour drive away, can supply basic facilities. Most modern facilities can be found at the City of León, located approximately 100 km to the southwest or from the Capital City of Managua 180 km to the south by road.

#### 5.4 Physiography

The area is characterised by high relief, at altitudes typically varying between 350 m and 600 m amsI in the areas of surface mineralisation. Altitude generally increases to the north where some hill summits reach almost 900 m altitude. The land is a mixture of rocky terrain covered by thorny scrub bushes and areas cleared for low quality crops and grazing. Surface water is ephemeral with most watercourses dry for over six months of the year.

# 6 HISTORY

# 6.1 Historical Mining Activities

The first evidence of mining activity in the area was by an English company, the Corduroy Syndicate, who operated a small mine on the Dos Hermanos Vein on the western edge of La India Concession sometime prior to the middle of the 20<sup>th</sup> Century.

Industrial-scale gold mining was initiated at La India in 1936 by the Compania Minera La India. By 1938, Noranda Mines of Canada had acquired a 63.75% interest in the company and mining continued until 1956. Between 1938 and 1956, Noranda's La India Mill is estimated to have processed approximately 100,000 tonnes or ore per annum ("tpa"). Monthly production records exist for the 8 years and 4.5 months of operation, between January 1948 and mid-May 1956 (Table 6-1 below, from Malouf 1978) during which time a total of 267,674 oz gold and 294,209 oz silver is reported to have been produced from 796,476 tonnes of ore. Production records have not been sighted for 1938-1947, however extrapolation of production suggests an estimated total production of some 575,000 oz gold from 1.73 Mt of ore. This is in broad agreement with the estimate made by Roscoe, Chow & Lalonde (RPA, 2003) of 576,000 oz from 1.7 Mt of ore. Roscoe, Chow & Lalonde (RPA, 2003) also estimated a head grade of 13.4 g/t Au by assuming a 78% recovery from the mill. SRK considers that a recovery of between 85% and 90% is more likely which would give a head grade range of between 11.6-12.8 g/t Au.

Peak annual production was some 41,000 oz gold in 1953. The bulk of production was from shrinkage and sub-level stope mining in two areas, the La India - California Vein where some 2 km of strike length was exploited to a maximum depth of 200 m below surface, and the America-Constancia Vein and part of the intersecting Escondido Vein where again approximately 2 km of strike length was exploited to a maximum depth of 250 m below surface. Limited production was also obtained from the San Lucas vein and Cristalito-Tatascame which SRK considers to have been test stopes and to have limited impact on the overall production.

Table 6-1: Summary of monthly production records and estimated production from the historic La India mill between 1938 and 1956\*.

		R	ecorded Production	n Data		
		Grade (Recover	ed oz/short ton)	Bullion Produced (oz)		
Year	Short Tons	Au	Ag	Au (oz)	Ag (oz)	
1948	112,114	0.2503	0.2970	28,065.67	33,272.11	
1949	111,745	0.2657	0.2850	29,694.70	31,892.12	
1950	93,465	0.2889	0.3380	27,003.70	31,611.45	
1951	94,600	0.3814	0.4330	36,078.21	40,932.24	
1952	102,970	0.3439	0.3640	35,414.14	37,519.70	
1953	121,625	0.3442	0.3230	41,860.95	39,281.85	
1954	102,955	0.3338	0.3530	34,369.81	36,238.02	
1955	99,300	0.2498	0.3190	24,802.76	31,655.16	
1956 (4.5 months)	39,169	0.2651	0.3010	10,383.67	11,806.71	
1948-1956	877,943	0.3049	0.3350	267,673.61	294,209.36	
Annual Average (over 8 years 4.5 months)		0.3049	0.3350	31,790.21	34,941.73	

		Estimated Production							
mid-1938 to end 1947 (9.6 years)	1,000,980	0.3049	0.3350	305,186	335,441				
Total Estimated	1,878,923	0.3049	0.3350	572,860	629,650				

<sup>\*</sup> Metric equivalents calculated using the following conversion factors: 1 oz = 31.103477g; 1 tonne = 1.1023 short ton; 1 oz/short ton = 34.285g/t; 1g/t = 0.02917 oz/short ton.

		Recorded Pro	oduction Data – m	etric equivalent	
		Grade (Red	overed g/t)	Bullion Pr	roduced (g)
Year	Tonnes	Au	Ag	Au (g)	Ag (g)
1948	101,709	8.58	10.18	872,939.9	1,034,878.3
1949	101,374	9.11	9.77	923,608.4	991,955.8
1950	84,791	9.91	11.59	839,909.0	983,226.0
1951	85,821	13.08	14.85	1,122,157.8	1,273,135.0
1952	93,414	11.79	12.48	1,101,502.9	1,166,993.1
1953	110,337	11.80	11.07	1,302,021.1	1,221,802.1
1954	93,400	11.44	12.10	1,069,020.6	1,127,128.4
1955	90,084	8.56	10.94	771,452.1	984,585.5
1956 (4.5 months)	35,534	9.09	10.32	322,968.2	367,229.7
1948-1956	796,465	10.45	11.49	8,325,580.0	9,150,934.1
Annual Average (over 8 years 4.5 months)		10.45	11.49	988,786.2	1,086,809.3

	Estimated Production – metric equivalent						
mid-1938 to end 1947 (9.6 years)	908 083	10.45	11.49	9,492,348	10,433,369		
Total Estimated	1,704,548	10.45	11.49	17,817,928	19,584,303		

<sup>\*</sup> Metric equivalents calculated using the following conversion factors: 1 oz = 31.103477g; 1 tonne = 1.1023 short ton; 1 oz/short ton = 34.285g/t; 1g/t = 0.02917 oz/short ton.

There has been intermittent artisanal mining activity, concentrated on the old mine workings, in the district since that time.

SRKs' re-constituted geological model of the veins suggests the depletion of some 1,465,000 tonnes of ore with a mean grade of 8.6 g/t (400,000 ounces) from the voids identified. SRK attributes the difference between this and the previously reported tonnages to be due to a number of factors. Notably:

- Potential additional mining which post-dates the depletion long-sections currently available. SRK has been supplied with the current long-section indicating depleted areas, and cross referenced these between plots completed by various owners of the Project to ensure consistency. Further work will be required to confirm any additional depletion including research into the last dated long-sections.
- The fact that SRK's model incorporates lower grade intersections to ensure geological
  continuity which may be conservative and may have caused drop in the grades within the
  high-grade core domain. If the assumed mean grades from the historical production
  records are correct it represents some potential upside. Further work will be required to
  test this potential,
- Incomplete records of the project resulting in Inferred production for half of the mine life.

To test the risk of the potential underestimation of the amount of the Mineral Resource depleted, SRK has completed a high-level reconciliation based on the historical 2D long-sections, by calculating the areas, and using the associated underground channel samples to determine vein widths to estimate a complete volume for the depletion voids. This has been combined with the density and the mean head grade to estimate a depletion which is in the order of 1.25 Mt at 10.3 g/t for 420,000 oz of gold, which is in line with SRK estimates.

SRK consider the level of confidence in the La India depletions to be reasonable. The current level of drilling along strike and below the current depletion is to 50x50 m spacing. The Company and SRK have taken considerable effort to log all mining void intersections which have been validated against the expected model.

Given lower levels of drilling by the Company to date at America, SRK considers that estimates of depletions here will have a lower level of confidence but the current study has been supplemented with more detailed maps and level plans from the historical maps to ensure the position of the development levels is accurate.

There is no record that the Central Breccia, which is located just over 1 km from the America-Constancia underground workings, had been mined prior to 2011, and it is certain that it was not exploited by Noranda or by subsequent artisanal miners.

# 6.2 History of Exploration

The La India Mining District was explored extensively with Soviet government aid when mining in Nicaragua was state controlled (1986-1991). The organisation, INMINE, sampled the underground workings, excavated numerous surface trenches and drilled 90 holes on what is now the La India and Espinito Mendoza ("La India-ESP") concessions. INMINE also produced a historical estimate for the entire District noting it had the potential to host 2.4 Moz gold at a grade of 9.5 g/t Au (Soviet-GKZ classification C1+C2+P1) of which 1.8 Moz at 9.0 g/t Au fell within the La India-ESP Concession, including 2.3 Mt at 9.5 g/t Au for 709,000 oz gold at the within C1+C2 classification.

In 1994, the mining industry in Nicaragua was privatised and Canadian Company Minera de Occidente S.A.(Occidente) (subsequently renamed Triton Mining SA) obtained a large concession holding including the entire La India Project area excluding the Espinito San Pablo and Espinito Mendoza Concessions. The Espinito San Pablo Concession was subsequently sold to Minera de Occidente, and in 2011 was officially merged into the La India Concession. The Espinito Mendoza Concession was held by a private Nicaraguan company until 2006 when it was temporarily sold to Triton Mining S.A. ("Triton") until it was returned to the original owners and assigned to Condor in 2012.

Exploration during this period, 1994-2009, was undertaken by a combination of the concession holders Occidente/Triton and by joint venture or option partners. It is worth noting that the owners of Nicaraguan registered Triton have changed through time from a joint ownership by Triton Mining Corporation and Triton USA to Black Hawk Mining Inc (1998) to Glencairn Gold Corporation (Glencairn) (2003) to Central Sun (2007) and finally to B2Gold Corporation (2009).

The following outlines the principal periods of exploration undertaken by Triton and its joint venture partners on the La India Project during this period.

#### 1996-1998

TVX Gold Inc ("TVX", a Canadian listed mining company) evaluated the La India Concession and outlined a historical estimate of 540,000 oz gold and 641,000 oz silver on the La India and America-Constancia veins. TVX re-opened a number of adits and collected approximately 500 underground channel samples. It also mapped the principal veins at between 1:500 and 1:1000 scale using tape and compass mapping and trench sampled over 500 trenches for over 800 channel samples. The UTM coordinates presented on the map sheets at the start of each traverse appear to be NAD27 format, but field verification by the Company has demonstrated that the coordinates are inconsistent with field locations and that no consistency in the error is present. The reason for the difference in coordinates is not known, however Condor has undertaken and continues to undertake a programme of relocating TVX maps and trenches on a systematic basis. Only verified trench locations have been included in the digital database provided to SRK. TVX also drilled 12 drill holes for 2,204 m into the La India Vein system, principally targeting the down dip extension of the India Vein below mine workings and a couple of shallow drillvholes testing the orthogonal Arizona Vein.

#### 1996-2010

Triton completed 8 drill holes for 1,509 m on the India Vein testing mineralisation down dip and along strike of the main mine workings. The assay results were not reported and the core was re-sampled by Condor in 2010/11, with the results incorporated in the most up to date exploration database.

### 2000-2001

Under an option agreement, Newmont Mining Ltd ("Newmont Mining") undertook regional mapping and some trench sampling in the district in this period targeting low grade bulk mineable stockwork zones. Its main area of focus was the north and east of the La India Project area.

#### 2004-2005

Between 2004 and 2005, Gold-Ore Resources Ltd ("Gold-Ore"), through a joint venture with Glencairn over the northeastern part of the La India Concession, conducted underground sampling and drilled 10 DD core holes for 1,063 m into the Cristalito-Tatascame Vein of La India Concession. Underground sampling of the 570m level returned a weighted average of 1.6 m with a mean grade of 21.7 g/t Au. The drilling confirmed mineralisation over a 200 m strike length to a depth of 150 m with best intersections of 5.3 m at 9.43 g/t Au from 94.6 m in drillhole DDT-09. Three exploratory drill holes were also drilled by Triton beneath gold mineralised stockwork zones in the east of the Project area on what is now the Real de La Cruz Concession. They returned narrow zones of low to moderate grade in two of the drillholes.

#### 2006

In 2006, Triton completed a number of twin trenches, including at least 9 on the Tatiana Vein, which confirmed the Soviet intersections. It also completed three drillholes on the part of the Tatiana Vein that falls within the Espinito-Mendoza Concession, the results of which were disappointing and included twinning of a Soviet drill hole PO74 which returned only 0.8 m at 6.94 g/t Au compared with the original Soviet intercept of 2.7 m at 11.25 g/t Au. It is noted that recovery through the mineralised zone was poor, typically less than 70%. This contrasts with the Soviet drilling which used short interval percussion drilling through the ore zone to avoid the recovery problem. It is speculated by the Company that the poor recovery in the DD drilling is the cause of the low grade, further verification work will be required to test this theory. In 2007, Triton published an NI43-101 Inferred Mineral Resource of 558 kt at 8.8 g/t Au for 158,600 oz gold for the part of the Tatiana Vein.

### 6.3 Previous Mineral Resource Estimates

SRK has previously produced five Mineral Resource Estimates on the La India Project prior to the latest Mineral Resource Estimate September 2014. The first was an Inferred Mineral Resource of 4.58 Mt at 5.9 g/t Au for 868,000 oz which was reported in line with the guidelines of Joint Ore Reserves Committee (JORC) Code on 4 January 2011. An updated Mineral Resource of 4.82 Mt at 6.4 g/t for 988,000 oz for the Project was then released on 13 April 2011 based on further validation of historical data by the Company and this was followed by an Inferred Mineral Resource Estimate for the Cacao Vein of 0.59 Mt at 3.0 g/t for 58,000 oz of gold reported on 5 October 2011, based on historical exploration by Condor, and applying the same modelling methodology as the La India deposit.

Between 2011 and August 2012 the Company drilled 140 drill holes for over 22,000m, and completed 2,500m of trenching. This data was combined with the historic exploration and mining data and used to produce an updated Mineral Resource estimate completed by SRK and announced in September 2012.

During 2012/2013, the exploration program focused on the potential for Open Pit mining at the La India Project, namely on the La India Vein, America Vein and Central Breccia deposit. During this period, the Company completed a total of 162 drillholes for 23,598 m. SRK produced an updated Mineral Resource Estimate on the 7 November 2013, including a maiden Mineral Resource for the Central Breccia deposit. The updated Mineral Resource on the La India Project was reported at 9.60 Mt at 3.5 g/t Au for 1,076,000 oz gold of Indicated Mineral Resources, and 8.80 Mt at 4.4 g/t Au for 1,250,000 oz gold in the Inferred category (Table 6-2).

Table 6-2: SRK CIM Compliant Mineral Resource Statement as at 7 November 2013 for the La India Project

	SRK	MINERAL RESO	URCE STATI	EMENT SPLIT P	ER VEIN as of 7	November 20	13 (4),(5),(6)	
Category	Area Name	Vein Name	Cut-Off		gold		silve	r
				Tonnes (kt)	Au Grade (g/t)	Au (Koz)	Ag Grade (g/t)	Ag (Koz)
ъ	La India	La India/ California <sup>(1)</sup>	0.5 g/t (OP)	8,402	3.1	838	5.5	1,475
Indicated	veinset	La India/ California <sup>(2)</sup>	2.0 g/t (UG)	610	5.0	98	11.0	216
<u>u</u>	America	America Mine	0.5 g/t (OP)	226	8.4	61	5.3	38
	veinset	America Mine	2.0 g/t (UG)	358	6.8	79	4.4	51
		La India/ California <sup>(1)</sup>	0.5 g/t (OP)	1,057	2.4	81	4.1	139
		Teresa <sup>(3)</sup>	0.5 g/t (OP)	6	6.9	1		
	La India veinset	La India/ California <sup>(2)</sup>	2.0 g/t (UG)	1,095	5.2	183	11.4	403
		Teresa <sup>(2)</sup>	2.0 g/t (UG)	80	11.1	28		
		Arizona <sup>(3)</sup>	1.5 g/t	430	4.2	58		
		Agua Caliente <sup>(3)</sup>	1.5 g/t	40	9.0	13		
-	A i	America Mine	0.5 g/t (OP)	957	3.2	99	5.8	178
rec	America veinset	America Mine	2.0 g/t (UG)	839	4.8	129	6.6	179
Inferred		Guapinol <sup>(3)</sup>	1.5 g/t	751	4.8	116		
		Tatiana <sup>(3)</sup>	1.5 g/t	1,080	6.7	230		
	Mestiza veinset	Buenos Aires <sup>(3)</sup>	1.5 g/t	210	8.0	53		
		Espinito <sup>(3)</sup>	1.5 g/t	200	7.7	50		
	Central Breccia	Central Breccia <sup>(1)</sup>	0.5 g/t (OP)	939	1.9	57		
	San Lucas	San Lucas <sup>(3)</sup>	1.5 g/t	330	5.6	59		
	Cristalito- Tatascame	Cristalito- Tatascame <sup>(3)</sup>	1.5 g/t	200	5.3	34		
	El Cacao	El Cacao <sup>(3)</sup>	1.5 g/t	590	3.0	58		

<sup>(1)</sup> The Central Breccia pit is amenable to open pit mining and the Mineral Resource Estimates are constrained within Whittle optimised pits, which SRK based on the following parameters: A gold price of USD1500 per ounce of gold with no adjustments. Prices are based on experience gained from other SRK projects. Metallurgical recovery assumptions of 93% for gold, based on assumptions provided by the Company Marginal costs of USD16.4/t for processing, USD3.8/t G&A and USD2.2/t for mining, slope angles defined by the Company Geotechnical study which range from angle 40 - 48°.

<sup>(2)</sup> Underground mineral resources beneath the open pit are reported at a cut-off grade of 2.0 g/t Au over a minimum width of 1.0 m. Cut-off grades are based on a price of USD1500 per ounce of gold and gold recoveries of 93% for resources, costs of USD16.4/t for processing, USD10.0/t G&A and USD50.0/t for mining, without considering revenues from other metals.

<sup>(3)</sup> Mineral resources as previously quoted by SRK (22 December 2011) are reported at a cut-off grade of 1.5 g/t Au, and have not been updated as part of the current study due to no further detailed exploration.

<sup>(4)</sup> Mineral Resources are not Ore Reserves and do not have demonstrated economic viability. All figures are rounded to reflect the relative accuracy of the estimate and have been used to derive sub-totals, totals and weighted averages. Such calculations inherently involve a degree of rounding and consequently introduce a margin of error. Where these occur, SRK does not consider them to be material. All composites have been capped where appropriate. The Project is wholly owned by and exploration is operated by Condor Gold plc

<sup>(5)</sup> The reporting standard adopted for the reporting of the MRE uses the terminology, definitions and guidelines given in the Canadian Institute of Mining, Metallurgy and Petroleum (CIM) Standards on Mineral Resources and Mineral Reserves (May 2014) as required by NI 43-101.

<sup>(6)</sup> SRK Completed a site inspection to the deposit by Mr Benjamin Parsons, MSc (MAusIMM(CP), Membership Number 222568, an appropriate "independent qualified person" as this term is defined in National Instrument 43-101.

Table 6-3: Summary of La India Project Mineral Resource per Vein Set, dated 7 November 2013

	SRK MINERAL RESOURCE STATEMENT SPLIT PER VEINSET as of 7 November 2013									
Category	Area Name	Vein Name	Cut-Off		gold			silver		
				Tonnes (kt)	Au Grade (g/t)	Au (koz)	Ag Grade (g/t)	Ag (koz)		
D	_	La India veinset	0.5g/t (OP)	8,402	3.1	838	5.5	1,475		
Indicated	Subtotal Areas		2.0 g/t (UG)	610	5.0	98	11.0	216		
dic	Subt	America veinset	0.5g/t (OP)	226	8.4	61	5.3	38		
=	0,		2.0 g/t (UG)	358	6.8	79	4.4	51		
			0.5g/t (OP)	1,063	2.4	82	4.1	139		
		La India veinset	2.0 g/t (UG)	1,174	5.6	212	11.4	403		
	as		1.5 g/t	470	4.7	71				
p	٨re		0.5g/t (OP)	957	3.2	99	5.8	178		
erre	Inferred Ibtotal Ar	ubtotal /	Subtotal Areas	America veinset	2.0 g/t (UG)	839	4.8	129	6.6	179
Ξ				ıbto		1.5 g/t	751	4.8	116	
	જ	Mestiza veinset	1.5 g/t	1,490	7.0	333				
		Central Breccia	0.5g/t (OP)	939	1.9	57		•		
		Other veins	1.5 g/t	1,120	4.2	151		•		

Table 6-4: Summary of La India Project, dated 7 November 2013

	able 6 4. Cummary of La maia i reject, acted i recrember 2010										
	SRK MINERAL RESOURCE STATEMENT as of 7 November 2013 (4),(5),(6)										
Category	Area Name	Vein Name	Cut-Off		gold		silver				
				Tonnes (kt)	Au Grade (g/t)	Au (koz)	Ag Grade (g/t)	Ag (koz)			
				All veins	0.5 g/t (OP) (1)	8,629	3.2	899	5.5	1513	
Indicated	Grand total		2.0 g/t (UG) (2)	968	5.7	177	8.6	267			
		Subtotal Indicat	ed	9,597	3.5	1,076	5.8	1781			
		All veins	0.5 g/t (OP) (1)	2,959	2.5	238	4.9 <sup>(7)</sup>	317			
Inferred			2.0 g/t (UG) (2)	2,014	5.3	341	9.0	582			
illielleu			1.5 g/t <sup>(3)</sup>	3,831	5.4	671					
		Subtotal Inferre	d	8,803	4.4	1,250	6.9 <sup>(8)</sup>	899			

<sup>(1)</sup> The Central Breccia pit is amenable to open pit mining and the Mineral Resource Estimates are constrained within Whittle optimised pits, which SRK based on the following parameters: A gold price of USD1500 per ounce of gold with no adjustments. Prices are based on experience gained from other SRK Projects. Metallurgical recovery assumptions of 93% for gold, based on assumptions provided by the Company Marginal costs of USD16.4/t for processing, USD3.8/t G&A and USD2.2/t for mining, slope angles defined by the Company Geotechnical study which range from angle 40 - 48°.

(7) Back calculated silver grade based on a total tonnage of 2,020 kt as no silver estimates for Central Breccia (939 kt).

(8)Back Calculated silver grade based on total tonnage of material estimated for silver of 4,034 kt.

<sup>(2)</sup> Underground mineral resources beneath the open pit are reported at a cut-off grade of 2.0 g/t Au over a minimum width of 1.0 m. Cut-off grades are based on a price of USD1500 per ounce of gold and gold recoveries of 93% for resources, costs of USD16.4/t for processing, USD10.0/t G&A and USD50.0/t for mining, without considering revenues from other metals.

<sup>(3)</sup> Mineral resources as previously quoted by SRK (22 December 2011) are reported at a cut-off grade of 1.5 g/t Au, and have not been updated as part of the current study due to no further detailed exploration.

<sup>(4)</sup> Mineral Resources are not Ore Reserves and do not have demonstrated economic viability. All figures are rounded to reflect the relative accuracy of the estimate and have been used to derive sub-totals, totals and weighted averages. Such calculations inherently involve a degree of rounding and consequently introduce a margin of error. Where these occur, SRK does not consider them to be material. All composites have been capped where appropriate. The Concession is wholly owned by and exploration is operated by Condor Gold plc

<sup>(5)</sup> The reporting standard adopted for the reporting of the MRE uses the terminology, definitions and guidelines given in the Canadian Institute of Mining, Metallurgy and Petroleum (CIM) Standards on Mineral Resources and Mineral Reserves (May 2014) as required by NI 43-101.

<sup>(6)</sup> SRK Completed a site inspection to the deposit by Mr Benjamin Parsons, MSc (MAusIMM(CP), Membership Number 222568, an appropriate "independent qualified person" as this term is defined in National Instrument 43-101.

# 6.4 Previous Mining Studies

### 6.4.1 Mining Studies Prior to 2013

SRK does not have access to any technical studies previously undertaken on the La India concession prior to the work it has undertaken itself though it is clear that there have been some previous technical studies undertaken on the deposit.

Whilst the Soviet involvement in the deposit in the late 1980s was mostly exploration based, there are references in the geological reporting to a technical economic model ("TEM") produced by the Soviet entity, Severovostokzoloto ("Северовостокзолота"). This was a State-controlled holding company that controlled gold mining activities in Far East Russia and at the time was the largest gold mining company in the Russian Far East. In SRK's experience of Soviet exploration projects, the production of a TEM suggests that relatively detailed technical work would have been undertaken on the La India veinset. Since the breakup of the Soviet Union, Severovostokzoloto has been split into numerous entities and SRK considers it unlikely that this report would become available in the future.

The geological reports observed by SRK were co-authored by Mingeo ("Мингео"), the Soviet Ministry of Geology, and Zarubezhgeologia ("Зарубежгеологиа") a State-controlled company responsible for geological activities outside the Soviet Union. Mingeo has since been superseded by the Ministry of Natural Resources and Environment of the Russian Federation ("Министерство Природных Ресурсов и Экологии Росийской Федерации"). Zarubezhgeologia is still an operating enterprise, 100% owned by the Russian government.

A report by mining consultants, Micon (1998), commissioned by Diadem Resources, provides a brief overview of the planned mining proposed for this project. Key features of the business plan include:

Production Rate - 145 ktpa (Years 1 to 4) and 250 ktpa (Years 5 to 12);

• Head Grade - 8.3 g/t Au;

Mine Life - 12 years;

Construction Capital - USD5 million; and

Construction Period - 15 months.

The quoted production, however, was lower than the head grade at 8.3 g/t suggesting that the business plan proposed for La Mestiza was not based upon the geological data available. Micon's recommendation was for a significantly smaller production rate with a minimum mining width of 1.25 m. Dilution has been assumed to be 10%.

Black Hawk Mining completed an internal Scoping Study on the La India, Tatiana and America veins of La India in 1999, though this report was not made public. The study resulted in a project incorporating the following elements:

Applied Cut-Off Grade - 8.0 g/t Au;

Production Rate - 800 tpd (57 koz per annum);

Mill Recovery - 84%;

Operating Cost - USD36.30/t; and
 Construction Capital - USD6.5 million.

The 1999 study assumed a shrinkage stoping operation with production hauled to the processing facility at El Limon. Available data suggests that the results indicated the proposed mine was most sensitive to grade and gold price at a time when gold prices were beneath USD300/oz. The project did not proceed any further due to a lack of funds. Overall, it suggested that some veins had the potential for economic extraction (RPA 2003).

#### 6.4.2 SRK 2013 PEA

This PEA was based on SRK's September Indicated and Inferred 2012 MRE and assumed the open pit and underground mining of the La India Project and underground mining at America and Mestiza.

The production assumed is summarised below.

Table 6-5: Key Production Statistics for 2013 PEA

Vein			Total
Project			
Open Pit	Production	kt	7,306
	Grade	g/t	3.2
	Metal	koz	760
Underground	Production	kt	5,461
	Grade	g/t	4.6
	Metal	koz	813
Total	Production*	kt	12,767
	Grade	g/t	3.8
	Metal	koz	1,573

<sup>\*</sup> LoMP does not include production from San Lucas, Cristalito-Tatescame or Cacao veins

A life of mine ("LoM") plan was developed for the PEA with a 10 year mine life for open pit production (maximum 1,000 ktpa) and a 15 year mine life for underground production (maximum 470 ktpa). In undertaking the technical-economic model for the mine plan, the following assumptions were applied:

Discount Factor - 5%;
Royalty - 3% of Gold Price;
Selling Costs - 5% of Gold Price;
Corporate Tax Rate - 30%;

- 93%;

Mill Recovery - Au

VAT - not considered; and
 Amortisation - 10% straight line.

Operating costs were benchmarked from Thomas Reuters' GFMS database and Capital Costs from InfoMine's Cost Mine database. A summary of the key results of the financial model for the 2013 PEA is shown below in Table 6-6. The study was completed at a relatively high-level and no effort was made to optimise the mining schedule between open pit and underground material.

Table 6-6: Summary of Key Results from Financial Model 2013 PEA

Recovered Metal (koz)	Revenue (MUSD)	Capital Expenditure (MUSD)	Operating Expenditure (MUSD)	NPV (MUSD)	IRR	Payback Period (years)
1,463	2,049	287	842	324.9	33%	3

## 7 GEOLOGICAL SETTING AND MINERALISATION

# 7.1 Regional Geology

The La India Mining District is located within a Tertiary-aged island arc volcanic setting formed on the edge of the Caribbean Tectonic Plate where it over-rides the subducting Cocos Plate, off-shore beneath the Pacific Ocean in what is colloquially known as the Pacific Rim of Fire. The La India epithermal gold system is near the southwestern margin of a broad belt of Tertiary volcanic rocks that forms the Central Highlands of Nicaragua. The Central Highland Volcanic Belt is bounded to the east by a major arc-parallel normal fault that marks the edge of the NW-SE orientated Nicaraguan Graben. The western boundary of the Central Highland volcanic belt is less well defined. The topography gradually drops to the East to a lower coastal plain where the surficial geology is a mix of Eocene-aged volcanic cover (Ehrenborg 1996) and older basement rocks. The basement rocks are pre-Jurassic low metamorphic grade phyllites and schists, granites, ultramafics and carbonate sediments (Venable 1994).

Two volcanic sequences are generally recognised in the Central Highlands:

- The Matagalpa Group a widespread thick lower sequence of intermediate to felsic pyroclastic deposits and ignimbrites interpreted as having been deposited as a result of shield volcanism during the Oligocene.
- The Coyol Group basaltic, intermediate and felsic volcanic flow and pyroclastic rocks originating from numerous volcanic centres forming felsic domes, basaltic to andesitic strato-shield volcanoes or caldera complexes and interpreted to be Miocene to Early Pliocene age (Ehrenborg 1996).

The Central Highland Volcanic Belt was originally formed from magma derived from the northeast-directed subduction of the Cocos Plate beneath the Caribbean Plate. Subsequent roll-back of the subduction zone has shifted the volcanic activity further southwest. Two principal structural fabrics are recognised in Nicaragua:

- Deep-seated arc-normal NE-SW orientated fabrics comprising both ductile shear zones in the Mesozoic basement rocks and more brittle faults in the overlying Tertiary rocks, and
- Brittle deformation fabric of arc-parallel NW-SE orientated faults and associated linking structures. This structural fabric hosts the majority of the gold mineralised veins at La India.

In interpreting the structural setting of the Central Highlands and adjacent areas Weinberg (1992) recognised three post-Oligocene phases of deformation in Nicaragua as follows:

- Late Miocene to Early Pliocene: NE-SW-directed compression and uplift in close temporal association with opening of NE-oriented fractures;
- Pliocene to Early Pleistocene: rollback of the subduction zone resulting in extension along NW-trending normal faults of the Nicaragua Graben; and

• Late Pleistocene to Recent: dextral transcurrent deformation along arc-normal NE-SW trending faults under subduction-related stresses and associated with the active volcanism in the Nicaragua Depression.

# 7.2 District Scale Geology

## 7.2.1 Geological Setting

The La India Mining District is located towards the southwestern edge of the Central Highland Volcanic Arc within Middle Miocene to Early Pliocene strato-shield and caldera volcanic complexes of the Coyol Group (Ehrenborg 1996). At La India the volcanic complexes have been disrupted by a series of NW-SE and NE-SW orientated faults making it difficult to define the boundaries between adjacent volcanic complexes (Figure 6-1). Topographic and geophysical data suggests that the main La India gold mineralised area lies between two large volcanic calderas. The best defined, and interpreted as the younger, caldera is located approximately 6 km to the southeast of the concession area while a less well defined, interpreted as older, caldera lies approximately 6km to the northwest.

Hydrothermal fluids generated by volcanic activity prior to and after the formation of one or both calderas probably migrated through pathways generated by extensional faulting associated to the formation of the Nicaraguan Depression. Multiple fault displacements allowed for repetitive mineralisation as evidenced by the presence of multiple stage veins and breccias.

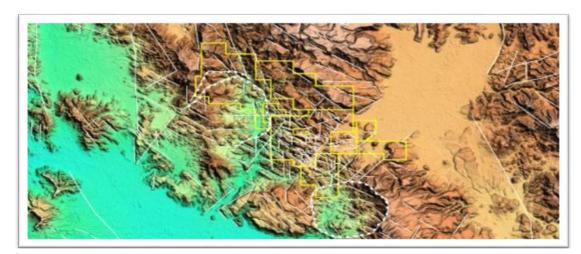


Figure 6-1: Interpretation of landforms and tectonic lineaments (white lines) in La India District.

Note: Map shows La India Project concession boundary (yellow) and major geological structures (white) (Source: Condor).

### 7.2.2 Rock Types

Only the central mineralised area of La India Mining District has been mapped to date, however reconnaissance exploration suggests that the same rock types are present throughout the district. Mapping and drill core re-logging exercises carried out across the three principal vein sets at the core of the mining district; La India, America and La Mestiza vein sets, have identified the following seven basic-felsic lava flows and pyroclastic deposits, assigned to the Coyol Group. The surface mapping and drill hole logging data was used to produce 3D interpretations of the main prospects. Although surface mapping has not been extended to the outlying mineral resources of Cacao, Cristalito-Tatascame and San Lucas, the same units are recognised on all three prospects.

A summary of the rocks from youngest to oldest is shown in Table 7-1 while Figure 6-2 is a local geological map.

Table 7-1: Summary of Major Rocktypes at La India

Unit	Long Name	Description
QA	Quaternary Alluvium	limited to the channels of semi-permanent rivers and creeks. It is comprised of unconsolidated fluvial sands, gravels and boulders transported by flash floods or during permanent flow in the months of June-November.
VIA	Porphyritic andesite	These appear as lava flows, found filling the La India and America valleys, as well hosting the Central Breccia resource. To the south and east of these valleys, laminar and massive porphyritic lavas form the ridges across the main road that runs through the district. Thickness varies depending on the prospect: at the La India valley, maximum thickness is approximately 130 m; in the Central Breccia closer to 150 m, and in the America Vein Set less than 100 m. Weathering is extreme close to surface but fresh at depths over 50 m. Andesite lava is greenish dark grey, feldspar-phyric with a fine grained groundmass. Joint surfaces are filled either with calcite or clay.
VF	Felsic Lava	Flow banded and massive rhyolite and rhyodacite lavas, possibly associated to the extrusion of lava domes. Forms the footwall to the La India vein. In the central part of La India vein massive felsic lavas slowly grade into flow banded lavas (Figure 7-2), maximum thickness known to extend beyond 200 m in drilling. The felsic lava domain comprises predominantly dacite to rhyolite lavas varying from pink grey to dark red to grey. Felsic lavas are very fine grained with joints filled predominantly with red-brown clay, iron staining in the weathered zone, or calcite filling in the unweathered rock. The weathered rock mass is of very poor to predominantly fair quality, whilst the unweathered to slightly weathered rock mass is a fair to good quality rock mass with some significant intervals of poor and very poor quality rock mass.
PPBf	Felsic pyroclastic Breccia	Both felsic pyroclastic breccias (Figure 7-2) and epiclastic deposits are part of an apron like stratigraphic sequence associated to the extrusion of a felsic lava dome. These consist mainly of angular clasts of flow banded rhyolites. Clast size and angularity increase towards the highest elevations, indicating that they are more proximal to the source. Thickness varies away from the La India valley where they are the thickest (approximately 100 m). Felsic pyroclastic breccia is typically a brown to yellow grey colour, and exhibits often a weak silicate alteration. Red-brown clay infill exists in association with sulfide mineralisation within a very-low grade carbonate breccia halo.
PPMf	Felsic Lapilli Tuff	Identified in some of the southern drill holes in the La India Vein Set consists of stratified, pumiceous tuffs to lapilli tuffs interbedded with felsic lavas
PPMi	Andesitic Lapilli tuff	Thick sequence (200 – 250 m) of grey to brown colored (when weathered or oxidized) andesitic lapilli tuffs and welded lapilli tuffs (ignimbrites) , underlie the pyroclastic breccias This rock unit consists predominantly of andesitic lapilli tuff, although abundant rhyolite lapilli tuff and small lenses of rhyolite lava are intercalated. The grouping of this lithological domain thus contains numerous small intercalations of other rock type. Lapilli clasts are typically well cemented in a fine grained matrix of similar composition than the lapilli clasts. Average andesite lapilli tuff is often vuggy, with hematite and silicic alteration. Joints are filled with red-brown clay, which is frequently sheared or clean.
VMB	Basaltic andesite lava	basaltic andesite lavas outcrop on the westernmost areas of all three vein sets predominantly plagioclase and pyroxene phenocrysts in a fine grained, aphyric matrix
PKS	Vocanicalsitc Sandstone	A sequence of fine sandstones and siltstones is found interbedded with andesitic lapilli tuffs and rhyolite agglomerates (Figure 7-2) at the bottom of a stream bed just north of La Mestiza Mine adit. These sandstones are stratified and cross-bedded indicating a fluvial origin

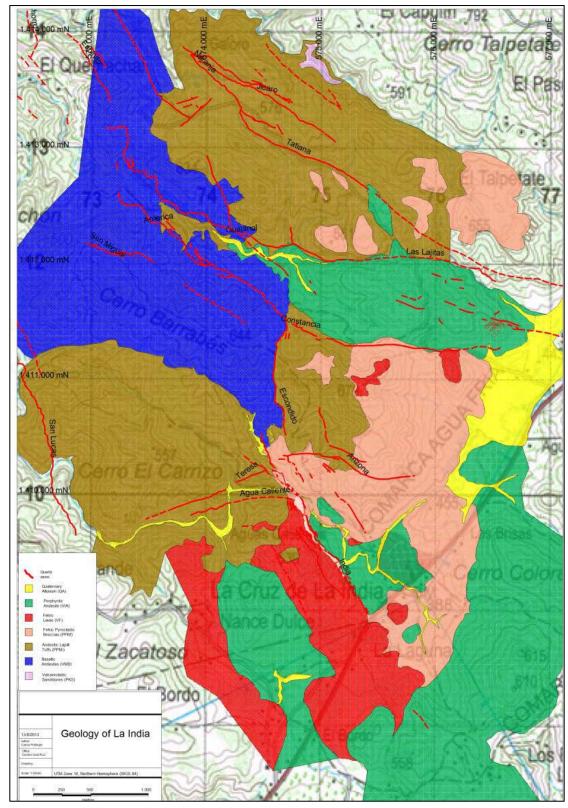


Figure 7-1: Geological map of the La India deposit (source: Carlos Pullinger, Condor)
September 2012



Figure 7-2: Field Outcrop Photographs of Major Rocktypes at La India,

Note: from top left to bottom right of figure: flow banded rhyolite lava (VF) spines; close-up of (VF) flow banding; rhyolite breccia (PPBf) in outcrop scale; and bedded rhyolite agglomerates and sandstones (PKS)

# 7.2.3 Structural Geology

The La India Mining District is located near the intersection of two major regional structures: the NW-SE orientated arc-parallel normal fault of the Nicaraguan Graben located 10-30km to the southwest of the District, and a perpendicular NE-SW orientated arc-normal structure that forms a major topographic feature that cuts through the Project area (Figure 7-3).

Faulting attributed to the extensional regime that forms the Nicaraguan Graben is particularly well developed near the graben-bounding fault where La India is situated. Structures developed at La India under this SW-directed extension are thought to have taken place at a very high crustal level as would be expected during rollback of the subduction zone. The La India Mining District is characterised by a system of multiple linked faults with differing dimensions and displacements which relate each other kinematically and spatially and have the overall geometry of a graben-like structure centred along a NW-SE orientated axis that runs through the America Vein Set at the centre of the La India District. The graben-like geometry is recognised by a dominantly north- to east-dip in structures located to the south and west of the axis, and a dominant south- and west-dip in structures located to the north and east of the axis.

The linkage structures between the faults are envisaged to have occurred at a relatively early stage in the development of the fault system; that is, after little displacement had occurred. Any displacements on a fault had to be accommodated away from the fault by the creation of new fractures, consistent with high-level brittle fault systems in massive volcanic rocks.

The major NE-SW striking structure that cuts through the southern part of La India Vein and forms a major downthrown Sebaco Graben block to the southeast is interpreted as a later, possibly post-mineralisation cross-cutting fault. The amount of movement along this fault where it cuts the La India vein is thought to be minimal as this location is interpreted to be close to the hinge of the fault and it is interpreted to be a scissor fault with increased downthrow along strike to the northwest where the Sebaco Plains are formed (Fig. 6-20). Regional mapping suggests that it is a long-lived structure as it can be traced for hundreds of kilometres into older basement material to the northeast.

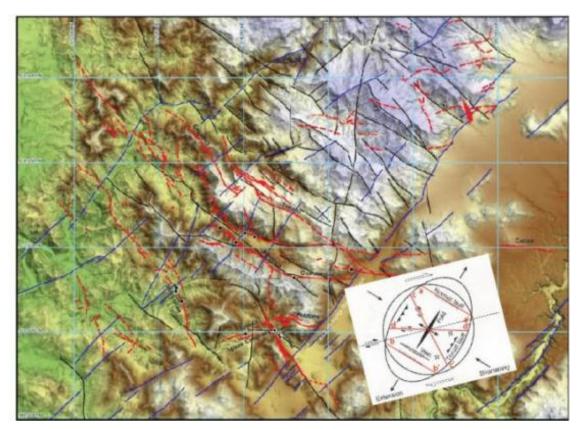


Figure 7-3: Interpretation of brittle structures and lineaments in the core mineralised area at La India over topography image.

Note: Map shows known vein traces (red), syn-mineralisation structures formed under southwest-directed extensional regime with associated Mohr Diagram (black) and post?-mineralisation NE-striking structures (blue) (Source: SRK).

#### 7.2.4 Gold Mineralisation

The bulk of the gold mineralisation at La India District occurs as shallow, low sulphidation epithermal veins and breccia-fill within structures interpreted to have formed under the Pliocene to Early Pleistocene SW-directed extensional tectonic regime.

Faulting was active at the time of vein emplacement, with some areas displaying tectonic brecciation of early vein phases sealed by later vein phases. The following principal structural orientations developed syn- and post-gold mineralisation and therefore host gold mineralised epithermal veins as follows:

- Epithermal veins hosted by WNW-ESE trending structures, such as the America Vein, have the longest traces and are interpreted to have formed as a response to a NE-SW oriented extensional regime which formed the Nicaraguan Graben during the Late Miocene to Early Pliocene. The epithermal veins hosted by these structures are interpreted as tensional veins or as fault-hosted shear veins.
- Epithermal veins hosted by NNW-SSE to N-S oriented linking structures which formed between the WNW-ESE vein systems, relaying displacement through the system as whole. These veins filled spaces formed under a trans-tensional regime with the oblique stress direction forming overlapping arcuate veins linked by wide quartz breccia zones in the flagship NNW-SSE La India-California Vein.

 E-W to ENE-WSW trending epithermal veins interpreted by Condor as the final stage of development possibly associated with the late stage reactivation of deep-seated NEtrending structures.



Figure 7-4: Close-up of part of La India Vein showing fault brecciated and re-sealed early emplaced vein (bottom) in contact with later banded quartz vein (top) (Source: Condor)

## Mineralisation Types

The fault infill of the La India vein comprises three principal types of vein core and breccia infill composition and textures. The components and their internal organization have been described in sequence (below) to define the deformation regime and para-genesis of the mineralisation events (Figure 7-5).

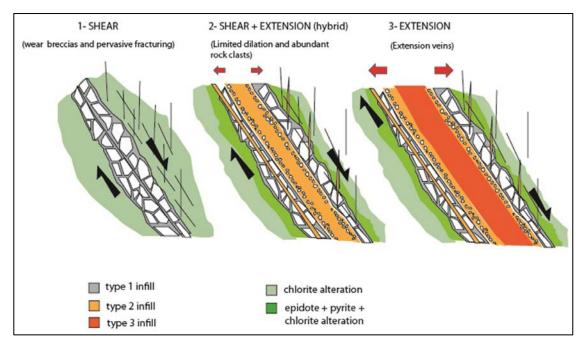


Figure 7-5: Mineralisation Types

## Type 1

Early massive/banded grey-quartz cement occurring principally as stockwork, jigsaw fit and hydraulic chaotic breccia facies. The Au mineralisation occurs at the lowest grade in this first stage (<1 ppm Au). The breccia facies occurs principally in the foot-wall with strong to pervasive silica alteration, the thickness is variable but can be up to 4 m wide.

### Type 2

Fine white quartz occurs as banded and massive veins, commonly replacing platy calcite textures and tectonic breccia infills (Figure 7-6). This stage contains sulfide-rich bands of sphalerite ± pyrite with intermediate grades of up to approximately 10 ppm Au.

#### Type 3

This stage is characterized by coarse-grained white quartz + hematitic silica and interlayered fine grained sulfides. Crustiform, coloform and banded textures are dominant in this stage. Grades are highest in this stage with values commonly greater than 10 ppm Au

Some bands are composed of microcrystalline quartz + adularia. Fine-grained ore minerals consist of chalcopyrite with secondary malachite. SEM analyses identify acanthite -rich (Ag<sub>2</sub>S). Ore-mineral bands are composed of chalcopyrite + sphalerite + jalpaite (Ag<sub>3</sub>CuS<sub>2</sub>) + pyrargyrite (Ag<sub>3</sub>SbS<sub>3</sub>) / proustite (Ag<sub>3</sub>AsS<sub>3</sub>)  $\pm$  galena. This stage is exclusively observed in extensional regime veins and commonly cross-cuts early breccia facies.

The surrounding fault-wall damage has been observed over more than 10 m width at La India vein where it is composed by sheeted veins, stockwork zones with stage 1 and 2 infill cements.



Figure 7-6: Type 2 Gold Mineralised Breccia of the La India-California vein (Source: Condor, June 2012)

# 7.2.5 Vein Morphology

The morphology of the veins reflects the orientation of the structures that the veins fill. Condor has recognised the following styles of gold mineralised veins within La India Mining District.

- Stacked arcuate anastomosing veins and quartz breccias dipping between 45° and 75° along a 1.5 km strike length on the principal La India-California structure. This system is interpreted as forming under a trans-tensional stress regime with tectonic movement along a line of arcuate fault planes with stress transferred between fault planes through development of breccia zones (Figure 7-6).
- Single discrete planar veins and multiple parallel planar veins (America and La Mestiza vein sets) with strike continuity of 1-3 km and widths ranging from 0.5 m to 4 m.

## 7.2.6 Mineralisation

The gold in the low sulphidation epithermal quartz vein and quartz breccia gold mineralisation that constitutes the bulk of the mineral resource outlined to date occurs as fine grained electrum and native gold ranging in size from 11 to 315 microns in length and from 6 to 300 microns in width. Metallurgical tests carried out by Inspectorate at Lakefield, Ontario, Canada show that 70% of the gold is in the 75 to +50 micron size fraction. A minor proportion of the gold was reported to be present as blebs within iron oxy-hydroxides. Quantitative Evaluation of Minerals by Scanning Electron (QEMSCAN) carried out by Process Mineralogical Consulting Ltd as part of a metallurgical testwork by Inspectorate at Lakefield, Ontario, Canada, on mineralised material from La India and America Vein samples are mainly quartz and K-feldspar with minor amounts of plagioclase, micas (biotite + muscovite), clay minerals and Fe-oxide minerals (hematite, magnetite, ilmenite), as well as trace amounts of pyrite and mafic minerals (amphibole, chlorite, epidote) associated with propylitic alteration proximal to the La India veins.

Galvan (2012) indicates that propylitic alteration can be subdivided into early and late episodes. The early episode is associated with the central La India vein system and consist of chlorite and pyrite alteration haloes extending to less than 15 m wide around the central La India vein and associated with early (Type 1 and 2) grey quartz breccia infill. A second episode of propylitic alteration occurs towards the south of the La India deposit and consist of epidote + pyrite + chlorite ± calcite associated with Type 3 white quartz mineralisation extending around 16 m from the ore zone.

QEMSCAN analysis on mineralised material from the Central Breccia showed this to have a significantly different mineralogy to the other veins at La India being composed of mainly quartz, mica and carbonates (mainly calcite) with moderate amounts of K-feldspar plus minor amounts of plagioclase, pyrite and Fe-oxides and trace amounts of arsenopyrite, clays and mafic minerals.

# 7.3 Deposit Scale Geology

#### 7.3.1 La India

The La India Vein Set comprises two cross-cutting structures. The bulk of the mineral resource is hosted by the India-California structure, a normal fault striking 330° and dipping ENE at approximately 70° in the southern zone, 50-60° in the central zone and 45° in the northern zone. The India-California structure displays evidence of trans-tensional movement with a sinistral transverse component inferred.

In the hangingwall zone a series of steep-dipping veins have formed in contact with the main structure that are interpreted as tension gash fill. The result is a thick mineralised sequence of anastomosing quartz veins and breccias. At the southern strike extent of the structure the mineralised veins do not reach surface but drilling has demonstrated that the mineralised fault system remains open along strike at depth.

A smaller mineral resource is contained within the approximately East-West striking Teresa-Agua Caliente-Arizona veins. These veins form a set of discrete, parallel, and vertical to steeply north-dipping veins.

The Company has produced a series of detailed geological sections which show the various volcanic lithologies, which have been used as a basis for the geological and mineralisation models. Figure 7-7 provides an example cross section through the central zone at La India, confirming the typical thicknesses and ENE dip of the high grade core (pink) and lower grade wall rock mineralisation (light blue) in context of the background volcanic host rock.

SRK Consulting

La India NI43-101 – Main Report

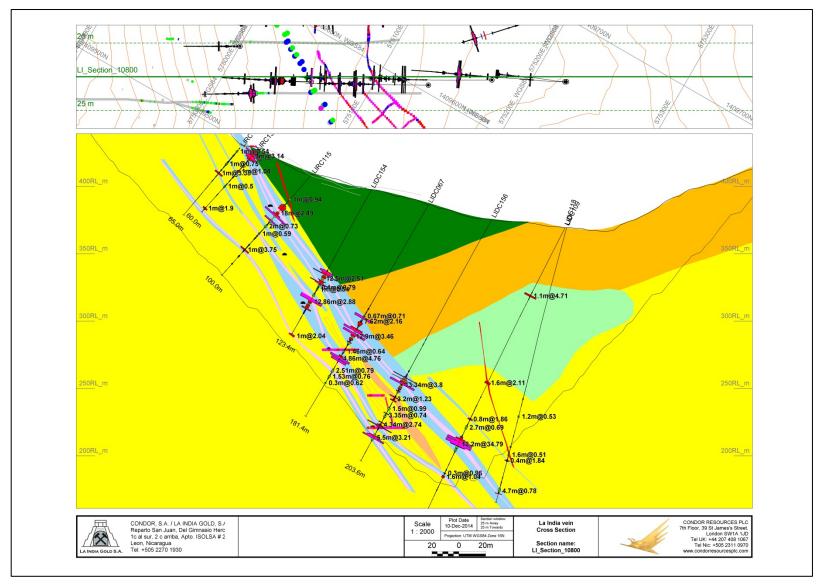


Figure 7-7: Cross-section through La India 800 section in the Central zone (Source: Condor 2014)

#### 7.3.2 America Mine

The gold mineralisation at America occurs along the faulted contacts which separate three structural blocks. The America-Escondido structure forms two of the three recognised block boundaries. The structure is characterized by a 60° bend between the America fault which strikes 300° and dips approximately 55° to the northeast and the Escondido fault which strikes north and dips at approximately 45° to the east. Both the America and Escondido fault limbs are planar normal faults, typically 1-3m wide and characterized by the development of sand to gravel-grade cataclastic textures on the principal fault plane and small, metre-scale tension gashes in the hangingwall. A wider quartz breccia has developed at the flexure zone. The Constancia veins are hosted by a steeper dipping structure striking at 270-290° and dipping at approximately 70° to the north.

Figure 7-8 provides an example cross section of the intersection of the Constancia Vein with the America-Escondido flexure, confirming the typical thicknesses and dip directions of the mineralisation (light blue) in context of the drilling and topographic survey.

SRK Consulting

La India NI43-101 – Main Report

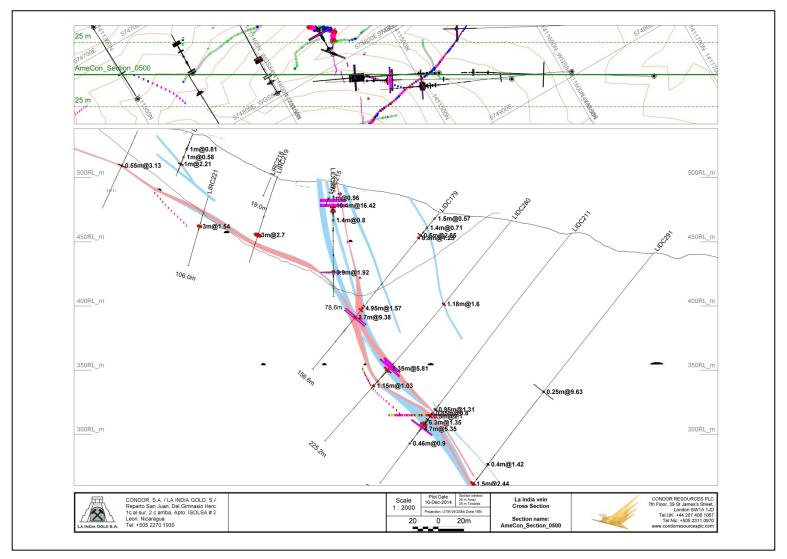


Figure 7-8: Cross-section through the intersection of the Constancia Vein with the America-Escondido flexure with the Constancia Vein(s) on the 500 Section (Source: Condor 2014)

#### 7.3.3 Central Breccia

The Central Breccia is a multi-stage hydrothermal breccia deposit hosted by a massive porphyritic andesite located at the centre of the graben-like structure that runs down the axis of the America Vein Set near the intersection with the regional cross-cutting NE-Fault. Drilling has shown that the andesite overlies a felsic pyroclastic breccia. Two stages of hydrothermal breccia development are recognised, an early hydraulic breccia with evidence of clast movement and rotation and a silica-cemented microbreccia matrix, and a later crack and fill brecciation with calcite-cement containing anomalous gold values formed under a more passive dilational regime.

The Central Breccia deposit is interpreted as a breccia pipe and is characterised by wide zones of jigsaw-fit chlorite-altered andesite, cemented by silicified microbreccia and crystalline calcite.

Gold mineralisation is associated with a later calcite and quartz calcite crack and seal breccia. The breccia typically has gold grades of 0.1 to 0.2 g/t, within which high-grade zones (interpreted as shoots within the wider breccia pipe) typically over 10 m thick and grading between 2 g/t and 7 g/t gold occur. The high-grade zones are often associated with sulphide minerals and intense argillic alteration and quartz veins.

# 7.4 Weathering

In most cases, including the La India and America veins, gold mineralised quartz veins and breccia zones form resistant ridges. In contrast, in some cases, such as the La Mestiza and Cristalito-Tatascame areas, the gold mineralised structures occur within intensely weathered saprolitic bedrock (reported to extend to a depth of approximately 20 m). Within the saprolitic zone, gold values obtained from near surface vein material are only weakly anomalous, whereas samples from the base of the saprolitic zone are higher, suggesting either that the surface zone is above the higher-grade gold mineralisation of the boiling-zone of that near surface leaching and basal enrichment within the zone. Silver is also present, but there are no detailed reports describing its occurrence and character.

Near the topographical surface the rock types present signs of extensive weathering, being transformed into saprolite. This can extend up to 20 m depth and is defined as Moderate Weathered Rock ("MW") and Highly Weathered Rock ("CW") and can be generally described by:

# Overburden Soils and Highly Weathered Rock – (CW)

Overburden consists of less than 1-10 m of colluvium showing little evidence of transportation and usually consisting of subangular to angular gravel to block sized rock fragments in a sandy to silty matrix. The overburden overlies highly weathered rock which often contains completely weathered intervals resembling a residual soil. The highly weathered rock contains frequent core stones of moderately to slightly weathered rock. The depth of the base of this unit varies but it is usually less than 20 m thick. The weathered rock is of weak strength and of very poor to occasionally moderate rock mass quality. Very close to close joint spacing prevails. Joints are filled with red brown clay and limonitic silt.

## Moderately Weathered Rock mass – (MW)

Below the highly and completely weathered rock zone follows a 20-30 m thick undulating blanket of moderately weathered rock. The thickness of this weathered zone increases to 30-50 m in the southern hangingwall (SE pit area).

### Fresh Rock Mass – (FR)

Fresh rock mass is the unaltered rock that lies below the highly and moderately weathered rock mass zone.

# 8 DEPOSIT TYPE

The gold mineralisation at La India is interpreted as to have been deposited in a high level, low sulphidation epithermal system. The mineralisation itself occurs associated both with quartz vein systems and within well-confined hydrothermal breccias.

The veins and stockwork zones are hosted within massive andesites, andesitic and felsic tuffs or felsic lava flow deposits. Veins are typically less than 3 m in width, but stockwork zones and stacked stockwork-vein zones can be up to 25 m wide.

Quartz veins, often including a brecciated component, vary in thickness and are most typically between 0.7 m and 2 m in thickness. In many areas, the wallrock hosts a breccia or stockwork zone with vuggy quartz veinlets up to 5 cm thick and accounting for up to 70% of the rock mass. The breccia/stockwork zone is typically up to 10 m thick and is associated with silica-haematite alteration. The quartz in the breccia zone may be gold mineralised, although the country rock component means that gold grades are diluted compared to the veins.

The grade of gold and silver can vary from a few grams per tonne to significant intersections with grades in excess of 30 g/t (>1 oz/t). Gold mineralisation occurs as fine gold-silver amalgam with a gold to silver ratio of 1 to 1.5.

The "Central Breccia" Deposit is interpreted as a gold-mineralised hydrothermal breccia with, low grade gold mineralisation is associated with carbonate breccia cement and high-grade gold mineralisation is associated with argillic alteration and sulphide mineralisation.

## 9 EXPLORATION

# 9.1 Mapping

### 9.1.1 Historical Mapping

A significant database was collated during the Soviet period between 1986 and 1991. Work completed during this period included geological mapping at 1:10.000 and 1:25.000 scales, geochemical prospecting at 1:10.000 scale, geophysical exploration (magnetic prospecting and electric exploration at 1:10.000 scale) and hydrogeological investigations, as well as land surveying work.

Between 2000 and 2001, Newmont Mining produced an interpretative geological map of the area, the aim of which was to define the extent of hydrothermal alteration, to locate and sample vein stockworks, and to identify bulk-mineable targets. Five areas with widespread hydrothermal alteration and encouraging surface gold values were identified, and a digital 1:50,000 scale geologic map and alteration overlay was produced. TVX also mapped the principal veins at between 1:500 and 1:1000 scale using tape and compass mapping and trench sampled over 500 trenches for over 800 channel samples.

## 9.1.2 Condor Mapping

Condor has completed a 1:5000 scale update of the geological map focused on the La India, America and Mestiza vein sets with on-going refinement of the historical maps. The results of the 2012 geological mapping completed by Condor is shown earlier in the report in Figure 7-1.

# 9.2 Geophysical Study

During 2013 the Company completed a geophysical survey of the Project. In total a 3,351 km line helicopter borne geophysics programme was completed comprising radiometric and magnetic surveys which resulted in a high quality dataset suited for interpretation on both regional and project scales. The main survey was flown on 100 m spaced lines with an azimuth of 030/210° with tie-lines flown at right angles to the main survey lines on 1,000 m line-spacing. The heliborne geophysics data has been processed by Lubbe Geophysics Inc (Lubbe).

The radiometric data sets correlate well with known mineralisation and can be used as a direct tool to map vein presence. The recognition of the geophysical properties associated with the known veins and extrapolation of those characteristics into other less well-mapped areas demonstrates that only a small part of La India Project has been tested by drilling, which increases the potential to find additional Mineral Resources within the area. The Company has identified two prospective regions in the north and northeast of La India Project which have similar geophysical signatures to the main Vein Sets.

The radiometric responses are robust and well-defined in the survey area. The potassium response, as well as the thorium to potassium ratio, has a strong correlation with areas of known veining in the core of the La India Project. Maps of these data sets show other areas within the Project area with a similar high potassium and low thorium:potassium ratio that may host undiscovered vein zones, which warrant further follow-up exploration.

The reduced-to-pole magnetic data shows a general WNW to NW-striking fabric over much of the survey area. The known veins are mostly parallel to these trends and are often associated with zones of disrupted magnetic signature that reflects the localised destruction of magnetite. Similar structures can be traced through less well explored parts of the Project area. The identification of disrupted signatures on these structures provides a targeting tool for future exploration.

The study identified a series of alternating NW-striking magnetic highs and lows evident when the 100m upward continued directional filter is applied suggests that the basement is made up from a series of parallel and sub-parallel horst/graben features, which supports the original geological model. It is hypothesised that sigmoidal patterns are possibly the result of the slight angles between the grabens, or alternatively, an indication of the presence of extensional faults, which will require further exploration to confirm.

In Lubbe's report to the Company, it has been concluded that radiometric and magnetic data can be correlated to the known gold mineralized veins. The mineralised veins are associated with elevated potassium, especially where elevated relative to thorium, and with destruction of the magnetic signature, effects attributable to potassic alteration and magnetite destruction respectively by the epithermal fluids that deposited the gold mineralised veins. The identification of a similar geophysical signature elsewhere in the Project area can be used to target exploration for both the discovery of new gold mineralization and the prioritization of the many existing gold anomalies recognized in the existing rock chip sampling database.

## 9.2.1 District-Scale Interpretation by Condor

Condor geologists have used the results from the airborne magnetic and radiometric surveys, in conjunction with satellite derived topographic data, to develop a district-scale geological model of the La India Project's epithermal gold mineralisation system. Topographic and magnetic data were used to identify the structural system that provides the conduits for gold-bearing fluids, with radiometric potassium concentration indicative of the amount of hydrothermal fluid flow.

Following geological interpretation, the most significant geophysical anomalies identified (referred to by Condor as 'backbones') relate to the structure that hosts the La India and America deposits, two structures in the south west of the Project area (San Lucas and Dos Hermanos) and a further structure towards the north east (Andrea). Eight priority targets were identified as under-explored areas within prospective geological settings, with initial follow-up rock chip sampling enabling a ranking of the targets and the development of regional exploration plans. Figure 9-1 shows the rock chip sampling results and exploration targets overlain on top of the regional radiometric (potassium: thorium) survey.

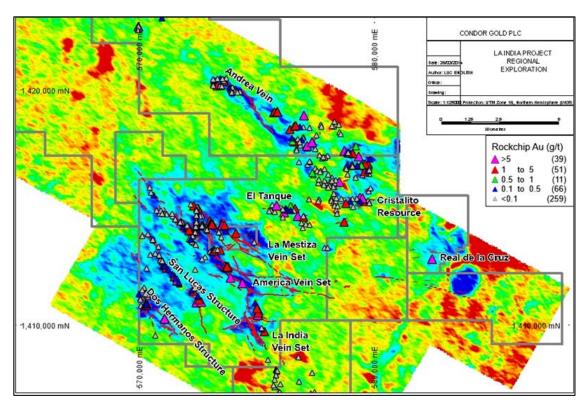


Figure 9-1: Exploration targets shown overlying radiometric potassium: thorium background (high potassium ratio coloured in blue): Source Condor 2014

## 9.3 Surface Trenching

Surface trenches have been excavated to access and sample in situ rock beneath overburden, which is typically less than 2.5 m in depth. Previous trenches and those produced by Condors prior to 2012 were excavated using manual methods, and there are therefore some areas with thicker cover where trenching failed to reach bedrock (resulting in areas where no samples were taken). In total almost 1,021 trenches for approximately 9,900 m have been completed historically during exploration by the different companies. The following trenching programmes have been completed by Condor:

- During 2011 Condor excavated a number of trenches to assist in the geological definition of certain veins by confirming the location of surface projections. An additional trench programme was completed over the central portion of the La India vein-system in an area which was mapped as having breccia material. The resultant trenches located a relatively wide breccias zone at surface (40 50 m wide) in two trenches 25 m apart, providing the Company with an area for further follow-up investigation. A 235 m manual trenching programme was completed to follow-up a gold mineralised rock chip sample collected on the Central Breccia Prospect. A significant surface mineralisation zone was defined which was subsequently confirmed by drilling.
- In 2012, Condor excavated a number of trenches using a mechanical excavator to sample bedrock beneath colluvial material that was between 2 m and 4 m deep on the hangingwall of the central portion of the La India Vein. The resulting mineralised intercepts which included some wide gold mineralised breccia zones were correlated with underlying drillhole samples to help guide the geological model to surface. Further infill and extension trenching using a combination of manual and mechanical trenching was completed on the Central Breccia to try and better constrain the surface gold mineralisation. A total of 1,392 m of trenching has been completed on the Central Breccia to date defining a 150 m x 300 m alteration zone and a 70 m x 150 m core containing zones of high-grade gold mineralisation.
- In 2013, Condor completed a number of trenching programmes, the focus of which was the America-Constancia-Escondido veins where a total of 37 trenches for 2,694.8 m were completed testing for potential additional mineralisation in the wall rock in proximity to the veins, and for additional parallel features. At La India 4 trenches (732 m) were excavated at the north west of the deposit. The final phase of trenching (5 trenches for 799 m) was completed within the Mestiza veinset between Tatiana and the Buenos Aires veins to test for potentially additional veins within this region of the deposit.
- In 2014 Condor completed another trenching campaign (Table 9-1) which focused on testing a number of regional targets (including Dos Hermanos, San Lucas and Real de la Cruz) that were identified as having potential near surface gold mineralisation based on geophysics and rock chip sampling. The most encouraging results were related to the Real de La Cruz Concession where 51 trenches for 3995m were completed and identified a low-grade surface gold anomaly along a 1,100m strike length. Data from the 2014 trenching campaign has not been included in the September 2014 Mineral Resource estimate.

Trenches were marked out with spray paint to every metre. Samples were taken metre by metre in areas of interest, alteration or veining, and occasionally two metre long samples in areas of unaltered ground, at the discretion of the supervising geologist. Trench samples were collected from a 5 to 10 cm wide channel on a clean wall of the trench approximately 5 to 10 cm above the trench floor. Wherever possible, samples were always taken from the same side of the trench. The samples were continuous channel samples taken using a geological hammer, a hammer and chisel or a hand-held motorised rock saw in areas of hard rock. Material was collected onto a cleaned sheet of plastic to avoid contamination. The sample was then poured into a labelled sample bag with an average weight of 3 to 4 kg.

U	ampaign			
Vein	Number of Trench	Minimum Length (m)	Maximum Length (m)	Sum Length (m)
Dos Hermanos	5	33	304	640
San Lucas	12	34	51	330
La India	6	7	163	321
El Chaparro	5	29	65	226
Real de La Cruz	13	12	542	2,646
Grand Total	41	7	542	4,163

Table 9-1: Summary of trenching completed by Condor during 2014 exploration campaign

# 9.4 Underground Sampling

Historically, some 10,000 original underground mine grade control channel samples were taken on 11 veins within the La India Project. This sample data has been digitised from original hand-drawn vertical long sections (VLP) at a 1 inch to 50 feet scale (c.1:600). The VLP show the sample width measured in feet to one decimal place and the grade measured in Troy ounces per Short Ton to two decimal places (equivalent to 0.34 g/t Au). Samples were collected at 6 foot (about 2 m) intervals along development drives and raises. It is assumed that the standard mining practice of collecting a horizontal channel sample across the development face using a lump hammer and chisel was followed. The data has been digitised and re-projected into the original 3D position for use in the mineral resource estimate.

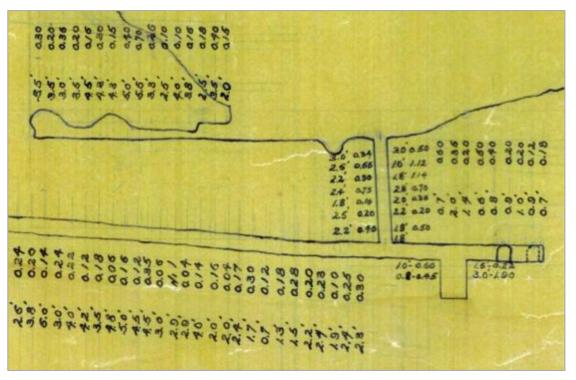


Figure 9-2: Example long section showing underground grade control data (Agua Caliente workings) (Supplied by Condor)

Figure 9-2 shows an example of underground grade control data showing width in feet (for example, 2.2') and gold grade in Troy oz per Short Ton (0.40). This example taken from a 1":50' (c.1:600) scale vertical long section of the Agua Caliente workings (La India Vein Set) drawn in 1939.

The historically reported underground widths and grade have been validated using more recent underground sampling (Section 12). Notably, between 1996 and 1997, TVX collected over 350 underground samples from accessible underground workings including La India, America and San Lucas. Geologically controlled roof and wall continuous chip channel sampling using a lump hammer and chisel was undertaken. Samples were taken perpendicular to the mineralised geological structure where possible. Gold-Ore also collected 32 underground samples from the upper level of the Cristalito-Tatascame underground workings in 2005 using a similar technique.

Condor has recently collected a limited number of underground mine sampling. In this case, separate samples have been taken horizontally from the hanging wall, vein and footwall in the side wall of the adits.

The protocol for mine sampling is summarised as follows:

- Samples were taken horizontally across the wall due to the high angle dip of the veins.
- The sample lengths were measured horizontally and are not true widths measured perpendicular to the vein.
- Samples were taken by Condor samplers under the instructions of a Condor geologist.
- The samples were taken in a continuous channel by hand using a lump hammer and chisel.
- The sample was collected directly into the sample bag which was held open immediately below the sample channel.
- Some of the larger pieces of rock were broken by hammer during the quartering process.
- The sample was collected in a small bag of thin plastic which was sealed by tying a knot in the top. The sample weight was 3.0 to 4.0 kg.
- The sample location and sample type was written in a book of consecutively numbered assay tags and a tear-off numbered tag was placed in the sample bag. A geological description was made and recorded on the drilling logs.
- The mine samplers recorded the sample location by sample number on a 1:50 scale handdrawn cross-sectional log and filled out a Microsoft Excel spreadsheet recording collar, survey, sample and geology in a format that is compatible with Micromine 3D mining Software.

#### 9.5 SRK Comments

SRK has reviewed the sampling methods and sample quality for the La India Project and is satisfied that the results are representative of the geological units seen and that no underlying sample biases have been introduced. SRK does however comment that in some areas due to topographic constraints that it has been difficult to ensure/verify that full sample have been taken. SRK recommends efforts be made to ensure consistent sample volumes are taken during all trench programmes which can be monitored by clearly marking the face of the trench prior to sampling to ensure a consistent width and where possible depth of sample is taken. The aim of the programme should be for a trench sample to have equal volume/weighting as a diamond drill hole. SRK would recommend a before and after sampling photo be taken of all trench sampling as part of an internal quality control programme. The analytical QAQC results for the 2013 trench sampling campaign are presented in Section 12.5.

The use of long trench sampling using a mechanical excavator to sample bedrock beneath colluvial material that was between 2 m and 4 m deep has proved a useful exploration tool since 2012 and has been successfully used to identify surface exposures of the La India – California veins, the more recently discovered Central Breccia deposit and the additional features parallel to the America and Constancia veins.

It is SRK's view that the density and quality of samples is sufficient to support the Mineral Resource Estimate as reported.

# 10 DRILLING

# 10.1 Summary

This section briefly describes the exploration drilling data currently available, summarising the work completed by Soviet-INMINE, TVX and Gold-Ore and Triton.

A summary of the total metres drilled per programme and per vein is shown in Table 10-1. Note that in addition to the drilling shown in Table 10-1, Triton completed an additional three preliminary exploration holes on the Real de la Cruz vein. At present no Mineral Resources have however been declared for this target.

Table 10-1: Summary of Drilling Statistics per Company and Deposit (September 2014)\*

			Da	ta	
Company	Prospect	Count	Sum Depth	Min Depth	Max Depth
	America	18	2,539.7	69.4	432.4
	America-Guapinol	2	510.3	231.0	279.3
	Buenos Aires	12	1,126.6	60.0	143.4
Soviet-INMINE (1987 - 1990)	Espinito	6	1,043.6	146.0	201.2
	Guapinol	34	3,008.6	27.8	253.2
	La India	6	1,805.8	233.6	396.1
	Jicaro**	1	108.6	108.6	108.6
	Tatiana	20	2,107.4	56.8	182.1
Soviet-INMINE Total		99	12,250.5	27.8	432.4
	La India	8	1,509.0	131.0	215.0
Triton Minera (2004 - 2007)	Real de la Cruz	3	457.0	110.0	208.0
2007)	Tatiana	3	619.1	180.0	253.5
Triton Minera Total	·	14	2,585.1	110.0	253.5
T) () ( (4000 4007)	Arizona	3	310.9	78.4	142.6
TVX (1996 - 1997)	La India***	9	1,892.9	124.1	300.6
TVX Total	·	12	2,203.8	78.4	300.6
Gold Ore (2005)	Tatescame	10	1,063.5	37.0	180.0
Gold Ore Total		10	1,063.5	37.0	180.0
	America	42	5,267.8	41.0	307.0
	Arizona	6	1,135.8	102.1	239.3
	Cacao	22	2,170.5	47.0	185.1
	Central Breccia	21	3,185.5	80.7	231.0
	Constancia***	10	1,522.3	46.8	265.6
	Escondido	14	1,090.9	19.0	167.3
Condor (2007 - 2013)	Guapinol	9	1,648.6	40.5	413.2
	La India***	180	28,618.7	32.0	327.0
	San Lucas	7	1,215.0	97.5	303.0
	San Lucas-Capulin	5	570.8	47.3	195.0
	Tatiana	11	1,792.5	94.1	227.4
	Teresa	2	367.3	135.6	231.6
	Teresa Agua Caliente	1	190.5	190.5	190.5
Condor Total		330	48,776.2	19.0	413.2
Grand Total		465	66,879.1	19.0	432.4

<sup>\*</sup> Summary of drilling used as the basis for the September 2014 Mineral Resource Estimate

<sup>\*\*</sup> Not included in current Mineral Resource.

<sup>\*\*\*</sup> Includes wedged holes with depth counted from deviation from parent drill hole

## 10.2 Approach

### 10.2.1 Soviet-INMINE

Soviet-INMINE drilling targeted six veins: La India, America, Guapinol, Espinito, Buenos Aires, and Tatiana, with the objective of evaluating the mineralized zones in the deep levels.

The drilling work in general was conducted in two stages; the initial, generally unsuccessful drilling phase was aimed at testing the depth potential of the principal veins. The more extensive second phase was aimed at testing veins with little or no historic mining such as the Guapinol, Espinito, Tatiana and Buenos Aires veins with a 160-480 m grid spacing, with infill drilling on an 80-160 m grid.

The drilling direction was perpendicular to the strike of the structure or at a high angle to the vein. The holes were drilled with an angle of 67-81° with an interception angle of the mineralized body of not less than 30°, the depth of the drilled holes ranged between 40-80 m in shallow holes and up to 140-180 m for deeper intersections. The drilling was continued a satisfactory distance beyond the vein into the footwall of the silicified zone and into fresh rock.

During the initial exploration (1987-1988), 8 deep holes of 230-340 m were drilled using traditional DD drilling techniques, but reported poor sample recovery as no specialist drilling fluids/muds were used. During the 1988–1989 exploration drilling campaign, predominantly shallower targets were tested by drilling with a modified method using SSK-59 and KSSK-76 rigs, and specialist drilling fluids/muds (bentonite and caustic soda), and core recovery improved significantly. The core diameter in the intersections of the mineralised intervals ranges from 35 mm (SSK-59) up to 57 mm (76 mm crown ejector). The length of the run in the mineralized zone, with the SSK-59 and KSSK-76 drilling equipment was limited to 0.6 m, and as a rule, it did not exceed 1.0-1.3 m.

## 10.2.2 TVX

TVX, between 1996 and 1998, completed a data verification programme focused on the La India vein and veins in close proximity. A total of 12 holes (DH-LI-01 to DH-LI-10) were drilled using conventional DD drilling techniques, which included two re-drills of holes with difficult ground conditions. Limited information exists on the downhole surveys of the drill holes, with only the initial planned collar dip and azimuths recorded in the database. All data has been captured digitally in a series of graphical logs which have been reviewed by SRK.

#### 10.2.3 Triton

Triton completed a series of 8 drill holes at La India vein in 2004 (LIT-11 to LIT-18). No assay results are available for these drill holes and therefore the Company undertook a core resampling programme during 2011, submitting half core samples to certified laboratory BSI-Inspectorate for assaying and the results have been used to help produce the MRE presented here.

#### 10.2.4 Gold-Ore

Gold-Ore completed 10 holes in 2004 at Cristalito-Tatascame using conventional DD drilling techniques. SRK has been supplied with downhole survey information for the start and the end of each hole, with hole lengths varying from 37 to 180 m. The digital database provided included geology logs of major units and a total of 238 gold assays were completed during the programme.

#### 10.2.5 Condor

Condor has completed several drilling campaigns over the last seven years though no new drilling has been completed since the 2013 Mineral Resource estimate.

Cacao Concession (2007/2008 Campaign)

Of the 22 holes drilled at Cacao, 21 were drilled using a UDR650 multi-purpose drilling rig mounted on a six-wheel drive truck. The drilling rig was owned and operated by Honduras based R&R Drilling. All these drill holes were collared using the RC techniques, at which stage the drill rig's compressor was supported by a 650/350 compressor mounted on a twin axle commercial truck. The water table was generally intercepted between 40-70 m depth. Wet sample return always occurred at the water table and drilling was then converted to NQ DD core drilling.

The collared RC drilling used 3½ inch diameter rod string composed of 3 m rods coupled to a 4½ inch bit face sampling hammer. DD core (BQ) drilling proved very slow, with poor recovery, often less than 60% in the mineralised zone. Poor recoveries led to trials of alternative drilling methods.

La India Concession (2011 Campaign)

Condor commenced this period of drilling on the 28 January 2011 as part of a 5,000 m drilling campaign with the aim of increasing the current levels of Inferred Mineral Resources along strike of known mineralisation. An initial programme of 5,000 m was planned, but based on positive results this was increased to approximately 12,000 m.

Condor drilled the ten known La India, America, Constancia, Guapinol, Arizona, Teresa, Agua Caliente, San Lucas and Tatiana veins and started drilling at the Central Breccia with the objective of evaluating the orientation of the orebody and to test the mineralized zones at depth, based on the results of the trench programme.

The initial drilling phase aimed at confirming vein potential with a 100 m spacing along strike and 50-80 m down-dip grid spacing.

During the programme, Condor used a number of drilling contractors:

- Nicaraguan company United Worker Drilling who used a Longyear 38 drilling rig powered by a diesel motor and capable of drilling HQ and NQ core. This drilling rig proved capable of drilling to a maximum depth of approximately 200 m and was mostly used for drilling holes less than 150 m depth.
- E Global Drilling Corporation of Canada through local subsidiary Energold Drilling who employed a portable, diesel-powered all-hydraulic drilling rig fitted to install casing to 50 m and to drill HQ, NTW, and, if required, BTW core using 5-foot long (1.52 m) thin-wall drilling rods.
- R&R Drilling of Honduras who used two conventional DD core rigs (a Longyear 38 and Boyles 56). Both rigs were capable of installing NW casing and drilling HQ and NQ core.
   The Boyles 56 was fitted with heavier drilling head and was utilised as the first choice rig for drill holes of over 250 m depth.

• Rodio-Swissboring of Guatemala who used a track-mounted Christensen CS-1000 dual purpose RC and DD core drilling rig to allow drilling using an RC pre-collar and DD core tail. The RC drilling employed a 4" face sampling hammer equipped with 5" to 4 ¾" button type bits and 4 ¾" to 4 ½" tricone roller bits and fed by a trailer-mounted diesel powered Ingersoll Rand XHP 1070 CFM 350 psi air compressor. Core drilling used NW casing and conventional HQ and NQ tools.

Conventional DD drilling techniques were used to complete the programme, with the exception of the R&R DD drill rigs which also utilised a pressure regulator to limit the amount of water at the drill bit. The method was employed in an attempt to limit the potential washing away of high-grade fine material and resulted in improved core recovery. The majority of the holes were drilled using HQ down to a maximum of approximately 200 m before stepping down to NQ.

A total of 78 drill holes were completed between January and December 2011, which included four re-drills. The minimum hole length within the programme was recorded at 92.1 m (Guapinol), with the longest recorded as reaching 327.0 m (La India). A total of 68 holes were completed and assayed and were used to produce SRK's 2011 Mineral Resource update. The total metres drilled during the programme was 12,013 m.

La India Concession (2012 Campaign)

Condor completed 59 drill holes for 7,101 m (including 2,675 m RC drilling and 4,426 m of DD drilling) between mid-April and the end of July 2012, on the La India-California vein trend with the aim of increasing the portion of the overall Mineral Resource within the Indicated category, namely in areas considered to have open pit and underground mining potential.

Drill results were received for the Guapinol and America veins, which totalled 7 holes on Guapinol (1,474 m) and one hole on America (307 m). SRK notes that these holes were drilled at the end of the 2011 drilling programme, and not included in the December 2011 Mineral Resource estimate.

In addition, Condor completed five drill holes for 866 m on the Central Breccia Prospect which was discovered in 2011 along the America Vein Set trend. These holes were completed at the end of 2011 and early in 2012, but were not included in the 2012 mineral resource estimate due to the limited amount of drilling.

The predominant drilling direction at the La India-California veins has been to the southwest which is perpendicular to the main orientation of the veins. The drilling was completed from surface using DD and RC drilling techniques using the drilling contractors listed below:

- E Global Drilling Corporation of Canada through local subsidiary Energold Drilling with a portable, diesel-powered all-hydraulic drilling rig fitted to install NW casing to 50 m and to drill HQ, NTW, and if required BTW core using 5 foot long (1.52 m) thin-wall drilling rods.
- R&R Drilling of Hondurus using two conventional Boyles 56 DD core drilling rigs. capable
  of installing NW casing and drilling HQ and NQ core.
- Rodio-Swissboring of Guatemala using a track-mounted Casagrande C-8 reverse circulation (RC) drilling rig cabable of drilling up to 120m depth. The RC drilling employed a 4" face sampling hammer equipped with 5" to 4 3/4" button type bits fed by a trailermounted diesel powered Ingersoll Rand 900CFM 350 psi air compressor.

 Canchi Perforaciones de Nicaragua S.A. from Panama employing a track-mounted CANCHI JS 1500 drilling rig using a hydraulic system capable of drilling PQ, HQ and NQ core and powered by a 6 cylinder turbo diesel motor. This company was engaged at the end of the programme to drill two trial holes using PQ starter in an attempt to improve recovery and penetration for deeper drill holes.

La India Concession (2013 Campaign)

Three rigs owned by Canchi Perforaciones de Nicaragua S.A., one rig operated by Rodio-Swissboring and one Energold (E Global Drilling) rig were retained to complete a drilling campaign of 162 drill holes for this 23,598 m programme (Figure 10-1) completed between November 2012 and August 2013.

The RC and DD drilling on La India and America was undertaken by Perforaciones de Nicaragua S.A using track-mounted CANCHI JS 1500 drilling rigs and Rodio-Swissboring using a track-mounted Christensen CS1000 drilling rig set-up to also drill PQ core.

A combination of bit sizes were used throughout the programme, with holes initially collared using PQ to maximise the sample volume and recovery for as deep as possible before stepping down to HQ. In holes where PQ was not available, these holes were drilled using HQ down to 200 m before stepping down to NQ. The portable Energold drilling rig which can drill HQ or smaller diameter core was used for the Central Breccia drilling campaign where ground conditions are better and HQ drilling provides good penetration and core recovery.

The majority of the drilling was infill drilling on the La India Open Pit area designed to convert potentially open pittable Inferred resource ounces to the more confident Indicated category. Smaller exploration drilling programmes were also completed on the America Vein Set and Central Breccia Prospect designed to test for open pit potential. A summary of the drilling completed on La India Project between November 2012 and August 2013 includes:

- 13,956 m drilling programme completed on La India Open Pit resource aimed at proving over 1 Moz gold in the Indicated Category ahead of a Prefeasibility Study.
- 1,836 m geotechnical drilling programme designed to enable pit slope angles to be defined more confidently.
- 5,486 m drilling programme on America Vein Set aimed at testing for open pit potential Mineral Resources.
- 2,680 m drilling on Central Breccia Prospect to define the maiden Mineral Resource for this prospect.

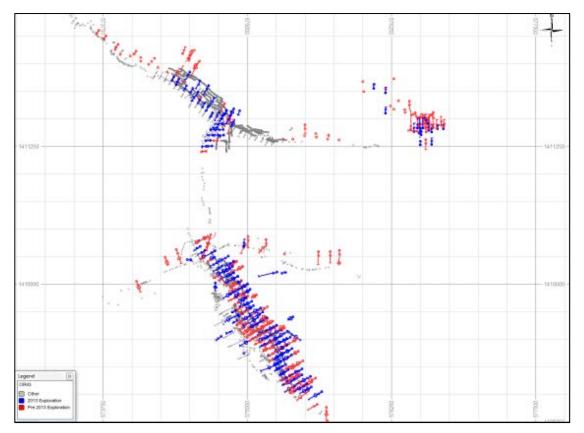


Figure 10-1: Location of the 2013 exploration campaign drilling shown in Blue

The selective infill drilling on the La India-California veins were drilled from surface at a drill spacing of  $50 \times 50$  m, within the area defined as a potential open pittable target as part of the September 2012 Mineral Resource update. The drillholes were predominantly orientated between -50 and -75° to the south west.

At America, the Company focused this phase of exploration drilling towards confirmation of the presence of wall-rock mineralisation (that borders a higher-grade mineralised "core") on the America-Escondido vein and mineralised structures in the hanging-wall at Constancia, in an attempt to test the potential for an open-pit mining project.

The drilling on the America prospect comprised drilling from surface at a grid spacing of 50–100 m. Drillholes were typically angled at -50° (below horizontal) and orientated either towards the south west on the America and Constancia veins or to the west on the Escondido Vein.

The drilling at the Central Breccia prospect comprised drilling from surface at a grid spacing of 25–50 m. Drillholes were typically angled at -50° (below horizontal), predominantly orientated towards the north, with some scissor holes orientated to the south and two orientation holes orientated to the north west. Drilling was completed using DD methods.

### Sample Integrity

During the Condor drilling campaigns:

 DD core was geotechnically logged at the rig to determine core recovery and rock quality designation (RQD). This was completed by the assigned geologist. Once completed, the drill core was transported back to the core shed for further processing.

- The core was photographed (both wet and dry) and logged by a geologist at the core shed, marked for metre intervals and orientation marked where possible.
- Drill core was sampled based on geological boundaries, such as quartz vein contacts, with sampling completed into the hangingwall and footwall for 2-3 m above and below the vein, no sampling was carried out for intervening rock. In such places the sample limits were adjusted to coincide with the geological contacts within a sample range of 0.2-1.5 m.
- Where drill core orientation surveying had been successful the core was cut along the vertical axis and the right hand side of the drill core was submitted for assay. If no orientation was possible, as was the case for the majority of the core, the core was orientated with the dominant foliation approximately perpendicular to the core axis, the core was cut vertically and the right hand side submitted for assay. Half core samples were submitted for assay throughout the length of core recovered. In zones of poor recovery or broken core the Company attempted to select half the material.

## Collar Surveying

Surveys were completed by a qualified civil engineer to a high degree of confidence using Condor-owned Thales Differential Global Positioning System (DGPS). The data was processed using GNSS solutions software version 2.00.03 by Thales Navigation. Data has been provided to SRK in digital format using UTM grid coordinates.

The base station for the DGPS was set up using Government Survey Benchmark BM15 (also referred to as E26), with all drill collar surveys adjusted to the official BM15 coordinates of Latitude (WGS84) 12 44' 49.80" N, Longitude (WGS84) 86 18' 05.69" W and Orthometric Elevation 387.8 m. The BM15 coordinates were subsequently transposed using the GNSS Software to UTM WGS84 Zone 16N coordinates 575815.197E, 1409278.068N, Orthometric Elevation 387.8 m.

Drill hole collar elevations were validated for errors using a Satellite derived digital elevation model ("DEM") with 1m resolution. It is SRK's view that the collar locations are located with a high degree of confidence. Collar locations are marked on completion with a cemented block detailing key hole information including, borehole name, dip and azimuth.

#### Hole Orientation

The 2012 to 2013 comprised drilling on multiple veins and therefore drilling orientations have been adjusted accordingly with the aim of achieving the best intersection angle based on the current geological understanding. The La India and California veins from surface to a spacing of 50 x 50 m. Drillholes, where regularly spaced, are orientated between -60 and -75° predominantly orientated to the SW (Figure 10-2).

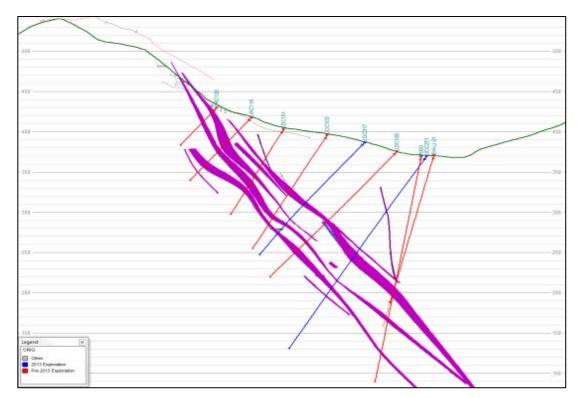


Figure 10-2: Cross section (Section Line - 850) through the La India-California veins showing holes drilled to the SW, confirming the width of ore zones; blue = 2013 campaign drilling (Source: SRK)

SRK Consulting

La India NI43-101 – Main Report

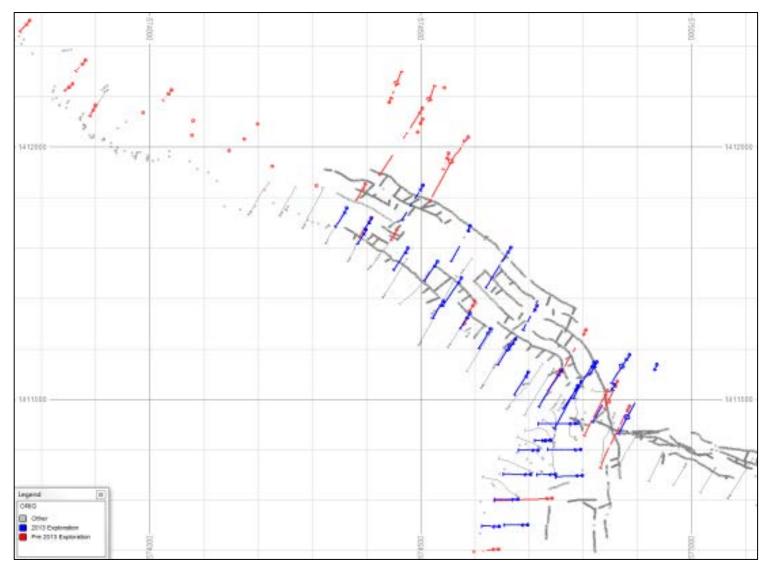


Figure 10-3: Plan showing drilling directions at America-Constancia-Escondido veins showing holes drilled SW along the America and to the west on Escondido; blue = 2013 campaign drilling (Source: SRK)

### Downhole Surveying

SRK has been supplied with downhole survey information for the start and the end of each hole, with readings at approximately every 30 m using a clockwork Tropari, a Reflex EZ-shot digital single shot or a Camteq Proshot digital single shot downhole survey measurement.

SRK noted during the site inspection in 2011 that the Company had difficulty in completing downhole surveys on the RC drill holes, with only the upper portion of the holes recorded. RC holes drilled during the 2012-2013 campaign were surveyed post-drilling at 5 m intervals using a Camteq Proshot single shot downhole survey instrument within 2 inch PVC pipe inserted down the open hole.

#### Core Storage

All of Condor's drillcore from the La India and Cacao concessions is stored at the Company's core storage facility at in the village of Mina La India. The core sheds are purpose-built covered and ventilated structures with individual core box racks for ease of access and improved ventilation to reduce the dangers of rotting of the core boxes (Figure 10-4 and Figure 10-5).

Condor states the following in terms of its storage of historical drillcore:

- The historical core drilled by the Soviets between 1986 and 1991 has not been preserved.
- The historical DD drillcore has previously been stored at core storage facilities at El Limon
   Mine owned by B2Gold in October 2010.
- The historical core drilled by TVX (1996-97) and Triton (19), including all historical core
  drilled on the Espinito Mendoza Concession (three drillholes) and Real de la Cruz
  Concession (three drillholes) was moved to core racks to La India.



Figure 10-4: Core Storage Facility at the La India Project Site (June 2012)



Figure 10-5: Core Laydown Facility at the La India Project Site (June 2012)

### Core Recovery

Difficult drilling conditions have been reported during the various campaigns at the La India Project. The Company has implemented a number of tests in an attempt to reduce any potential core loss, which included an investigation into triple tube DD drilling techniques (which revealed no significant improvement); in 2012, R&R drilling utilised a pressure regulator which limits the amount of water at the drill bit (where water pressure is maintained at 350 PSI); and, most recently (2013 campaign), drilling using wide PQ bits and rods has improved the drilling recovery.

SRK has completed a study on the core recovery from the various drilling campaigns completed at La India. Whilst it is noted that core recovery has not been recorded for all samples, the analysis shows that for the majority (greater than 50%) of samples the core recovery has been in excess of 90% (82.5%), which largely relates to the country rock at the project (Figure 10-6).

To review the core recovery within the different veins and associated alteration zones, SRK has copied out of the database all samples with gold grades greater than 0.5 g/t Au. The results indicated a mean recovery of 87.1%, with an increase in the proportion of the population reporting greater than 90% recovery as 74% during the 2013 campaign, which is an increase from 68% in the 2012 campaign, confirming the improvements made by switching to the use of PQ rods.

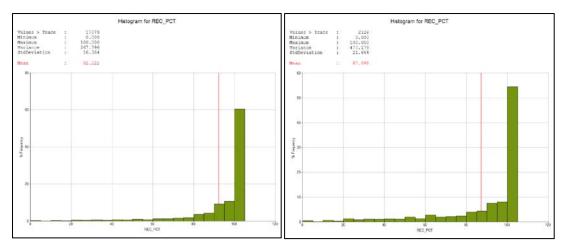


Figure 10-6: Histogram of Core Recovery for all samples (left) and in samples with gold grades in excess of 0.5 g/t Au (right); September 2013

To test for any possible bias in the resultant gold grades, SRK plotted a scatter plot showing percent recovered versus gold grade (Figure 10-7). The resultant chart highlights 7 samples in which gold values of greater than 5 g/t Au were recorded, but with core recovery of less than 20%. Further investigation indicated at least one of these holes had been redrilled, and two of the holes relate to instances where mining voids (on the historic La India Mine) have been intersected on the La India vein, which are subsequently depleted from the geological model.

All samples were verified on a case by case basis for inclusion in the Mineral Resource estimate. Details of SRK's data verification procedures and the samples excluded are documented in Section 12.7.

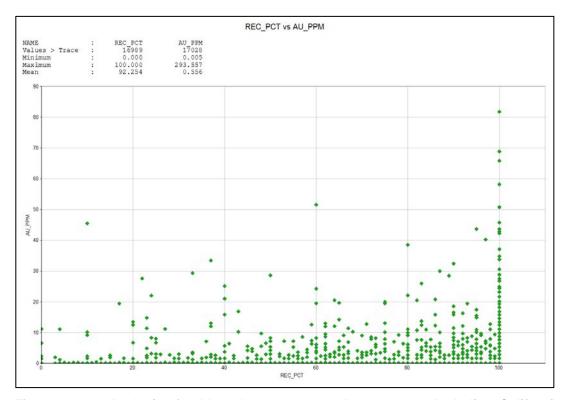


Figure 10-7: Analysis of gold grades versus sample recovery at La India – California

The analysis also highlighted that the best grades are typically recorded in samples with 100% recovery. SRK has concluded that while a number of high-grade intersections have been recorded for samples with low recovery, there is also potential for low recoveries to report lower grades. It is possible this could be related to the loss of fines during the drilling process, and therefore all efforts should be made to maximise the core recovery. In summary, SRK has noted the difficult ground conditions in previous reports for DD drilling and sampling at La India, but is satisfied that the Company is taking appropriate measures where possible to ensure core recovery is maximised.

#### Sampling Procedures

#### **RC Sample Sampling Collection and Procedure**

RC samples were collected in plastic buckets directly from a cyclone receiver and manually passed through a riffle splitter on site. The splitter was set to divide the samples into an approximate 20:80 ratio; the smaller sample was collected directly into 40 x 25 cm cotton sample bags, whilst the larger bulk sample was collected in 80 x 40 cm plastic bags. Both sample bags were labelled by drillhole ID and depth interval using a marker pen on the outside of the bag and with an aluminium tag placed inside the bag. Usually, a composite sample of 4 m (or less where it coincided with the end of a hole) was collected from the larger bulk sample bags.

The composite sample was collected using the 'spear-sampling' method with a section of 5 cm diameter plastic pipe cut at a low angle to its long-axis at the sampling end. Composite samplers aimed to collect approximately 0.6 kg of sample from each metre interval to provide a composite sample weighing between 2-3 kg. Where mineralisation was suspected or composite samples had returned assay results exceeding 0.1 g/t Au, then the single metre original riffle split sample was submitted for assay. The bags were re-labelled with a unique sample number with both a marker pen on the outside of the bag and a new aluminium tag inside the bag and protected within a clear plastic bag to prevent damage and contamination during transport. Note that only single metre riffle split samples are considered valid for use in the resource calculation, composite samples are only used to provide evidence of the presence of gold.

To compare the results of RC with DD drilling, the Company comleted an initial verification study for three selected twin holes during 2012. Due to the presence of historical mining being intersected in at least one of the holes a direct comparison was not easy, however in general the DD holes appropriately supported the distribution of mineralisation shown in the RC holes. Furthermore, SRK completed a QQ plot analysis for RC versus DD data for the November 2013 Mineral Resource update, which confirmed a reasonably good correlation between the two data types, with differences (in data >10 g/t Au) explained by differences in spatial sample distribution, and the results presented in Section 12.7.

#### **Drill Core Sampling Procedure**

The DD core was marked for metre intervals and orientation marks where possible, photographed and logged by a geologist at the drill site. Drill core was sampled at 1 m intervals except where geological boundaries, such as quartz vein contacts occurred. In such places, the sample limits were adjusted to coincide with the geological contacts within a sample range of 0.2-1.5 m. Where drill core orientation surveying had been successful, the core was cut along the vertical axis and the right hand side of the drill core was submitted for assay. If no orientation was possible, as was the case for the majority of the core, the core was orientated with the dominant foliation approximately perpendicular to the core axis, the core cut vertically and the right hand side submitted for assay. Half core samples were submitted for assay throughout the length of core recovered. Bulk density measurements were made only on samples exceeding 10 cm in length, with measurements typically taken at a frequency of one sample per core box (2-4m), however with additional samples selected at the geologist's discretion.

#### SRK Comments

SRK has reviewed the drilling, sampling and core-logging methodologies used by Condor on an ongoing basis and has worked closely with the Condor's geological team during the relogging and interpretation of the hangingwall vein interpretations. SRK is satisfied that all the available information has been gathered in a correct and detailed manner and that the interpretations are consistent with the geological model.

SRK has reviewed the sampling methods and sample quality for drilling database for the La India project and is satisfied that the results are representative of the geological units seen. Furthermore, no underlying sample biases have been identified. SRK has reviewed the core handling and logging and sampling procedures employed by the Company during the site visit which showed clearly marked sampling intervals. It is SRK's view that the sampling intervals and density of samples are adequate for the definition of the Mineral Resource Estimate presented herein.

# 11 SAMPLE PREPARATION, ANALYSIS AND SECURITY

# 11.1 Historical Preparation and Analysis

No reports describing the sample preparation and analysis of the underground grade control samples collected during the previous mining operations are available. In line with common practice at the time, it is assumed that samples were prepared and analysed at an on-site laboratory using standard techniques of the time; fire assay with gravimetric finish. The gold grade is recorded in troy ounces per short ton to two decimal places which equates to a reported precision and minimum reported grade of 0.34285 g/t Au. No silver assay results are available.

During its exploration programme, the Soviet-aided INMINE completed laboratory investigations using fire assay for gold and silver with atomic absorption analysis. Gold results are repoted with 0.1g/t and silver with a 5g/t detection limit. In some cases, semi-quantitative spectral analysis has been conducted for 23 elements. Other tests completed include ore mineralogical analysis, silica rock analysis, petrography and mineralogical analysis.

For the fire assay, all the channel and core samples were sent. The preparation and analysis for gold and silver was conducted at the INMINE Laboratory in Managua, as per the Swedish methodology used by all the geological and mining companies in Nicaragua:

- the sample material was crushed down to 3-5 mm with a weight of 150-200 g and passed through a 200 mesh;
- the +3-5 mm fraction was returned to the customer;
- the split for analysis was pulverized;
- 25 g was assayed for Au and Ag using Fire Assay with AA finish; and
- the remainder of the material remains at the laboratory as a duplicate.

TVX drilling, trenching and underground channel samples were analysed for gold and silver using fire assay with atomic absorption analysis at Skyline Assayers & Laboratories of Tucson, Arizona. Results are given to 0.01 g/t Au and 0.1 g/t Ag.

Gold-Ore states that a qualified technician sawed all drill core samples submitted for analysis on the Cristalito-Tatascame Prospect. Blind blank samples were inserted into the sample stream to monitor laboratory sample preparation. All samples were fire assayed for gold with a gravimetric finish at CAS Laboratories in Tegucigalpa, Honduras.

# 11.2 Condor Approach

# 11.2.1 Sample Security and Custody

The Chain of Custody procedures used for sample security by Condor during its drilling programmes were as follows:

- At the drill rig, the drilling contractors were responsible for removing the core from the bore barrel (using manual methods), and placing the core in prepared core trays (3 m length).
   RC samples were split using a riffle splitter at the rig, and the material retained for sample analysis was packed in to sample bags. The drill core was transported to the core shed for selection of sampling intervals and initial sample preparation. Once completed and the half core photographed, the core boxes were stored in the core storage facility on site.
- Sample shipments were accompanied with the laboratory submittal forms and were transported to Managua. The samples were transported by Condor employees to the preparation facilities. Upon reception at the sample preparation facility, the laboratory company checked that the samples received matched the work order and signed that it had accepted the samples.
- Once the sample preparation was, the laboratory dispatched the sample pulps by courier to selected overseas laboratories.

The coarse sample rejects and sample pulps from the preparation facilities in Managua were picked up by Condor technicians during routine sample shipments to the preparation facilities. The coarse rejects and pulps were returned to the Condor core shed at La India for long-term storage.

# 11.2.2 Sample Preparation and Analysis

Drilling and trench samples collected from the end of October 2007 onwards until 2011 were prepared and analysed by CAS Laboratories of Honduras in their laboratory in Tegulcigalpa. Samples were oven dried in stainless steel trays at less than 60°C and crushed such that 90% of material passed a 6.3 mm mesh screen. The material was split down to a 250 g sub-sample which was pulverised in a ring and puck mill such that 95% passes a 106 µm (150) mesh screen. Then 30 g samples were fused at 1,100°C with a 100 g pre-mixed flux of 62% PbO, soda ash, borax and silica, with flour added to achieve a 30 g button. Cupellation was achieved at 900°C with a 2 mg Ag liquid inquart. The gold was analysed with AAS with a 3 ppb detection limit. Samples returning over 1 ppm gold are re-run by fire assay with a gravimetric finish. For each 20 samples undergoing fire assay, two repeats, a standard and a blank are analysed as a quality control.

It should be noted that CAS Laboratories were not accredited at the time, although they had initiated proceedings to gain accreditation.

Drilling and underground sampling completed during the 2011 to 2013 Condor programmes have been sent to BSI-Inspectorate Managua ("BSI Managua") for sample preparation, and then dispatched to Reno Nevada (USA) or Vancouver (Canada) for analysis.

Samples were oven dried where required and crushed such that >80% passed a 2 mm (-10) mesh screen. The sample was then split to a 250-300 g sample which was pulverised in a ring and puck mill such that 95% passed a 106  $\mu$ m (150) mesh screen.

Samples were then analysed for gold by fire assay with AAS finish with a 5 ppb detection limit. Samples returning over 3 ppm gold were re-analysed by fire assay with a gravimetric finish for a 0.34 ppm gold detection limit. Silver was analysed by aqua regia digest and AA finish with a 0.1 ppm reported detection limit.

# 11.2.3 Density Analysis

In total, 519 bulk density measurements have been taken on the La India prospect. The Company completes a quality control check on the density by measuring the sample before and after the immersion in water. A total of 19 samples have reported values with greater than 10% difference and have been excluded from the analysis. The average density is in the order of 2.43 g/cm³, but can vary between 1.57 g/cm³ and 4.01 g/cm³, based on the degree of weathering, with the current database skewed toward highly to moderately weathered zones. In comparison historical reports had indicated a density of between 2.55 – 2.70 g/cm³. While SRK noted improvements could be made to the current protocols to increase the confidence in the bulk density measurements, based on the recent analysis and the differences to the historical reports, SRK considered a reduction of the density from 2.6 g/cm³ to 2.5 g/cm³ to be acceptable and used this for the first time in preparing its 2012 Mineral Resource Estimate.

Additional density information collected from a series of geotechnical boreholes in 2013 has improved knowledge of the weathering profile at the La India deposit. SRK was provided with this data which had been coded against the weathering profiles and broken down the deposit into highly, moderately and unweathered domains. Based its analysis of this data, and for the purpose of its November 2013 MRE, SRK therefore adjusted the density values from the default of 2.5 g/cm³ for all material to a variable density based on the level of oxidation (more common best practice). This was done using weathering surfaces created for the geotechnical models and by then coding the density data accordingly. Density values were then assigned as follows:

- Oxide (Highly weathered) = 2.2 g/cm<sup>3</sup>;
- Transition (moderately weathered) = 2.37 g/cm<sup>3</sup>; and
- Fresh (unweathered) = 2.5 g/cm<sup>3</sup>

SRK recommends the improvements made to the size of the density database available for the La India deposit be continued on the remaining veins where currently a single value has been used for all material, due to insufficient geological information to define suitable weathering profiles.

### 11.3 SRK Comments

In terms of the historical sampling and analytical methods, SRK has relied on the work documented within historical (INMINE) reports provided by the Company. The Company has however (during the course of the 2011/2012 drilling programs) completed check sampling on selected historical drill holes and SRK has only used the historical data where it has comfort in the quality of this.

It is also worth noting that the proportion of drilling completed by the Company at the La India-California and the America-Constancia veins is now significantly larger that completed previously by INMINE, and therefore reduces the influence of drilling from this period.

With regards the Companys' approach, it is SRK's view that the sample preparation, security and analytical procedures used are consistent with generally accepted industry best practice and should not have introduced any bias into the assay database used to derive the MRE presented here.

# 12 DATA VERIFICATION

# 12.1 Routine Verification

Condor has completed routine data verification as part of its on-going exploration programmes. This data verification can be sub-divided into two main types, verification of historical database and internal verification of Condor's on-going exploration programme respectively. During the latest phase of exploration documented in the 2013 MRE, verification completed on the historical database included the following:

- Validation of historical trench locations in the field using DGPS measurements.
- Verification of the position of the La India underground sampling shown on georeferenced historical maps against the 2013 3D sample database.

- Re-projection of the America-Escondido and Constancia mine level centrelines. The
  Company initially "ground-truthed" known reference points in an attempt to more
  accurately geo-reference the historic mine plans. SRK subsequently digitised the updated
  positions of the levels and adjusted the position of the underground channel samples
  accordingly.
- Provision of high resolution vertical longitudinal section ("VLP") images of depletion outlines of the America-Escondido and Constancia veins, which SRK has (using the "ground-truthed" GPS data) geo-referenced to deplete the mined portions of the block model. SRK notes significant improvement for the America-Escondido mine depletion (when compared to the previous model) given the use of three VLP depletion sub-areas which more accurately accounts for the significant change in strike at the southern extent of the vein.

Checks completed on Condor's on-going exploration programme activities include:

- validation for all tabulated data inclusive of re-logging of the geology and mining voids (from boreholes) for the principal veins, and re-interpretation (based on mapping and trench sampling) of the previously separate Escondido and America veins for form a continuous America-Escondido Vein; and
- validation of assays from the 2013 sampling program using Standards and Blanks inserted routinely into each batch submitted to the laboratory.

Following SRK recommendations from the 2013 MRE, the Company completed a detailed relogging exercise of the hangingwall and vertical structures. The aim of the study was to determine the different phases of quartz veins and possible dip angles relative to the core orientation. Using the information generated the Company has been able to correlate intersections between holes along strike and down dip with a higher degree of confidence than has previously been the case.

# 12.2 Hangingwall Vein Reinterpretations

One of the conclusions from the November 2013 Mineral Resource estimate was that a review of the key geological features of these zones may result in an increase of confidence. Subsequent to the November 2013 MRE, Condor's geological team have focused work on the reinterpretation of a series of hangingwall features previously described as vertical features that have been classified as Inferred in the 2013 Mineral Resource. The aim of the study was through increased confidence in the orientation and continuity of the structures to re-examine the classification and potentially upgrade this material to Indicated so that it could be considered in the Mineral Resource Estimate forming part of the PFS.

To focus the study of the hangingwall vein structures SRK completed a review of the location of "Inferred" ("INF") material within the proposed mineable material of the November 2013 (USD1200) pitshell, and broke the Inferred Mineral Resource down into four key areas:

- 1. hangingwall zones (vertical and parallel features);
- 2. material in the valley sides deemed inaccessible for drilling and therefore unlikely for future conversion;
- breccia domain, and;
- 4. southern zone;

The Company has focused its review work on confirming the interpretation within the "Vertical" hangingwall domains, where the work completed by the Company includes:

- relogging of diamond drillcore;
- identification of mineralization styles, Vein Type 1, 2 & 3;
- definition of angle to core for major structures (n.b. the core is not orientated); and
- geological interpretation (wireframe modelling).

The Company geological team visited SRK to review the processes employed by the Company and initial results. SRK agrees that it is the most appropriate method, without further studies, to maximize the understanding and hence interpretation from the core available. Due to the core not being orientated, SRK notes that the level of confidence of core angles to intercept are considered lower in terms of levels of geological confidence/reliance as true angles cannot be defined. The initial investigation was completed during the technical meeting using core photographs, with subsequent verification / validation exercises completed by the Condor geological team on site.

The wireframes presented by Condor confirmed the majority of the previous interpretations developed during the November 2013 MRE, while presenting a number of adjustments to some of the hangingwall structures. Using the data coded by Condor's initial geological information (vein names, angle of intersection of vein to core, vein styles) SRK reviewed each wireframe on a case by case basis with the following ranking system in terms of confidence:

- number of sections showing strike continuity;
- number of sections with multiple holes (requirement to display dip continuity on a minimum of two sections);
- number of boreholes per structure;
- number of samples per structure;
- number of structural measurements; and
- presence of underground or surface mapping/measurements.

# 12.3 Historical Depletion

In order to quote the Mineral Resource Estimate, SRK has depleted the current block model based the historical information available for mined out volumes. Key verification and validation work completed by SRK included:

- Validation of all tabulated data including re-logging of the geology and mining voids (from boreholes) for the principal veins, and re-interpretation (based on mapping and trench sampling) of the previously separate Escondido and America veins as a continuous America-Escondido Vein.
- Re-projection of the America-Escondido and Constancia mine level centrelines. The Company initially "ground-truthed" known reference points to more accurately georeference the historic mine plans. SRK subsequently digitised the updated positions of the levels and adjusted the position of the underground channel samples accordingly.

In addition, the Company provided SRK with high resolution vertical longitudinal section (VLP) images of depletion outlines of the America-Escondido and Constancia veins, which SRK has (using the "ground-truthed" GPS data) geo-referenced to deplete the mined portions of the block model. In addition interpreted mined voids were validated against post mined drilling.

SRK note significant visual improvement in spatial positioning and volume of depleted areas for the America-Escondido mine depletion (when comparing the 2D historic long sections against the previous model) given the use of 3 VLP depletion sub-areas which more accurately accounts for the significant change in strike at the southern extent of the vein.

The La India Mine was in operation between 1938 and 1956. Detailed production records only exist for 1948 to 1956 during which period the La India mill processed 796,465 tonnes for 267,673 oz gold at a recovered grade of 10.45 g/t (with an estimated head grade of 13.5 g/t). Historical reports have suggested the production profile between 1938 and 1948 for the La India mill processed approximately 100,000 tonnes per annum ("tpa") at the same grade for an estimated total production of some 575,000 oz gold from 1.73 Mt at 10.45 g/t Au. The mining has been completed from two main areas which included the La India – California veins, and the America-Constancia-Escondido veins to the northwest. It is SRK current view that the estimated historical production rate (that accounts for a period of missing production information) over estimates the production for the historical mine, but without the historical production records it remains difficult to verify.

SRK currently estimates the historical depletion of the La India / California, America (and limited production from) San Lucas vein and Cristalito-Tatascame veins at approximately 1,465 kt at 8.6 g/t Au for 400 koz gold. In addition test stoping is reported to have occurred at the Buenos Aires and Espenito veins. SRK attributes the differences between these two values to a number of factors:

- Potential additional mining which post-dates the depletion long-sections currently available. SRK has been supplied with the current long-section indicating depleted areas, and cross referenced these between plots completed by various owners of the Project to ensure consistency. Further work will be required to confirm any additional depletion including research into the last dated long-sections, or via additional drilling or via underground access),
- SRK has combined intersections from the latest drilling campaigns including lower grade
  material to ensure geological continuity; this new data could result in a drop in the grades
  within the high-grade core domain. If the assumed mean grades from the historical
  production records can be achieved it represents some potential upside. Further work will
  be required to test this potential,
- The 575 Koz production estimate, assumes full production for half of the mine life, at a constant head grade, which cannot be confirmed based on the current information.

To test the risk of the potential under depletion of Mineral Resource SRK has completed a high-level reconciliation based on the historical 2D long-sections, by calculating the areas, and using the associated underground channel samples to determine vein widths to estimate a complete volume for the depletion voids. This has been combined with the density and the mean head grade to estimate a depletion which is in the order of 1.25 Mt at 10.3 g/t for 420,000 oz of gold, which is in line with SRK estimates. The differences in the grade could be a result of the inclusion of new lower grade drilling intercepts which result in a dilution of the grade within the high-grade core.

SRK consider the level of confidence in the La India depletions to be reasonable enough to define the Mineral Resources as Indicated. The current level of drilling along strike and below the current depletion is to 50x50 m spacing. Figure 12-1 shows a plot of high-grade core intersections versus the depletion, SRK notes that the post mining drilling campaigns have provided extensive data on void locations, and that the interpreted void wireframe honour that drilling. The Company and SRK have taken considerable effort to log all mining void intersections which have been validated against the expected model. Intersections of high-grade core located within depletion on the long sections relate to parallel, yet undepleted features.

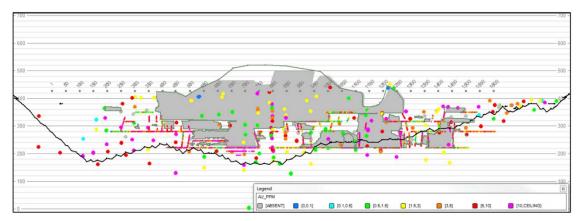


Figure 12-1: Long section at La India showing intersection of high-grade core versus depletion

As an additional check on the reliability of the void wireframes, the Company 'ground-truthed' the voids by relogging of all Condor drilled core relating to the open pit resources and plotting the drilling intercepts (all post-mining) with the void zones from the historical maps and surrounding area. The Company report no instances of logged voids outside of the wireframe, nor were there instances of drilled rock inside the wireframes, and as such consider that this exercise effectively demonstrates that interpretation errors must be less than the drill spacing, and should on average be no worse than half the drill spacing.

Given lower levels of drilling by the Company to date at America, SRK consider the depletions in this area to have a lower level of confidence (of additional mining), but the current study has been supplemented with more detailed maps and level plans from the historical maps to ensure the position of the development levels is consistent with the regard accuracy for Indicated and Inferred Mineral Resources.

SRK recommend the Company investigate the possible access into the upper levels of the historical La India Mine. If access can be achieved safely a programme of detailed mine survey should be completed to compare to the current model depletions for validation purposes. Furthermore, additional infill drilling at America will provide a greater level of confidence in the position and volume of the current modelled mine depletions.

# 12.4 Historical Quality Assurance and Quality Control (QAQC) Procedures

QAQC results for the historical drilling data is limited to a series of internal control (duplicate) analysis completed by INMINE exploration. Results of the analytical duplicates completed between 1988 - 1989 suggested at times a level of error (can this be defined "slight" or "high/low bias") at higher grades, which was considered potentially due in part to the nugget effect and limitations with the sample preparation and assay methodologies used at the time.

In relation to the historic underground channel sampling, whilst no routine QAQC procedures were carried out, SRK has reviewed the underground widths and grades against more recent underground sampling by TVX between 1996-1997 and concluded that the comparisons are with reasonable levels of error. In addition SRK has reviewed differences between the INMINE sample grades and historic mine production data.

SRK highlights that whilst there is a limitation in terms of QAQC for the historical data, within these areas of sampling, where these samples have greatest influence, the block model has been depleted to account for the historical workings, and therefore the impact of these samples is significantly reduced.

### 12.5 QAQC for Condor 2013 Submissions to BSI Laboratories

The following control measures have been implemented by the Company to monitor both the precision and accuracy of sampling, preparation and assaying. Results shown have been limited to the QAQC samples inserted during routine 2013 sample submissions.

Certified Reference Materials ("CRM"), blanks and duplicates were submitted into the sample stream, equating to a QAQC sample insertion rate of approximately 7%, as illustrated in Table 12-1 and Table 12-2. In every 30 samples sent to the laboratory, a CRM and blank have been inserted as QA-QC materials. In addition, field duplicates from RC drilling are inserted at a frequency of approximately 5% with a minimum of one per drill hole.

Table 12-1: Summary of Analytical Quality Control Data (for Drilling Samples)
Produced by the Company for the Project

			•			
Condor Gold Analytical Quality Control Data – 2012/ 2013 Exploration Program						
Carralia a Danasa	Count	Total (%)	Comment			
Sampling Program	Gold	Gold				
Sample Count	11,116					
Fine Blanks	358	3.2%				
CRM Samples	357	3.2%	Sourced from Geostats PTY LTD			
Field duplicates	99	0.9%				
Total QC Samples	814	7.3%				

Table 12-2: Summary of Analytical Quality Control Data (for Trench Samples)
Produced by the Company for the Project

			•			
Condor Gold Analytical Quality Control Data – 2012/ 2013 Exploration Program						
O	Count	Total (%)	Comment			
Sampling Program	Gold	Gold				
Sample Count	6,426					
Fine Blanks	201	3.1%				
CRM Samples	197	3.1%	Sourced from Geostats PTY LTD			
Field duplicates	73	1.1%				
Total QC Samples	471	7.3%				

### Insertion of CRM

The Company has introduced three different CRM into the analysis sample stream, inserted at regular intervals. The CRM for gold have been supplied by Geostats, Australia (Table 12-3). Summary statistics for each CRM sample are shown per sample type in Table 12-4.

CRM results are monitored by the Company on a routine basis as each batch is reported from the laboratory. The internal guidelines used by the Company are that standards reporting within the range of two times the standard deviation from the mean value are acceptable, whilst those reporting outside of this range are rejected and (where significant) requested for reanalysis.

SRK has reviewed the CRM results and is satisfied that they demonstrate in general a high degree of accuracy at the assaying laboratory (with the exception of a limited number of anomalies) and hence give sufficient confidence in the assays for these to be used to derive a Mineral Resource estimate. CRM charts are presented in Appendix A.

Table 12-3: Summary of Certified Reference Material Produced by Geostats and submitted by the Company in sample submissions

Standard	Gold; Au (ppm)				
Material	Certified Value	SD	Company		
G910-3	4.02	0.17	Geostats PTY LTD		
G909-5	2.63	0.10	Geostats PTY LTD		
G310-8	7.97	0.29	Geostats PTY LTD		

Table 12-4: Analysis of gold assays versus assigned CRM values for 2013 Submissions

Sample Type	Standard Code	Lab	Count	Assigned	Mean	Variance	Maximum	Minimum
Drill	Standard G910-3	Au FA - BSI_NEVADA	109	4.02	3.90	-2.98%	4.30	3.31
Drill	Standard G909-5	Au FA - BSI_NEVADA	146	2.63	2.60	-1.07%	2.94	2.37
Drill	Standard G310-8	Au FA - BSI_NEVADA	102	7.97	7.88	-1.17%	8.75	6.24
Trench	Standard G910-3	Au FA - BSI_NEVADA	31	4.02	3.98	-0.96%	4.26	3.61
Trench	Standard G909-5	Au FA - BSI_NEVADA	118	2.63	2.58	-2.03%	2.97	2.11
Trench	Standard G310-8	Au FA - BSI_NEVADA	48	7.97	7.99	0.28%	8.70	7.51

### 12.5.1 Blanks

A fine grained blank of building sand purchased in Managua is included in the sample stream. In total, 358 blanks have been inserted at regular intervals within the sample stream for drilling, which represents some 3.2% of total sample submissions from the 2013 drilling programme. For the 2013 trench sampling program, a total of 201 blanks were inserted which represents some 3.1% of total trench sample submissions.

SRK has reviewed the results from the blank sample analysis, and has determined that there is little evidence for sample contamination at BSI Nevada. Blank sample analysis charts are presented in Appendix A.

### **Duplicates**

The field duplicates for drilling were selected from samples expected to contain gold mineralization and collected as a second riffle split from the bulk sample on site upon completion of drilling a hole. Duplicate channel samples were taken adjacent to the original sample by enlarging the channel.

In total, 99 duplicates for drilling were submitted for analysis which represents some 0.9% of total sample submissions from the 2013 drilling programme. For the trench sampling program, a total of 73 blanks were inserted which represents some 1.1% of total trench sample submissions.

The duplicates for drilling show a relatively good correlation to the original samples, with a correlation coefficient of 0.95. Duplicates for trench sampling show a poorer correlation, with a coefficient in the order of 0.8. The difference in the mean grades for the trench duplicates indicates a high geological variability (and potential of a significant nugget effect) in the trench sampling at the Project that is not resolved by sample preparation. Duplicate charts are presented in Appendix A.

In context of a deposit with noted high geological variability, SRK is reasonably confident in the repeatability of the sample preparation process.

# 12.6 Check Assaying

Selected samples from BSI Nevada have been resubmitted to ALS Laboratories ("ALS") with sample preparation completed in BSI Managua and the analysis completed at ALS Vancouver.

Sample selection was completed by the Company. Samples were selected by sorting the drilling assay database by gold value and then selecting: every 5th sample that assayed over 1 g/t Au to represent 20% of the high grade samples, every 10th sample (10%) in the 1.0-0.5 g/t Au range and every 100th sample (1%) that returned assays in the 0.5 g/t - 0.1 g/t Au range.

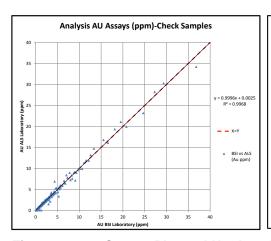
In total, 205 samples were selected from the drilling database for check assaying at the certified Umpire Laboratory ALS, which represents some 2% of the 2013 assay database. SRK recommends that this should be increased to 5% for future exploration programs. The pulp sample stored by Inspectorate was sent directly to ALS for assay of gold only by Fire Assay with gravimetric finish, a similar process to that applied by Inspectorate.

Summary statistics for the selected samples are shown per laboratory in Table 12-5, with a check analysis chart shown in Figure 12-2

Both datasets display similar minimum and maximum values, with similar sample variances reported, and a correlation coefficient in excess of 0.99, indicating the sample distributions are closely comparative. A review of the precision using a half absolute relative difference ranked plot (HARD analysis) indicated that 90% of all values are within 20% error.

Table 12-5: Summary statistics of BSI versus ALS duplicate assays

Туре	Laboratory	Count	Mean	Variance	Maximum	Minimum
Check Samples	Au FA - BSI_NEVADA	205	3.926	77.66	105.27	0.10
Check Samples	AuFA - ALS_Vancouver	205	3.927	77.84	105.50	0.02



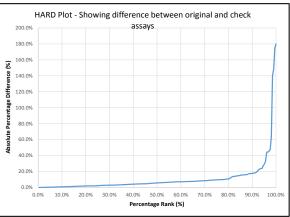


Figure 12-2: Scatter Plot and Hard analysis to show Check Assay Samples Analysed at BSI Nevada and ALS Vancouver

#### 12.6.1 SRK Comments

In the opinion of SRK, the analytical results delivered by BSI for the drilling and trench samples from the La India Project are sufficiently reliable to support mineral resource evaluation. SRK recommends that for future drilling programs that the Company could implement a number of changes to the QAQC programme to bring it further into line with generally considered industry best practice:

 Regular submission of duplicate core material (quarter core), in addition to RC material, to identify whether the level of geological variability is comparable in both sample types.

QAQC samples should be inserted at random to limit the chance of the laboratory quickly identifying the QAQC and treating with more care than routine samples submissions.

# 12.7 Verifications by SRK

#### 12.7.1 Site Visits

SRK has undertaken numerous site visits to the Project and during these has:-

- witnessed the extent of the exploration work completed to date;
- reviewed drill cores for selected holes, to confirm both geological and assay values stored in the database show a reasonable representation of the deposit;
- discussed updated geological and structural interpretations and inspect drill core;
- inspected the drilling rig(s) and sampling completed; and
- inspected core logging and sample storage facilities.

SRK was able to verify the quality of geological and sampling information and develop an interpretation of gold grade distributions appropriate to use in the Mineral Resource model.

Verification of Sampling Database

SRK has completed several phases of data validation on the digital sample database supplied by the Company which has included:

- Searching for sample overlaps or significant gaps in the interval tables, duplicate or absent samples, errors in the length field, anomalous assay and survey results. The Company's geological team were notified of any issues that required correction or further investigation.
   No material issues were noted in the final sample database.
- Reviewing the electronic database against Condor's 2D geological sections.

Excluding the historic drillholes and underground channels in the database that did not
pass all aspects of SRK's and the Company's validation procedures, typically relating to
missing assay or sample length data, or spatial positioning. This analysis has been
completed on a case by case basis. The drillholes were used as a guide for geological
modelling but were excluded from all statistical analyses and the resource estimate.
Notably SRK has:

Excluded historic drillholes: **P004:** drilled by Soviet-INMINE and representing some 0.2% of the modelled sample data. SRK noted no assay data over the mineralised zone, which conflicted with mineralised adjacent historic hole P004B, situated 10m up-dip on section. The Company informed SRK that no geological log existed for P004, and in the absence of data SRK elected to remove P004. SRK has restricted the classification in this area to reflect the lower confidence in the drilling information.

Excluded historic underground channels: 2.5% and 5.0% of the sample database was excluded at La India and America (respectively) on the basis of an absent length field, negative assay or erroneous spatial positioning away from long-section verified sampling positions.

 Subsequent to confirmation by the Company, SRK has also excluded poor quality drillholes (in terms of core recovery) that have been superseded by more recent or more successful, adjacent drilling that achieved a higher core recovery:

**LIDC129:** drilled by Condor, represents some 0.9% of the modelled sample data. SRK noted a poor core recovery over the mineralised zone and therefore elected with Condor to exclude this hole and (instead) use twin hole LIRC120 to guide the zone contacts.

**DH-LI-10:** drilled by TVX, representing historic drilling and some 0.4% of the modelled sample data. SRK noted conflicting information in the positioning of the zone contacts. On the basis of improved recovery, SRK use twin hole DH-LI-10A in place of DH-LI-10.

**LIDC057B:** drilled by Condor, represents some 0.2% of the modelled sample database. Represents a failed re-drill of LIDC057, which (in light of the failure) remains the better data for modelling. Removed due to slight conflict in grade with LIDC057.

- Searching for absent gold and silver values within the mineralised zones. Excluding the logged mining voids (representing the La India Mine), SRK noted the presence of a limited number of (generally isolated) absent sample intervals, typically relating to core loss in less competent rock. SRK has treated these absent values on a case by case basis and where (logged as lost core and) sufficiently supported by surrounding mineralised samples and adjacent drilling, ignored the core loss data during the composite process. Where absent sample intervals are interpreted to represent a pinch in the mineralised structure, in relation to historic underground channel sampling at La India (some 5% of the database), SRK has replaced these with trace values for gold (0.001 g/t Au);
- Reviewing the position of drill hole and trench collar surveys against the 2 m resolution topographic contour surface provided by the Company. Where the collars had not been surveyed using DGPS measurements (namely some 25% of the database), SRK projected the collar points on to the contour surface to ensure accurate correlation between mineralised zones intersected in the drilling

Reviewing Quantile-Quantile ("QQ") plots at La India for:

Domained drillhole and trench intercepts, to compare the distribution of the sample populations (Figure 12-3). SRK noted the trench samples population reported higher in values less than 6 g/t Au, which is considered to be largely due to the historic exploration programs which only sampled surface vein material (and excluded the lower grade wall-rock) within trenches. SRK also noted the drillhole population reported higher in values greater than 8 g/t Au, resulting from the sample spatial distribution whereby the higher grade zones are typically intersected at depth (away from trench samples). Given the variability in the QQ plot (in addition to relatively poor QAQC correlation between original versus duplicate trench sample results), SRK tested the sensitivity of removal of trench sampling (from gold grade interpolation) on block grade estimates at La India. The impact on the global mean gold grade and metal of excluding the trench samples is within 0.6% both within the Resource pit and underground;

domained DC and RC intercepts, to compare the distribution of the sample populations (Figure 12-4). SRK noted a good correlation <10 g/t Au, with bias of higher grades towards DC due to the sample spatial distribution (Figure 12-5) whereby the higher grade zones are typically intersected in DC at depth (away from shallower zones intersected by RC drilling).

Historic drilling versus drilling completed by Condor (namely some 4% (for 102 m) versus 96% (for 2,296 m) of the domained sample data), to compare sample distributions for the modelled high-grade core ("HGC") and lower grade wall-rock ("WR") domains. SRK note for the HGC domain (Figure 12-6) an apparent bias of higher grades towards Condor's drilling due to the relatively limited desurveyed historic sample population (namely 20 historic versus 197 Condor) and more geographically widespread distribution of Condor's drilling (which has more frequently intersected higher grade zones) during the on-going exploration program as confirmed visually in Figure 12-7 (which also highlights the variable grade distribution). In contrast, the plot for the WR domain (Figure 12-8) shows an apparent bias of higher grades towards the historic drilling, which is also as a function of the differences in number of samples (79 historic versus 1,953 Condor) and geographic distribution with Condor's infill programs also intersecting the (historically poorly-explored) lower grade zones (Figure 12-9).

Domained drilling intercepts versus historic underground channel samples on the HGC, to compare the distribution of the sample populations (Figure 12-10). SRK notes a strong correlation up to 15 g/t Au, but with a bias of higher grades towards the drill samples above 15 g/t Au. SRK considers the bias to be as a result of improved accuracy in the measuring of upper detection limits in the current laboratory analysis (for drill samples), contrasting with the historic analysis completed for the underground channels. Comparable spatial grade distribution is shown in Figure 12-11, with comparative raw log histograms shown for gold (to show higher grades returned by the drilling) in Figure 12-12.

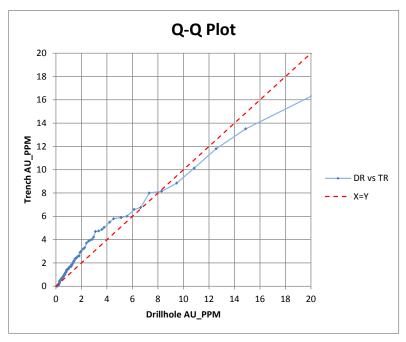


Figure 12-3: QQ Plot Trench (TR) versus Drill hole (DC) Samples (GROUP>0.5)

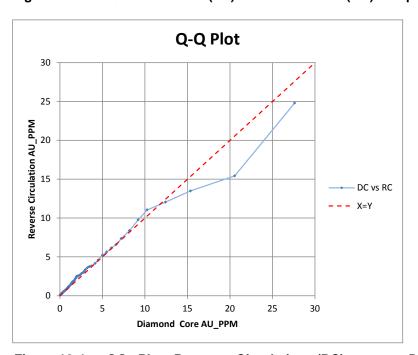


Figure 12-4: QQ Plot Reverse Circulation (RC) versus Drillcore (DC) Samples (GROUP>0.5)

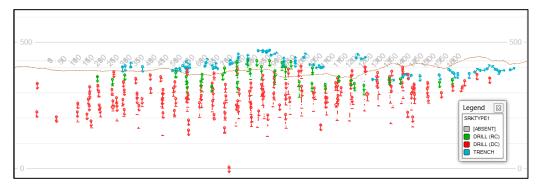


Figure 12-5: La India 2D Long Section showing Distribution of Sample Types

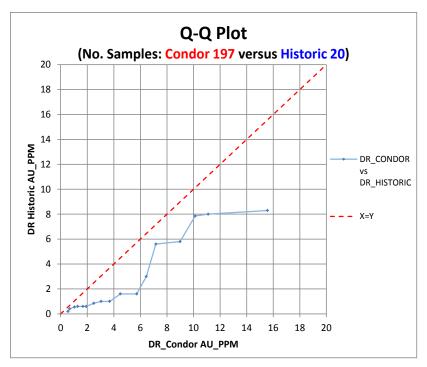


Figure 12-6: QQ Plot Historic Drilling versus Condor Drilling in the HGC domain (GROUP>0.5)

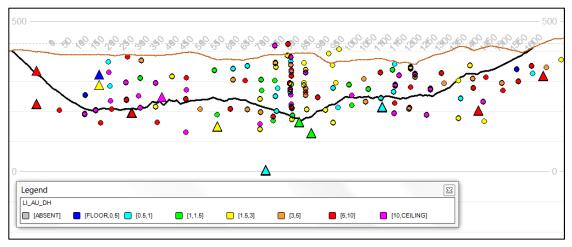


Figure 12-7: Historic Drill Samples (triangles) versus Condor Drilling (circles) in the HGC domain (GROUP>0.5) (pit and surface intersection, looking SE)

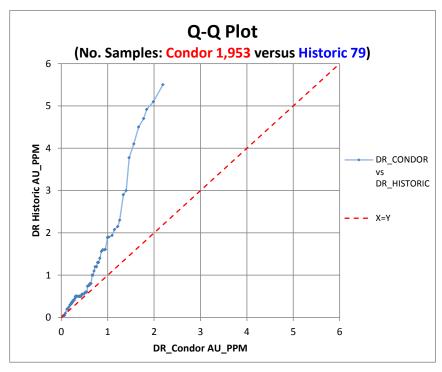


Figure 12-8: QQ Plot Historic Drilling versus Condor Drilling in the WR domain (GROUP>0.5)

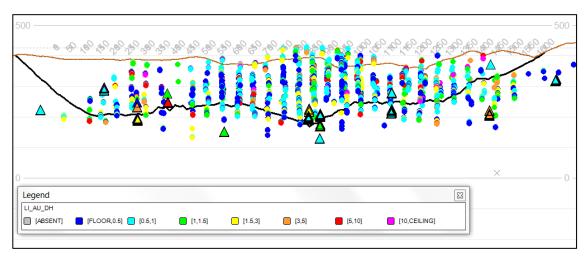


Figure 12-9: Historic Drill Samples (triangles) versus Condor Drilling (circles) in the WR domain (GROUP>0.5) (pit and surface intersection, looking SE)

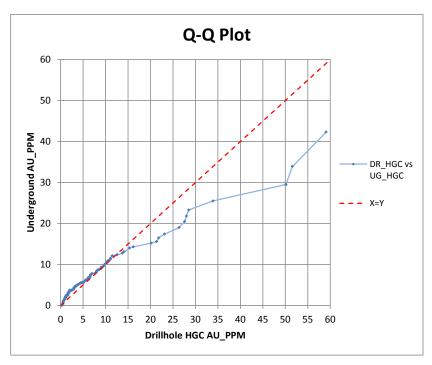


Figure 12-10: QQ Plot Drill Samples versus Underground Samples in the HGC domain (GROUP>0.5)

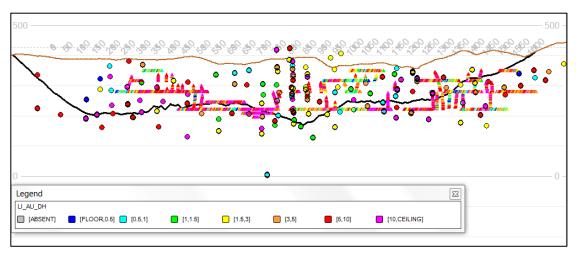


Figure 12-11: Drill Samples (circles) versus Underground Samples (triangles) in the HGC domain (GROUP>0.5) (pit and surface intersection, looking SE)

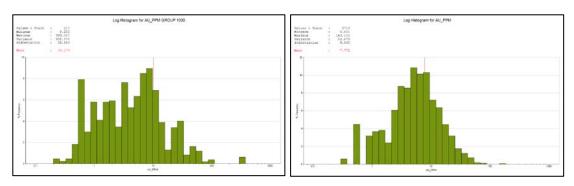


Figure 12-12: Log Histogram for Raw Sample Gold Assays, showing Drill Samples (left) and Historic Underground Samples (right); HGC domain

SRK has also completed a re-estimation of the La India vein based on a number of scenarios to test the influence of the historical grade control data on block estimate:

- Scenario 1: Removal of the UG samples and keeping the High Grade Core ("HGC") domain. The results indicated a reasonable reconciliation between the different estimates with some localised relative drop (visual) in grade in some of the HGC domains (SRK noted these areas typically represented mined out and depleted sections in the SRK model). In addition, SRK noted localised drops in grade in the areas of the wall rock domains where the UG sampling deviates across the HGC veins/ flexure zone. The result for the open pit grade tonnage at the 0.5 g/t Au cut-off was a -0.1% reduction in tonnage with a -7% drop in Au grade. The underground grade and tonnage remained relatively unchanged as expected (as it was below the influence of UG sampling).
- Scenario 2: Removal of the UG samples and removing the High Grade ("HGC") domain. The results showed a relative visual increase in average grade throughout the main La India domains (comparing to the original wall rock domains). The result for the open pit grade tonnage at the 0.5 g/t Au cut-off was a 0.5% increase in tonnage with a -6% drop in Au grade. At depth, SRK notes that the estimate is smoothed as the higher grade core samples are diluted into lower grade wall rock samples.

### 12.8 SRK Comments

Overall, SRK is confident that the verification procedures used by the Company and by SRK have enabled data of uncertain quality to be identified and excluded from the database used to drive the MRE presented below and that the databases used is of sufficient quality to support the estimates as presented.

While QQ plots produced by SRK of domained borehole sample assay data have revealed apparent differences between the historic and Condor phases of exploration, SRK considers these differences to be primarily because the recent drilling has been focussed in different areas. Visual comparison on long section of the latest versus historical drilling show the grades are generally in line with the grades in the adjacent recent holes. It should also be noted that the majority of historic samples are located within the lower confidence (Inferred) areas of the model and they represent a relatively limited proportion (4.0%) of the global domained borehole sample database. SRK does not consider the use of the historical drilling to materially impact on the current estimate.

The sampling database comprises a number of different sampling types. SRK tested the influence of the different sampling types using QQ Plots. In the case of trench versus boreholes additional analysis was taken to determine the influence of excluding trenching from the estimation process. Results indicated relatively limited sensitivity (0.6%) in the global mean grade of the deposit. SRK has also completed an investigation into the sensitivity of using the historical underground channel sampling database. While some degree of variability exists, the underground channel samples provide high-resolution information on the local grade distributions within the high-grade core(s), which (where present) enables more detailled geological interpretation. SRK also highlights that within the areas of sampling where these samples have greatest influence SRK has depleted the historical workings, and therefore the samples will have limited impact. Ultimately SRK elected to use all phases of exploration sampling in producing the Mineral Resource Estimate.

# 13 MINERAL PROCESSING AND METALLURGICAL TESTING

SRK has designed and supervised a metallurgical development programme for the La India Project. PFS metallurgical studies were conducted on master composites and variability composites formulated from drill core from the La India Vein set.

The metallurgical programme was conducted by Inspectorate Exploration and Mining Services ("Inspectorate"). Solid liquid separation studies on final tailing products from each of the La India master composites were performed by Pocock Industrial ("Pocock").

The objectives of the metallurgical programme were to conduct baseline investigations to determine cyanidation, gravity concentration and flotation characteristics of the test composite; and generate adequate data to establish an optimised gold recovery process. These two aspects have then been used to design a process flowsheet.

The key results from the testwork are summarised as follows:

- The La India Project test composites are highly amenable to gold and silver recovery by cyanidation processing.
- The results of metallurgical studies demonstrate that material from the La India Gold Project can by processed by either a standard carbon in pulp (CIP) or carbon in leach (CIL) cyanidation process flowsheet that would include crushing, grinding, agitated cyanide leaching, gold and silver adsorption onto activated carbon, gold and silver desorption, electrowinning and refining.
- Gold recovery from the La India deposit is estimated at about 91% and includes a 2% reduction from reported extractions to allow for plant inefficiencies.
- Silver recovery from the La India deposit is estimated at about 70% and includes a 2% reduction from reported extractions to allow for plant inefficiencies.
- Testwork on variability composites from the La India system, yielded gold and silver recoveries that were similar to those obtained from the La India Master composites.

The mineral processing design undertaken to date is commented upon in Section 17 of this report.

# 14 MINERAL RESOURCE ESTIMATION

# 14.1 Introduction

The MRE presented here is based on some 61,800 m of drilling, 11,426 m of trench sampling and over 9,000 original underground mine grade control channel samples on 9 veins within the La India Project area. The effective date of the Mineral Resource statement is 30 September 2014.

No new drilling has been completed since the November 2013 Mineral Resource estimate (note that while this is termed the November 2103 estimate, as it is based on data available at that time, it was only publically reported when completed in January 2014). All work completed since the November 2013 Mineral Resource estimate has been based on data verification and geological interpretation.

This section describes the Mineral Resource estimation methodology and summarizes the key assumptions considered by SRK. In the opinion of SRK, the MRE reported herein is a reasonable representation of the global Mineral Resources (both globally and locally representative for the La India deposit) found in the Project at the current level of sampling. The Mineral Resource has been reported in accordance with the CIM Code.

Mineral Resources are not Mineral Reserves and do not have demonstrated economic viability. There is no certainty that all or any part of the Mineral Resource will be converted into Mineral Reserves.

The database used to estimate the Project Mineral Resources was audited by SRK. SRK is of the opinion that the current drilling information is sufficiently reliable to interpret with confidence the boundaries for gold mineralisation and that the assay data are sufficiently reliable to support Mineral Resource estimation.

Leapfrog Modelling Software ("Leapfrog") was used to construct the geological solids, whilst Datamine Studio Version 3 ("Datamine") was used to prepare assay data for geostatistical analysis, construct the block model, estimate metal grades and tabulate the resultant Mineral Resources. Isatis software was used for geostatistical analysis and variography.

### 14.2 Resource Estimation Procedures

The resource estimation methodology involved the following procedures:

- database compilation and verification;
- construction of wireframe models for the centrelines of mining development per vein;
- definition of resource domains;
- data conditioning (compositing and capping) for statistical analysis, geostatistical analysis;
- variography;
- block modelling and grade interpolation;
- resource classification and validation;
- assessment of "reasonable prospects for economic extraction" and selection of appropriate reporting cut-off grades; and
- preparation of the Mineral Resource Statement.

# 14.3 Resource Database

SRK was supplied with a Microsoft Excel Database, which has been exported from the Company's (DataShed) database. Gold grade assays are provided for drilling, trenching and underground channel samples, with silver assays restricted to drilling and trenching programs, based on exclusion of silver from the historic underground channel sampling assay protocols. The files supplied had an effective cut-off date of 27 September 2013. Separate files were supplied for the drilling, trench and underground sampling programmes. The Company's reinterpretation of hangingwall mineralisation was provided to SRK on 23 May 2014. The database has been reviewed by SRK and imported into Datamine to complete the Mineral Resource Estimate. SRK is satisfied with the quality of the database for use in the construction of the geological block model and associated Mineral Resource Estimate.

SRK has been working with the Company since 2010 when the Company acquired the Project, and have continually validated the data captured as part of each Mineral resource update conducted on the Project.

# 14.4 Statistical Analysis – Raw Data

A statistical analysis has been undertaken on all relevent data pertaining to the Project area. The statistical analysis was used to determine whether different geological domains could be identified. The statistical investigations included descriptive and distribution analyses and assessment of outlier statistics. Histograms and log histograms have been plotted against cumulative frequency for sample gold and (where sufficiently available) silver assays.

An initial global statistical analysis was undertaken on the raw drill data. The statistical distributions for each of the individual deposit zones display similar properties and tend towards log-normal where sufficient data populations exist, typically showing skewed (largely positive) distributions.

Global statistical analysis for gold at the La India Project is shown in Figure 14-1.

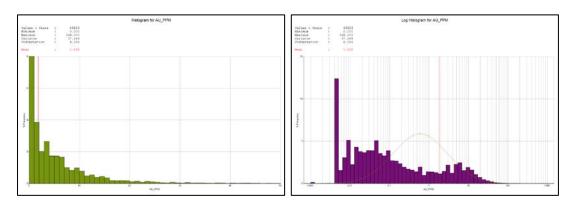


Figure 14-1: Incremental and Log Histogram of Length Weighted La India Project Gold Assays

# 14.5 Deposit Modelling

### 14.5.1 Introduction

All electronic data was initially imported into Datamine for visual validation against the topography, and preliminary review in plan and section.

For the November 2013 Mineral Resource Estimate, SRK was provided with updated geological interpretations in the form of defined vein intercepts (tabulated in Excel), interpretive 2D sections and more accurately geo-referenced historic mine plans (used in defining the centreline of the veins where mine development exists), by the Company. The focus of the geological modelling for the November 2013 Mineral Resource update was to update the La India/ California ("La India") and America-Escondido and Constancia ("America") models, and complete an initial interpretation for the Central Breccia deposit.

The main geological units modelled for the November 2013 update were:

- High-grade "core" mineralisation at La India and America;
- Lower-grade wall-rock mineralisation at La India and America
- 'Breccia Zone' at La India);

- Stockwork or "breccia pipe" at Central Breccia;
- Fault network at La India;
- Definition of base of oxide material;
- Definition of top of fresh material at La India.

SRK was provided with updated geological interpretations for the La India hangingwall mineralisation by the Company for the September 2014 Mineral Resource estimate, which consisted of defined vein intercepts (tabulated in Excel) and wireframe surfaces. The geological units updated for the September 2014 Mineral Resource estimate were limited to the La India (wall-rock mineralisation) hangingwall vein wireframes.

# 14.5.2 Geological Wireframes

#### Fault Network

A fault network for the La India deposit has been interpreted by SRK in conjunction with Condor's geological staff using a combination of surface mapping, topographic contours, core logging and core photographs. The structural model, which has been reviewed by the Company, has been used to guide step-across or offset features in the mineralisation domains, and help determine changes in the dip of the hanging wall mineralisation.

#### Oxidation Surface

The base of oxidation ("completely weathered base") surface at La India was constructed based on borehole logging provided by the Company.

A base of oxidation surface has also previously been interpreted for the "Espinito Mendoza" Tatiana and Buenos Aires vein wireframes, constructed (in absence of relevant borehole logging) using historical 2D vertical longitudinal projections. Further details for the Espinito Mendoza modelling is provided in the previous SRK Resource Report entitled: NI43-101 Mineral Resource Estimate on the La India Gold Project, Nicaragua, dated 14 September 2012.

# Fresh Surface

The top of fresh ("moderately weathered base") surface at La India was constructed based on borehole logging provided by the Company.

#### 14.5.3 Mineralisation Wireframes

The broad modelling criteria used to identify (gold) mineralised structures utilises a gold cut-off grade of 0.5 g/t Au with a minimum thickness of 0.5 m (producing a cut-off grade of 0.25 g/t Au over 1.0 m). Domain boundaries are further guided by geological logging ("XVN" and "ZXU" or "XVB" representing vein and breccia respectively), whereby 0.2-0.3 g/t Au material is included where the geological structure is evident (based on logging codes).

The Company's 2013 infill drilling campaign on the La India Project significantly increased the size of the geological database. As a result, the geological understanding and model interpretation is now more robust, such that a more successful correlation of high-grade underground sampling to supporting drill holes along strike and down-dip has been achieved, with the potential for smoothing of high-grade "core" sampling in to areas of lower grade wall-rock domains reduced.

Details relating to the development of modelling methodology for the mineralisation wireframes constructed for previous SRK Resource updates are provided in the SRK Resource Report entitled: NI43-101 Mineral Resource Estimate on the La India Gold Project, Nicaragua, dated 14 September 2012.

High-Grade "Core" Mineralisation

The high-grade "core" (HGC) mineralisation is primarily defined by:

- Historic underground channel samples that were collected at 6 foot (approximately 2 m) intervals along the levels and raises surrounding the material that was planned for extraction by stoping.
- Interpreted as the high-grade vein material intersected by drilling at or near the expected location of the historic mine workings.
- 3. Mining voids intersected by drilling at or near the expected location are interpreted as drives or stopes. (across a series of strike and dip extensive quartz veins), and is interpreted to represent the historically mined portion of the structure.

Interpretation of the HGC structure in areas of mining development is relatively clear given the abundance of channel samples, mine voids in borehole logs and development surveys, whereas in areas of less densely spaced sampling (for example down-dip of the mine) a greater consideration is required. Interpreted HGC intervals have been provided or verified (against the drillcore) by the Company geologists to prevent of misallocation of mineralised intercepts. Modelled HGC intervals were selected based on elevated gold grades, lithology logs, and historic underground maps and mine plans.

SRK created 3D vein wireframes from selected sample intercepts using the interval selection tool in the Leapfrog Modelling Software.

#### Wall-Rock Mineralisation

Wall-rock (WR) mineralisation represents both broad zones that envelope (or occur at the periphery of) the HGC, and more discontinuous lenses situated in the hanging wall and footwall. The WR is generally lower-grade and defined by logging as stacked veinlets, brecciated material, or typically short-lived quartz veins. The underground channel samples generally did not extend into the WR mineralisation.

SRK has sub-divided the WR mineralisation at La India/ California in to three separate groups on the basis of spatial location and orientation, namely structures parallel to the HGC mineralisation ("Main"), near-vertical structures in the hangingwall ("Hanging Wall") and the brecciated zone ("Breccia Zone") intermediate to the principal NW-SE striking structures where the historic mining is interpreted to have stepped across parallel HGC zones.

SRK created 3D vein wireframes from selected sample intercepts using the interval selection tool in the Leapfrog Modelling Software.

An example section showing WR mineralisation encompassing a central HGC is provided in Figure 14-2.

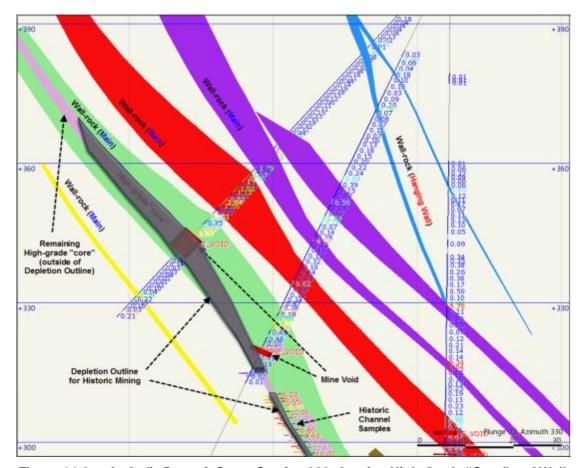


Figure 14-2: La India Deposit Cross Section 900 showing High-Grade "Core" and Wallrock ("Main" and "Hanging Wall") domains with mining depletion; SRK November 2013

# Vertical Vein Modelling

As discussed in Section 12.2 of this report, the Company in conjunction with SRK has completed a detailed geological review of the hangingwall vertical veins. Once the data was reviewed in the core, the information was interpreted taking into surface mapping and underground structural measurements (Zopilote Adit). The information was then imported into Leapfrog for preliminary analysis and geological modelling. The final reinterpretation then exported to Datamine for the purpose of estimation. The changes in the geological interpretation are highlighted in Figure 14-3.

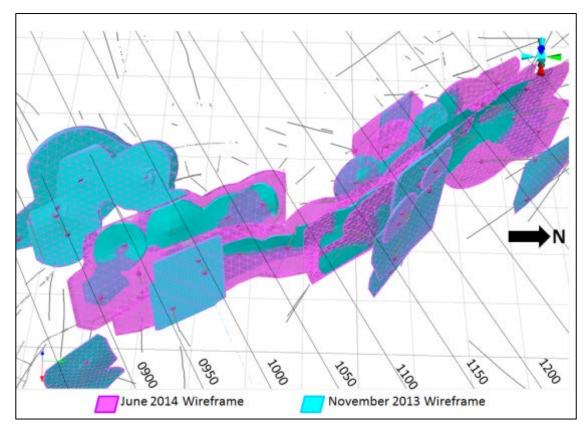


Figure 14-3: La India 3D view showing changes between November 2013 and June 2014 interpretation. Reviewed Samples highlighted in Red

### Breccia Pipe Mineralisation

The interpretation of the Central Breccia mineralisation domains was undertaken jointly by SRK and the Company and was guided through the application of implicit modelling approaches using Leapfrog 3D grade threshold interpolations (supplemented with 2D geological sections provided by the Company), for a range of grade thresholds and structural orientations and controls. This approach was used due to the difficulty in linking sectional interpretations in 3D using conventional explicit modelling methods, due to poor grade continuity of gold grades.

The selected structural orientations used to control modelling followed regional principal lineaments (NE-SW and WNW-ESE), and the most visually representative grade threshold of 0.5 g/t Au, selected to honour the grade and geological continuity within appropriate economic considerations and without introducing high levels of internal geological dilution into the model.

SRK subsequently built solid mineralisation wireframes, which were terminated at depth (towards the east) against the barren pyroclastic unit, modelled using geologically logged codes.

#### 14.5.4 Mineralisation Model Coding

A summary of the key mineralisation zones versus statistical and estimation zone code and modelled wireframe name for the Project is provided in Table 14-1. KZONE refers to the estimation zone individual to each vein structure, whereas GROUP refers to the statistical zone where (following initial analysis) datasets have been combined for statistical and geostatistical procedures.

Figure 14-4 to Figure 14-9 provide images of the La India, America and Central Breccia deposit wireframes, which have been reviewed by the Company's geological team for approval and have been deemed acceptable for use in the MRE.

The modelled mineralised structures at the La India Project are geologically continuous along strike for up to 2.5 km, showing a down-dip extent that ranges from 150 m to greater than 350 m, and a thickness that commonly varies between 0.5 to 2.5 m, reaching over 5 m at America and 20 m at La India in areas of significant (wall-rock) swelling.

Table 14-1: List of Numeric Codes used within Datamine to define Estimation Zones;

Deposit sub-area	Deposit	Deposit code	KZONE	GROUP
Agus Coliente Torono	Teresa	1	100	1000
Agua Caliente-Teresa	Agua Caliente	2	120	-
America	America-Escondido	3	3010 - 3500	3000
America	Constancia	4	2010 - 2520	2000
Arizona	Arizona	5	110	-
Duanas Aires	Buenos Aires 1	6	110	-
Buenos Aires	Buenos Aires 2	6	120	-
Cacao	Cacao vein	7	100	-
Cacao	Cacao grade shell	7	200	-
Central Breccia	Central Breccia	8	100 - 1000	1000
Cristalito-Tatascame	Cristalito-Tatascame	9	(June 2011 estimate)	-
Espinito	Espinito	10	100	-
Guapinol	Guapinol	11	110	-
	La India/ California (Main)*	12	110 - 329	1000
La India	La India/ California (Hanging wall)	12	410 - 530	2000
La muia	La India/ California (Breccia zone)	12	610 - 650	3000
San Lucas	San Lucas	13	110	-
Tatiana	Tatiana main vein	14	120	-
raliana	Tatiana splay vein	14	130	-

<sup>\*</sup>Note the HGC mineralisation at La India/ California is included within the "Main" domain, namely GROUP 1000

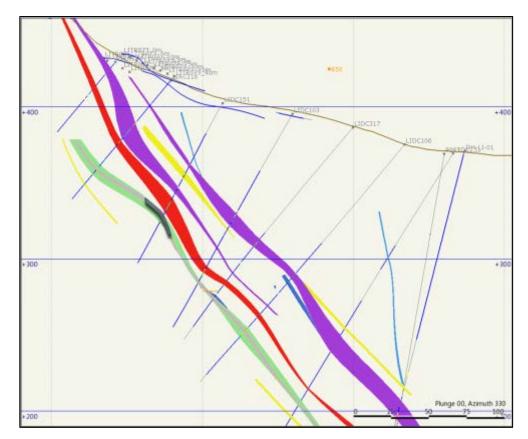


Figure 14-4: La India Deposit Cross Section 850; November 2013

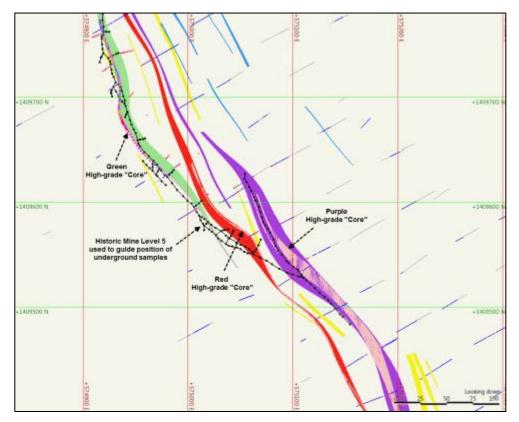


Figure 14-5: La India Deposit Plan Section 315 (Mine Level 5), showing interpreted step-across of historic mining development from hanging wall to footwall structure; November 2013

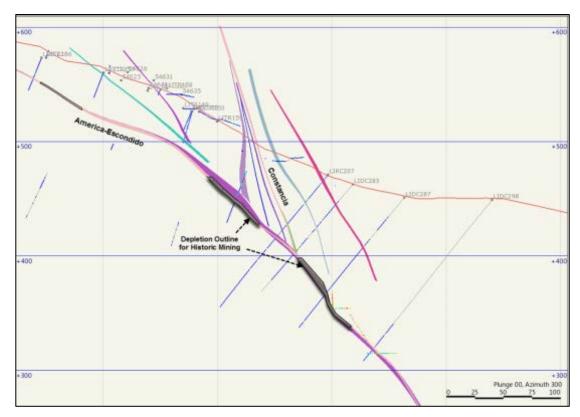


Figure 14-6: America Project Cross Section (Y=1411570), showing the junction of the America-Escondido and Constancia Veins; November 2013

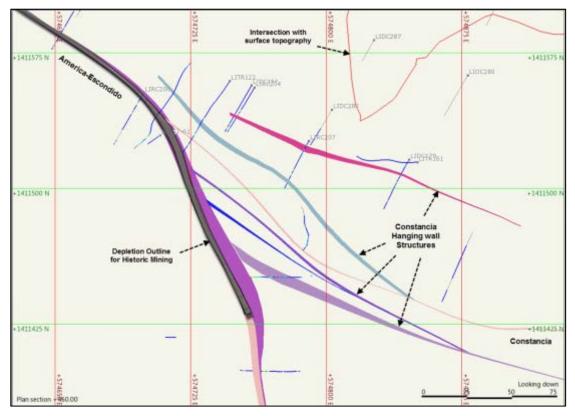


Figure 14-7: America Project Plan Section 460, showing vein strike orientation and position of the mineralisation in the Hanging wall of Constancia; November 2013

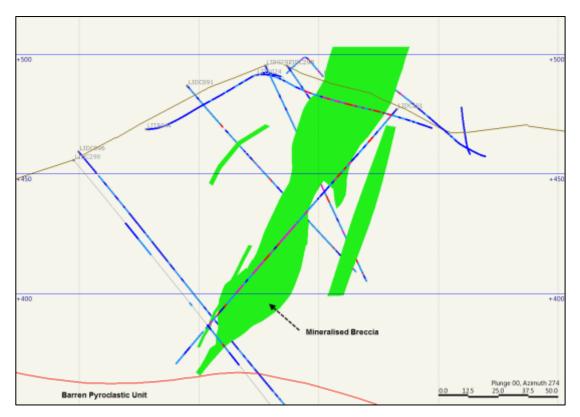


Figure 14-8: Central Breccia Cross Section (X=576572); November 2013

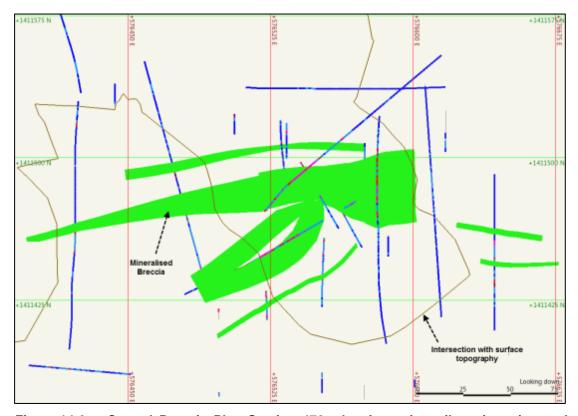


Figure 14-9: Central Breccia Plan Section 470, showing vein strike orientation and intersection with surface topography; November 2013

## 14.5.5 Accounting for Mine Depletion

For the November 2013 Mineral Resource estimate update, the underground sampling was reprojected to fit with the mining void data recorded in borehole logs and improved georeferenced control points (based on entrances to mine and shafts), enabling a more accurate sample positioning in relation to the upper levels of the La India and America Mines. The thickness data associated with the borehole mining voids has been used in combination with the current underground samples (and associated widths) to create a depletion volume (inside 2D long-section depletion outlines) in an attempt to accurately remove the mined areas from the mineralisation model.

Data verification work completed on the historic depletion is detailed in Section 12.3.

No additional re-projection or verification work has been completed by SRK for the underground sampling or depletion since the November 2013 Mineral Resource estimate.

Based on the work completed by SRK, it is estimated that a total of some 860,000 t at 8.3 g/t Au for some 230,000 oz of gold has been mined on La India, and some 410,000 t at 9.5 g/t Au for some 125,000 oz of gold has been mined on America from within the SRK defined depletion volumes, plus 170,000 t at 7.85 g/t Au for 43,000 oz of gold from the remaining other veins.

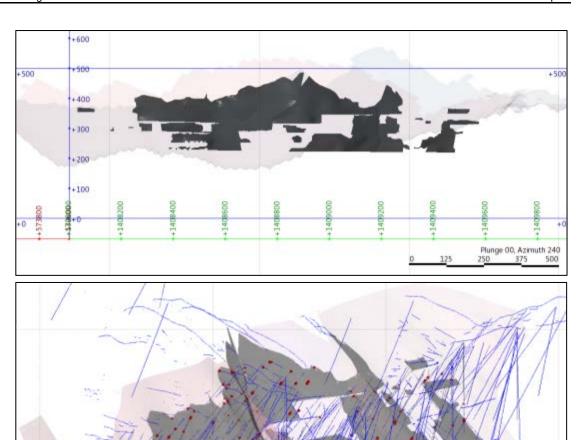


Figure 14-10: Long section of the La India Mining depletion (green) outline within 2013 Whittle pit (top); 3D view of depletion within (pink) HGC domain (bottom)

## 14.6 Compositing

Prior to the undertaking of a statistical analysis, the samples were composited into equal lengths to provide a constant sample volume, honouring sample support theories.

SRK analysed the mean length of the underground channel, trench and drill hole samples in order to determine appropriate composite lengths. At La India and America, the mean length of the sample data approximates to 1.0 m (Figure 14-11), suggesting that a composite length of 1.0 – 2.0 m is appropriate. The 2.0 m composite length was selected given indication from composite length analysis (completed during the September 2012 SRK Mineral Resource Estimate) for a reasonable reconciliation to the raw data mean grade whilst allowing an overall reduction to the variance. SRK also elected to use the option within Datamine to utilise all sampling within the flagged veins (MODE=1), which enables more of the narrower vein samples to be incorporated in to the composites while limiting any potential bias.

For the Central Breccia deposit, the mean length of the sample data approximates to 1.0 m; however, given the broad nature of the zones of mineralisation (with the average mineralised intercept length greater than 10 m), SRK selected a 3.0 m composite which provided a reasonable reconciliation to the mean grade and sufficiently reduced the variance, whilst retaining an appropriate number of samples for grade interpolation. A composite length analysis was completed for the Central Breccia deposit (to test the sensitivity of the mean and variance on composite length), with the results illustrated in Appendix A.

In summary, the compositing utilised for the November 2013 Mineral Resource Estimate is shown below.

- La India and America: 2.0 m composite; 0.25 m minimum sample length; and
- Central Breccia: 3.0 m composite; 1.0 m minimum sample length.

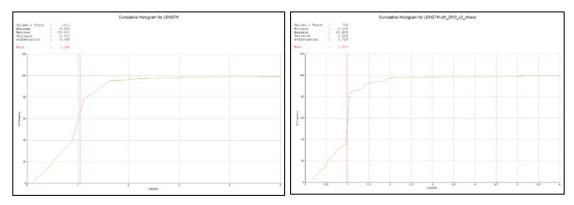


Figure 14-11: Cumulative Histogram Showing the Mean Length of Raw Samples within the Modelled La India (left) and America (right) Mineralised Domains

## 14.7 Evaluation of Outliers/Statistical Analyses

High grade capping is typically undertaken where data is no longer considered to be part of the main population. SRK has completed the analysis of the composited data based on log probability plots, raw and log histograms which can be used to distinguish the grades at which samples have significant impacts on the local estimation and whose affect is considered extreme.

Log histograms and log-probability plots (as illustrated in Figure 14-12) related to the November 2013 MRE model updates are shown per domain in Appendix A.

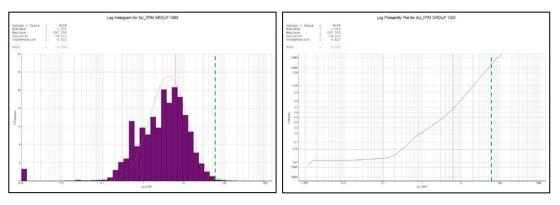


Figure 14-12: Log Histogram and Log Probability Plot for gold at La India – La India (Main/ GROUP 1000) samples showing selected grade capping

Figure 14-2 and Table 14-3 show the selected capping limits (based on the analysis) and a comparison of the mean grades within each domain based on the grade capping applied.

The results show in general the reduction in gold grade is in the order of 0–2%, with the exception of La India (Breccia Zone), Constancia, Cacao and Buenos Aires which have reductions of 9.5%, 6.1%, 11.0% and 11.0%, respectively. These reductions are caused by the skewed raw data population with isolated outlier high-grade samples. The large drop in grade at Buenos Aires is also influenced by the relatively small sample population. In terms of the silver, whilst there is a discrepancy in percentage terms where the cap has been applied, the corresponding differences in mean grade can be attributed to a few isolated outlier high-grade samples.

Overall, SRK deems the global reduction in the grade to be within acceptable margins.

Table 14-2: Analysis of Mean Gold Grades per Vein before and After Grade Capping; November 2013\*

110101	inber 2013										
Deposit	Field	Count	Min	Max	Mean (g/t)	Cap (g/t)	Var	Std Dev	Cov	% Diff	Abs Mean Diff
A sura Callianda	AU	125	0.59	89.14	8.90	00	78.36	8.85	0.99	0.45	0.04
Agua Caliente	AUCAP	125	0.59	60.00	8.69	60	50.39	7.10	0.82	-2.45	0.21
America-Escondido	AU	3086	0.00	161.70	8.06	95	124.76	11.17	1.38	-1.07%	0.09
America-Escondido	AUCAP	3086	0.00	95.00	7.98	95	105.49	10.27	1.29	-1.07%	0.09
Arimono	AU	238	0.00	23.30	5.17	25	24.42	4.94	0.96	0.00	0.00
Arizona	AUCAP	238	0.00	23.30	5.17	25	24.42	4.94	0.96	0.00	0.00
Buenos Aires	AU	76	0.00	59.50	9.03	30	115.23	9.11	1.01	-11.02	0.90
Buerios Aires	AUCAP	76	0.00	30.00	8.13	30	70.79	7.25	0.89	-11.02	0.90
Casas	AU	572	0.01	99.70	1.03	25	12.38	2.07	2.02	-11.04	0.10
Cacao	AUCAP	572	0.01	25.00	0.92	25	3.21	1.12	1.21	-11.04	0.10
0 1 15 1	AU	169	0.02	17.70	1.70		6.21	2.49	1.46		
Central Breccia	AUCAP	169	0.02	17.70	1.70	-	6.21	2.49	1.46	-	-
0	AU	1367	0.00	566.00	10.89	440	505.76	22.49	2.07	0.000/	0.00
Constancia	AUCAP	1367	0.00	110.00	10.23	110	172.84	13.15	1.29	-6.06%	0.66
F	AU	457	0.03	62.77	9.20	50	80.23	8.96	0.97	0.54	0.05
Espinito	AUCAP	457	0.03	50.00	9.15	50	76.11	8.72	0.95	-0.51	0.05
0	AU	388	0.05	60.65	6.93	40	45.64	6.76	0.97	4 4407	0.40
Guapinol	AUCAP	388	0.05	40.00	6.84	40	37.13	6.09	0.89	-1.41%	0.10
	AU	4109	0.00	197.36	6.16	00	74.31	8.62	1.40	4.000/	0.00
La India/ California (Main)	AUCAP	4109	0.00	60.00	6.08	60	59.18	7.69	1.27	-1.26%	0.08
La India/ California (Hanging	AU	105	0.19	26.69	2.50		17.54	4.19	1.68		
wall)	AUCAP	105	0.19	26.69	2.50	-	17.54	4.19	1.68	-	-
La India/	AU	97	0.00	55.70	6.42		53.45	7.31	1.14		
California (Breccia Zone)	AUCAP	97	0.00	20.00	5.81	72	17.66	4.20	0.72	-9.51%	0.61
Con Lucas	AU	839	0.00	73.70	6.03	50	53.02	7.28	1.21	1 10	0.07
San Lucas	AUCAP	839	0.00	50.00	5.97	50	45.79	6.77	1.13	-1.12	0.07
Tatiana	AU	68	0.05	45.80	4.84	30	26.13	4.67	0.97	-1.82	0.09
raliana	AUCAP	68	0.05	30.00	4.76	30	20.75	4.24	0.89	-1.82	0.09
Teresa	AU	281	0.00	72.80	11.11	60	140.34	11.85	1.07	-0.77%	0.09
reresa	AUCAP	281	0.00	60.00	11.03	UO	131.09	11.45	1.04	-0.77%	0.09

\*Note that the Cristalito-Tatascame vein has not been updated from the initial SRK resource estimate (dated June 2011), given no changes to the sample database. It is therefore excluded from the November 2013 grade capping summary statistics. Full statistics for Cristalito-Tatascame are provided in the SRK June 2011 Resource Report.

Deposit	Field	Count	Min	Max	Mean (g/t)	Cap (g/t)	Var	Std Dev	Cov	% Diff	Abs Mean Diff
America-Escondido	AG	266	0.10	86.67	6.03		64.19	8.01	1.33		
America-Escondido	AGCAP	266	0.10	86.67	6.03	] -	64.19	8.01	1.33	_	-
Constancia	AG	100	0.10	85.07	6.19		180.64	13.44	2.17		
Constancia	AGCAP	100	0.10	85.07	6.19	] -	180.64	13.44	2.17	_	-
La la dia / Oalifamaia (Maia)	AG	1321	0.10	834.03	5.97	400	670.73	25.90	4.34	40.700/	0.70
La India/ California (Main)	AGCAP	1321	0.10	100.00	5.21	100	96.96	9.85	1.89	12.70%	0.76
La India/ California (Hanging	AG	105	0.30	72.21	5.81		104.30	10.21	1.76		
wall)	AGCAP	105	0.30	72.21	5.81	] -	104.30	10.21	1.76	_	-
La India/	AG	8	0.54	4.08	1.90		1.44	1.20	0.63		
California (Breccia Zone)	AGCAP	8	0.54	4.08	1.90	-	1.44	1.20	0.63	-	-

Table 14-3: Analysis of Mean Silver Grades per Vein before and After Grade Capping; November 2013\*

\*Silver assays are restricted to drilling and trenching programs, based on exclusion of silver from the historic underground channel sampling assay protocols.

# 14.8 Geostatistical Analyses

SRK completed geostatistical analysis on the La India Project during the November 2013 Mineral Resource Estimate. Given that no new drilling has been completed and the changes to the mineralisation wireframes have been minimal for the 2014 Resource update, the results from the November 2013 study have been retained and are discussed below.

Variography is the study of the spatial variability of an attribute, in this case gold and silver grade. ISATIS Software ("Isatis") was used for geostatistical analysis for the Project. In order to define variograms of sufficient clarity, the data has been calculated using a Pairwise Relative Variogram in Isatis, with the resultant variograms rescaled to the variance of a given zone.

In completing the analysis, the following has been considered:

- azimuth and dip of each zone was determined;
- the down-hole variogram was calculated and modelled to characterise the nugget effect;
- experimental pairwise relative semi-variograms, were calculated to determine directional variograms for the along strike, cross strike and down-dip directions;
- directional variograms were modelled using the nugget and sill defined in the down-hole variography, and the ranges for the along strike, cross strike and down-dip directions; and
- (where relevant) all variances were re-scaled for each mineralised lens to match the total variance for that zone.

Directional pairwise relative variograms were attempted for all vein zones. The resultant experimental semi-variograms were in general poorly defined and therefore pairwise omnidirectional structures were selected for fitting of the final variogram models.

An example of the pairwise relative variograms modelled for the La India "Main" and "Hanging Wall" mineralisation domains (GROUP 1000, 2000) for gold are shown in Figure 14-3, with variograms modelled for the America domains (America-Escondido and Constancia) for gold shown in Figure 14-14, and variograms for all zones shown in Appendix A.

Full geostatistical studies for gold per vein zone (for the deposits not updated as part of the current study) were undertaken during the SRK resource estimates dated June 2011 and December 2011.

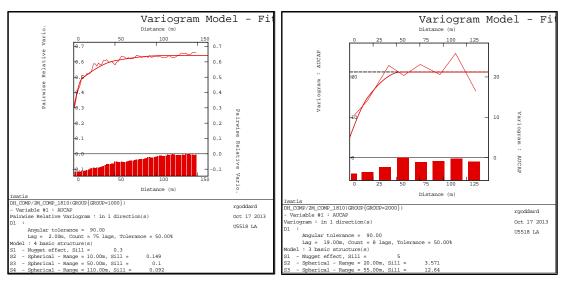


Figure 14-13: Summary of modelled semi-variogram parameters for the La India "Main" and "Hanging Wall" mineralisation domains (GROUP 1000, 2000) for gold (shown left and right); November 2013

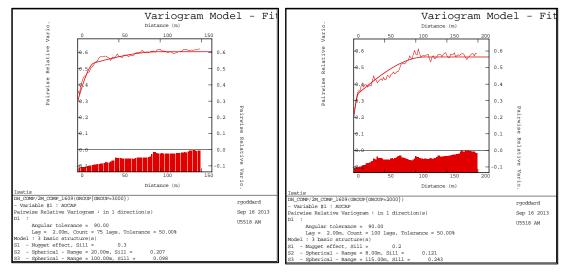


Figure 14-14: Summary of modelled semi-variogram parameters for the America "America-Escondido" and "Constancia" mineralisation domains (GROUP 3000, 2000) for gold (shown left and right); November 2013

When compared to the previous Mineral Resource Estimates, the approach to modelling the variograms and associated parameters remains reasonably consistent with the previous (September 2012) interpretation for La India and America, with the exception of the following key differences:

• Separate variograms modelled for the La India "Main" and "Hanging Wall" domains. SRK noted a reduction in the nugget (from 45% to 25%) and range (from 110 m to 55 m) in the "Hanging Wall" structures when compared to the La India "Main" domain, which is consistent with the interpretation for relatively discontinuous "Hanging Wall" lenses.

The final variogram parameters for the Project are displayed in Table 14-4.

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SRK Consulting

La India NI43-101 – Main Report

 Table 14-4:
 Summary of semi-variogram parameters (November 2013)

Deposit	Variogram Parameter	Rotation Z	Rotation Y	Rotation X	Со	C1	A1 – Along Strike (m)	A1 – Down Dip (m)	A1 – Across Strike (m)	C2	A2 – Along Strike (m)	A2 – Down Dip (m)	A2 – Across Strike (m)	C3	A3 – Along Strike (m)	A3 – Down Dip (m)	A3 – Across Strike (m)	Nugget Effect (%)
	AUCAP-GROUP 110	0	0	0	32.65	16.22	10	10	10	10.88	50	50	50	10.01	110	110	110	47%
	AUCAP-GROUP 120	0	0	0	5.60	2.78	10	10	10	1.87	50	50	50	1.72	110	110	110	47%
	AUCAP-GROUP 130	0	0	0	38.45	19.10	10	10	10	12.82	50	50	50	11.79	110	110	110	47%
	AUCAP-GROUP 140	0	0	0	25.05	12.44	10	10	10	8.35	50	50	50	7.68	110	110	110	47%
	AUCAP-GROUP 210	0	0	0	3.41	1.70	10	10	10	1.14	50	50	50	1.05	110	110	110	47%
	AUCAP-GROUP 220	0	0	0	4.16	2.07	10	10	10	1.39	50	50	50	1.28	110	110	110	47%
	AUCAP-GROUP 230	0	0	0	10.54	5.23	10	10	10	3.51	50	50	50	3.23	110	110	110	47%
La India/	AUCAP-GROUP 240	0	0	0	1.99	0.99	10	10	10	0.66	50	50	50	0.61	110	110	110	47%
California	AUCAP-GROUP 250	0	0	0	5.59	2.78	10	10	10	1.86	50	50	50	1.71	110	110	110	47%
	AUCAP-GROUP 260	0	0	0	45.34	22.52	10	10	10	15.11	50	50	50	13.91	110	110	110	47%
	AUCAP-GROUP 1000	0	0	0	27.70	13.76	10	10	10	9.23	50	50	50	8.49	110	110	110	47%
	AUCAP-GROUP 2000	0	0	0	4.13	2.95	20	20	20	10.45	55	55	55	0.00	0	0	0	24%
	AUCAP-GROUP 3000	0	0	0	8.27	4.11	10	10	10	2.76	50	50	50	2.54	110	110	110	47%
	AGCAP-GROUP 1000	0	0	0	47.14	23.89	5	5	5	14.61	30	30	30	11.31	150	150	150	49%
	AGCAP-GROUP 2000	0	0	0	45.74	26.23	15	15	15	32.33	65	65	65	0.00	0	0	0	44%
	AGCAP-GROUP 3000	0	0	0	0.70	0.36	5	5	5	0.22	30	30	30	0.17	150	150	150	49%
	AUCAP-GROUP 2010	0	0	0	1.67	1.01	8	8	8	2.02	115	115	115	0.00	0	0	0	35%
	AUCAP-GROUP 2020	0	0	0	0.02	0.01	8	8	8	0.02	115	115	115	0.00	0	0	0	35%
	AUCAP-GROUP 2030	0	0	0	57.83	34.99	8	8	8	70.26	115	115	115	0.00	0	0	0	35%
	AUCAP-GROUP 2040	0	0	0	0.44	0.27	8	8	8	0.54	115	115	115	0.00	0	0	0	35%
	AUCAP-GROUP 2050	0	0	0	0.90	0.55	8	8	8	1.10	115	115	115	0.00	0	0	0	35%
	AUCAP-GROUP 2060	0	0	0	4.79	2.90	8	8	8	5.82	115	115	115	0.00	0	0	0	35%
America	AUCAP-GROUP 2510	0	0	0	3.19	1.93	8	8	8	3.88	115	115	115	0.00	0	0	0	35%
America	AUCAP-GROUP 2520	0	0	0	64.31	38.91	8	8	8	78.13	115	115	115	0.00	0	0	0	35%
	AUCAP-GROUP 3010	0	0	0	7.67	5.29	20	20	20	2.51	100	100	100	0.00	0	0	0	50%
	AUCAP-GROUP 3020	0	0	0	0.08	0.06	20	20	20	0.03	100	100	100	0.00	0	0	0	50%
	AUCAP-GROUP 3030	0	0	0	0.16	0.11	20	20	20	0.05	100	100	100	0.00	0	0	0	50%
	AUCAP-GROUP 3500	0	0	0	53.42	36.86	20	20	20	17.45	100	100	100	0.00	0	0	0	50%
	AGCAP-GROUP 2000	0	0	0	2.56	1.55	8	8	8	3.11	115	115	115	0.00	0	0	0	35%
	AGCAP-GROUP 3000	0	0	0	24.36	16.81	20	20	20	7.96	100	100	100	0.00	0	0	0	50%
	AUCAP-GROUP 100	0	0	0	0.08	0.26	6	6	6	0.06	70	70	70	0.00	0	0	0	20%
	AUCAP-GROUP 200	0	0	0	2.61	8.56	6	6	6	2.00	70	70	70	0.00	0	0	0	20%
	AUCAP-GROUP 300	0	0	0	0.13	0.42	6	6	6	0.10	70	70	70	0.00	0	0	0	20%
	AUCAP-GROUP 400	0	0	0	1.71	5.61	6	6	6	1.31	70	70	70	0.00	0	0	0	20%
Central Breccia	AUCAP-GROUP 500	0	0	0	0.05	0.16	6	6	6	0.04	70	70	70	0.00	0	0	0	20%
[	AUCAP-GROUP 700	0	0	0	0.03	0.09	6	6	6	0.02	70	70	70	0.00	0	0	0	20%
	AUCAP-GROUP 800	0	0	0	0.01	0.02	6	6	6	0.00	70	70	70	0.00	0	0	0	20%
	AUCAP-GROUP 900	0	0	0	0.11	0.36	6	6	6	0.08	70	70	70	0.00	0	0	0	20%
[	AUCAP-GROUP 1000	0	0	0	0.01	0.05	6	6	6	0.01	70	70	70	0.00	0	0	0	20%

## 14.9 Block Model and Grade Estimation

To improve the geometric representation of the geological model, sub-blocking is allowed initially to a resolution to a minimum of 1.0 m along strike, 1.0 m across strike and 1.0 m in the vertical direction. A summary of the block model parameters are included in Table 14-5.

Table 14-5: Details of Block Model Dimensions (June 2014)

Deposit	Dimension Axis	Origin Co-ordinate	Block Size (m)	Number of Blocks	Minimum Subcel size (m)
	Х	573400	25	58	1
Agua Caliente	Y	1409600	25	36	None
	Z	-50	25	30	1
	Х	573400	25	110	1
America	Υ	1410750	25	74	0.5
	Z	-50	10	85	1
	Х	574550	25	58	1
Arizona	Y	1409900	25	28	None
	Z	-50	25	30	1
	Х	573850	25	46	1
<b>Buenos Aires</b>	Υ	1413250	25	30	None
	Z	0	25	28	1
	X	579950	25	26	1
Cacao	Y	1411950	25	8	None
	Z	150	25	17	1
	X	576300	20	20	1
Central Breccia	Y	1411200	10	50	0.5
	Z	300	10	30	1
	Х	579000	25	32	1
Cristalito-Tatascame	Y	1415100	25	12	None
	Z	-50	25	30	1
	Х	572400	25	84	None
Espinito	Y	1412000	25	122	1
	Z	-50	25	30	1
	Х	572900	25	102	1
Guapinol	Y	1411800	25	66	None
	Z	-50	25	30	1
	X	574250	25	74	1
La India/ California	Y	1408600	25	84	1
	Z	-200	10	100	1
	Х	572100	25	42	None
San Lucas	Y	1409450	25	78	1
	Z	-50	25	30	1
	Х	573000	25	116	1
Tatiana	Y	1412150	25	86	None
	Z	-150	25	54	1
	Х	573400	25	58	1
Teresa	Y	1409600	25	36	1
	Z	-50	25	30	1

Using the wireframes created and described in Section 14.5.2 several codes have been written in the block model to describe each of the major geological properties of the rock types. Table 14-6 summarises geological fields created within the block model and the codes used.

Table 14-6: Summary of block model fields used for flagging different geological properties

p. oper.use	
Field Name	Description
SVOL	Search Volume reference (range from 1 - 3)
KV	Kriging Variance
SLOPE	Slope of regression
NSUM	Number of samples used to estimate the block
AU	Kriged gold value
AUIDW	IDW validation estimate for gold
AG	Kriged silver value
AUIDW	IDW validation estimate for silver
CLASS	Classification
GROUP	Mineralised structures grouped by domain
KZONE	Kriging zone for estimation
DENSITY	Density of the rock
DEPL	Flag to denote depleted areas of model
TTHK	True thickness estimate using wireframe data
AUGMT	Accumulated gold grade (AU*TTHK)
HG	High grade sliding cap zone
LG	Low grade sliding cap zone

# 14.10 Final Kriging Parameters

In the current update, there have been no significant changes in the interpolation parameters used and SRK has maintained the search ranges and parameters as defined in the November 2013 Mineral Resource estimate with minor adjusts to include new domain coding where appropriate. Ordinary Kriging ("OK") was used for the grade interpolation for the Project and all major domain boundaries have been treated as hard boundaries during the estimation process, with the exception of the Central Breccia deposit whereby selected coalescing structures share the influence of certain mineralised sample intervals. For the November 2013 and September 2014 MRE update, more localised search ellipses have been used in areas of infill drilling, to reflect the closer data spacing and hence better informed local block grade estimates.

Restrictive searches have been used locally on the high-grade "core" ("HGC") at La India to prevent relatively very high gold grade samples in areas of lower drilling density from over influencing the surrounding block estimates, and thus honouring the geological interpretation (for a variable gold grade distribution) favoured by SRK and the Company.

The selected OK parameters are based on the results of a quantitative Kriging Neighbourhood Analysis ("QKNA"), and are presented (where relevant, using Datamine field names, Table 14-7) in Table 14-8 and Table 14-9.

Table 14-7: Summary of Datamine Field Names for Estimation Parameters

Estimation Parameters	Description
KZONE	Kriging zone for estimation
ELEMENT	Element
SREFNUM	Search reference number
SMETHOD	Estimation method (2 = OK)
SDIST1	Search distance 1 (dip)
SDIST2	Search distance 2 (strike)
SDIST3	Search distance 3 (across strike)
SANGLE1	Search angle 1 (dip direction)
SANGLE2	Search angle 2 (dip)
SANGLE3	Search angle 3 (plunge)
SAXIS1	Search axis 1 (z)
SAXIS2	Search axis 2 (x)
SAXIS3	Search axis 3 (z)
MINNUM1	Minimum sample number (SVOL1)
MAXNUM1	Maximum sample number (SVOL1)
SVOLFAC2	Search distance expansion (SVOL2)
MINNUM2	Minimum sample number (SVOL2)
MAXNUM2	Maximum sample number (SVOL2)
SVOLFAC3	Search distance expansion (SVOL3)
MINNUM3	Minimum sample number (SVOL3)
MAXNUM3	Maximum sample number (SVOL3)
MAXKEY	Maximum number of samples per drill hole
SANGL1_F	Donassis Asiastassa (IIOII astassa)
SANGL2_F	Dynamic Anisotropy ("0" = not used)

SRK Consulting

La India NI43-101 – Main Report

Table 14-8: Summary of Final (Datamine) Kriging Parameters for the La India Project

DEPOSIT	ZONE (GROUP/ KZONE)	ELEMENT S	SREFNUM	SMETHOD	SDIST1	SDIST2	SDIST3	SANGLE1	SANGLE2	SANGLE3	SAXIS1	SAXIS2	SAXIS3	MINNUM1	MAXNUM1	SVOLFAC2	MINNUM2	MAXNUM2	SVOLFAC3	MINNUM3	MAXNUM3	MAXKEY	SANGL1_F	SANGL2_F
Agua Caliente	120	AUCAP	1	2	55	40	100	70	55	0	3	2	2	15	30	2	3	10	3	2	10	20	0	0
	2000	AUCAP	1	2	120	120	90	0	0	0	3	1	3	15	30	1.5	5	30	4	2	25	20	TRDIPDIR	TRDIP
	3000	AUCAP	2	2	60	60	40	0	0	0	3	1	3	15	30	2	5	30	4	2	25	20	TRDIPDIR	TRDIP
America- Escondido/	3010, 2040	AUCAP	3	2	60	60	20	0	0	0	3	1	3	5	10	1	3	10	1	1	10		TRDIPDIR	TRDIP
Constancia <sup>1</sup>	3010, 2040	WR <sup>2</sup>	4	2	40	40	40	0	0	0	3	1	3	1	1	1	1	1	1	1	1		TRDIPDIR	TRDIP
	2000	AUCAP	5	2	60	40	45	20	70	80	3	1	3	15	30	1.5	4	30	3	2	25	20	0	0
	3000	AUCAP	6	2	60	25	40	35	55	-65	3	1	3	15	30	2	5	30	4	2	25	20	0	0
Arizona	110	AUCAP	1	2	80	40	100	5	60	-65	3	1	3	15	30	1.5	4	10	5	2	10	20	0	0
Buenos Aires	110	AUCAP	1	2	67.5	67.5	100	-55	60	0	3	2	3	6	18	1.5	4	24	2	2	24	25	0	0
	100,500,600	AUCAP	1	2	35	35	10	170	75	0	3	1	3	6	20	2	6	20	3	1	20	5	0	0
Central Breccia	400,800,900	AUCAP	2	2	35	35	10	180	60	0	3	1	3	6	20	2	6	20	3	1	20	5	0	0
	200,300,700	AUCAP	3	2	35	35	10	155	65	0	3	1	3	6	20	2	6	20	3	1	20	5	0	0
Espinito	100	AUCAP	1	2	45	45	100	-15	70	0	3	2	3	25	30	1.5	5	25	2.5	2	25	25	0	0
Guapinol	110	AUCAP	1	2	60	40	100	-70	65	-5	3	2	3	4	16	1.5	3	10	3	2	10	20	0	0
	KZONE<200	AUCAP	1	2	60	40	100	60	55	80	3	1	3	15	20	1.5	3	3	4	2	8		0	0
La India/	GROUP1000	AUCAP	2	2	60	40	100	60	55	80	3	1	3	6	24	2	6	24	4	2	32		0	0
California <sup>3</sup>	GROUP2000	AUCAP	3	2	60	60	30	60	70	0	3	1	3	4	24	2	4	24	4	2	32		0	0
	GROUP3000	AUCAP	4	2	60	60	30	60	55	0	3	1	3	15	24	2	6	24	4	2	32		0	0
San Lucas	110	AUCAP	1	2	50	25	100	-25	-75	15	3	2	3	15	20	2	5	30	4	2	25	20	0	0
Tatiana	120, 130	AUCAP	1	2	112.5	75	75	215	63	0	3	1	3	6	16	1.33	4	24	1.66	2	32		0	0
Teresa	1000	AUCAP	8	2	55	40	100	70	80	0	3	2	2	15	30	2	3	10	3	2	10	20	0	0

<sup>1</sup>GROUP 2000 and 3000 relate to the Constancia and America-Escondido Veins respectively, whilst KZONE 2040 and 3010 (respectively) relate to the wall rock domains at Constancia and America-Escondido.

<sup>2</sup>WR relates to an indicator estimate for the presence of wall rock mineralisation, utilised in Classifying the estimated grade and tonnage in the wall rock domains.

<sup>3</sup>Restrictive searches (confined to visually selected areas on the La India HGC domain (KZONE 130)) at La India use a high grade cap of 60 g/t Au (within a 60 x 40 m radius), with lower cap at 30 g/t Au selected for the estimates outside of the restrictive search. A 10 g/t Au cap is used for the restrictive searches where lower grade samples are interpreted to have a greater influence on the block estimate. Capping limits were defined during outlier analysis from review of log histogram and probability plots, and from local visual assessments within the areas influenced by the restrictive search.

SRK Consulting

La India NI43-101 – Main Report

Table 14-9: Summary of Final (Isatis) Kriging Parameters for the La India Project

DED0017	ZONE				ROTATIO	ON AXIS	3		SE	ARCH R	ANGE			SE	COND R	ANGE			Т	HIRD RA	NGE			
DEPOSIT	(GROUP/ KZONE)	ELEMENT	ANGLE1	AXIS	ANGLE2	AXIS	ANGLE3		ALONG STRIKE	DOWN DIP	ACROSS STRIKE	MIN	MAX	ALONG STRIKE	DOWN DIP	ACROSS STRIKE	MIN		ALONG STRIKE	DOWN DIP	ACROSS STRIKE	MIN	MAX	MAXKEY
Cacao <sup>1</sup>	100,200	AUCAP	180	3	84	1	0	3	40	20	10		nples in t block	40	20	10	4	18	100	70	20	4	18	2

<sup>1</sup>The format for the final kriging parameters for Cacao differs slightly from the other veins, given estimation using the Isatis software. In this case the Isatis option of using all samples within the target block (for SVOL1 only) has been utilised to allocate an appropriate degree of confidence to local block estimates. QKNA has shown that removing this option has only minor sensitivity on the global mean grade and tonnage. The numerical references used to determine the Axis are converted as follows: 1 = X, 2 = Y and 3 = Z.

## 14.11 Model Validation and Sensitivity

## 14.11.1 Sensitivity Analysis

Grade estimation for the November 2013 MRE and the subsequent September 2014 Mineral Resource update was performed in Datamine using OK, based on the optimum parameters determined through a QKNA exercise completed as part of the November 2013 MRE. The QKNA was not updated as part of the September 2014 update. The below provides a summary of the November 2013 QKNA exercise, which was based on varying kriging parameters during a number of different scenarios. The slope of regression, kriging variances, block estimates and percentage of blocks filled in each search were recorded and compared for each scenario. The following parameters were changed during the QKNA exercise:

- minimum number of samples;
- maximum number of samples; and
- search ellipse sizes.

The QKNA exercise completed for the November 2013 MRE focused on the areas of recent infill drilling at the Project, completed most significantly on the La India and America deposits.

SRK initially focused testwork on increasing the block grade variability in the HGC domain within the drill defined areas down-dip of the La India mine. Whilst there is a degree of sensitivity in the mean block grade to a change in the estimation parameters (notably in relation to number of samples, Table 14-10), SRK noted an improved visual validation using a more localised search ellipse (appropriate to the drillhole spacing) with a relatively low minimum and maximum number of samples. SRK has therefore reduced the size of the search ellipse and adjusted the minimum number of samples such that a minimum of two or three drillholes are used per block estimate in the down-dip areas that are appropriately informed with sample data.

At America, the indication for relatively high-grade variability from recent drilling on the Constancia vein (and hanging-wall structures) also warranted the use of a more localised search ellipse and a relatively low minimum number of samples in order to allow block grade estimates to (visually) better reflect the sample variability. SRK noted relatively limited sensitivity in the mean block grade to the change in the estimation parameters.

SRK also noted an improvement to the visual grade distribution at America in areas of significant vein flexure through use of dynamic block search parameters (Datamine's Dynamic Anisotropy). The use of dynamic searches has been applied for the wall-rock domains (to honour local variations in strike and dip) and at the southern extent of the America-Escondido vein, where the mineralised structure shows a significant change in strike orientation from NW-SE to N-S.

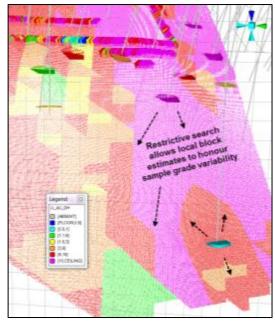
SRK has not completed an updated QKNA analysis as part of the September 2014 update given the minor adjust to relatively low tonnage zones, in the hangingwall only. SRK considers the current analysis to remain valid for the purpose of the Mineral Resource estimation.

Table 14-10: QKNA Number of Samples for the La India Project; La India (Main) HGC Domain, KZONE 130 (November 2013)

DETER	MINE MIN	IIMUM SAI	MPLE NUMBER		GF	RADE				
RUN	Min	Max	Search	SVOL	AUOK	AUIDW	SLOPE NUM	/ KV		% Fill
	15	20	60x40x100	1	9.55	9.53	0.49	20	18.89	33.0%
1	3	3	60x40x100	2	12.60	11.99	0.17	3	44.31	40.0%
	2	2 3	60x40x100	3	8.08	6.79	0.07	3	46.08	27.1%
	15	20	60x40x100	1	9.55	9.53	0.49	20	18.89	33.0%
2	4	4	60x40x100	2	12.86	12.63	0.19	4	40.28	35.5%
	2	4	60x40x100	3	9.91	8.23	0.09	4	40.38	31.5%
	15	20	60x40x100	1	9.55	9.53	0.49	20	18.89	33.0%
3	3	3	60x40x100	2	12.60	11.99	0.17	3	44.31	40.0%
	2	8	60x40x100	3	9.08	8.59	0.08	8	34.95	27.1%
	15	20	60x40x100	1	9.55	9.53	0.49	20	18.89	33.0%
4	4	4	60x40x100	2	12.86	12.63	0.19	4	40.28	35.5%
	2	8	60x40x100	3	9.47	9.06	0.10	8	33.85	31.5%
	15	20	60x40x100	1	9.55	9.53	0.49	20	18.89	33.0%
5	5	30	60x40x100	2	11.08	11.11	0.25	22	28.05	32.1%
	2	25	60x40x100	3	10.06	10.42	0.13	22	28.85	34.9%

During the testwork at La India, SRK also noted the tendency for the (relatively) very high gold grade samples in areas of lower drilling density (with highly variable gold grades) to over influence the surrounding local block estimates. In attempt to restrict the influence of these very high grade samples, without overly penalising the estimated block grades, SRK has created a restricted initial search (60 x 40 m radius), based on the initial structure (sill) of the semi-variogram, for this domain that allows the full influence of the very high grades over a local scale, which is then followed by a non-restricted search that has less of an influence from the very high grade sample. SRK has also applied this methodology for selected lower grade samples where, locally the restrictive search allows the lower grade sample to have a greater influence on the block estimate.

The restricted searches have an ellipse size that is appropriate to the first major structure of the variogram range at La India and sample distribution per vein, and have been applied for (visually) selected areas on the La India HGC domain (KZONE 130), Figure 14-15.



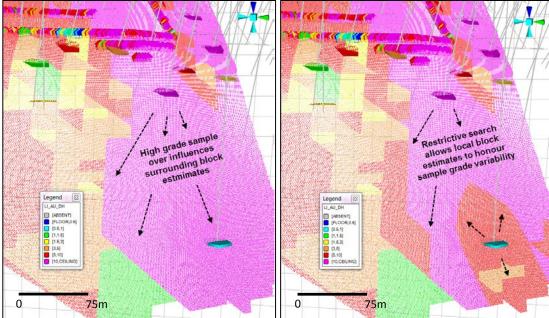


Figure 14-15: QKNA for use of Restrictive Searches within the La India (Main) HGC Domain, KZONE 130 (November 2013)

SRK is satisfied that no global bias is introduced through the final selected parameters, and considers the estimated block grades to appropriately honour the geological interpretation and grade variability. SRK has run a number of scenarios to test the sensitivity of using the different sample types to confirm no significant bias is introduced by combining the datasets.

## 14.11.2Block Model Validation

SRK has validated the block model using the following techniques, with (where relevant) a relative block model density of 2.5 g/cm<sup>3</sup>:

- visual inspection of block grades in comparison with drill hole data;
- sectional validation of the mean samples grades in comparison to the mean model grades;
   and

 comparison of OK block model statistics with IDW block estimates and composite sample grades.

### Visual Validation

Visual validation provides a comparison of the interpolated block model on a local scale. A thorough visual inspection has been undertaken in 3D, comparing the sample grades with the block grades, which demonstrates in general good comparison between local block estimates and nearby samples, without excessive smoothing in the block model. Figure 8-16 shows an example of the visual validation checks and highlights the overall block grades corresponding with composite sample grades. Long section visual validation is presented for the La India and America deposits in Figure 14-16 to Figure 14-18, with additional visual validation images shown in Appendix A..SRK note in a limited number of cases, within areas of low sample density (notably along strike or down-dip from more established underground sampling), local grade discrepancies do occur between composite and block grades (as a result of smoothing). The degree of smoothing has resulted in more averaged grades for the individual veins with more limited data. In areas of high levels of smoothing SRK has considered grade continuity as a factor during the classification process.

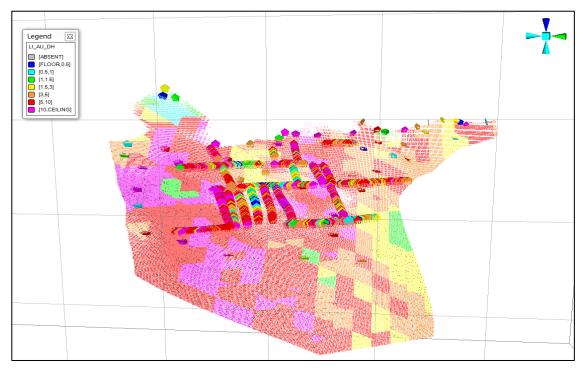


Figure 14-16: La India Block Model 3D projection showing visual validation of modelled boreholes intercepts to grade estimates on HGC KZONE 140; scale: 1 grid square = 150 m

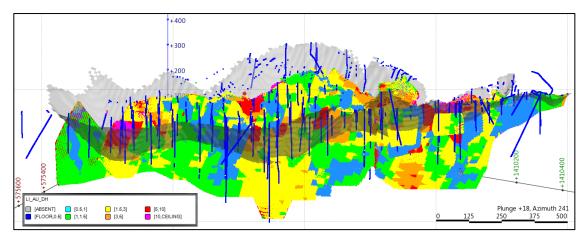


Figure 14-17: Long section projection (3D) for the La India deposit\*

\*Long section projection (3D) shows the block model (Au>0.5 g/t) and composite drill hole samples coloured by gold grade, in context of USD1500/oz Resource Pit Shell. Note that the presence of lower grade wall rock mineralisation is shown masking the (internal) high grade core in this image.

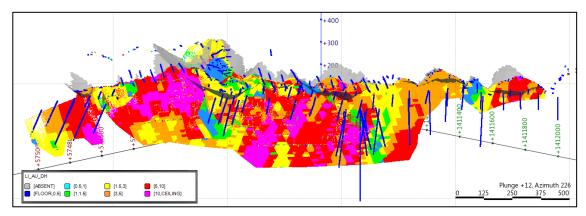


Figure 14-18: Long section projection (3D) for the America deposit\*

\*Long section projection (3D) shows the block model (Au>0.5 g/t) and composite drill hole samples coloured by gold grade, in context of USD1500/oz Resource Pit Shell. Note that the high grade core mineralisation is clearly evident in this image

### Sectional Validation

As part of the validation process, the input composite samples are compared to the block model grades within a series of coordinates (based on the principle directions). The results of which are then displayed on charts to check for visual discrepancies between grades. Figure 14-19 shows the results for the gold grades for the La India (Main) HGC domain (KZONE=130) based on section lines cut along Y-coordinates.

The resultant plots show a reasonable correlation between the block model grades and the composite grades, with the block model showing a typically smoothed profile of the composite grades as expected. SRK notes that in less densely sampled areas, minor grade discrepancies do exist on a local scale. Overall, however, SRK is confident that the interpolated grades reflect the available input sample data and the estimate shows no sign of material bias.

Validation plots per deposit for gold (for selected domains) are shown in Appendix A with full analysis for the deposits not updated during the current phase of work provided in the previous SRK Resource Report entitled: NI43-101 Mineral Resource Estimate on the La India Gold Project, Nicaragua, dated 14 September 2012, and included in the report NI43-101 Preliminary Economic Assessment ("PEA"), dated 5 March 2013, located on the Company website.

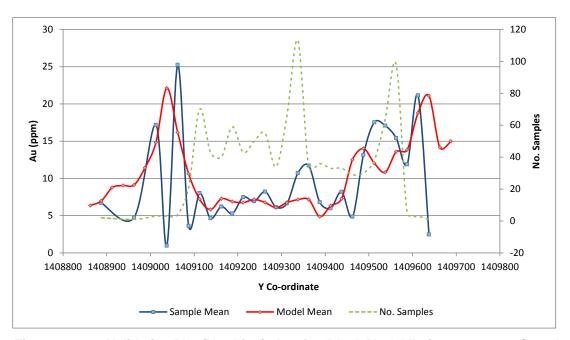


Figure 14-19: Validation Plot (Northing) showing Block Model Estimates versus Sample Mean (25m Intervals) for KZONE 130

#### Statistical Validation

The block estimates for September 2014 have been compared to the mean of the composite samples (Table 14-11, La India Deposit) which indicate the overall percentage difference in the mean gold grades typically vary between 1% - 10% in terms of the OK estimates versus the composites, which SRK deems to be within acceptable levels.

SRK notes a higher percentage difference in the means for the La India Main (WR) zone KZONE 220, which is as a result of the sample mean being skewed by a few high grade underground samples that influence a relatively small proportion of the tonnage.

Statistical comparisons are provided per deposit for gold and silver Appendix A with descriptive analysis provided for deposits not updated for the current phase of work in the previous SRK Resource Report.

Based on the visual, sectional and statistical validation results, SRK has accepted the grades in the block model.

Table 14-11: Summary Block Statistics for Ordinary Kriging and Inverse Distance Weighting Estimation Methods at La India for gold\*

		<u> </u>	<u> </u>			<u> </u>		
GROUP	KZONE	FIELD	ESTIMATION METHOD	Composite Mean AU (g/t)	Declustered Mean AU (g/t)	Block Estimate AU (g/t)		Absolute Difference AU (g/t)
	440	AU	OK	6.25	5.71	5.50	-3.8%	0.22
	110	AUIDW	IDW	6.25	5.71	5.43	-4.9%	0.28
	120	AU	OK	4.47	3.44	3.38	-1.9%	0.06
	120	AUIDW	IDW	4.47	3.44	3.11	-9.8%	0.34
	120	AU	OK	9.39	9.81	10.46	6.7%	0.65
	130	AUIDW	IDW	9.39	9.81	10.50	7.0%	0.69
	140	AU	OK	7.16	7.65	8.38	9.6%	0.74
	140	AUIDW	IDW	7.16	7.65	8.15	6.6%	0.50
	240	AU	OK	1.98	1.93	1.92	-0.7%	0.01
	210	AUIDW	IDW	1.98	1.93	1.95	0.9%	0.02
1000	220	AU	OK	1.77	1.59	1.39	-12.7%	0.20
1000	220	AUIDW	IDW	1.77	1.59	1.42	-10.9%	0.17
	230	AU	OK	3.04	2.36	2.31	-2.2%	0.05
	230	AUIDW	IDW	3.04	2.36	2.39	1.0%	0.02
	240	AU	OK	1.90	1.96	1.97	0.2%	0.00
	240	AUIDW	IDW	1.90	1.96	2.03	3.4%	0.07
	250	AU	OK	2.48	2.37	2.36	-0.5%	0.01
	250	AUIDW	IDW	2.48	2.37	2.58	8.9%	0.21
	260	AU	OK	5.26	5.14	5.12	-0.4%	0.02
	200	AUIDW	IDW	5.26	5.14	4.86	-5.5%	0.28
	301 - 329	AU	OK	1.20	1.29	1.30	1.4%	0.02
	301 - 329	AUIDW	IDW	1.20	1.29	1.32	2.9%	0.04
2000	410 - 530	AU	OK	1.84	1.96	1.98	1.0%	0.02
2000	410 - 530	AUIDW	IDW	1.84	1.96	1.89	-3.6%	0.07
	610	AU	OK	6.81	6.78	6.47	-4.6%	-0.31
3000	010	AUIDW	IDW	6.81	6.78	6.50	-4.1%	-0.28
3000	620 - 650	AU	OK	2.51	2.63	1.44	-45.4%	-1.19
	020 - 030	AUIDW	IDW	2.51	2.63	1.39	-47.3%	-1.24

\*Note: (1) The raw composite mean has (where appropriate) been used in place of the declustered mean for optimal statistical comparison with the block estimate; (2) KZONE comparisons combined per GROUP have been made for the hanging wall structures that occur spatially along the same trend. (3) within the breccia zone average grade of borehole samples is 1.05 g/t versus 3.4 g/t from underground samples, more drilling is required to improve the confidence within these domains.

## 14.12 Mineral Resource Classification

Block model quantities and grade estimates for the La India Project were classified according to the CIM Code.

Mineral Resource classification is typically a subjective concept. Industry best practices suggest that resource classification should consider both the confidence in the geological continuity of the mineralized structures, the quality and quantity of exploration data supporting the estimates and the geostatistical confidence in the tonnage and grade estimates. Appropriate classification criteria should aim at integrating both concepts to delineate regular areas at similar resource classification.

Data quality, drillhole spacing and the interpreted continuity of grades controlled by the mineralisation domains have allowed SRK to classify portions of the deposits in the Indicated and Inferred Mineral Resource categories.

Whilst the classification criteria remains in line with previous SRK Mineral Resource Estimates, full details of classification methodology for the deposits not updated as part of the current phase of work are provided in the previous SRK Resource Report entitled: NI43-101 Mineral Resource Estimate on the La India Gold Project, Nicaragua, dated 14 September 2012.

The following guidelines apply to SRK's classification:

#### Measured

No Measured Mineral Resources have been reported due to the variability between section lines of the geological continuity of the veins, the relatively high nugget variance seen in the semi-variogram (relating to low geostatistical confidence), and the reliance of a significant proportion of block estimates on historical underground sampling and associated historic mine depletion surveys. Further work via DD drilling or underground sampling if the historical adits can be opened under safe working conditions, will be required by the Company before it is considered possible to declare Measured Mineral Resources.

#### Indicated

Indicated Mineral Resources are those which have grade interpolated using typically more than three boreholes/channels used for the estimates, within domains which are deemed to have sufficient geological and grade continuity. Indicated Mineral Resources for the current Mineral Resource update have been given at the following approximate data spacing, as function of the confidence in the geological interpretation, grade estimates and modelled variogram ranges:

- At La India, 50 x 50 m (X,Y) from the nearest sample with a minimum of two holes used per estimate. Geological continuity should be shown along strike and down-dip by multiple intersections. The Company's latest infill drilling program on the La India Project significantly increased the size of the geological database during 2013. As a result of the increased database and the detailed relogging exercise completed during 2014, the geological understanding and model interpretation is now more robust, such that additional grade and tonnage estimates have been classified at the Indicated level of confidence. The relogging has increase the confidence in a number of the hanging wall structures which have been drilled to 50 x 50 m, where dip and strike continuity has been demonstrated. SRK has taken the decision to upgrade some of the previously classified Inferred material to Indicated. This exercise has been completed on a case by case basis per structure. In the cases where material remains Inferred selected infill drilling is required to investigate whether these Mineral Resources could be converted to Indicated.
- At America, 20 x 20 m (X,Y) from the nearest sample, limited to the areas surrounding the
  historical underground mine sampling. Geological modelling of the wall rock has been
  difficult based on a 50 x 50 m drilling pattern due to historical mining activity whereby
  portions of the wall rock have potentially been mined.

For the Central Breccia deposit, an Indicated Mineral Resource has not been quoted for the deposit at this stage given the noted lack of geological continuity between drill sections, and based on the current level of data. Targeted infill drilling is required to add confidence to current geological interpretation and local block grade estimates, prior to reporting material in the Indicated category.

#### Inferred

Inferred Mineral Resources comprise the blocks that display reasonable strike continuity and down-dip extension based on the current borehole intersections, limited to within distances to reflect the geological confidence and variogram ranges, and no further than 100 m beyond sample data. The majority of these blocks have been estimated within search volumes 2 or 3 and therefore require infill drilling to improve the quality of the geological interpretation and grade estimate. Inferred Mineral Resources have been given at the following approximate data spacing:

- At La India approximately 60-70 m (up to a maximum of 100m) from the nearest sample, and hangingwall structures which have not demonstrated geological continuity. Given the uncertainty with some of the geological interpretation of the hangingwall structures, however, most areas where the drill spacing is 50x50m have also been reported as Inferred due to uncertainty in the correlation of individual veins reflecting a combination of limited continuity and uncertainty associated with the number of veins to correlate. Selected infill drilling and would be required to convert these Mineral Resources to the Indicated category.
- At America approximately 60-70 m (up to a maximum of 100 m) from the nearest sample.
   For the wall-rock domains, given the interpretation of a variable continuity along the strike of the vein, SRK has restricted Inferred block grade estimates to within a 40 m radius of sample data to reflect the limit of visual continuity and initial variogram ranges.
- At Central Breccia approximately 70 m from the nearest sample.

SRK has only allowed extrapolation of the Inferred Mineral Resource below trenches where the down-dip continuity is supported adjacent to them on the same vein, and here extrapolated the Inferred boundary down-dip to 50 m.

An example of SRK's Mineral Resource classification for the La India deposit is shown in Figure 14-20.

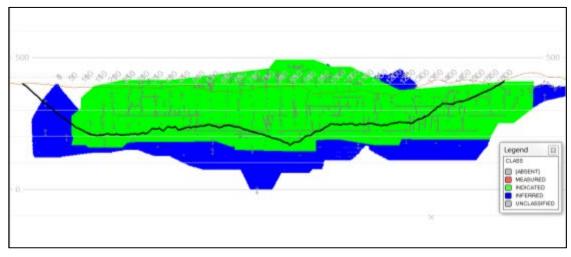


Figure 14-20: 2D Long Section showing SRK's wireframe-defined Mineral Resource Classification for the La India Deposit Main domain with 2013 Whittle Pit outline; November 2013

#### 14.13 Mineral Resource Statement

The CIM Code defines a mineral resource as:

"(A) concentration or occurrence of diamonds, natural solid inorganic material, or natural solid fossilized organic material including base and precious metals, coal, and industrial minerals in or on the Earth's crust in such form and quantity and of such a grade or quality that it has reasonable prospects for economic extraction. The location, quantity, grade, geological characteristics and continuity of a Mineral Resource are known, estimated or interpreted from specific geological evidence and knowledge".

The "reasonable prospects for eventual economic extraction" requirement generally implies that the quantity and grade estimates meet certain economic thresholds and that the mineral resources are reported at an appropriate cut-off grade taking into account extraction scenarios and processing recoveries.

## Reporting Criteria and Cut-off Derivation

SRK has applied basic economic considerations to determine which portion of the in-situ Mineral Resource has reasonable prospects for economic extraction by open-pit mining methods. To determine this, the Mineral Resource has been subject to a pit optimisation study using Whittle Software, using a set of assumed technical and economic parameters shown in Table 14-12. The technical and economical parameters reflect the base costs applied to the PFS pit optimisation exercise, with the exception of the production rate which was assumed to be 1.2 Mtpa for the Mineral Resources. It is this difference that equates to the differences observed between the numbers quoted above and the average mining and processing costs presented in the mining studies Section 16.3.3.

SRK has used a gold price of USD1,500/oz to derive a pit outline and underground cut-off grade to restrict the resource estimate to that material with potential to be exploited at the project. This remains consistent with the November 2013 Mineral Resource Statement. It is SRK's view that a price of USD1,500 remains reasonable for the purpose of defining a Mineral Resource.

SRK has applied a cut-off grade of 0.5 g/t Au for the material with potential to be mined by open-pit mining methods, which is based on benchmarking against similar projects and remains consistent with the November 2013 Mineral Resource estimate.

SRK has maintained the underground Mining cut-off grade at 2.0 g/t Au as focus in the PFS has been limited to the open pit.

For the purpose of reporting the underground Mineral Resource, SRK has assumed an accumulated grade of 2.0 g/t Au is required over a mineralisation width of 1.0 m, to eliminate areas of lower-grade material within thinner portions of the vein.

Mineral Resources not investigated further to the November 2013 MRE remain as previously quoted by SRK (22 December 2011) and are reported at a cut-off grade of 1.5 g/t Au, and have not been updated as part of the current study due to no further detailed exploration.

Table 14-12: Summary of key assumptions for Conceptual Open Pit Optimisation (Whittle)

Parameter	Value	Unit
Gold Price*	1,500	USD/oz
Silver Price	24	USD/oz
Mining Cost	2.47	USD/tmoved
Processing Cost	19.20	USD/tore
General and Administrative	5.63	USD/tore
Mining Dilution Open Pit	12	%
Mining Recovery Open Pit	95	%
Mining Dilution Underground	15	%
Mining Recovery Underground	95	%
Overall Pit Slope – La India	46 – 48 based on geotechnical domains	Deg
Overall Pit Slope – America/Central Breccia	40	Deg
Gold Process Recovery	91	%
Silver Process Recovery	69	%
Royalty	3	%
Selling Cost Au	10	USD/oz

\*SRK elected to use market consensus long term gold price forecasts from over 30 contributors, to which a 20% uplift has been applied, resulting in a long term optimistic gold price of USD1,500/oz. SRK has further tested the sensitivity of the Mineral Resource to price to confirm stable conditions and that the increase in price does not have a material impact on the quoted Mineral Resource Statement. The technical and economical parameters reflect the base costs applied to the PFS pit optimisation exercise, with the exception of the production rate which was assumed to be 1.2 Mtpa for the Mineral Resources. It is this difference that equates to the differences observed between the numbers quoted above and the average mining and processing costs presented in the mining studies Section 16.3.3.

The CIM Compliant Resource Statement for the La India Project is shown per deposit is shown in Table 14-13 with a summary of the Mineral Resources per veinset shown in Table 14-14, and a summary of the global Mineral Resource shown in Table 14-15.

Table 14-13: SRK CIM Compliant Mineral Resource Statement as at 30 September 2014 for the La India Project

	SRK MIN	NERAL RESOU	RCE STATEMI	ENT SPLIT PE	R VEIN as of 30	September 2	014 (4),(5),(6)	
Category	Area Name	Vein Name	Cut-Off		gold		silve	er
				Tonnes (kt)	Au Grade (g/t)	Au (Koz)	Ag Grade (g/t)	Ag (Koz)
70	La India veinset	La India/ California <sup>(1)</sup>	0.5 g/t (OP)	8,267	3.1	832	5.5	1,462
Indicated	La muia vemset	La India/ California <sup>(2)</sup>	2.0 g/t (UG)	706	4.9	111	10.6	240
<u> </u>	America veinset	America Mine	0.5 g/t (OP)	114	8.1	30	4.9	18
	America veinset	America Mine	2.0 g/t (UG)	470	7.3	110	4.7	71
		La India/ California <sup>(1)</sup>	0.5 g/t (OP)	895	5 2.4	70	4.3	122
		Teresa <sup>(3)</sup>	0.5 g/t (OP)	4	6.6	1		
	La India veinset	La India/ California <sup>(2)</sup>	2.0 g/t (UG)	1,107	7 5.1	182	11.3	401
		Teresa <sup>(2)</sup>	2.0 g/t (UG)	82	11.0	29		
		Arizona <sup>(3)</sup>	1.5 g/t	430	4.2	58		
		Agua Caliente <sup>(3)</sup>	1.5 g/t	40	9.0	13		
		America Mine	0.5 g/t (OP)	677	3.1	67	5.5	120
red	America veinset	America Mine	2.0 g/t (UG)	1,008	4.8	156	6.8	221
Inferred		Guapinol <sup>(3)</sup>	1.5 g/t	751	4.8	116		
-		Tatiana <sup>(3)</sup>	1.5 g/t	1,080	6.7	230		
	Mestiza veinset	Buenos Aires <sup>(3)</sup>	1.5 g/t	210	0.8	53		
		Espinito(3)	1.5 g/t	200	7.7	50		
	Central Breccia	Central Breccia <sup>(1)</sup>	0.5 g/t (OP)	922	2 1.9	56		
	San Lucas	San Lucas <sup>(3)</sup>	1.5 g/t	330	5.6	59		
	Cristalito- Tatescame	Cristalito- Tatescame <sup>(3)</sup>	1.5 g/t	200	5.3	34		
	El Cacao	El Cacao <sup>(3)</sup>	1.5 g/t	590	3.0	58		

<sup>(1)</sup> The La India, America and Central Breccia pits are amenable to open pit mining and the Mineral Resource Estimates are constrained within Whittle optimised pits, which SRK based on the following parameters: a Gold price of USD1,500 per ounce of gold with no adjustments; prices are based on experience gained from other SRK Projects; metallurgical recovery assumptions of 91% for gold, based on assumptions provided by the Company Marginal costs of USD19.2/t for processing, USD5.63/t G&A and USD2.47/t for mining; and slope angles defined by the Company Geotechnical study which range from angle 46 - 48°.

(7) The Mineral Resources are inclusive of the Mineral Reserves.

<sup>(2)</sup> Underground Mineral Resources beneath the open pit are reported at a cut-off grade of 2.0 g/t over a minimum width of 1.0m. Cut-off grades are based on a price of USD1,500 per ounce of gold and gold recoveries of 91% for resources, costs of USD19.0/t for processing, USD10.0/t G&A and USD50.0/t for mining, without considering revenues from other metals.

<sup>(3)</sup> Mineral Resources as previously quoted by SRK (22 December 2011) are reported at a cut-off grade of 1.5 g/t, and have not been updated as part of the current study due to no further detailed exploration.

<sup>(4)</sup> Mineral Resources are not Mineral Reserves and do not have demonstrated economic viability. All figures are rounded to reflect the relative accuracy of the estimate and have been used to derive sub-totals, totals and weighted averages. Such calculations inherently involve a degree of rounding and consequently introduce a margin of error. Where these occur, SRK does not consider them to be material. All composites have been capped where appropriate. The Concession is wholly owned by and exploration is operated by Condor Gold plc

<sup>(5)</sup> The reporting standard adopted for the reporting of the MRE uses the terminology, definitions and guidelines given in the Canadian Institute of Mining, Metallurgy and Petroleum (CIM) Standards on Mineral Resources and Mineral Reserves (May 2014) as required by NI 43-101.

<sup>(6)</sup> SRK Completed a site inspection to the deposit by Mr Benjamin Parsons, MSc (MAusIMM(CP), Membership Number 222568, an appropriate "independent qualified person" as this term is defined in National Instrument 43-101.

Table 14-14: Summary of La India Project Mineral Resource per Vein Set, dated 30 September 2014 (notes as per Table 13-15)

SRK MINERAL RESOURCE STATEMENT SPLIT PER VEINSET as of 30 September 2014											
Category	Area Name	Vein Name	Cut-Off		gold		silver				
				Tonnes (kt)	Au Grade (g/t)	Au (Koz)	Ag Grade (g/t)	Ag (Koz)			
ъ	_	La India veinset	0.5g/t (OP) (1)	8,267	3.1	832	5.5	1,462			
ate	ubtota Areas		2.0 g/t (UG) (2)	706	4.9	111	10.6	240			
Indicated	Subtotal Areas	America veinset	0.5g/t (OP) (1)	114	8.1	30	4.9	18			
-	3		2.0 g/t (UG) (2)	470	7.3	110	4.7	71			
			0.5g/t (OP) (1)	899	2.5	71	4.3	122			
		La India veinset	2.0 g/t (UG) (2)	1,189	5.5	211	11.3	401			
	as		1.5 g/t <sup>(3)</sup>	470	4.7	71					
ρé	٩re		0.5g/t (OP) (1)	677	3.1	67	5.5	120			
Inferred	्व (	America veinset	2.0 g/t (UG) (2)	1,008	4.8	156	6.8	221			
Ξ	Inferred Subtotal Areas		1.5 g/t <sup>(3)</sup>	751	4.8	116					
છે		Mestiza veinset	1.5 g/t <sup>(3)</sup>	1,490	7.0	333					
		Central Breccia	0.5g/t (OP) (1)	922	1.9	56					
		Other veins	1.5 g/t <sup>(3)</sup>	1,120	4.2	151					

Table 14-15: Summary of La India Project, dated 30 September 2014

	SRK MINERAL RESOURCE STATEMENT as of 30 September 2014 (4),(5),(6)												
Category	Area Name	Vein Name	Cut-Off		gold		silve	er					
Ivaille				Tonnes (kt)	Au Grade (g/t)	Au (Koz)	Ag Grade (g/t)	Ag (Koz)					
		All veins	0.5g/t (OP) (1)	8,382	3.2	862	5.5	1480					
Indicated	Grand total		2.0 g/t (UG) (2)	1,176	5.9	221	8.2	312					
total		Subtotal Indicated		9,557	3.5	1,083	5.8	1792					
		All veins	0.5g/t (OP) (1)	2,498	2.4	194	4.8 <sup>(7)</sup>	242					
Inferred	Grand		2.0 g/t (UG) (2)	2,197	5.2	366	8.8	622					
to	total		1.5 g/t <sup>(3)</sup>	3,831	5.4	671							
		Subtotal Inferred		8,526	4.5	1,231	7.1 <sup>(8)</sup>	865					

- (1) The La India, America and Central Breccia pits are amenable to open pit mining and the Mineral Resource Estimates are constrained within Whittle optimised pits, which SRK based on the following parameters: a Gold price of USD1,500 per ounce of gold with no adjustments; prices are based on experience gained from other SRK Projects; metallurgical recovery assumptions of 91% for gold, based on assumptions provided by the Company Marginal costs of USD19.2/t for processing, USD5.63/t G&A and USD2.47/t for mining; and slope angles defined by the Company Geotechnical study which range from angle 46 48°.
- (2) Underground Mineral Resources beneath the open pit are reported at a cut-off grade of 2.0 g/t over a minimum width of 1.0m. Cut-off grades are based on a price of USD1500 per ounce of gold and gold recoveries of 93 percent for resources, costs of USD19.0/t for processing, USD10.0/t G&A and USD50.0/t for mining, without considering revenues from other metals.
- (3) Mineral Resources as previously quoted by SRK (22 December 2011) are reported at a cut-off grade of 1.5 g/t, and have not been updated as part of the current study due to no further detailed exploration.
- (4) Mineral Resources are not Mineral Reserves and do not have demonstrated economic viability. All figures are rounded to reflect the relative accuracy of the estimate and have been used to derive sub-totals, totals and weighted averages. Such calculations inherently involve a degree of rounding and consequently introduce a margin of error. Where these occur, SRK does not consider them to be material. All composites have been capped where appropriate. The Concession is wholly owned by and exploration is operated by Condor Gold plc
- (5) The reporting standard adopted for the reporting of the MRE uses the terminology, definitions and guidelines given in the Canadian Institute of Mining, Metallurgy and Petroleum (CIM) Standards on Mineral Resources and Mineral Reserves (December 2005) as required by NI 43-101.
- (6) SRK Completed a site inspection to the deposit by Mr Benjamin Parsons, MSc (MAusIMM(CP), Membership Number 222568, an appropriate "independent qualified person" as this term is defined in National Instrument 43-101.
- (7) Back calculated silver grade based on a total tonnage of 1,576 Kt as no silver estimates for Central Breccia (922 Kt).
- (8) Back Calculated silver grade based on total tonnage of material estimated for silver of 3,7731 Kt, for veins where silver assays have been recorded in the database.
- (9) The Mineral Resources are inclusive of the Mineral Reserves.

### Grade Sensitivity Analysis

The results of grade sensitivity analysis completed per deposit are tabulated in Table 14-16 to Table 14-20.

This is to show the continuity of the grade estimates at various cut-off increments at each of the vein sub areas and the sensitivity of the Mineral Resource to changes in cut-off. The tonnages and grades in these figures and tables should not however be interpreted as Mineral Resources. Table 14-16 indicates that the La India Open pit resources is relatively insensitive to increases in cut-off grade, that is to say an increase in cut-off grade from 0.5 g/t Au to 3.0 g/t Au is reflected in a drop from 832 Koz at a grade of 3.13 g/t Au, to 547 Koz at a grade of 6.36 g/t Au respectively.

Table 14-16: Block Model Quantities and Grade Estimates\*, La India Open Pit at various cut-off Grades

	Grade - Tonnage Table, La India Open Pit 30 September 2014												
Cut-off			Indicated					Inferred					
Grade	Quantity	Go	old	Silver		Quantity	Gold		Silver				
Gold (g/t)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)			
0.10	8,740	2.98	838	5.25	1,475	995	2.24	72	3.91	125			
0.20	8,740	2.98	838	5.25	1,475	995	2.24	72	3.91	125			
0.30	8,595	3.03	837	5.33	1,473	971	2.29	71	3.99	125			
0.40	8,513	3.05	836	5.37	1,471	961	2.31	71	4.02	124			
0.50	8,267	3.13	832	5.50	1,462	895	2.45	70	4.25	122			
0.60	8,101	3.18	829	5.59	1,456	888	2.46	70	4.27	122			
0.70	7,824	3.27	824	5.74	1,443	872	2.49	70	4.32	121			
0.80	7,402	3.42	813	5.96	1,417	839	2.56	69	4.40	119			
0.90	6,947	3.59	801	6.20	1,385	815	2.61	68	4.47	117			
1.00	6,709	3.68	794	6.33	1,365	738	2.79	66	4.76	113			
1.50	5,452	4.24	743	7.09	1,243	416	4.01	54	6.43	86			
2.00	4,389	4.84	683	7.87	1,110	314	4.76	48	7.08	71			
2.50	3,457	5.54	616	8.80	978	260	5.27	44	7.51	63			
3.00	2,674	6.36	547	10.00	860	206	5.95	39	7.85	52			

<sup>\*</sup>The reader is cautioned that the figures in this table should not be misconstrued with a Mineral Resource Statement. The figures are only presented to show the sensitivity of the block model estimates to the selection of cut-off grade. All figures are rounded to reflect the relative accuracy of the estimate.

Table 14-17: Block Model Quantities and Grade Estimates\*, La India Underground at various cut-off Grades

	Grade - Tonnage Table, La India Underground 30 September 2014												
Cut-off			Indicated			Inferred							
Grade	Quantity	G	old	Sil	ver	Quantity Gold		Si	lver				
Gold (g/t)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)			
1.60	935	4.14	125	9.21	277	1,390	4.43	198	10.08	450			
1.70	870	4.33	121	9.56	267	1,290	4.65	193	10.50	436			
1.80	806	4.53	117	9.94	258	1,228	4.79	189	10.77	425			
1.90	743	4.76	114	10.32	247	1,173	4.93	186	11.04	416			
2.00	706	4.91	111	10.60	240	1,107	5.11	182	11.27	401			
2.10	672	5.05	109	10.87	235	1,051	5.27	178	11.60	392			
2.20	623	5.28	106	11.40	228	1,011	5.39	175	11.87	386			
2.30	581	5.50	103	11.77	220	954	5.58	171	12.26	376			
2.40	516	5.90	98	12.73	211	872	5.89	165	12.84	360			
2.50	476	6.18	95	13.40	205	818	6.11	161	13.35	351			

Table 14-18: Block Model Quantities and Grade Estimates\*, America Open Pit at various cut-off Grades

		Gı	ade - Tonna	ge Table, A	merica Oper	n Pit 30 S	eptember 2	014				
Cut-off			Indicated			Inferred						
Grade	Quantity	Gold		Sil	ver	Quantity	G	old	Si	lver		
Gold (g/t)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)		
0.10	114	8.10	30	4.93	18	681	3.06	67	5.50	120		
0.20	114	8.10	30	4.93	18	681	3.06	67	5.50	120		
0.30	114	8.10	30	4.93	18	681	3.06	67	5.50	120		
0.40	114	8.10	30	4.93	18	681	3.07	67	5.50	120		
0.50	114	8.10	30	4.93	18	677	3.08	67	5.52	120		
0.60	114	8.10	30	4.93	18	651	3.18	67	5.70	119		
0.70	114	8.10	30	4.93	18	632	3.25	66	5.81	118		
0.80	114	8.10	30	4.93	18	629	3.27	66	5.83	118		
0.90	114	8.10	30	4.93	18	627	3.28	66	5.84	118		
1.00	114	8.10	30	4.93	18	581	3.46	65	6.12	114		

Table 14-19: Block Model Quantities and Grade Estimates\*, America Underground at various cut-off Grades

		Grad	le - Tonnage	Table, Ame	erica Underg	round 30	September	2014				
Cut-off			Indicated			Inferred						
Grade	Quantity	G	old	Sil	ver	Quantity	G	old	Si	lver		
Gold (g/t)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)		
1.60	472	7.25	110	4.72	72	1,085	4.60	160	6.71	234		
1.70	472	7.25	110	4.72	72	1,074	4.63	160	6.72	232		
1.80	472	7.26	110	4.72	72	1,042	4.71	158	6.78	227		
1.90	471	7.27	110	4.72	71	1,027	4.75	157	6.81	225		
2.00	470	7.28	110	4.72	71	1,008	4.81	156	6.82	221		
2.10	466	7.32	110	4.71	71	993	4.85	155	6.85	219		
2.20	463	7.35	109	4.71	70	960	4.94	152	6.92	214		
2.30	461	7.37	109	4.71	70	921	5.06	150	7.05	209		
2.40	457	7.42	109	4.69	69	897	5.13	148	7.15	206		
2.50	451	7.49	109	4.67	68	854	5.26	144	7.37	202		

Table 14-20: Block Model Quantities and Grade Estimates\*, Central Breccia Open Pit at various cut-off Grades

	at various cut-on Grades												
	Grade - Tonnage Table, Central Breccia Open Pit 30 September 2014												
Cut-off			Indicated					Inferred					
Grade	Quantity	Gold		Sil	ver	Quantity	Gold		Sil	ver			
Gold (g/t)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)			
0.10	-	-	-	-	-	927	1.87	56	-	-			
0.20	-	-	-	-	-	927	1.87	56	-	-			
0.30	-	-	-	-	-	927	1.87	56	-	-			
0.40	-	-	-	-	-	925	1.87	56	-	-			
0.50	-	-	-	-	-	922	1.87	56	-	-			
0.60	-	-	-	-	-	910	1.89	55	-	-			
0.70	-	-	-	-	-	882	1.93	55	-	-			
0.80	-	-	-	-	-	848	1.98	54	-	-			
0.90	-	-	-	-	-	801	2.04	53	-	-			
1.00	-	-	-	-	-	725	2.16	50	-	-			

Accumulated Grade Sensitivity Analysis

For the reporting of the underground Mineral Resource SRK used accumulated grade as a reporting criteria.

To show the sensitivity of the updated underground Mineral Resource to changes in the accumulated gold grade ("AUGMT"), specifically between AUGMT of 2.0 g/t and 2.3 g/t over a minimum mining width of 1 m (with the latter relating to the reporting requirement for the previous SRK La India Mineral Resource), SRK has presented comparative grade-tonnage tables at various cut-off increments Table 14-21 to Table 14-24.

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Table 14-21: Indicated Block Model Quantities and Grade Estimates\*, La India Underground for variable accumulated gold grades

	Grade - Tonnage Table, Indicated, La India Underground 30 September 2014												
Cut-off			AUGMT >= 2	1.0				AUGMT >= 1	2.3				
Grade	Quantity	Go	old	Silver		Quantity	Gold		Silver				
Gold (g/t)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)			
1.60	935	4.14	125	9.21	277	921	4.17	123	9.26	274			
1.70	870	4.33	121	9.56	267	857	4.36	120	9.62	265			
1.80	806	4.53	117	9.94	258	794	4.56	117	10.00	255			
1.90	743	4.76	114	10.32	247	733	4.79	113	10.38	244			
2.00	706	4.91	111	10.60	240	696	4.94	111	10.66	239			
2.10	672	5.05	109	10.87	235	665	5.08	108	10.92	233			
2.20	623	5.28	106	11.40	228	616	5.31	105	11.44	227			
2.30	581	5.50	103	11.77	220	575	5.52	102	11.82	219			
2.40	516	5.90	98	12.73	211	511	5.92	97	12.77	210			
2.50	476	6.18	95	13.40	205	472	6.21	94	13.44	204			
3.00	394	6.91	87	14.88	188	392	6.92	87	14.89	188			

<sup>\*</sup>The reader is cautioned that the figures in this table should not be misconstrued with a Mineral Resource Statement. The figures are only presented to show the sensitivity of the block model estimates to the selection of cut-off grade. All figures are rounded to reflect the relative accuracy of the estimate.

Table 14-22: Inferred Block Model Quantities and Grade Estimates\*, La India Underground for variable accumulated gold grades

	5 5											
		Grade - T	onnage Tab	le, Inferred,	La India Un	dergroun	id 30 Septer	mber 2014				
Cut-off			AUGMT >= 2	1.0		AUGMT >= 2.3						
Grade	Quantity	G	old	Silver		Quantity	y Gold		Si	ver		
Gold (g/t)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)		
1.60	1,390	4.43	198	10.08	450	1,363	4.47	196	10.11	443		
1.70	1,290	4.65	193	10.50	436	1,264	4.69	191	10.54	428		
1.80	1,228	4.79	189	10.77	425	1,206	4.83	187	10.81	419		
1.90	1,173	4.93	186	11.04	416	1,152	4.97	184	11.08	410		
2.00	1,107	5.11	182	11.27	401	1,090	5.14	180	11.33	397		
2.10	1,051	5.27	178	11.60	392	1,036	5.30	177	11.65	388		
2.20	1,011	5.39	175	11.87	386	999	5.42	174	11.91	382		
2.30	954	5.58	171	12.26	376	942	5.61	170	12.30	372		
2.40	872	5.89	165	12.84	360	861	5.92	164	12.88	356		
2.50	818	6.11	161	13.35	351	811	6.13	160	13.36	348		
3.00	620	7.19	143	15.43	308	617	7.21	143	15.42	306		

Table 14-23: Indicated Block Model Quantities and Grade Estimates\*, America Underground for variable accumulated gold grades

	Grade - Tonnage Table, Indicated, America Underground 30 September 2014											
Cut-off Grade			AUGMT >= 2	2.0		AUGMT >= 2.3						
Cut-on Grade	Quantity	G	old	Silver		Quantity	G	old	Sil	ver		
Gold (g/t)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)	(Kt)	Grade (g/t)	Metal (Koz)	Grade (g/t)	Metal (Koz)		
1.70	472	7.25	110	4.72	72	457	7.37	108	4.76	70		
1.80	472	7.26	110	4.72	72	457	7.37	108	4.76	70		
1.90	471	7.27	110	4.72	71	456	7.38	108	4.77	70		
2.00	470	7.28	110	4.72	71	456	7.38	108	4.77	70		
2.10	466	7.32	110	4.71	71	452	7.43	108	4.77	69		
2.20	463	7.35	109	4.71	70	450	7.46	108	4.77	69		
2.30	461	7.37	109	4.71	70	448	7.48	108	4.76	69		

Grade - Tonnage Table, Inferred, America Underground 30 September 2014 AUGMT >= 2.0 AUGMT >= 2.3 Cut-off Grade Gold Quantity Silver Quantity Gold Silver Gold (g/t) (Kt) Grade (g/t) Metal (Koz) Grade (g/t) Metal (Koz) (Kt) Grade (g/t) Metal (Koz) Grade (g/t) Metal (Koz) 1.70 1.074 4.63 160 1,029 156 6.72 232 4.71 6.85 227 1.80 1,042 4.71 158 6.78 227 1,001 4.79 154 6.91 222 1.90 1,027 4.75 157 6.81 225 988 4.83 153 6.94 221 6.95 2 00 1,008 4 81 156 6.82 221 971 4 88 152 217 2.10 993 4.85 155 6.85 219 958 4.92 151 6.98 215 960 4.94 152 214 926 5.01 149 7.05 210 2.20 6.92

209

890

5.12

147

7.18

205

Table 14-24: Inferred Block Model Quantities and Grade Estimates\*, America Underground for variable accumulated gold grades

## 14.13.1 Vein Thickness Variability

921

5.06

2.30

A summary of the average true thickness per vein on the La India Project is illustrated in Table 14-25.

7.05

150

The reported thickness data has been restricted to areas of appropriate geological confidence and is shown sub-divided by open pit and underground resource categories.

Table 14-25: Summary of Average True Thickness per Vein on the La India Project (November 2013)

Туре	Vein	Туре	Average True Thickness (m)
	America-Escondido	WR	5.1
	America-Escondido	HGC	1.5
	Constancia	WR	3.0
	Constancia	HGC	1.0
	Arizona		2.0
	Buenos Aires		0.9
	Espinito		0.8
Underground Resource	Guapinol	Cinalo domain	1.5
	San Lucas	Single domain	1.6
	Tatiana		2.4
	Teresa		1.0
	Agua Caliente		1.4
	La India/California (main)	WR	4.4
	La India/ California (main)	HGC	1.4
	La India/ California (Hanging Wall)	Single domain	1.0
	America-Escondido	WR	3.8
	America-Escondido	HGC	1.7
	Constancia	WR	1.0
	Constancia	HGC	1.0
Open Pit Resource	La India/California (main)	WR	6.5
	La India/ California (main)	HGC	1.8
	La India/ California (Hanging Wall)		2.6
	La India/ California (Breccia Zone)	Single domain	4.7

## 14.13.2Comparison to Previous Mineral Resource Estimates

In terms of a global reconciliation on the Project between the November 2013 and September 2014 Mineral Resource, there has only been a marginal change accounting for an increase in the proportion of Indicated Mineral Resources has increased by +7 koz (<0.7%) compared to November 2013. In addition, there has been a drop in the proportion of Inferred material by -18 koz or a reduction of (-1.4%) in terms of contained metal due to a combination of material upgraded to Indicated and changes in the economic assumptions for pit optimisation (based on work completed during the La India PFS study).

Focusing on the La India Veinset Open Pittable Mineral Resource (the basis of the PFS) within the Indicated category there has been a marginal reduction in the Mineral Resource from 8.4 Mt at a grade of 3.1 g/t Au for 838 koz Au, to 8.3 Mt at a grade of 3.1 g/t Au for 832 koz (-0.7%). While the proportion of Inferred Mineral Resources has reduced from 1.1 Mt at a grade of 2.4 g/t Au for 81 koz, to 0.9 Mt at a grade of 2.4 g/t Au for 70 koz (-13.1%), which is due in part to upgrading material previously classified as Inferred to Indicated material.

The decrease in the potential open pittable Indicated Mineral Resource for the La India Vein Set has been offset by an increase in the Indicated portion potentially mineable via underground methods of 96 kt, which, whilst accompanied by a marginal decrease in the grade from 5.0 g/t to 4.9 g/t Au, provides a total gain of +13 koz contained gold.

The most significant changes in the Mineral Resource statement due to the increased cost inputs to the pit optimisation study are noted within the America Open pit. The September 2014 Mineral Resource represents a decrease of 392 kt with the grade dropping from 4.2 g/t to 3.8 g/t Au (-10%), resulting in a drop in the contained metal with potential to mine via open pit methods of 31 koz of Indicated material, and 32 koz of Inferred material. These loses have, however, been offset by an increase in the proportion of material within the underground Mineral Resource of 31 koz Indicated and 27 koz Inferred.

The reason for the drop in the America Open Pittable Mineral Resource is that given the increased costs it does not pay to mine the higher grade flexure as deep in the 2014 statement compared to the November 2013 statement. The loss of potentially higher grade material within a known high-grade flexure also results in the drop of the overall grade. Based on these results, this proportion of the America vein set remains sensitive to changes in open pit parameters. There remains a degree of uncertainty in the geological understanding which will require further drilling to improve the confidence in the geological interpretation before a decision can be taken on the potential mining method appropriate.

The initial Mineral Resource definition drilling was completed at Central Breccia during 2013 and confirmed the presence of a breccia pipe on which a geological wireframe has been created. Changes in the cost inputs to the pit optimisation study, and the associated changes to the limiting pit shell, have reduced the 2013 Mineral Resource for the deposit to 922 kt at a grade of 1.9 g/t Au for 56 koz of contained gold, all of which is considered open pittable. This represents a marginal drop of -17 kt for a total of -1 koz contained gold, compared to the November 2013 Mineral Resource statement.

Given the overall reduction in the Mineral Resource, SRK has completed a number of reconciliation exercises to understand where significant changes have occurred. In summary, SRK concludes that the reduction in the Mineral Resource at La India is essentially a result of increases in the cost inputs to the pit optimisation study (including mining costs, processing cost and G&A).

## 14.14 Interpretations and Conclusion

SRK considers the exploration data accumulated by the Company is generally reliable and suitable for the purpose of this Mineral Resource Estimate.

SRK has undertaken 3D modelling to construct updated mineralisation wireframes for the La India, America and Central Breccia deposits.

SRK used the 3D solids created in Leapfrog to code the drillholes to differentiate between mineralisation and waste, and undertook statistical and geostatistical analyses on the composited data, as constrained by the modelled wireframes.

In comparison to the previous Mineral Resource Estimate (November 2013), the Company has not completed any additional drilling at La India, America or Central Breccia. The focus of the work has been on increasing the knowledge of the other technical disciplines. Geological work has been focused on relogging and interpretation of previously Inferred hangingwall vertical veins. Work included characterisation of vein types, orientations (relative to core axis) and interpretation of features as steep, moderate or shallow dipping. An updated geological model has been produced by SRK based on the findings of this study.

Conceptual pit shells have been used as a depth constraint for reporting. In addition to this, a cut-off grade has also been applied, based on gold grades. A cut-off grade of 0.5 g/t Au has been used for reporting of the Open Pit Mineral Resource. For the reporting of the Underground Mineral Resource, SRK has assumed a minimum accumulated grade of 2.0 g/t Au is required over a mineralisation width of 1.0 m to eliminate areas of lower-grade material within thinner portions of the vein. The cut-off grade has been selected to keep consistency with the November 2013 MRE. Information used has been based on benchmark studies against similar projects. There is limited impact in terms of the changes in Mineral Resources related to the change in the cut-off grades within the pits as a result of the relatively sharp contact used in defining the Mineralisation wireframes.

The 2014 Mineral Resource Estimation on the project area is a CIM/JORC-compliant Indicated Mineral Resource of 9.5 Mt at 3.6 g/t Au for 1,083,000 oz gold, and a further 8.5 Mt at 4.5 g/t Au for 1,231,000 oz gold in the Inferred Category, all contained within a 9 km radius within the La India Project area. In addition, there is 1,792,000 oz silver at a grade of 5.8 g/t Ag, in the Indicated category, and 865,000 oz at a grade of 7.3 g/t Ag within the Inferred category, which is restricted to the La India deposit and (some 95%, in terms of volume when reporting global silver estimates above a 0 g/t Ag cut-off, of) America-Escondido and Constancia where Condor have added sufficient quantity and quality to the silver databases. No silver estimates have been completed for Central Breccia given the lower silver sample grades encountered (-65% lower) when compared to La India and America.

SRK has investigated the sensitivity of the La India open pit Mineral Resource to cut-off grade, the results of which indicate that the La India Open pit resources is relatively insensitive to increases in cut-off grade, that is to say an increase in cut-off grade from 0.5 g/t Au to 3.0 g/t Au is reflected in a drop from 832 Koz at a grade of 3.13 g/t Au, to 547 Koz at a grade of 6.36 g/t Au respectively.

SRK attributes the drop in tonnage compared to the Nov

ember 2013 estimate to be a result of the increase in assumed operating costs which have reduced the depth of the open-pit used to constrain this. While the tonnage has reduced there has been a marginal (+1%) increase in grade. Despite the decrease, there has been a slight increase in the portion of Indicated Mineral Resources, as losses due to the increase in costs have been offset by the improved classification of some material following detailed relogging of the hangingwall structures completed by the Company since the November 2013 Mineral Resource Estimate.

To increase the confidence in the current Mineral Resource or to increase the Mineral Resource further, another phase of drilling will be required to infill existing drilling grids and to test for extensions along strike or down-dip.

## 15 MINERAL RESERVE ESTIMATE

This section presents the Mineral Reserve statement derived by SRK for the Project. This is constrained to an open pit designed by SRK for the PFS which is derived from the Indicated Mineral Resource presented above and based on a pit shell which was optimised assuming a gold price of 1,250 USD/oz and the following cost parameters:

- A mining operating cost of 2.46 USD/t mined
- A processing and G&A operating cost of 26.25 USD/t milled
- Estimated gold process recovery of 91%
- Royalty of 3% of revenue
- An estimated selling cost of 10 USD/oz Au

The Mineral Reserve Estimate is based on a regularised 2.5 m x 2.5 m x 2.5 m diluted mining model and a cut-off grade ("CoG") of 0.75 g/t Au. The average ore loss and dilution with the pit design was 5.2% and 12.4%, respectively.

The Mineral Reserve Statement is presented in Table 15-1.

Table 15-1: Mineral Reserve Estimate

Mineral Reserve Class	Diluted Tonnes	Diluted Grade		Contained N	/letal
	(Mt dry)	(g/t Au)	(g/t Ag)	(koz Au)	(koz Ag)
Proven	-	-	-	-	-
Probable	6.9	3.0	5.3	675	1,185
Total	6.9	3.0	5.3	675	1,185

\*Open pit mineral reserves are reported at a cut-off grade of 0.75 g/t Au assuming: metal price of USD 1,250 per ounce gold, processing cost of USD 20.42 per tonne milled, G&A cost of 5.63 USD per tonne milled, 10 USD/oz Au selling cost, 3% royalty on sales and a processing recovery of 91%.

Whilst the technical parameters that form the basis of the Mineral Reserve statement are in SRK's opinion reasonable, it is noted that the deposit is sensitive to metal price. This tonnage and grade sensitivity (reported from the pit optimisation results at a fixed cut-off grade of 0.75 g/t Au) is shown in Figure 15-1.

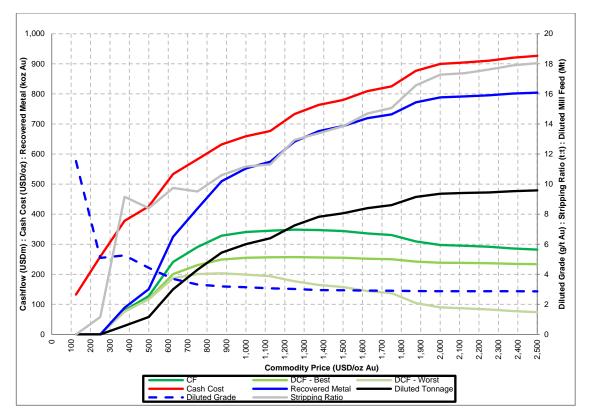


Figure 15-1: Tonnage and Grade Sensitivity to Metal Price (0.75 g/t Au cut-off)

The Mineral Resource model which was used as the basis for the mineral reserve estimate has been depleted based on the available historical longitudinal sections and recent exploration drilling to model the historical mined out (underground) areas. SRK currently estimates the historical depletion of approximately 1,465 kt at 8.6 g/t for 400 koz gold. It should be noted that:

- The Company and SRK have taken considerable effort to log all mining void intersections which have been validated against the depleted long section; and
- The post mining drilling campaigns have provided extensive data on void locations providing information on depletion thickness. The spatial extents of the depletion are based on the historical longitudinal sections.

Additional investigation through drilling or underground access and survey may however be required in order to define any additional depletion which post-dates the information currently available and to further improve definition of the depletion thicknesses. No further modifying factors have been applied in addition to the depletions applied to the mineral resource block model. Additional details on the depletion process are provided in Section 14.5.5

Other than discussed herein, SRK is not aware of any mining, metallurgical, infrastructure, permitting, environmental, legal, title, taxation, socio-economic, marketing or other relevant factors that could materially affect the Mineral Reserve Estimate.

## 16 MINING METHODS

## 16.1 Geotechnics

The PFS envisages the development of a large open pit to exploit the La India deposit which is planned to be approximately 1,800 m long, 560 m wide, with a maximum depth of 300 m. The main geotechnical challenge to the project is the variability in rockmass strength. Several large scale structures exist in the pit area (Figure 16-1). Most of these are favourably orientated; however, a few structures are unfavourably orientated or positioned, and thus may affect the stability of some of the slopes.

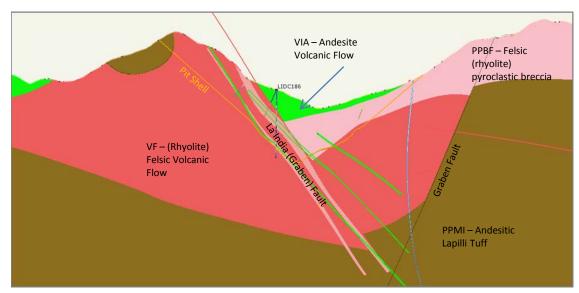


Figure 16-1: Geological cross section through the central portion of the La India gold deposit

A preliminary geotechnical assessment as part of a PEA released in February in 2013 concluded that additional geotechnical data was required to achieve a PFS level of geotechnical input, and, consequently, a drilling programme, comprising a total of 10 inclined cored and orientated boreholes, 1,700 m in total, has since been completed. Five of these drill holes were drilled at the perimeter of the proposed final pits while the other five were spread across the length of the pit and were drilled deeply into the footwall.

An initial geotechnical PFS study was delivered to Condor in September 2013 and this was then updated in July 2014 once the optimisation work for the PFS had been completed.

Geotechnical data of high quality and accuracy have been collected from a comprehensive geotechnical drilling programme supplemented by some limited surface and underground geotechnical mapping. Analysis of the geotechnical information concluded that rockmass strength varies significantly over the length of the pit which required defining a set of geotechnical domains for both the hangingwall and footwall slopes in order to provide greater flexibility in the pit slope stability analysis.

The geotechnical drilling programme completed for the PFS focussed on obtaining a reasonable geotechnical characterisation of the entire pit area. The main focus of the investigation though, was on the rockmass of the central pit portions as it is here that the pit slopes are highest and optimised slopes angles for this area have the greatest impact on reducing the amount of waste rock to be mined. SRK considers that the geotechnical information of these domains has been sufficiently well defined. Future geotechnical studies should therefore focus more on resolving remaining geotechnical uncertainties and the hydrogeological understanding.

The confidence of the slope angles is a function of the confidence in all the data forming the geotechnical model which comprise all geotechnical, geological, structural and hydrogeological information. Geotechnical, geological structural, and hydrogeological data have all been defined to a high level of confidence.

SRK proposed the following slope geometry for all fresh rock slopes to be used when developing the engineered pit, to achieve the recommended inter-ramp angle:

- 20 m bench height
- 75° bench face angle
- 8 m berm width
- 100m maximum stack height
- 30 m ramp/geotechnical berm width
- 56° inter-ramp angle

The overall slope angle is therefore governed by the overall slope height and overburden thickness.

The inter-ramp slope was limited to a height of 100m. On the south west slopes however (Domains 1 and 2), factor of safety calculated were higher (see Table 16-1), giving an opportunity to steepen the overall slope angle by reducing the geotechnical berm width to 20m, where possible.

Table 16-1 below summarises the slope design adopted by domain while Table 15-2 presents the slope stability factors based on the resulting designed pit.

Table 16-1: Updated Recommended Pit Slopes Design

Pit Slope	Domain ID	Design Bench Face Angle (°)	Bench Height (m)	Bench Width (m)	Max Bench Stack Height (m)	GT Berm/Ra mp Width (m)	Design IRA (°)	Indicative Overall Slope Angle (°)
Overburden	1-8	35	10	5	n/a	n/a	35	27
Footwall	1	75	20	8	100	30/20	56	47-49
	2	75	20	8	100	30/20	56	48-50
	3	75	20	8	100	30	56	47
	4	75	20	8	100	30	56	49
Hanging- wall	5	75	20	8	100	30	56	49
	6	75	20	8	100	30	56	46
	7	75	20	8	100	30	56	49
	8	75	20	8	100	30	56	48

Section	Slope Height (m)	OSA (°)	FoS
Section 1_FW_A	171	44	1.1
Section 1_FW_B	165	39	2.16
Section 2_FW	245	48	1.87
Section 3_FW	195	44	2.46
Section 1_HW	236	44	1.26
Section 2_HW	190	36	2.08
Section 4_HW	154	45	1.36

Table 16-2: Engineering Pit Stability Analyses

The factors of safety in Table 16-2 are higher than those generated by the stability analyses presented in Table 16-1 largely due to the fact that these slopes are not as high as those originally tested and are slightly flatter due to the introduction of ramps offsets into the design.

A factor of safety above the acceptance criteria was obtained on all the slopes analysed except for the Northern footwall slopes due to the fault behind this pit wall. Two pits were therefore designed, one with the fault behind the slope (case A) and one where the fault is mined out (case B). The stability of the Northern footwall slope is achieved when the fault is mined out (case B). This however represents an additional 8.6Mt of waste to mine, which is 9% of the total waste amount proposed. Due to the uncertainty in the position and characteristics of this fault behind the northern footwall slope it was decided to present the PFS on the basis of case A, with the recommendation that the fault structure be investigated further at the FS level.

# 16.2 Hydrology and Hydrogeology

## 16.2.1 Hydrology and Surface Water Management

The project is situated in the Agua Fria catchment and its nested sub-catchments, which together constitute a sub-catchment of the much larger Rio Sinecapa Basin. There are a total of six sub-catchments that will naturally drain into the La India open pit with a combined area of 13.85 km². The project area is subject to intense rainfall events and the alignment of the existing river flows through the proposed pit footprint. The mine plan cannot be developed without altering the river within the pit area. Mitigating the effects of the river is a major consideration with respect to the viability of the Project. Surface water management options have therefore been investigated in greater detail than would normally be anticipated for a PFS level design.

Insufficient long term flow data was available for the Agua Fria or neighbouring catchments to complete an in-depth analysis of regional flow data in support of the PFS. Monitoring of the local surface water network was initiated with the installation of weirs at five locations throughout the project site in 2013. Stage-discharge relationships are being developed through regular measurement of flows and stage. SRK has developed preliminary stage-discharge relationships using international standards which demonstrate a good correlation with monitored flow and stage data.

Preliminary flood peak estimates based on catchment area, total watercourse length and the average channel slope have been made to support the PFS design. Flood flows are typically characterised using flood frequency analysis, unit hydrograph analysis or distributed hydrological modelling. While there is currently insufficient data to undertake a flood frequency analysis or distributed hydrological model, a preliminary assessment of flood peaks has been achieved using simplified empirical calculations (Rational Method) and a unit hydrograph analysis method (SCS Method). There is good agreement between the methods in the predicted time of concentrations and resulting time to peak of the Agua Fria catchment (12-13 hours). The estimated peak discharge of a 1 in 100 flood event is 64 – 230 m³/s.

Various methods were analysed to mitigate the flooding risk with respect to the pit due to the river, of which the most viable option is considered to be incorporating a dam upstream of the pit with a pumping system to discharge water downstream. A preferred dam location has been identified to the north east of the existing La India village, the "La Simona Dam", which minimises construction costs while maximising the watershed area and storage capacity (Figure 16-2).

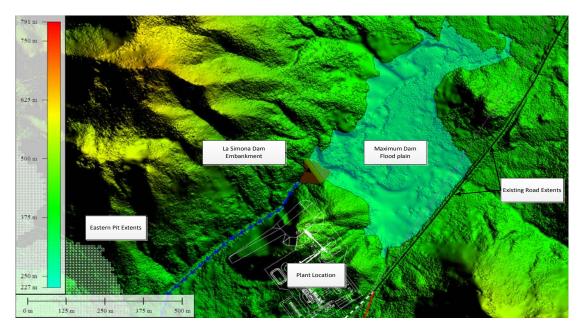


Figure 16-2: La Simona Dam extents

Runoff from the catchment downstream of the La Simona Dam is still significant and could lead to an unacceptably high runoff discharging into the pit. Due to the proposed pit location, terrain and alignment of existing and proposed roads, placement of a river diversion around the pit was not deemed viable and it is rather proposed that an additional attenuation structure ("Holding Pond") be built at the confluence between the proposed pit and the existing La India village (Figure 16-3). The pond will be located close to the final pit limit and it is therefore believed that the pond should be lined to minimise infiltration. Additional dams are proposed upstream of the Holding Pond to reduce the size of the Holding Pond and minimise its impact on other mining infrastructure. The ponds will be connected via culverts that will cross under the NIC-26 road, utilising existing water courses where possible. The cross sectional areas have been sized to accommodate a 1 in a 100 year event selected to minimise potential erosion or saturating of the road embankment at the culvert location, and proposed alignment has been selected to minimise construction of additional culverts beneath the road.

Pumps will be located in the La Simona Dam, existing road dam, Holding Pond and in-pit sump to transfer the water between the respective holding facilities and the neighbouring catchment to the south east as applicable. It is considered preferable to concentrate pumps within a small area to aid maintenance and operational activities.

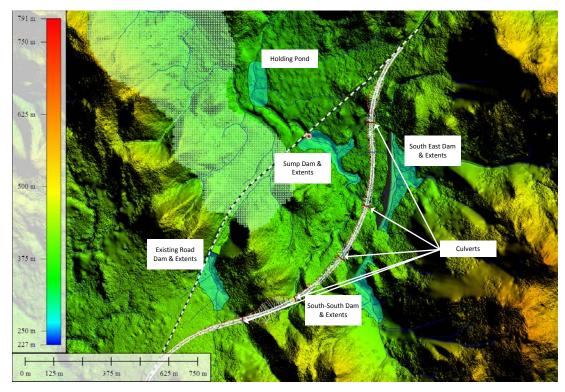


Figure 16-3: The Holding pond and upstream dams

#### 16.2.2 Hydrogeology and Dewatering

The La India area is essentially a brownfield site with respect to groundwater. Water levels are unlikely to ever recover to their pre-mining levels due to the presence of historical workings and the San Lucus drainage adit. This does not appear to have had a major impact on the community water supplies in the area which target a shallow perched groundwater system.

Interpretation of historical data (Malouf (1978)) suggests that a groundwater inflow rate of 1200 to 1400 gpm (75.7 to 88.3L/s) corresponds to the average long-term discharge rate from the San Lucas drainage adit when the groundwater level in the historical workings is maintained at an elevation of 213mASL. At some point since the closure of the previous mining operations in 1958 the San Lucas drainage adit has become blocked and has resulted in heads backing up to an elevation of approximately 313mASL through the La India workings.

Hydraulic properties have been estimated from falling head tests and a long duration pumping test. Attempts were made to carry out spinner and heart pulse testing during the 2013 geotechnical drilling campaign. However both methods were unsuccessful.

Thirty eight falling head tests have been completed at twenty six locations in the La India project area to generate typical values of hydraulic conductivity for the bedrock aquifer. The tests indicate that faults and historical workings are typically more permeable than the bedrock matrix implying that groundwater flow is structurally controlled. Interaction between the water column and fault structures is visible in a number of locations. Estimated average hydraulic conductivity range from 3E-09m/s (matrix) through 1E-07m/s (faults) to 3E-02m/s (workings).

A 14 day pumping test was completed in March/April 2013 in the historical La India workings (just above Level 6, 279masl), maintaining a discharge rate of approximately 75L/s. Groundwater levels were monitored in 30 observation wells throughout the test. The maximum drawdown achieved at the pumping well and in the monitoring network was 2.07m and 2.41m respectively. Approximately 45% of wells do not appear to show a response to pumping due to insufficient hydraulic connection with the pumping station. They include all wells in the shallow alluvial aquifer and a number of deep bedrock wells. All other wells do show a response and are typically connected by structures (faults, historical workings, drainage adit) to the pumping station. The influence of pumping can be observed over distances of several kilometres, including in the America workings to the north.

The groundwater system at La India is relatively well understood for a project at PFS due to the availability of historical dewatering information (Malouf (1978)) and the data obtained during the course of the PFS. It is suggested that the groundwater regime comprises two aquifers; a shallow, perched aquifer in the colluvial/alluvial material and a deep, fractured bedrock aquifer

The system is dominated by the historical underground workings and drainage adit which continue to have a significant impact on the deep bedrock groundwater system. There are also permeable structures and veins within the deep bedrock which have caused the impacts of historical workings to extend into adjacent catchments. Away from the mine workings and major permeable structures groundwater levels are expected to mimic topography in a subdued form. The impact of the historical workings is significantly more limited in the shallow perched groundwater system, implying that the shallow and deep aquifers are broadly independent.

Groundwater recharge at La India occurs as a result of direct infiltration of rainfall through the soil zone (primary mechanism) and infiltration through stream beds where the groundwater table is lower than the elevation of the stream bed (secondary mechanism). A recharge assessment estimates groundwater recharge of 72–771mm/yr (average 279mm/yr). Whilst it is acknowledged that groundwater recharge is subject to large uncertainty, it is evident that significant inter-annual variability can be expected. For the purposes of the PFS an average groundwater recharge rate of 300mm/yr is assumed.

The principle groundwater discharges in the La India area comprise discharge to natural springs and baseflow to streams, discharge from abandoned mine working via the San Lucas drainage adit and abstraction from community water supply wells (shallow aquifer only). There is also seepage from the shallow aquifer to the deeper aquifer which could potentially be exacerbated by exploration boreholes creating a hydraulic connection between the shallow and deep groundwater system.

In order to estimate the possible extent of the cone of depression from the dewatered La India workings the historical dewatering rates and estimated groundwater recharge rate have been used to estimate the total area of the cone of depression. A total groundwater catchment in the order of 8km² is inferred, suggesting that no widespread regional propagation of drawdown is occurring. The area of influence will be extremely sensitive to the extent of the connected, permeable network.

A summary of the conceptual model is shown in Figure 16-4.

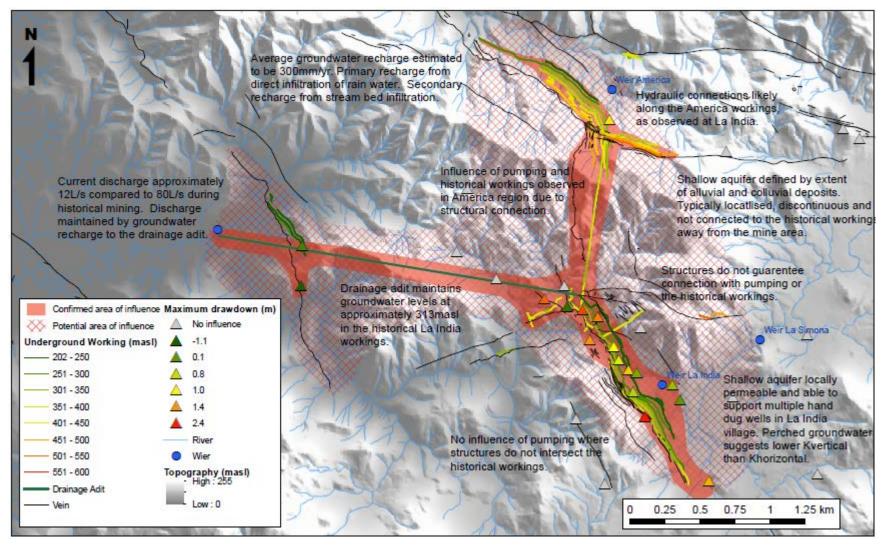


Figure 16-4: Conceptual Hydrogeological Model

The proposed dewatering operations at La India will result in groundwater levels dropping further, and close to the levels of drawdown observed during the historical mining activity in the 1950s. The impacts on the regional groundwater levels will therefore be greater than currently observed but comparable to what was observed historically. This will likely impact on a number of springs, the discharge from the San Lucas drainage adit, and baseflow to the Aquas Frias river. The consequences of these impacts are likely to be small as the dewatering water is of good quality and will be discharged to the Aquas Frias. Any flow reductions will therefore be mitigated by dewatering discharge and a net increase in flow is considered more likely as a result. SRK is not aware of any negative impacts that will arise from an increase in flow, but this will need to be confirmed as part of the ESIA process.

Pre-dewatering of the open pit will be achieved through pumping of the abandoned workings. Full dewatering of the deepest sections of the pit will not be achievable and it is assumed that the operation will need to revert to sump pumping when the pit floor cuts through the lowest workings. The logistics of dewatering the underground workings requires further evaluation at FS as there is not currently an open shaft that penetrates to the deepest levels of the historical workings.

The long-term benefit of unblocking the San Lucas drainage adit along its full length is clear, with greatly reduced dewatering costs through life of mine. SRK has assumed the drainage adit remains blocked for the purposes of PFS dewatering costings. A detailed assessment of the practicalities of refurbishing the San Lucas drainage adit should be undertaken early in the FS. It is noted that water level data suggests that there may be multiple blockages along the course of the drainage tunnel and there is strong possibility that full refurbishment of the drainage adit will not be practicable. Site Wide Water Balance

#### 16.2.3 Site Wide Water Balance

The site wide water balance has been used to inform the surface water management design and size the various pumping systems throughout the site. It incorporates the final open pit, final waste rock dump (WRD) footprints, TSF, surface water management infrastructure and pit dewatering infrastructure. Transient data for the TSF in terms of embankment raises was incorporated within the TSF Water Balance as it was deemed important to model the changes during dam embankment raises. The model developed has been used to incorporate different climate conditions, groundwater inflow rates, surface water runoff thresholds, tailings production rates (including water demand and consumption) and transient dam stage capacity.

A design storm event was selected to evaluate the proposed surface water and de-watering needs of the Project. It was decided that all structures should be able to withstand of a 1 in 10 year 24 hour storm event which is similar to the perceived life of mine. Any event with a magnitude greater than 1 in 10 is likely to result in pit floor flooding. The impact of an extreme rainfall event was also investigated using data collected in 1998 during Hurricane Mitch. The surface water structures cannot accommodate the high rainfall intensity and overflow occurs into the pit. The depth of modelled flooded water within the pit following the rainfall event is relatively high (13.2m) but below the expected bench height which will minimise the loss of mining productivity. The model predicts that it takes approximately 280 days for the pit flooding to dissipate to zero after the initial rainfall from the hurricane; this accounts for additional rainfall during the period. The de-watering time could be reduced by introducing additional pumps to remove the water faster. The occurrence of a hurricane is extreme and designing a pit dewatering system to accommodate such an event would be considered excessive.

# 16.3 Mining

#### 16.3.1 Introduction

A PFS level open pit mining study has been completed on the La India deposit consisting of the development of a mining block model, pit optimisation, mine design, production scheduling, mining equipment and labour estimation, mining operating strategy and mining cost estimation. No underground mining methods have been evaluated in this case.

### 16.3.2 Mining Model

Mining recovery and dilution factors for the La India open pit have been based on a regularised 2.5 m x 2.5 m x 2.5 m diluted mining model and a cut-off grade ("CoG") of 0.75 g/t Au. The cut-off grade has been derived from preliminary cost and technical parameters defined at the commencement of the study. The average ore loss and dilution with the pit design is 5.2% and 12.4%, respectively. The mining operations assume a highly selective mining method in mineralised zones.

# 16.3.3 Pit Optimisation

The pit optimisation parameters are shown in Table 16-3 and have been used to derive the metal price sensitivity curve (Figure 16-5). Based on the pit optimisation results, strategic planning objectives and the Company's key policy drivers, the 1,250 USD/oz shell (revenue factor 1.0) was selected for developing the mine design and strategic schedule. The 1,250 USD/oz pit shell is reflective of the maximum economic pit for the defined input parameters.

Table 16-3: La India Pit Optimisation Parameters

Parameters	Units	PFS Case	Basis
Resource Classification			
Included Resources		Indicated	
Production			
Production Rate	(ktpa)	800	Based on scoping level studies
Geotechnical	· · ·		
Weathered	(°)	35	Geotechnical Assessment
North Hanging Wall	(°)	47	Geotechnical Assessment and Ramps
North Foot Wall	(°)	48	Geotechnical Assessment and Ramps
Central Hanging Wall	(°)	47	Geotechnical Assessment and Ramps
Central Foot Wall	(°)	47	Geotechnical Assessment and Ramps
South Hanging Wall	(°)	48	Geotechnical Assessment and Ramps
South Foot Wall	(°)	46	Geotechnical Assessment and Ramps
Mining Factors			
Dilution	(%)	0	Regularised Model
Recovery	(%)	100	Regularised Model
Processing			
Recovery Au	(%)	91	Test work 90-92 % expected
Recovery Ag	(%)	69	Test work 65-73 % expected
Operating Costs			
Average Mining Cost	(USD/t <sub>moved</sub> )	2.46	Based on preliminary cost estimate
Base Mining Cost	$(USD/t_{moved})$	2.15	
Incremental Mining Cost	$(USD/t_{moved}/_{10m})$	0.03	Preliminary cost estimate
Reference Level	(Z Elevation)	380	Average Pit Exit
Processing	(USD/t <sub>ore</sub> )	20.42	Provided by Lycopodium
Tailings	(USD/t <sub>ore</sub> )	0.20	SRK Estimate
G&A	(USD/t <sub>ore</sub> )	5.63	
	(USDm/yr)	4.50	Provided by Condor
Selling Cost Au	(USD/oz)	10.00	Provided by Condor
Royalty Au	(%)	3.00	Provided by Condor
Royalty Ag	(%)	3.00	Provided by Condor
Metal Price			
Gold	(USD/oz)	1,250	Consensus Economics LTP
Silver	(USD/oz)	20.00	
Other			
Discount Rate	(%)	10	
Cut-Off Grade			
Marginal	(USD/t <sub>ore</sub> )	26.25	
	(g/t Au)	0.75	

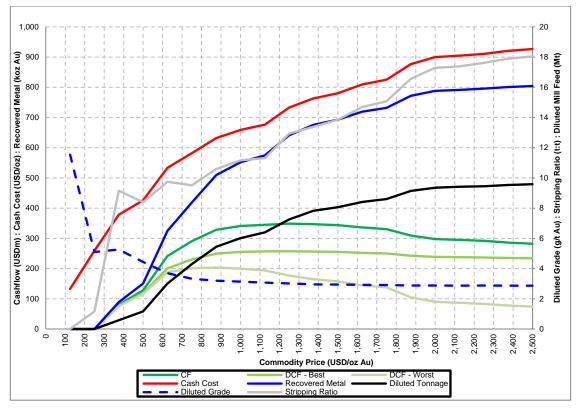


Figure 16-5: Tonnage and Grade Sensitivity to Metal Price (0.75 g/t Au cut-off)

# 16.3.4 Mine Layout

The mining operation consists of a conventional drill, blast, load and haul operation with material hauled to the WRDs, backfill areas, LG stockpile, HG stockpile, RoM stockpile or directly tipped at the crusher. The mine layout is shown in Figure 16-6.

Road layouts have been estimated based on the pit exits of the cutbacks and location of the WRDs, HG and LG stockpiles, RoM stockpile and crusher.

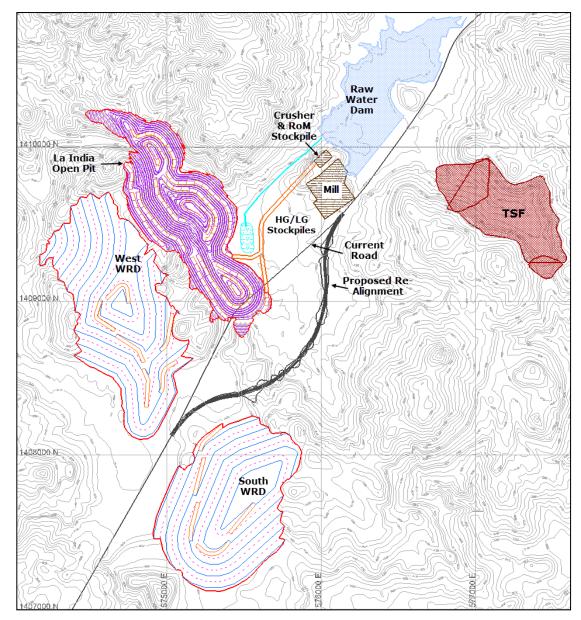


Figure 16-6: Pre-Feasibility Study - Mine Site Layout

# 16.3.5 Pit Phasing and Mine Design

The engineered final and cutback designs have been designed in order to verify the technical feasibility of the optimised pit shells. The engineered pit designs are based on the selected 1,250 USD/oz pit shell. The design criteria for the open pit are shown in Table 15-5 below.

Table 16-4: PFS – Open Pit Design Criteria

Project Parameters	Units	90t Truck Fleet	36t Truck Fleet
Truck Turning Radius	(m)	14.2	10.2
Minimum Mining Width	(m)	30	20
Road Width (Dual Lane)	(m)	23	17
Road Width (Single Lane)	(m)	16	12
Ramp Grade	(%)	10	10

The La India WRD designs have been engineered based on the waste inventory within the designed pits. Wherever possible backfill into the mined out pit areas was considered to minimise the WRD footprints.

The pit design quantities and grades are presented in Table 16-5 with the cutback sequence shown in Figure 16-7.

Table 16-5: PFS - Pit Design Cutback Quantities and Grade

La India Phase	Total	Waste	Mill Feed*			Strip Ratio
	(Mt)	(Mt)	(Mt)	(g/t Au)	(g/t Ag)	(t:t)
Cutback 1	34.1	30.7	3.4	2.6	5.2	9.1
Cutback 2	14.8	13.7	1.1	4.0	6.7	12.6
Cutback 3	26.6	24.9	1.6	3.1	4.7	15.3
Cutback 4	26.0	25.1	0.9	3.1	5.4	29.3
Total	101.5	94.5	6.9	3.0	5.3	13.6

\*Note: Includes Indicated Mineral Resources only at 0.75 g/t Au cut-off. Cutback 1 includes pre-strip material

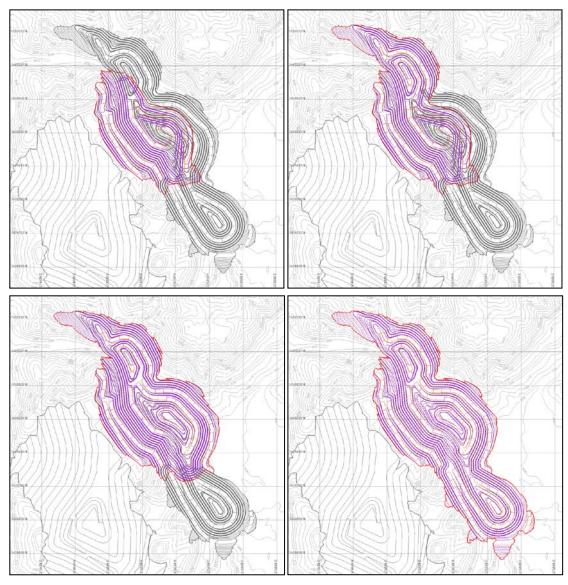


Figure 16-7: PFS - La India Open Pit Cutback Designs

#### 16.3.6 Life of Mine Plan

The PFS mining schedule was produced using the Deswik Scheduler, Landform, and Haulage Modules. The mine schedule has been produced in quarterly periods for the first four years and in annual periods thereafter. The open pit mining and mill feed schedules are shown in Table 16-6 and Table 16-7 respectively. The pre-production waste stripping begins at the top of the western hillside. Due to the hard nature of the surface rock, a cut and fill access ramp has been proposed to access the upper levels. The access ramp requires 161k bcm of cut, which will require drill and blast, and 278k lcm of fill.

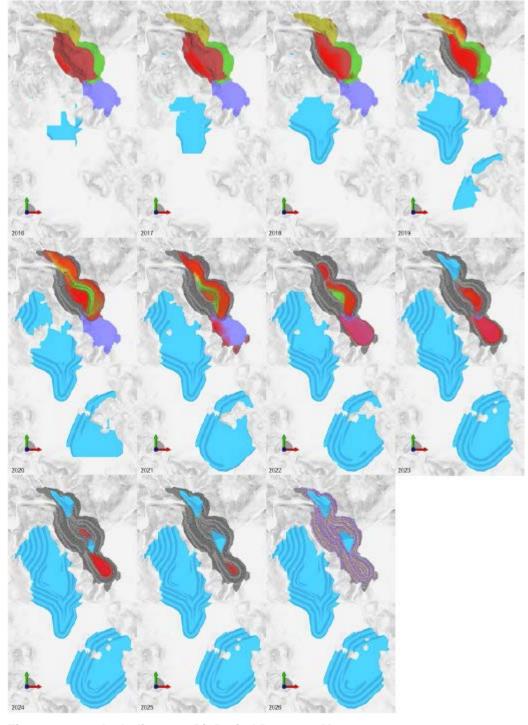


Figure 16-8: La India Open Pit Period Progress Maps

Table 16-6: PFS – Life of Mine Plan Physicals

Mining Physicals	Units	Total	-2	-1	1	2	3	4	5	6	7	8	9
Total Material Movement	(kt)	102,892	1,500	5,730	8,870	12,595	17,000	17,018	16,812	14,050	7,109	1,586	621
Ex-Pit Summary													
Expit Rock Mined	(kt)	101,471	1,500	5,730	8,832	12,595	17,000	17,018	16,812	14,050	6,993	942	0
Stripping Ratio	(t:t)	13.6	0.0	149.8	9.4	10.4	14.2	20.1	15.1	11.4	9.2	5.0	0
Expit Waste	(kt)	94,529	1,500	5,692	7,982	11,489	15,879	16,210	15,767	12,914	6,309	786	0
Expit Mill Feed	(kt)	6,942	0	38	849	1,106	1,121	808	1,045	1,136	683	156	0
High Grade	(kt)	4,248	0	10	433	585	677	579	564	775	516	108	0
Low Grade	(kt)	2,694	0	28	416	521	444	229	481	360	167	47	0
Stockpile Reclaim	(kt)	1,420	0	0	38	0	0	0	0	0	117	644	621
High Grade	(kt)	21	0	0	10	0	0	0	0	0	0	0	11
Low Grade	(kt)	1,399	0	0	28	0	0	0	0	0	117	644	610

Table 16-7: PFS – Mill Feed Schedule

Processing Schedule	Units	Total	1	2	3	4	5	6	7	8	9
Total Mill Feed	(kt)	6,942	721	800	800	800	800	800	800	800	621
	(g/t Au)	3.02	2.6	2.9	3.3	3.5	4.1	4.0	3.5	1.6	1.2
	(g/t Ag)	5.31	5.0	5.8	6.5	6.1	6.1	6.0	6.0	3.1	2.5
High Grade	(kt)	4,248	443	585	677	579	564	764	516	108	11
	(g/t Au)	4.2	3.6	3.6	3.7	4.4	5.4	4.1	4.8	4.1	3.3
	(g/t Ag)	5.9	5.2	5.8	6.5	6.1	6.1	6.0	6.0	3.1	2.5
Low Grade	(kt)	2,694	278	215	123	221	236	36	284	692	610
	(g/t Au)	1.2	1.2	1.1	1.2	1.2	1.2	1.2	1.2	1.2	1.2
	(g/t Ag)	6.4	6.1	6.8	7.3	7.5	7.5	6.1	7.9	7.1	3.8

### 16.3.7 Mining Equipment and Operations

The mining equipment schedule has been based on a contractor operation. The majority of the equipment requirements have been developed by a Mining Contractor (the "Mining Contractor") who are currently operating in the Central American region. The Mining Contractor was provided with the following schedule information from SRK: site conditions, ex-pit material movements, rehandle requirements, haulage travel times and distances and drill and blast volumes.

The Mining Contractor has based its estimates on an 11 m³ waste shovel (Komatsu PC1250) with 91 t haul trucks (Caterpillar 777F). The Mining Contractor has assumed a 4.6 m³ loading unit (Caterpillar 390) with 53 t haul trucks (Caterpillar 773F). A summary of the mining fleet requirements is shown in Table 16-8.

Table 16-8: Pre-Feasibility Study - Mining Fleet Estimate

<b>Equipment Type</b>	Make	Model	Description	Fleet Maximum
Primary Shovel	Komatsu	PC1250-8	Diesel Hydraulic Backhoe 11 m³ class	1
Secondary Shovel	CAT	390 DL	Diesel Hydraulic Backhoe 5.4 m³ class	2
Primary Loader	CAT	988H	Wheel Loader 5-6 m <sup>3</sup>	1
Primary Truck	CAT	777F	Haul truck 91 t	8
Secondary Truck	CAT	773F	Haul truck 53 t	5
Primary Drill	Sandvik	1500	102 to 152 mm DTH drill	2
Secondary Drill	Sandvik	700	76 to 115 mm DTH drill	1
Track Dozer	CAT	D8T	Track Dozer 300 hp	2
Grader	CAT	16M	Grader 5 m	1
Water Truck	CAT	773	Water Truck	1
Compactor	HAM	3520	Soil Compator	1
Grade Control Drill	Benchmark		89 to 127 mm RC drill	1
Light Vehicle	Benchmark		Light vehicle	8

The blasting activities at the La India operation will be divided into mineralisation and waste production blasts. The blasting parameters used by the Mining Contractor for the budget estimate are shown in Table 16-9.

Table 16-9: Pre-Feasibility Study - Blasting Parameters

Blasting Parameters	Units	Mineralisation	Waste
Bench Height	(m)	5	10
Hole Diameter	(mm)	102	127
Spacing	(m)	2.7	3.7
Burden	(m)	3.4	4.6
Stemming Height	(m)	2.0	2.0
Charge Height	(m)	3.5	8.5
Charge per Hole	(kg)	26	90
Powder Factor	$(kg/m^3)$	0.51	0.51

#### 16.3.8 Mining Labour Requirements

The mine labour requirements have been estimated for owner operations, owner maintenance and technical services. The Mining Contractor has provided an estimate for its labour requirements. The estimate excludes managers and superintendents which are included in the General and Administrative labour estimate. The maximum labour requirement are estimated at 130 employees: 12 in owner operations, 12 in owner maintenance, 9 in technical services and 97 contractor employees.

# 17 RECOVERY METHODS

# 17.1 Mineral Processing

Condor retained Lycopodium to undertake the process plan design aspects of the PFS. Lycopodium's scope of work included providing preliminary design, capital costs, and operating costs for an 800,000 tpa gold process plant and associated infrastructure.

The results of this metallurgical investigation demonstrate that material from La India can by processed by either a standard CIP cyanidation process or by CIL cyanidation that would include crushing, grinding, agitated cyanide leaching, gold and silver adsorption onto activated carbon, gold and silver desorption, electrowinning and refining. Preliminary process design criteria, based on the results of this metallurgical investigation are presented in Table 17-1.

Table 17-1: Preliminary Design Criteria for the La India Gold Project

Unit Operation	Units	Criteria
Grinding		
SAG Mill Comminution Index (Axb)		40
Bond Ball Mill Work Index (BWi)	kwh/t	21.9
Bond Abrasion Index (Ai)		1.08
Grind Size (P <sub>80</sub> )	microns	75
Cyanidation		
Slurry Density7	%	45
Retention Time	Hours	35
Cyanide Leach Concentration	g/L	0.15 to 0.5
Slurry pH		10.5 – 11
Cyanide Consumption	kg/t	0.65 -0.94
Lime Consumption	kg/t	0.931 – 1.4
Thickening		
Flocculant Dosage	g/t	40-55
Maximum Underflow Density	%	64
Specific Settling Area (Conventional)	m²/Mt/d	0.15-0.27
Net Feed Loading (High Rate)	m³/m²/hr	3.2-4.6

Source: SRK

The plant design developed by Lycopodium is for the treatment of 805,000 tpa with 92% mill availability, with standby equipment in critical areas. The process plant design allows for fluctuations in mine production throughput. The ore is clean, of high hardness and extremely high abrasion, and with average life-of-mine ("LoM") head grades of 3.0 g/t gold and 5.3 g/t silver. To accommodate for the variability in head grades, the plant is designed for head grades of 3.4 g/t gold and 5.8 g/t silver. The overall process flowsheet is based on a single stage Semi-Autogenous grind ("SAG") comminution and conventional Carbon in Leach ("CIL") circuit.

The process circuit designed for the project can be summarised as follows:

- Ore will be direct dumped into a Run of Mine ("ROM") bin, which will then be fed to a jaw
  crusher via the primary apron feeder. The crushed rock will be conveyed to a surge bin.
  The surge bin will discharge via an apron feeder to the SAG mill feed conveyor and
  overflow to a dead stockpile as required. A front end loader ("FEL") will reclaim crushed
  ore to the SAG mill feed conveyor;
- Grinding will be accomplished by a single stage SAG mill in closed circuit with cyclones to achieve the target grind size. The milled product will be thickened in a pre-leach thickener prior to the CIL circuit. A hybrid CIL circuit, consisting of 1 leach tank and 6 adsorption tanks will leach and adsorb gold from the milled ore onto activated carbon;

• An Anglo American Research Laboratories ("AARL") elution circuit will recover gold from the loaded carbon, and electrowinning and smelting processes will produce doré bar at site. Cyanide in the CIL tailings will be detoxified using the SO<sub>2</sub> / air process prior to the tailings being disposed of in the subaerial tailings storage facility. Process water supply for the operations will be supplied by recycled water from the TSF, supplemented by mine dewatering.

A copy of the complete Lycopodium PFS report is presented in Appendix B, which includes the process flow diagrams ("PFD") prepared for the Project.

The process plant design includes the required integrated support and operational infrastructure including the main power supply infrastructure, primary security, and administration functions and the maintenance and warehousing structures to support the process plant. The maximum power demand for the process plant will be 6.6 MW, and the average running load will be 4.9 MW, supplied from a 138 kV, 3-phase power supply.

The investigation and analysis carried out are considered appropriate to PFS level design.



Figure 17-1: Treatment plant general arrangement (pictoral view)

# 17.2 Processing Waste

The tailings storage requirements considered for the PFS comprises a maximum production rate of 800ktpa, producing a total tailings tonnage of 6,900kt (or 5,960,000m³ assuming 1.157t/m³ density). The proposed tailings storage facility ("TSF") layout is presented in (Figure 17-2). The main features of the TSF engineering design are summarised below:

- The TSF has been designed according to the following factors: required storage capacity
  for the project duration; anticipated geotechnical and geochemical tailings characteristics;
  regional seismicity; sub-grade ground conditions; visual impact; operational factors
  including noise and dust; and, concepts for facility closure.
- The TSF includes dams at the western and eastern ends of the valley to form the impoundment void:

The dams are constructed from waste rock derived from the mining operation, which are sequentially raised in a 'downstream' manor in-line with tailings production to take into consideration the seismic conditions at the project.

A starter facility is constructed with sufficient capacity for the first two years of mining.

Subsequently the dam raises occur in Years 2 and 4.

The downstream toe of the dam will include a filter, seepage capture trenches and a sump from where water will be returned to the TSF impoundment pond.

 The impoundment is fully lined with HDPE to minimise seepage of contact water to the receiving environment:

Liner design includes a founding layer of selected engineered granular fill and a geotextile protector.

- Tailings are delivered to the TSF via a pipeline with deposition from perimeter spigots to promote beaching away from the dams and to promote ponding of water within the centre of the impoundment.
- Contact water is returned from the impoundment pond to the processing plant via a floating barge decant.

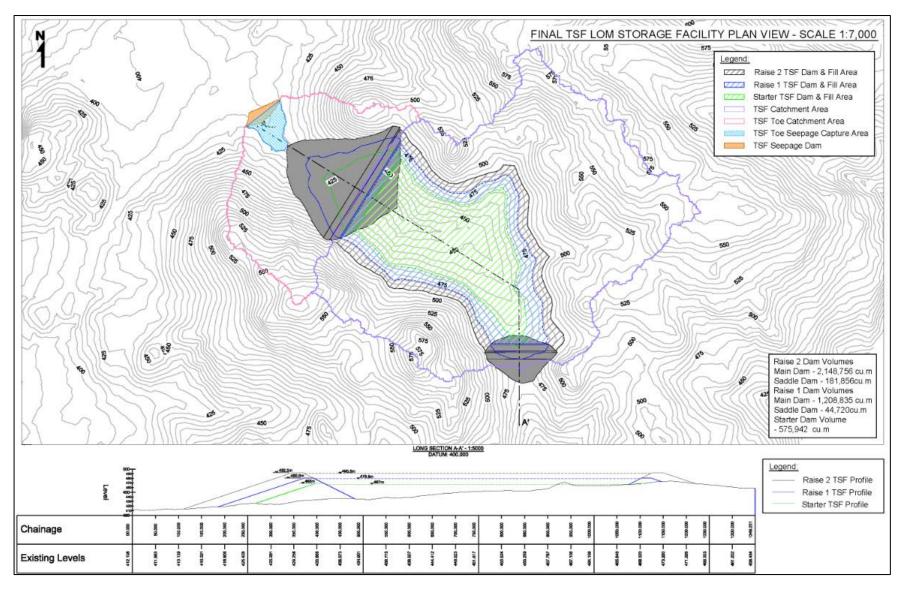


Figure 17-2: PFS proposed TSF layout

# 18 PROJECT INFRASTRUCTURE

#### 18.1 Introduction

The proposed infrastructure assets and modifications to existing regional infrastructure required to support the PFS operation are presented in Table 18-1.

Table 18-1: Summary of Infrastructure

Task	Subtask
Site Infrastructure	Plant Site and Associated Infrastructure
	Mine Maintenance Area
	Accommodation Camp
	Explosives Storage Facility
	ROM Pad and haul roads
Project Regional Infrastructure	Road Diversion (2 Km)
	Power Transmission Line Diversion (3 Km)
Power Supply	Tie-in to the National Grid Transmission Infrastructure

#### 18.2 Plant Site and Associated Infrastructure

A single-storey administration building, 39m x 19m, will be located near the main site entrance gate. The building will have a reception area, offices, meeting rooms, a main conference room, medical clinic, kitchenette and washrooms. The offices are for managers, engineers, geologists, and clerks. A parking lot and transport and pick-up area is located adjacent to the administration building.

A combined laboratory and plant office building, 46m x 12m, will be used to test metallurgical accounting samples from the process plant, mining and exploration operations.

A plant kitchen and dining hall,  $17.4m \times 6.4m$ , will include a seating area for up to 80 people with kitchen, and food storage. The plant change house and ablutions building will be  $17.4m \times 6.4m$ . It will include separate male and female showers, bathrooms, and change room with lockers.

A main security gatehouse as well as a separate process plant security gatehouse will be included.

A septic system will be utilized for sewage disposal. Septic tanks will be located at the process plant. The septic tank sludge will be removed by vacuum truck at regular intervals.

#### 18.2.1 Mine Maintenance Area

The mine maintenance area ("MMA") will comprise the following mine support / maintenance and mine operations assets:

- vehicle workshop and tyre change;
- refuelling point;
- stores / warehouse;
- ablutions and change rooms for mining staff (including laundry);
- waste management area;

- mining administration and control offices, medical facility;
- lighting / security; and
- utilities and services.

The mine support infrastructure is located in proximity to the processing plant. Selected functionality at the processing plant shall be shared such as laundry and the laboratory. Each building has been specified and sized as required to support the proposed mining operation. The layout is designed to segregate heavy vehicle ("HV") and light vehicle ("LV") traffic as far as is reasonably possible.

A temporary mine maintenance facility is provided during the pre-strip phase of the project consisting of a temporary workshop facility, cabin style offices, welfare and ablutions, fuel storage and wash down facilities. The permanent fuel storage facility will be located and then relocated to the permanent facility.

#### 18.2.2 Accommodation

The Condor staffing plan considers that general labour and operatives will reside locally however senior and mid-level management will require local purpose built accommodation. The accommodation block will be located in proximity to the operations and comprise self-contained unit with bedrooms, canteen and dining area with recreation area. The senior accommodation comprises a 10-person unit with single private bedroom each with a private bathroom. Mid-level accommodation unit comprises three 10-person units with single private bedroom and shared bathroom facilities.

#### 18.2.3 Explosives Storage

An explosives store provides secure storage for ammonium nitrate ("AN"), emulsion and the explosive detonators. To reduce requirements for safe distances from stored explosive material, all explosive cells will be surrounded by an earth mound and only the minimum support facilities will be provided for staff in this area. The required storage capacity is derived from the blasting requirements within the mining schedule. The explosives store will be sized for one months' storage capacity.

The PFS is based on the standards set out by the United States Bureau of Alcohol, Tabaco Firearms and Explosive ("ATF") and the Government of Western Australia Department of Mines and Petroleum "Code of Practice, Safe storage of solid ammonium nitrate". The explosive storage facility layout has been developed based on the project design criteria. A perimeter fence and security gate will secure the compound and control access to prevent any unauthorised access. The explosive magazines within the facility will be mounded for additional protection and separated by a minimum distance of 50 m.

#### 18.2.4 Power Supply

Access to power from the national grid is readily available at the La India project. A 138 kV line owned by the Nicaraguan National Transmission Company ("ENATREL") lies adjacent to the property and can be used as a ready source of power, subject to installation of a tie-in and 138 / 11 kV transformer and switchgear.

This option of drawing power from the national grid has been selected as the power solution for the project and a tie-in will be constructed adjacent to the processing plant and mine maintenance area during the re-alignment works for the existing 138 kV power transmission line

Condor has undertaken investigations as to the likely cost of power supply to the project. Although firm quotations could not be secured at this point, the investigations reasonably demonstrated power can be supplied to the La India project within the cost range of USc 18 to 19 / kWh.

It is noted that the final power cost will be determined from negotiations with individual suppliers at the feasibility study stage, Condor is confident based on the discussions to date that a price of USc 18 / kWh can be achieved. On this basis, a price of USc 18 / kWh has been used in the study.

A "self-generation option" utilising HFO generator sets remains an option. This option would result in increased capital expenditure, however, power cost would be likely be lower and would be directly linked to the international HFO prices. The project team will solicit tenders for HFO fired self-generation systems at feasibility study stage.

# 18.2.5 Regional Infrastructure

#### Road Diversion

The NIC-26, cuts across the mining area and requires a diversion to be completed during the second year of production. Considering constraints imposed by anticipated fly-rock exclusion zoning a road diversion alignment has been developed. The total road length of the NIC-26 diversion is 2 km.

The NIC-26 diversion aims to replace "like for like" with a 7.3 m wide bituminous carriageway comprising two 3.65 m wide lanes, with appropriate allowances for a verge and footway on each side of the road. The pavement design corresponds to a traffic design speed of 60 kph. The road design and curvatures are based on international road construction standards and are considered adequate for national highways in Nicaragua.

#### Power Transmission Diversion

The project area is bisected by a 138 kV transmission line. The transmission line comprises a double circuit three phase transmission line which splits at a "triple junction" into two single circuit three phase lattice pylon transmission lines, carrying power to the north and to the south.

To facilitate the project development, the single circuit sections of the transmission line will be re-aligned to avoid influencing or compromising the development of the open pit and waste rock dumps. The power diversion will comprise:

- Construction of 3.00 km of new single circuit three phase transmission line; and
- Dismantling of 2.75 km of single circuit three phase transmission line.

The new transmission line will replace the current comparable length and realigns the existing configuration some 300 m to the south, broadly following the road diversion alignment covering similar topography.

# 19 MARKET STUDIES AND CONTRACTS

No market studies have been completed or contracts established for the Project.

# 20 ENVIRONMENTAL STUDIES, PERMITTING AND SOCIAL OR COMMUNITY IMPACT

# 20.1 Environmental and Social Setting

The project is located within the Central Highlands of Nicaragua and is surrounded by valleys bound by fairly steep sided hills with elevations between 440 and 580 mamsl. The climate is characterised as tropical savannah with high temperatures and humidity, which remain relatively constant throughout the year, and seasonal variations in rainfall. The mean annual rainfall for the project area is 1,240 mm, which falls predominantly between May and October (wet season).

The project is located within the catchment of the Agua Fría River that flows westwards to the Sinecapa River, from where it drains southwards into Lake Managua. Seasonal rainfall results in high variation of flows in surface water drainage channels, and some channels (including sections of the Agua Fría) have no flow during the dry season. Surface waters and groundwater across the concession area have a circum-neutral to mildly alkaline pH with generally low metal concentrations, with the exception of arsenic. Groundwater is heavily influenced by historical underground workings from previous mining activities and the associated drainage adits. The community water supply wells in the area are associated with a shallow perched groundwater system that does not appear to be connected with the deeper groundwater regime. The topsoil layer is thin, with low organic content and high susceptibility to erosion, limiting land uses to forestry and pastoral farming.

The project falls within the tropical and sub-tropical dry broadleaf forest ecoregion. The original forest habitat within this ecoregion has a significant degree of endemism; however, less than 2% of this habitat remains due to anthropological impacts such as, agriculture, forestry, and urbanisation. The predominant habitats in the concession area are secondary forest, hedges/boundaries, crops, and grassland with no endemic vegetation species. Riparian habitats have the highest faunal species diversity and a number of mammal, bird and reptile species of conservation concern have been recorded in the concession area.

From a social perspective, the project is situated across three municipalities; El Jicaral and Santa Rosa del Peñón (Leon Department) and San Isidro (Matagalpa Department). La Cruz de la India (also known as La India village) is the closet village to the project and is located adjacent to the outline of the open pit limits. The population of La India village is approximately 1,000 (230 households), consequently the population within the 7 km² area directly impacted by the mine and associated facilities (Plant, TSF and WRD) is about 1200. Some 17 other small villages with a combined population of 5,000 are located within the wider 280 km² area of the La India Project. The proportion of people characterised as economically active is 51%. The primary employment industries are mining and quarrying (mainly artisanal mining), manufacturing, agriculture and commerce. The average level of poverty and extreme poverty within the villages was 22.7% and 4.4%, respectively. No archaeological sites of conservation importance are affected by the project.

# 20.2 Status of Primary Approvals

Condor intends to meet Nicaraguan regulatory requirements, as well as good international industry practice for environmental and social performance, as defined by the Equator Principles and IFC Performance Standards.

The La India project will require an Environmental Impact Assessment ("EIA") as part of the application for an Environmental Permit for exploitation. Condor has not yet formally commenced the permitting process, as key project engineering details required for the Environmental Permit application have only recently become available. In advance of the formal EIA procedure, environmental and social activities such as baseline data collection and general stakeholder engagement have commenced. Based on the current schedule, Condor expects to receive the Environmental Permit and subsequent environmental approvals in advance of construction of the project in Q1 2016.

# 20.3 Environmental and Social Management

Condor's environmental and social team comprises six permanent Nicaraguan staff, including and led by a Chief Environmental Officer. Although the EIA process has not formally commenced, the Condor team has been managing a suite of baseline studies to provide input to the EIA process. The specialist studies have resulted in the collection of considerable environmental and social data from within the La India concession area. Following the PFS, additional data collection will be required to characterise the total area of potential impact from the project. Following this, Condor intends to manage the impact assessment and reporting components of the EIA process using the on-site environmental team, advised by external Nicaraguan environmental advisor. The Company will need to ensure that a rigorous and transparent methodology is applied to avoid perceptions of bias in the process by stakeholders.

# 20.4 Stakeholder Engagement

Since 2011, Condor has conducted stakeholder engagement activities with local and national government institutions, local community representatives and artisanal miners within the La India concession. Condor formalised a grievance mechanism in May 2013 to record and systematically address complaints from stakeholders. Through these engagement activities Condor has developed a constructive relationship with project stakeholders though details relating to the proposed mining activities have only recently been developed and have not yet been disclosed.

In 2014, Condor developed a Stakeholder Engagement Plan to plan strategic engagement activities and strengthen channels of communication. Development of the plan included a comprehensive stakeholder identification and analysis exercise. Condor also developed a stakeholder database alongside the Stakeholder Engagement Plan to maintain stakeholder details and centrally record future engagement activities.

Specific project details have not yet been shared with stakeholders, however, general perceptions, concerns and expectations regarding the development of a mining project were collected through opinion surveys. Opinions about the Company were also collected. Key concerns identified through the surveys include employment, impacts on artisanal mining, population influx, maintaining constructive relationships with the Company, need for transparency in agreements and contracts, deterioration of water quality and availability, vegetation removal, air pollution, poor waste management and occupational health and safety risks. As commonly seen for new mining projects in areas of limited economic opportunities, expectations of the surrounding communities are high. Once project details are disclosed, Condor will have to carefully manage concerns and expectations to maintain stakeholder relationships.

#### 20.5 Technical Matters

Key environmental and social issues have been identified for the La India project, these are:

Land acquisition will be required to obtain surface rights for the construction of the proposed mine and associated infrastructure. Given the presence of households and land-based livelihoods within the project area, resettlement activities will be required to mitigate the effects of physical and economic displacement. Resettlement is a complex and sensitive process involving significant negotiations with affected parties that require substantial time and financial resources. If resettlement is managed poorly, conflict may occur between affected parties and the Company. Condor has developed a land acquisition policy to outline the process for land acquisition and definition of responsibilities between Condor and the government. In parallel with the land acquisition process, Condor will proceed with resettlement planning for the physical relocation of the La India village and compensation process for economic displacement. SRK has prepared a resettlement strategy on behalf of Condor to outline the process of resettlement planning in accordance with Good International Industry Practice ("GIIP").

Artisanal and small-scale mining ("ASM") is evident within the La India Project and some of the extraction sites occur within the proposed La India open pit limits. Condor acknowledges the significance of the potential risks associated with ASM and has been proactively addressing these risks throughout the exploration phase. Condor has established constructive relationships with the artisanal miners in the area and has considered the expectations and issues/ concerns communicated by the artisanal miners in the development of a strategic plan for management of ASM. Condor will co-ordinate livelihood restoration activities associated with the resettlement process alongside the implementation of the strategic plan for artisanal mining.

**Surface and groundwater** impacts from project activities can be managed, however, impacts on water resources and downstream receptors, such as community water users and aquatic ecosystems, need to be clearly defined and evaluated to ensure that management measures are sufficient to control negative effects. If such impacts are not well managed, costly actions may be required to retrospectively remediate unacceptable effects and relationships with surrounding stakeholders may deteriorate.

**Historic liabilities** exist within the La India Project area due to existing disturbance and potential environmental contamination from historic mining operations and existing artisanal and small scale mining activities. Water quality sampling has shown elevated arsenic concentrations but no sampling of soil or sediment quality is yet available. If liability risks are unmanaged, Condor could be legally obliged to remediate past environmental or social damage that has occurred.

Community health and safety impacts from dust, noise, heavy vehicle traffic are likely for local communities. Due to the proximity of La India village to the project, it has been assumed that these impacts cannot be mitigated to an acceptable level and, as such, La India village will require resettlement. Impacts on the next closest community receptors to the project, Nance Dulce and El Bordo, need to be adequately defined to understand whether impacts can be mitigated to an acceptable level.

# 20.6 Closure Planning

A conceptual closure plan ("CCP") for the La India project has been prepared by SRK for the PFS. The CCP includes a summary of the legal framework and obligations for closure, environmental and social considerations, closure actions, assumptions, schedule and conceptual cost estimate.

# 20.7 Summary of Environmental and Social Risks

The following environmental and social risks have been identified for the La India project based on the studies completed up to and including the PFS.

- Delays obtaining the Environmental Permit leading to project schedule delays.
- Potential enforcement of an environmental bond leading to increased financial provisions.
- Independence and quality of in-house EIA.
- Potential changes in stakeholder relationships leading to deterioration in social licence to operate.
- Schedule delays or increased costs from land acquisition and resettlement process.
- Delays or loss of local support due to management of artisanal miners.
- Insufficient data and quantitative modelling to appropriately identify and manage impacts on water availability and quality.
- Potential responsibility for remediation of historic liabilities.
- Insufficient data to appropriately identify and manage impacts on community health and safety.
- Increases in closure cost due to inaccurate assumptions in conceptual closure design.

SRK notes that the IFC has recently become an 8.5% shareholder in Condor Gold plc and has indicated their intention to appoint a senior environmental and social specialist to the Board as a non executive director. The appointment of thes positions should in part mitigate against the risk associated to the independence and quality of an in-house EIA as the Company has agreed to the IFC performance standards. However, support may be required from experienced and qualified technical experts to define and assess impacts in accordance with good international industry practice.

#### 21 CAPITAL AND OPERATING COSTS

#### 21.1 **Operating Costs**

# **21.1.1 Mining**

#### Approach

A mining cost model has been developed to assess the mining capital and operating expenditures expected for the La India open pit operation based on a contractor mining option as stipulated by the Client.

The cost estimate is based primarily on a sole contractor budget received from the Mining Contractor in November 2014. Additional mine owner costs have been developed by SRK based on SRK's internal cost database and the 2013-2014 Infomine cost database1.

The resulting operating costs estimates have been benchmarked to similar open pit gold operations with epithermal vein hosted mineralisation located in Latin America.

#### Mining Equipment

Although this study has used various makes and models of equipment to develop operating costs, this report does not recommend one particular manufacturer or equipment model over any others. Where specific equipment models or manufacturers have been referred to, it is merely to acknowledge where information has been derived, or to provide the reader with an example of the type of equipment being discussed.

The description of the equipment selected by the Mining Contractor and used in the cost estimate is shown in Table 21-1.

Table 21-1: **Mine Equipment Description** 

Equipment	Make	Model	Description
Primary Shovel	Komatsu	PC1250-8	Diesel Hydraulic Backhoe 11 m³ class
Secondary Shovel	CAT	390 DL	Diesel Hydraulic Backhoe 5.4 m <sup>3</sup> class
Primary Loader	CAT	988H	Wheel Loader 5-6 m <sup>3</sup>
Primary Truck	CAT	777F	Haul truck 91 t
Secondary Truck	CAT	773F	Haul truck 53 t
Primary Drill	Sandvik	1500	102 to 152 mm DTH drill
Secondary Drill	Sandvik	700	76 to 115 mm DTH drill
Track Dozer	CAT	D8T	Track Dozer 300 hp
Grader	CAT	16M	Grader 5 m
Water Truck	CAT	773	Water Truck
Compactor	HAM	3520	Soil Compator
Grade Control Drill	Benchmark		89 to 127 mm RC drill
Light Vehicle	Benchmark		Light vehicle

<sup>&</sup>lt;sup>1</sup> Infomine, 2013-2014. Equipment Cost Calculator. [online] Available at: <a href="http://costs.infomine.com/">http://costs.infomine.com/</a> [Accessed January 31, 2014].

#### Operating Cost Estimate

As noted earlier, the majority of the operating cost estimate has been provided by a contractor budget quote from the Mining Contractor. The equipment unit operating costs for owner equipment has been based on the 2013-2014 Infomine cost database.

Both SRK and the Mining Contractor estimates have used a budget fuel pricing provided by Distribuidora Nicaragüense de Petróleo ("DNP") of 86 USc/I (3.25 USD/gallon).

The explosive costs used by the Mining Contractor have been provided by Condor, with 750 USD/t for ANFO and 1,000 USD/t for emulsion.

The owner labour rates for the cost estimate have been provided by the Condor based on benchmarking of similar operations and are inclusive of on-costs. The annual salaries are shown in Table 21-2.

Table 21-2: Salary Rates

Position	Units	Cost
Supervisors	USDkpa	55.0
Professionals	USDkpa	50.0
Technician	USDkpa	20.0
Skilled Operator	USDkpa	13.0
Semi-Skilled Operator	USDkpa	10.0
Unskilled Operator	USDkpa	5.0

The dewatering costs are based on power requirements for the pumps. A power cost of 18.0 USc/kWh has been incorporated based on the expected cost in the region. The miscellaneous costs include survey equipment and mining software.

The Mining Contractor has provided SRK with variable contract rates as shown in Table 21-3 based on the material movements, haulage travel times and distances and site conditions. The rates provided include all mining equipment required for drilling, blasting, loading, hauling, ancillary machinery, road maintenance, waste dump maintenance, equipment maintenance and tools, and operators. The pre-split cost provided by the Mining Contractor was in additional to those rates listed in Table 21-3 and has been estimated at 9.13 USD/m drilled.

Table 21-3: PFS Contractor Mining Unit Rates

Material	Units	Average	-2	-1	1	2	3	4	5	6	7	8	9
HG Mill Feed to Plant	(USD/bcm)	5.89		6.41	6.56	5.81	5.21	5.01	5.03	5.82	6.54	14.55	
LG Mill Feed to Plant	(USD/bcm)	6.03		6.41	6.56	5.81	5.21	5.01	5.03	5.82	6.54	14.55	
HG to Stockpile	(USD/bcm)	6.10		6.41				5.01		5.82			
LG to Stockpile	(USD/bcm)	5.63		6.41	6.56	5.81	5.21	5.01	5.03	5.82			
Waste to Dump	(USD/bcm)	4.91	6.75	4.93	5.25	4.75	4.76	4.65	4.64	4.66	5.94	9.70	
Inferred to Dump	(USD/bcm)	4.85		4.93	5.25	4.65	4.53	4.55	4.57	4.66	5.94	9.70	
HG Stockpile to Plant	(USD/bcm)	2.72			2.72						2.72	2.72	2.72
LG Stockpile to Plant	(USD/bcm)	2.82			2.82				2.82	2.82	2.82	2.82	2.82
Average	(USD/bcm)	4.95	6.75	4.94	5.37	4.85	4.79	4.67	4.67	4.76	5.95	7.28	2.82

The average mining operating unit costs per tonne ex-pit are shown in Table 21-4. The total annual operating costs are shown in Table 21-5. A 5% contingency has been added to the mine operating costs associated with the mineralisation and 50% of the waste to account for the additional costs of mining the void areas, which has not been taken into account in the physicals schedule. The operating costs are estimated at a ±25% level of confidence according to the guidelines of the Cost Estimation Handbook, 2013<sup>2</sup>.

Table 21-4: PFS Average Mining Operating Unit Costs per tonne mined

Operating Costs – Category	Units	Average
Owner – Labour	(USD/t)	0.06
Owner – Equipment	(USD/t)	0.07
Owner - Miscellaneous*	(USD/t)	0.04
Contractor - Load, haul, drill and blast	(USD/t)	2.07
Contractor – Pre-split	(USD/t)	0.05
Dewatering	(USD/t)	0.02
Contingency	(USD/t)	0.06
Total	(USD/t)	2.35

<sup>\*</sup>Includes sampling, software and survey equipment

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<sup>&</sup>lt;sup>2</sup> Cost Estimation Handbook, 2013. Victoria: The Australian Institute of Mining and Metallurgy.

Table 21-5: PFS Mining Operating Cost Estimate

	Units	Total	-2	-1	1	2	3	4	5	6	7	8	9
Operating Costs	(USDm)	240.5	4.9	13.8	23.0	29.0	37.0	36.2	36.0	32.0	20.5	7.0	1.2
Owner – Labour	(USDm)	7.0	0.4	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.3
Owner – Equipment	(USDm)	6.5	0.3	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.4	0.1
Owner - Miscellaneous	(USDm)	3.6	0.1	0.2	0.4	0.5	0.6	0.5	0.5	0.5	0.3	0.1	0.0
Contractor - Load, haul, drill and blast	(USDm)	211.1	4.0	11.9	20.2	25.7	33.4	32.4	32.1	28.2	17.4	5.1	0.8
Contractor - Pre-split	(USDm)	4.7	0.1	0.3	0.3	0.4	0.6	0.8	0.7	0.7	0.5	0.1	
Dewatering	(USDm)	1.9		0.0	0.0	0.2	0.1	0.2	0.2	0.3	0.4	0.4	
Contingency	(USDm)	5.8			0.6	0.8	1.0	0.9	0.9	0.8	0.5	0.2	

#### Operating Cost Benchmarking

SRK has benchmarked the mining operating cost estimate against comparable operations based on 2013 historical information sourced from commercially available and internal databases. The database has been filtered to 9 comparable records based on the following criteria:

- Open pit drill and blast operations;
- Total material movement rates of less than 20 Mtpa;
- Gold deposits with epithermal style mineralisation; and
- Latin American site locations.

The results of the benchmarking are shown in Figure 21-1 with the La India cost estimate (2.35 USD/t mined) highlighted in red, it is noted that the benchmarks do not differentiate between owner and contract mining operations. SRK considers that the cost estimate is reflective of a PFS level estimate and should not require any additional contingency other than the 5% added to account for the impact of the historical working backfill volumes.

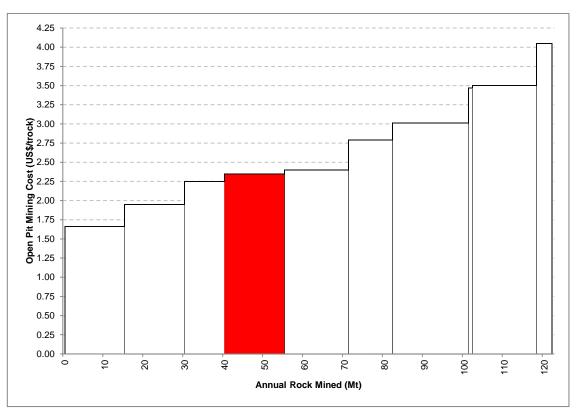


Figure 21-1: Open Pit Operating Cost Benchmark (La India Cost Estimate in Red)

# 21.1.2 Mineral Processing

Process operating costs have been developed according to industry standards applicable to a gold processing plant producing doré. The operating costs include all process plant direct costs associated with the Project and equate to LoM Average of 20.56 USD/t mill feed, based on an annual throughput rate of 800 ktpa, combined with an additional cost of USD0.05/t mill feed for water treatment.

#### 21.1.3 Mineral Processing Waste

Operating costs comprise power associated with return water pumping and those associated with maintenance of systems associated with the TSF. Operating expenditures are estimated to be approximately USD35,000/year.

# 21.2 Capital Costs

# 21.2.1 Mining Capital Cost Estimate

A mining cost model has been developed to assess the mining capital expected for the La India open pit operation based on a contractor mining option as stipulated by the Client.

The cost estimate is based primarily on a sole contractor budget received from the Mining Contractor in November 2014. Additional mine owner costs have been developed by SRK based SRK's internal cost database and the 2013-2014 Infomine cost database<sup>3</sup>.

The owner's mining equipment capital costs for grade control drills and light vehicles are shown in Table 21-6. SRK has used the 2013-2014 Infomine cost database as a benchmark.

The mobilisation and demobilisation contractor costs, as provided by the Mining Contractor are shown in Table 21-7.

Table 21-6: Owner's Mine Equipment Capital Unit Costs

Equipment	Basis of Estimate	Capital Cost (USDk)
Secondary Grade Control RC  Drill	Benchmark	670
Light Vehicle	Benchmark	43

Table 21-7: Contractor Mobilisation and Demobilisation Fees

Item	Units	Cost
Mobilisation	(USDk)	810
Camp Facility	(USDk)	850
Workshop Facility	(USDk)	550
Office Facilities	(USDk)	200
Demobilisation	(USDk)	910

The dewatering capital costs are based on the pump purchase requirements. The miscellaneous costs include survey equipment and mining software.

The mining capital cost estimate is shown in Table 21-8. No contingency has been added to the mining capital expenditures. The capital costs are estimated at a ±25% level of confidence according to the guidelines of the Cost Estimation Handbook, 2013<sup>4</sup>.

3

<sup>&</sup>lt;sup>3</sup> Infomine, 2013-2014. Equipment Cost Calculator. [online] Available at: <a href="http://costs.infomine.com/">http://costs.infomine.com/</a> [Accessed January 31, 2014].

<sup>&</sup>lt;sup>4</sup> Cost Estimation Handbook, 2013. Victoria: The Australian Institute of Mining and Metallurgy.

Table 21-8: PFS Base Mining Capital Cost Estimate

	Units	Total	-2	-1	1	2	3	4	5	6	7	8	9
Capital Costs	(USDm)	10.5	2.9	5.0	0.0	0.0	0.5	0.2	0.3	0.4	0.1		0.9
Equipment Capital	(USDm)	1.0	0.2	0.8									
Equipment Replacements	(USDm)	0.3								0.3			
Dewatering	(USDm)	5.5		4.4	0.0	0.0.	0.5	0.2	0.3	0.0	0.1		
Miscellaneous	(USDm)	0.3	0.3					0.0					
Contractor	(USDm)	3.3	2.4										0.9

# 21.2.2 Processing Plant

The process plant capital cost estimate only includes the treatment plant and selected infrastructure as outlined in Lypodium's design report. The Work Breakdown Structure (WBS) is based on the standard Lycopodium Minerals WBS for gold projects. The basis of the estimate includes:

- The estimate is based on executing the project on an EPCM basis.
- Major equipment pricing based on competitive bids received from well-established vendors. For minor equipment, quotations and actual equipment costs from other recent similar Lycopodium projects were utilized and are considered representative for the La India Project.
- Unit rates for earthworks, concrete, steelwork, plate work, field-erected tankage, buildings and labour were based on quotations from local Nicaraguan contractors.
- No engineering work was completed except for preliminary process engineering, plant layout, conceptual mechanical engineering design, and conceptual electrical engineering design. The database quantities used for compiling the estimate were based on similar projects.
- Lycopodium's capital costs include the process plant facility and corresponding buildings and roads.
- The capital costs are presented in US dollars as at the second quarter 2014 (2Q14) to an accuracy of +/-25%.

The pre-feasibility study capital estimates are based on a single stage crushing, SAG Mill circuit with a 2,300tpd throughput. Table 21-9 summarises the capital cost estimate. Capital cost details are fully presented in Lycopodium's process design report.

Table 21-9: PFS Capital Cost Estimate Summary (US\$, 2Q14, +/-25%)

Scope	Main Area	Project Totals USD	Contingency USD	Total Project USD
Lycopodium				
Directs	100 Treatment Plant	31,649,965	3,901,534	35,551,499
	200 Reagents & Plant Services	3,003,706	260,549	3,264,165
	300 Infrastructure	2,359,383	274,062	2,633,446
Lycopodium D	Directs Total	37,013,054	4,436,055	41,449,109
Lyco Indirects	000 Construction Indirects	3,718,640	410,047	4,128,687
	500 Management EPCM Costs	7,328,000	732,800	8,060,800
Lycopodium I	ndirects Total	11,046,640	1,142,847	12,189,487
Grand Total		48,059,694	5,578,903	53,638,597

Source: Lycopodium

As advised by Lycopodium, 20% of the capital spend is to be expended during Year -2, with the remaining 80% to be spend in Year -1. SRK notes that the plant capital estimate includes an EPCM rate of approximately 18% and an overall contingency of 12% (varying for the various elements).

#### 21.2.3 Site Infrastructure

The total direct capital cost for project infrastructure has been estimated at **USD12.4M**, which is summarised in Table 21-10. Contingency has been applied at a rate of 15% on all direct and EPCM costs. EPCM (at 15%) has been included for the areas of work that the Owner's team does not envisage of undertaking themselves.

Table 21-10: PFS Capital Cost Summary Infrastructure

Description	Year	Units	Direct Cost	EPCM	Contingency	Total Cost
La India Mine Maintenance Area	-1 (87%), remainder 1-2	(USDk)		-	323	2,477
NIC-26 Road Diversion	2	(USDk)	2,871	431	495	3,797
Explosives Store	-1	(USDk)	646	-	97	743
Power Transmission Diversion	-2	(USDk)	901	135	155	1,192
ROM Pad / Haul Roads	-1	(USDk)		-	371	2,842
Accomodation	-1	(USDk)	365	-	55	420
Power Generation	-1	(USDk)	2,277	342	393	3,011
Pre-Strip MMA	-2	(USDk)		-	113	863
Total		(USDk)	12,435	907	2,001	15,343

The owner's team is to cover construction management of some of the minor infrastructure related projects, and hence only 15% EPCM has been applied to the road diversion and power related elements of the site infrastructure capital estimate. A 15% contingency has been applied to all infrastructure related elements.

#### 21.2.4 Tailings Storage Facility

The PFS cost estimation has been undertaken based upon assessment of; material take-offs (volumes, areas, distances etc.); construction work requirements/durations; unit costs provided by the Client (obtained for the project from discussion with Vendors/Contractors); and, SRK experience of other similar projects in similar geographic and topographic settings.

A summary of project and sustaining capital expenditure is presented in Table 21-11. EPCM has been estimated at 15% for the starter dam, and 7.5% for the subsequent raises, assuming that the owner's team will undertake a portion of the works required. An overall 10% contingency has been applied which is considered appropriate for this level of study.

4,215

5,834

16,595

383

530

1,509

Description Year Units **Direct Cost EPCM** Contingency **Total Cost** Project Starter Dam (USDk) 5,174 776 595 -1 6,546 Sustaining

3.564

4,934

13,673

267

370

1,414

Table 21-11: Capital Cost Summary Tailings Storage Facility

(USDk)

(USDk)

(USDk)

SRK notes that for the initial starter dam a 15% EPCM has been applied, whilst this is reduced for the subsequent dam raises to 7.5%, to reflect an element of work assumed to be undertaken by the Company. A 10% contingency has been applied to all tailings related elements.

## 21.2.5 Land Acquisition/Resettlement

Raise 1

Raise 2

**Total TSF** 

2

4

The Company has estimated the land acquisition and resettlement costs as presented in Table 21-12. SRK notes that the Company plans to spent 10% of the land acquisition costs during the next phase of study prior to the start of construction, and hence this amount has been subtracted from the estimate as currently in the TEM.

Table 21-12: Land Acquisition and Resettlement Costs

Parameter	Total (USDk)	To be Sunk During BFS	Total in TEM (USDk)
Civil and Structures Cost	6,336	10%	5,702
Rural Land Required	944	10%	850
Purchase Land for New Village Location	30	10%	27
El Bordo resettlement	600	0%	600
Total Land Acquisition/Resettlement	7,910		7,179

## **21.2.6 Closure**

A conceptual closure plan ("CCP") for the La India project has been prepared by SRK for the PFS. The CCP includes a summary of the legal framework and obligations for closure, environmental and social considerations, closure actions, assumptions, schedule and conceptual cost estimate. The closure cost estimate is USD 10 million.

SRK notes that a slightly higher contingency has been applied to the closure cost estimate as compared with the other areas of work, this reflects the uncertainties associated with the conceptual nature of some parts of the cost estimate, for which less engineering has been completed.

### 21.2.7 Owner's Cost

Owner's costs have been estimated by the Company totalling USD4.6m over the two year construction period. The owner's team will undertake the management of the construction of some of the minor infrastructure related projects.

## 21.2.8 Contingency

A range of contingencies has been applied to the various areas of the project depending on the confidence in the estimate of each contributing factor.

## **21.2.9 Summary**

A summary of the capital expenditure over the life of the operation (split into pre-production and sustaining/deferred) is presented in Table 21-13. Overall accuracy of the capital expenditure estimates is deemed to be in the range of ±25%, in line expectations from a PFS level of study.

Table 21-13: Summary PFS Capital Expenditure

Parameter	Units	Pre- production	Sustaining/ Deferred	Total LoM	Total LoM (Incl EPCM/Contingency)
Mining Pre-production	(USDm)	18.7	0.0	18.7	18.7
Mining Equipment	(USDm)	8.1	2.4	10.5	10.5
Processing Plant	(USDm)	40.7	0.1	40.8	53.7
Infrastructure	(USDm)	9.3	3.2	12.4	15.3
Tailing Storage Facility	(USDm)	5.2	8.5	13.7	16.6
Land Acquisition/Resettlement	(USDm)	7.0	0.2	7.2	7.2
Closure	(USDm)	0.0	9.0	9.0	10.6
Owners Costs	(USDm)	4.6	0.0	4.6	4.6
Subtotal	(USDm)	93.6	23.3	117.0	137.3
EPCM	(USDm)	8.6	1.1	9.6	
Contingency	(USDm)	7.6	3.1	10.7	
Total	(USDm)	109.9	27.5	137.3	

## 22 ECONOMIC ANALYSIS

### 22.1 Introduction

SRK has prepared a Technical Economic Model ("TEM") for the La India PFS). The economic outputs, include annual cash flows, the payback period, net present values ("NPVs") and an internal rate of return ("IRR") for the PFS case presented herein.

The outcome is dependent on a variety of technical assumptions, capital cost and operating cost inputs which are presented below. The projections as presented cannot be assured; they are necessarily based on technical assumptions that are subject to change during subsequent stages of technical study and various economic assumptions which are largely beyond the control of the Company. Future cash flows and profits derived from such projections are inherently uncertain and actual results may be significantly more or less favourable.

The TEM has been generated to constitute the economic evaluation of the PFS in consideration of the accompanying technical and economic parameters. The TEM has not been generated to present a valuation of the Asset.

# 22.2 Financial Assumptions

Assumptions with regards to refinery terms, royalty, working capital, depreciation, taxation and macro-economics are described below.

SRK notes that value added tax ("VAT") and its impact on cash flows has not been incorporated in to the assessment.

## 22.2.1 Refinery Terms

The Company has received a quotation for treatment charges, transportation and metal payability terms. The quotation assumes a weekly shipment, which has been applied to anticipated fortnightly shipments.

In summary, the refinery terms applied in the TEM are:

- Treatment charge of USD0.75/oz of gold;
- Payabilities of:
  - o 99.9% for gold,
  - 99.0% for silver;
- Frequency of shipment every two weeks, with a base rate of USD4,194/shipment;
- Insurance charges of USD0.10 per USD1,000 of declared value; and
- Airfreight charges of USD5.76/kg, for calculation purposes based on the assumption that the doré consists solely of gold and silver.

## 22.2.2 Royalty

According to Nicaraguan Law, the holder of the mining concession is obliged to pay extraction rights, herein referred to as a royalty. It is calculated as 3% of total revenue, and is deductible for corporate income tax purposes.

## 22.2.3 Working Capital

Working capital has been allowed for in the cash flow with the following delays assumed:

Debtors: 10 days; and

Creditors and stores: 30 days.

## 22.2.4 Deprecation

Annual depreciation rates as advised by Ernst & Young Nicaragua, S.A. ("EY") are presented in Table 22-1. An accelerated depreciation is allowable for operations with a shorter life and has been modelled. This resulted in all capital expenditure items for the PFS being depreciated at either 15% or 20% per annum.

Table 22-1: Straight-Line Deprecation Rates<sup>5</sup>

Asset type	Annual Depreciation (%)
Industrial buildings	10%
Commercial buildings	5%
Residences located on agricultural farms	10%
Fixed assets of agricultural farms	10%
Buildings held for rental	3%
Freight or mass transportation equipment	20%
Other transportation equipment	12.5%
Industrial machinery and equipment installed permanently	10%
Industrial machinery and equipment not installed permanently	15%
Agricultural and agro-industrial equipment	20%
Elevators and air conditioning equipment	10%
Communication equipment	20%
Furniture and office equipment	20%
Computers (central processing unit, monitor and keyboard)	50%
Media equipment (video cameras)	50%
Other machinery and equipment	20%

#### 22.2.5 Taxation

Corporate income tax is payable at 30%. Royalties and depreciation of capital investment are both tax deductible. In addition, pre-operating expenses (such as pre-stripping) have on prior occasions been authorised by the Tax Authorities to be accumulated, and amortised over a three-year period starting in the tax year the company becomes operational.

Once in production, operating losses may be carried forward for three years to offset taxable income for those years. Net operating losses may not be carried back.

### 22.2.6 Macro-economics

The TEM presents all inputs and results in USD in real 2014 money terms, with no further consideration in respect of inflationary or exchange rate related aspects. For determination of the capital and operating costs inputs, an exchange rate of 25 Cordoba to the USD has been assumed.

## 22.2.7 Commodity Prices

The TEM assumes flat prices of USD1,250/oz for gold and USD19.75/oz for silver.

SRK has compared these with consensus market forecast ("CMF") prices, which are derived from the median of analysts' forecasts in nominal terms and de-escalated to 2014 monetary terms. The August 2014 CMF long term prices for gold and silver are presented in Table 22-2. A sensitivity analysis to commodity prices will be presented in Section 22.3.5 for the PFS.

Table 22-2: Consensus Market Forecast Commodity Prices

Commodity	Units	LTP
Gold		
August CMF	(USD/oz)	1,250
Silver		
August CMF	(USD/oz)	20.00

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<sup>5&</sup>quot; From "E&Y Condor tax advice Nicaragua - 31 de Oct 2012.pdf

## 22.3 Technical and Economic Summary and Results

## 22.3.1 Technical Assumptions

The PFS production schedule is based on the following:

- Open pit mining of the La India deposit, including:
  - o 6.94 Mt of ore, containing 3.02 g/t gold and 5.31 g/t silver,
  - 94.53 Mt of waste,
  - o Rehandle of 1.42 Mt of ore,
  - Resulting in a total material moved of 102.89 Mt;
- Two years of pre-production stripping followed by 8 years of mining;
- Year 9 solely stockpiled material fed to the mill;
- Mill feed production rate of 800 ktpa;
- Metallurgical recoveries of 91% for gold and 70% for silver; and
- Mining, as per quote supplied by a Mining Contractor.

The TEM assumes a two-year construction period, starting in January 2016. SRK notes that all cost are in USD and 2014 money terms.

## 22.3.2 Capital Expenditure

A summary of the capital expenditure over the life of the operation (split into pre-production and sustaining/deferred) is presented in Table 22-3. Overall accuracy of the capital expenditure estimates is deemed to be ±25%, in line with expectations from a PFS level of study.

Table 22-3: Summary PFS Capital Expenditure

Parameter	Units	Pre- production	Sustaining/ Deferred	Total LoM	Total LoM (Incl EPCM/Contingency)
Mining Pre-production	(USDm)	18.7	0.0	18.7	18.7
Mining Equipment	(USDm)	8.1	2.4	10.5	10.5
Processing Plant	(USDm)	40.7	0.1	40.8	53.7
Infrastructure	(USDm)	9.3	3.2	12.4	15.3
Tailing Storage Facility	(USDm)	5.2	8.5	13.7	16.6
Land Acquisition/Resettlement	(USDm)	7.0	0.2	7.2	7.2
Closure	(USDm)	0.0	9.0	9.0	10.6
Owner's Costs	(USDm)	4.6	0.0	4.6	4.6
Subtotal	(USDm)	93.6	23.3	117.0	137.3
EPCM	(USDm)	8.6	1.1	9.6	
Contingency	(USDm)	7.6	3.1	10.7	
Total	(USDm)	109.9	27.5	137.3	

## 22.3.3 Operating Costs

The units costs presented in Table 22-4 have been derived from the TEM over the Life of Mine based on the operating cost inputs from the various disciplines.

A contingency has been added to a specific area of the mining cost, amounting to approximately 2.5% of the overall mining cost. No other contingencies have been added.

Overall accuracy of the operating cost estimates is deemed to be ±25%, in line with expectations from a PFS level of study.

Table 22-4: PFS LoM Unit Operating Costs per Tonne

Category	Units	LoM Average
Mining 1)	(USD/t ore mined)	32.13
	(USD/t TMM) 2)	2.35
Processing	(USD/t mill feed)	20.56
Refinery	(USD/t mill feed)	0.35
G&A	(USD/t mill feed)	5.46

<sup>1)</sup> Excluding any pre-production stripping costs.

The PFS mine plan has a stripping ratio of 13.6 t:t. The high waste tonnages results in the project economics being sensitive to the mine operating cost. When benchmarked against similar gold projects in the Central American region the total mine operating cost of USD2.35/t lies within the overall range of between USD1.66/t to USD4.05/t (with a median of USD2.79/t).

Table 22-5 provides the operating cash costs and All-In (Sustaining Cash) Costs as defined by the World Gold Council in their guidance note on non-GAAP (generally accepted accounting principles) metrics<sup>6</sup>.

Table 22-5: PFS LoM Cash Costs Reported in Line with the World Gold Council Guidance Note

Category	Units	LoM Average
Mining	(USD/oz gold)	361
Processing	(USD/oz gold)	232
G&A	(USD/oz gold)	63
Operating Cash Costs	(USD/oz gold)	657
Freight and Refining	(USD/oz gold)	4
Royalties	(USD/oz gold)	38
Sustaining Capital	(USD/oz gold)	17
By-Product Credits (silver)	(USD/oz gold)	-26
All-In Sustaining Cash Costs	(USD/oz gold)	690
Pre-stripping	(USD/oz gold)	30
Project Capital Expenditure	(USD/oz gold)	176
All-in Costs	(USD/oz gold)	896

### 22.3.4 Results Cash Flow Analysis

A year by year summary of the TEM workings and outputs is included in Appendix C and a summary is presented in Table 22-6. Undiscounted payback will occur during the fourth year of production.

<sup>2)</sup> TMM - Total material mined (ore plus waste)

<sup>&</sup>lt;sup>6</sup> Publication of the World Gold Council's Guidance Note on Non-GAAP Metrics – All-In Sustaining Costs and All-In Costs, Press Release, 27 June 2013.

Table 22-6: PFS TEM Outputs

Category	Units	LoM Average
Total Revenue	(USDm)	782.9
Gold	(USDm)	766.7
Silver	(USDm)	16.2
Total Operating Costs	(USDm)	447.9
EBITDA <sup>2)</sup>	(USDm)	335.0
Profit Tax	(USDm)	62.5
Net Profit	(USDm)	272.5
Capital Expenditure <sup>3)</sup>	(USDm)	118.6
Project <sup>3)</sup>	(USDm)	91.2
Deferred/Sustaining	(USDm)	27.5
Net Free Cash	(USDm)	153.9

<sup>1)</sup> This includes USD18.7m pre-production stripping costs which have been captured under pre-production project capital in Table 19-4.

The NPV and IRR results for the project (both pre-tax and post-tax) are presented in Table 22-7 for a range of discount rates.

It is the Company's view that a 5% discount rate is applicable as this is comparable with the results reported by the majority of other junior gold exploration companies listed on the TSX operating in Mexico, Central and South America. At a 5% discount rate the project yields an NPV of USD92m and an IRR of 22% (post-tax, pre-finance).

Table 22-7: PFS NPV and IRR Results at range of Discount Rates

	·	Units	Pre-Tax	Post-Tax
NPV				
	0% discount rate	(USDm)	216	154
	5% discount rate	(USDm)	135	92
	8% discount rate	(USDm)	100	65
	10% discount rate	(USDm)	81	51
IRR		(%)	26.8%	22.0%

## 22.3.5 Sensitivity Analysis

Table 22-8 presents a post-tax, pre-finance NPV and IRR sensitivity to gold price and discount rate. SRK notes that for this sensitivity, the silver price has been increased or decreased proportionally to the gold price. Table 22-9 presents a NPV sensitivity to changes in mining costs.

Table 22-8: PFS Project NPV and IRR at a Range of Discount Rates and Gold Prices<sup>1)</sup>

		Units	USD1,100/oz	USD1,250/oz	USD1,400/oz
Post-tax NPV					
	0% discount rate	(USDm)	89	154	218
	5% discount rate	(USDm)	44	92	138
	8% discount rate	(USDm)	25	65	104
	10% discount rate	(USDm)	15	51	85
Post-tax IRR		(%)	13.8%	22.0%	28.8%

<sup>1)</sup> The sensitivity reflects a change in the sale price presented in the financial model, but does not constitute reoptimisation of the underlying open pit optimisation studies.

<sup>2)</sup> EBITDA – Earnings Before Income Tax, Depreciation and Amortisation.

<sup>3)</sup> Excludes the pre-production stripping costs of USD18.7m.

Change in Mining Cost	Units	NPV (5% Discount rate) (USDm)
-30%	(USDm)	130
-20%	(USDm)	117
-15%	(USDm)	111
-10%	(USDm)	105
-5%	(USDm)	98
0%	(USDm)	92
5%	(USDm)	85
10%	(USDm)	79
15%	(USDm)	72
20%	(USDm)	65
30%	(USDm)	52

Table 22-9: PFSProject NPV Sensitivity to Mining Cost

Figure 22-1 graphically presents the NPV (at 5% discount rate) sensitivity to overall changes (up to +/- 30%) in commodity prices, operating costs and capital expenditure. As commonly seen, changes in commodity prices have the biggest impact on NPV. Changes in capital expenditure have a lesser impact on NPV, due to the relatively low upfront capital requirement due to the mining contractor assumption.

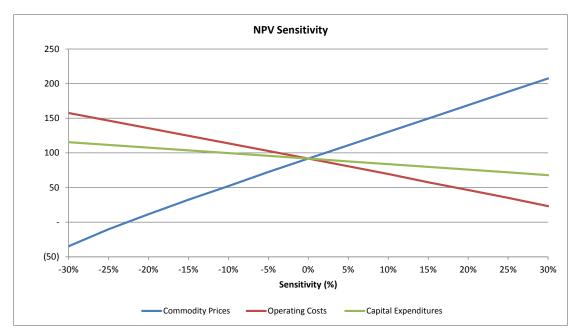


Figure 22-1: PFSNPV Sensitivity (at 5% Discount Rate) to Gold Price, Operating Costs and Capital Expenditure

## 22.4 Conclusions

The PFS economic evaluation of the La India project presents an economically viable project returning a positive NPV of USD92m (at a 5% discount rate) and an IRR of 22%; where the operation produces 79 koz of gold at full production from a 800 ktpa process plant, for some 9 years. The project economics are most sensitive to the gold price, followed by the unit mining costs due to the high stripping ratio. The positive economic evaluation supports taking the project forward to a feasibility stage of study.

## 23 ADJACENT PROPERTIES

Whilst SRK understand there are no other properties adjacent to the La India Project with NI43-101 compliant Mineral Resources, the Company has provided the following information:

- To the west a cooperative of artisanal miners holds a concession over the El Pilar vein which contained a historical estimate (Soviet GKZ) of 75 kt at 17.6 g/t Au for 43,000 oz gold at the P category. The El Pilar Vein, which is currently being exploited by artisanal miners, is the only recognised gold mineralisation in La India Mining District not held by Condor.
- The nearest operating mine is B2Gold EI Limon Mine which is located approximately 80 km to the west via the NIC 26 highway.

A map of the adjacent properties that bound Condor's La India Concession boundaries is illustrated in Figure 23-1.

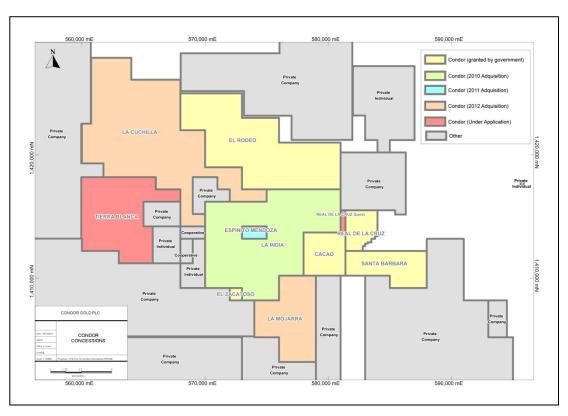


Figure 23-1: Adjacent Properties in relation to Condor's La India Concession (Source: Condor, December 2014)

## 24 OTHER RELEVANT DATA AND INFORMATION

## 24.1 Introduction

Section 24 of the technical report has been prepared to disclose relevant information concerning two two potential Expansion Scenarios which Condor has been investigating:

• Expansion Scenario A – Which includes potentially open pitable Inferred Mineral Resources at La India, America and Central Breccia, which could potentially support a production rate of 1.2 Mtpa.

 Expansion Scenario B – As per Expansion Scenario A, with the addition of potential Mineral Resources which could be mined by underground methods at La India and America.

Table 24-1 presents the key technical parameters being assumed by Condor for both of these assessments

Table 24-1: Expansion Scenario A and B Summary Technical Parameters

Parameter	Unit	Expansion Scenario A	Expansion Scenario B
Mill Feed	Mt	9.5	13.0
Gold Average Head Grade	g/t	2.8	3.2
Waste Mined	Mt	118.2	118.2
Strip ratio open pit	Waste:ore	12.4	12.4
Contained gold	koz	850	1,338
Contained silver	koz	1,376	1,965
Average gold recovery	%	91	92

The Expansion Scenarios are preliminary in nature. They include inferred mineral resources that are considered too speculative geologically to have economics considerations applied to them that would enable them to be categorized as mineral reserves, and there is no certainty that the results set forth in the Expansion Scenarios will be realised. Mineral resources that are not mineral reserves do not demonstrate economic viability.

## 24.2 Expansion Scenario A

### 24.2.1 Introduction

Expansion Scenario A considers the expansion of the La India pit to reflect the inclusion of Inferred Mineral Resources and the addition of the two feeder open pits at America and CBZ, located some 2-3kilometres, to the north and northwest from the La India Pit respectively. The key aspects of this expansion that are being considered and assumptions being made are set out below.

## **24.2.2 Mining**

#### Geotechnics

The expansion of the La India pit being assessed requires an additional pushback which expands the open pit limits to the south. The expanded pit does not however encounter any lithological units not intercepted in the PFS and retains overall pit wall heights assumed by the PFS. As a result the same open pit geotechnical parameters are being used for the pit optimisation and pit design set out in Section 16.1.

A detailed geotechnical assessment has not been performed for either the America or CBZ deposits and as such the open pit slope angles proposed for America and CBZ to date have been inferred from the La India results, by decreasing the overall slopes to account for the smaller pit size and additional ramps. An overall slope angle of 40° is being assumed when developing optimised pits for America and CBZ.

### Mining Model

The mining recovery and dilution factors developed by SRK for the open pits proposed for this scenario are based on regularised block models with dimensions of 2.5 m x 2.5 m x 2.5 m for La India and CBZ and 2.0 m x 2.0 m x 2.5 m for America. The variability in the global ore loss and dilution correspond to the mineralisation geometry for the three deposits. La India has narrow mineralisation and therefore is expected to have 11% ore loss and 15% dilution. CBZ has much wider mineralisation and therefore lower ore loss and dilution, 8% and 1%, respectively. America has the narrowest mineralisation, which is reflected in the 7% ore loss and 76% dilution. These modifying factors are reported against an unconstrained model at a 0.7 g/t Au cut-off grade.

### Pit Optimisation

A single optimisation scenario has been run for each deposit inclusive of Indicated and Inferred Mineral Resources and a shell selected based on a metal price of 1,250 USD/oz (revenue factor 1.0).

The pit optimisation parameters currently assumed are shown in Table 24-2. These parameters were representative of the best estimate of cost, recovery and geotechnical parameters at the time of optimisation based on the scoping level technical studies associated to this scenario and benchmarking.

 Table 24-2:
 Expansion Scenario A - Pit Optimisation Parameters

Parameters	Units	La India	America	La India
Resource Classification				
Included Resources		Indicated, Inferred	Indicated, Inferred	Inferred
Geotechnical				
Weathered	(°)	35		
North Hangingwall	(°)	47		
North Foot Wall	(°)	48		
Central Hanging Wall	(°)	47	40	40
Central Foot Wall	(°)	47		
South Hanging Wall	(°)	48		
South Foot Wall	(°)	46		
Mining Factors				
Dilution	(%)	0	0	0
Recovery	(%)	100	100	100
Processing				
Recovery Au	(%)	91	94.5	87
Recovery Ag	(%)	69	70.5	NA
Operating Costs				
Average Mining Cost	(USD/t <sub>moved</sub> )	2.46	2.45	2.43
Base Mining Cost	$(USD/t_{moved})$	2.15	2.15	2.15
Incremental Mining Cost	$(USD/t_{moved}/_{10m})$	0.03	0.03	0.03
Reference Level (Ore/Waste)	(Z Elevation)	380	400/450	400/440
Processing	(USD/t <sub>ore</sub> )	19.00	19.00	19.00
Tailings	(USD/t <sub>ore</sub> )	0.20	0.20	0.20
G&A	(USD/t <sub>ore</sub> )	5.63	5.63	5.63
	(USDm/yr)	4.50	4.50	4.50
Selling Cost Au	(USD/oz)	10.00	10.00	10.00
Royalty Au	(%)	3.00	3.00	3.00
Royalty Ag	(%)	3.00	3.00	3.00
Metal Price				
Gold	(USD/oz)	1,250	1,250	1,250
Silver	(USD/oz)	20.00	20.00	NA
Other				
Discount Rate	(%)	10	10	10
Cut-Off Grade				
Marginal	(USD/t <sub>ore</sub> )	24.83	24.83	24.83
	(g/t AuEq)	0.7	0.7	0.7

### Mine Layout

The envisaged mining operation will consist of a conventional drill, blast, load and haul operation with material hauled to the WRDs, backfill areas, LG stockpile, HG stockpile, RoM stockpile or directly tipped at the crusher. The mine layout is shown in Figure 24-1

Road layouts have been estimated based on the pit exits of the cutbacks and location of the WRDs, HG and LG stockpiles, RoM stockpile and crusher.

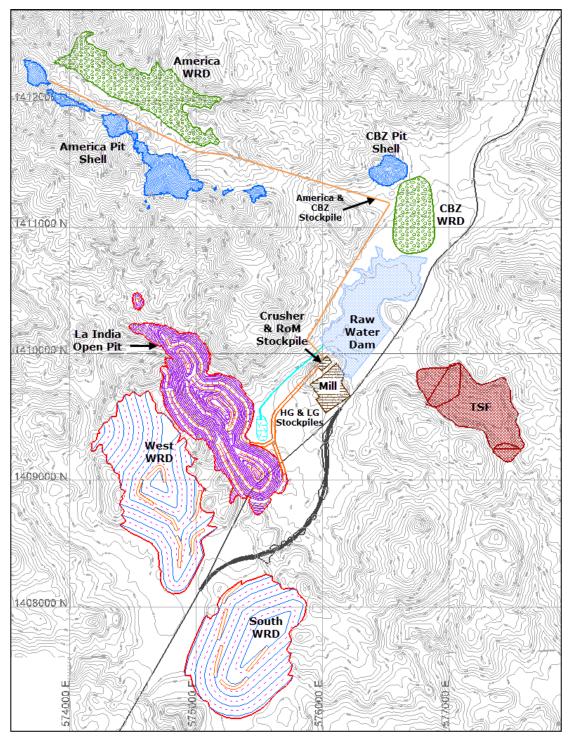


Figure 24-1: Expansion Scenario A - Mine Site Layout

#### Pit Phasing

The engineered final and cutback designs for La India have been completed in order to verify the technical viability of the optimised pit shells. The engineered pit designs are based on the selected 1,250 USD/oz pit shell. The engineered cutback designs have been modified only slightly from the PFS, with no significant changes to Cutback 1, 2 or 3, an extension to the south for Cutback 4 and the inclusion of a 5<sup>th</sup> pit in the north. The design criteria for the La India open pit are not changed from the design criteria set out in Section 16.3.5.

No engineered pit designs have been completed for America and CBZ, as their contribution to the overall mill feed is limited. Production tonnages and grades reported for these two deposits are therefore based on the optimised pit shells and no modifications have been made to account for engineering losses.

No changes have been made to the WRDs from the option illustrated in Section 16.3.4 except for the layout of potential dumping areas for the America and CBZ deposits.

## Nine Design Summary

The tonnages and grades associated with the open pit expansion based on Indicated and Inferred Mineral Resources for the three deposits: La India, America and CBZ at a cut-off grade of 0.7 g/t (which reflects the economies of scale of a higher production rate) are shown in Table 24-3 where the La India tonnage and grade excludes the mill feed contributions outlined in Section 16.3.6, comprising the MIneral Reserve.

Table 24-3: Expansion Scenario A – Tonnage and Grade by Deposit

Deposit	Total	Waste	Mill Feed*		
	(Mt)	(Mt)	(Mt)	(g/t Au)	(g/t Ag)
La India**	10.9	9.7	1.1	1.7	2.6
America	11.2	10.5	0.6	3.1	4.6
CBZ	4.2	3.4	8.0	2.0	0.0
Total	26.2	23.6	2.5	2.1	2.3

Expansion Scenario A considers a production rate of 1.2Mtpa of mineralised material fed to the processing plant. Expansion Scenario A (inclusive of the the mill feed contributions outlined in Section 16.3.6, comprising the Mineral Reserve) represents a potential tonnage of mineralised material of 9.5Mt at a grade of 2.8 g/t Au and 4.5 g/t Ag, mined at a stripping ratio of 12.5. Based on a production rate of 1.2 Mtpa RoM material this equates to a potential life of mine of 8 years.

### Mining Equipment and Operations

No estimate of the mining fleet requirements has been undertaken for Expansion Scenario A. The mining is assumed to be undertaken using contract mining using the same type of fleet proposed in Section 16.3.7.

## 24.2.3 Hydrology and Hydrogeology

### La India Open Pit

The expansion of the La India pit assumed in this scenario would require an additional pushback which expands the open pit limits to the south. Given that there is no material change in the open pit footprint or the open pit operating depth it is anticipated that the water management strategy presented in Section 16.2 will be equally as applicable to the La India Expansion Scenario A open pit. In the case of the associated surface water management infrastructure (e.g. holding ponds, water diversion structures) these have been placed outside of the Expansion Scenario A open pit limits so no modifications are required.

## America Open Pit

Malouf (1978) states that historical mining in the America Vein system was above the water table. The access from La India to America is at the 349 mASL elevation. The workings were dry down to the 700 level at 237 mASL. The only realistic explanation for dry conditions at this depth is a strong hydraulic connection with the dewatered La India workings to south. Further evidence of the strong hydraulic connection was obtained from the recently conducted pumping test in the La India underground workings as part of the PFS.

The dewatered workings are demonstrated by drill hole LIDC291 which is drilled directly beneath the deepest portions of the proposed America pit. The water level in LIDC291 is currently at approximately 313 mASL and the deepest section of the open pit is at 397.5 mASL. This suggests that the main pit and America will be dry and dewatering will only be required to manage incident precipitation and storm water inflows, not groundwater. This assumption will need to be verified as it is possible that perched groundwater is present, and it is not known whether all the historical workings remain drained. It is envisaged that the data required to confirm the absence of perched groundwater can be obtained from water level surveys of existing and proposed exploration boreholes or from Vibrating Wire Piezometers installed as part of a geotechnical drilling programme.

Figure 24-2 shows a long section through the America workings looking SSW. The easternmost pit at America has a pit floor elevation of 505mASL. LIDC047, approximately 100 m to the east, has a static water level of 505mASL, indicating that that little or no dewatering will be required in this area.

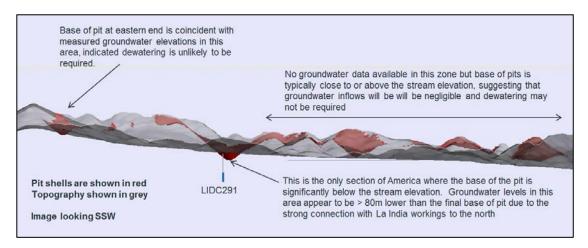


Figure 24-2: Long section through the America workings looking SSW

There is no groundwater level data available to the west of LIDC291 at present and it is not, therefore, possible to confirm whether any dewatering of the western pits at America will be required. However, based on the fact that all of the pits to the west of the main pit are elevated above the stream bed elevation, there is a strong possibility that the pits will be dry and significant groundwater inflows are not anticipated. Water levels in this area should be confirmed during future studies through the conversion of exploration and geotechnical holes to standpipe piezometers.

The America pits are located within a separate catchment to La India (Figure -23-2). As can be seen in Figure 24-3 the pits cut across a number of minor tributaries to the main drainage immediately north of the pits. The deepest sections of the pits are generally located on the interfluves of these tributaries. A surface water management plan will consequently need to be developed during future studies to minimise run-off into the pits. This will need to incorporate interception trenches, sumps and diversion channels.

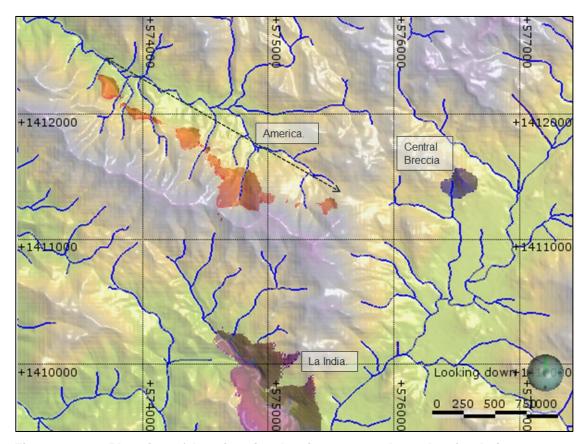


Figure 24-3: Plan view of America pits showing topography and major drainages

It is anticipated that the waste rock dumps at America will impact on the main drainage to the north of the pits. The waste rock dump designs will need to be refined during future studies to minimise run-off from the tributaries to the north of the main drainage. Sediment control on the main drainage will also be required to manage sediment from stripping and waste rock dump runoff. It will not be practical or cost effective to pump the affected America waters into the current La India catchment. The design will, therefore, require the identification of an appropriate discharge point and an additional compliance location. The compliance point location will need to consider downstream water usage and community water usage surveys will need to be extended to cover the downstream catchment.

#### Central Breccia Open Pit

An initial evaluation of the available data for the Central Breccia area has indicated that it comprises massive material and is very different to La India. It appears to be a very well healed thermal breccia with very few, if any, open joints. Two boreholes at Central Breccia were monitored during the PFS pumping test and, unlike America, showed no response to pumping of the La India workings.

Based on the available information, it is considered likely that the deposit is of low permeability and cannot be effectively dewatered by abstraction boreholes. If this is the case the deposit will be mined wet with sump pumps used to manage groundwater inflows. The acceptability of this approach from a geotechnical perspective will need to be evaluated as part of any future studies and a horizontal drain programme may be required during operations if slopes are sensitive to pore pressure.

Permeability testing will need to be built into the future resource and geotechnical drilling programmes. A dedicated hydrogeological drilling programme will only be required if high permeability structure is encountered during resource and geotechnical drilling. If high permeability structure is encountered, pilot dewatering holes should be drilled to evaluate the potential to dewater the pit in advance of mining.

No significant surface water management issues are anticipated at Central Breccia. The upstream catchment is relatively small and the pit rim appears to be significantly higher than the flood levels on the La Simona River to the east. The La Simona catchment is already incorporated into the La India PFS water balance.

The waste rock dump is currently situation to the SE of the pit, on the La Simona flood plain. The impact of the waste dump La Simona River will need to be evaluated during future studies. It may also be possible to use the waste to attenuate the flood peaks on the La Simona River and reduce the likelihood of overspill of the La Simona stormwater dam into the La India pit.

## 24.2.4 Recovery Methods

### Mineral Processing

Expansion Scenario A is based on the same basic process plant design as presented for the PFS factored to account for a larger through put of 1.2 Mtpa.

Gold recoveries of 94.5% and 87% have been assumed for the America and CBZ deposits respectively. For the America deposit a silver recovery of 70.5% has been applied.

#### Processing Waste

This scenario will produce a total tailings tonnage of 9,489kt (or 8,201,000m³ assuming 1.157t/m³ in place density).

It is considered that the most appropriate strategy for tailings management will be the same as that adopted within the PFS, with capacity of the single valley-fill tailings storage facility located in the same position, increased to accommodate the higher tonnages/volumes of tailings required.

The key TSF engineering design criteria will also be the same as those adopted for the PFS; including A HDPE liner, floating barge decant, and associated pipelines and spigotting.

This scenario will however require dams at the western and eastern ends of the valley to form the impoundment void. These will be constructed from waste rock derived from the mining operation, which are sequentially raised in a 'downstream' manor in-line with tailings production to take into consideration the seismic conditions at the project.

It is assumed that a starter facility will be constructed with sufficient capacity for the first two years of mining.

The dam raises occur in Years 2 and 4 (total volume of fill required for dam construction is 3.9Mm<sup>3</sup>).

The downstream toe of the dam will include a filter, seepage capture trenches and a sump from where water will be returned to the TSF impoundment pond.

## 24.2.5 Infrastructure

Additional infrastructure will be required to support the inclusion of the La India, America and Central Breccia open pits.

It is proposed that the processing plant and mine maintenance area will remain in the location identified within the PFS. Based on the anticipated increase in mining equipment (one excavator and a 10% increase in truck numbers), SRK considers the mine maintenance area defined for the PFS will still be adequate to support the revised operation with the additional of satellite support facilities at the America and CBZ operations. The satellite support facilities; a small control room, security and fencing, including ablutions and first aid station, will be positioned at the ROM stockpile adjacent to CBZ.

Given the size of the America and CBZ fleet, refuelling will be undertaken by mobile refuelling truck.

Additional inter-site logistics infrastructure will also be required; with the intention that ore mined from the America and CBZ zones is hauled to a stockpile adjacent to the CBZ pit and from there a dedicated truck fleet, comprising 20 t on-highway trucks, is used to haul the ore to the RoM pad and primary ore crusher.

The haulage route will utilise the right of way currently defined for the explosive magazine which will, as a consequence, require relocation to a safe distance. A 7.5 m wide, 2.5 km long, unbound access road shall be defined which will also be used for returning mining equipment to the mine maintenance area for overhaul and servicing.

In addition, the increased ultimate pit shell may affect the duration during which safety controls are imposed on the road diversion and an assessment would need to be made as to the safe distance of the power diversion. No additional regional highway or power diversions are required.

## 24.2.6 Environmental Studies, Permitting and Social or Community Impact

The environmental studies, permitting and social impacts as described refers to the environmental and social section of the PFS and only focuses on the material differences in risks due to the inclusion of additional resource areas.

#### Environmental and Social Setting

The La India, America and Central Breccia resource areas are located within the La India concession area. The climate, soil, vegetation and land use is similar across the concession area and is therefore as described in the PFS.

The America Mineral Resource area is located 1 km north of the La India open pit in an adjacent but parallel valley. The Quebrachal River flows NW through the valley past the America deposit, towards the El Quebrachal community. Similar to the Agua Fría River, the El Quebrachal River is part of the regional Sinecapa catchment area and joins the San Lucas River 1 km upstream of the confluence with the Sinecapa River.

The America deposit is mid-way between two communities; Agua Fría (population 400) and El Quebrachal (population 70), at a distance of 1.5 km from each. Eight artisanal mining operations occur within or adjacent to the proposed pit outline. Ten 10 artisanal mills operate within the Agua Fría community and one within El Quebrachal.

The Central Breccia Mineral Resource area is within the Agua Fría surface water catchment, upstream of the La India open pit. The closest community to Central Breccia is Agua Fría village, located 0.5 km south east of the deposit. The current configuration of the waste rock dump may require the physical relocation of part of the Agua Fría community. There may be an opportunity to avoid this through re-configuration of the dump during later stages of project design. There are no artisanal miners currently located within the Central Breccia pit outline.

### Changes to environmental and social risks

The environmental and social risks described in the PFS apply equally to the La India open pit component of both expansion scenarios. The addition of the America and Central Breccia open pit components increase the surface disturbance areas affected by the project and increase the number of stakeholders directly affected by the project.

Changes to the risks identified for the PFS as a result of including the America and Central Breccia resource areas are shown in Table 24-4.

Table 24-4: Changes to environmental and social risks for Expansion Scenario A

Risks identified in PFS for La India open pit

Changes to risks considering addition of America and Central Breccia resource

#### **Environmental and social approvals**

Delays obtaining the Environmental Permit leading to project schedule delays As the permitting process has not yet commenced for the La India open pit project, Condor can add the America and Central Breccia resource areas into the initial Environmental Permit application or permit these components at a later stage. If included in the initial permit application, the risk of project schedule delays could be increased due to the increased number of directly affected stakeholders to be consulted and larger, more complex project that requires permitting. The conceptual design associated with the additional project components may also delay the submission of the Environmental Permit application until required project details are available.

Potential enforcement of an environmental bond leading to increased financial provisions A larger project could result in a larger environmental bond, if enforced by MARENA, but the likelihood of enforcement is still unknown.

#### **Environmental and social management**

Independence and quality of EIA

Other than the need for additional data to appropriately characterise impacts, there is no overall change to this risk.

The baseline studies conducted by Condor to date nominally cover the La India concession area and therefore include the America and Central Breccia resource areas. Gaps in the scope and extent of the existing studies for the La India open pit will need to be filled by additional data collection studies prior to the commencement of the impact evaluation process. Further modifications to the scope of work for data collection can be made to address the inclusion of the America and Central Breccia project components for a minor increase in cost.

#### Stakeholder engagement

Potential changes in stakeholder relationships leading to deterioration in social licence to operate The consideration of the America and Central Breccia areas will increase the project's direct area of influence and the number of directly affected stakeholders (although these areas have lower populations). This may increase the likelihood of the risk and require an increased effort of engagement

#### Key technical matters

Schedule delays or increased costs from land acquisition and resettlement process

Land acquisition and economic resettlement will be required at America and Central Breccia. Central Breccia may also require physical relocation of part of the Agua Fria community, though there may be an opportunity to avoid this through re-configuration of the waste rock dump during later stages of project design. The additional number of individuals affected by resettlement will increase the costs of resettlement and may increase the risk of delays compared with the La India open pit scenario.

Delays or loss of local support due to management of artisanal miners Artisanal miners occur within the America resource area and members of the Agua Fría community close to the Central Breccia resource area rely on artisanal mining as an income generating activity. The increased number of artisanal miners affected by the project may increase the challenges and costs associated with management of artisanal miners and could increase the risk of delays.

Geochemical characterisation of waste material

Geochemical characterisation of waste rock from the America and Central Breccia zones will be required to understand the risk of acid rock drainage and metal leaching from these materials.

Insufficient data and quantitative modelling to appropriately identify and manage impacts on water availability and quality Baseline data is required to characterise the hydrological and hydrogeological conditions at America and Central Breccia resource areas and additional modelling would be needed to define the impacts to water resources. As data collection and analysis is also required for the La India open pit scenario, the overall risk from the PFS is unchanged.

Potential responsibility for remediation of historic liabilities

Artisanal mining activity within the America open pit outline may represent additional liability risks for Condor.

Insufficient data to appropriately identify and manage impacts on community health and safety Additional baseline data is required from the communities of El Quebrachal and Agua Fría to supplement the existing studies. Air quality, noise, traffic and vibrations impact modelling would also be needed to define the community health and safety impacts for these potential receptors. As this data collection and analysis is also required for the La India open pit scenario, the overall risk is unchanged.

#### Closure

Increases in closure cost due to inaccurate assumptions in conceptual closure design The status of assumptions for La India open pit remain unchanged but the inclusion of waste rock facilities for America and Central Breccia open pits will lead to an increase in the closure costs. The magnitude of change will depend on the volume of waste rock, design of waste rock facilities and geochemical characterisation of the material. Assuming a 50% increase in waste material from the La India open pit scenario, the closure cost could increase by USD 500,000.

The design of the America and Central Breccia open pit project components is clearly less advanced than the La India open pit component and the baseline data is less comprehensive. The inclusion of these components in the same EIA process as La India open pit would therefore delay the permitting process. Condor should review the timelines for permitting in relation to the overall project implementation schedule to determine whether the additional project components should be permitted in parallel or subsequent to La India open pit project.

To proceed with the EIA process for the expansion scenarios, Condor will need to re-evaluate the baseline studies conducted to date and identify gaps in scope and spatial extent of additional data required. Once identified, scopes of work can be developed for supplementary baseline data collection, in parallel with the data collection for the La India open pit PFS if needed. Condor will also need to update the Stakeholder Engagement Plan to reflect the changes to directly affected stakeholders.

Following the completion of baseline data collection, Condor will need to define and assess project impacts and proposed appropriate management measures, as discussed for the PFS. Once complete, the EIA report will need to be discussed with a wide group of stakeholders to obtain a social licence to operate.

## 24.2.7 Expansion Scenario A Summary

Conclusions and Recommendations

It is SRK's opinion that Expansion Scenario A warrants progressing to the next level of study inclusive of an evaluation of its economic potential. The most conventional route would then be to advance the work done to date to PFS level and then FS level, providing the PFS continued to support a positive technical and economic outcome.

However, as a result of the benefit to the overall Project in terms of economies of scale it is understood that the Company is considering expediting the America and CBZ studies as part of a combined FS programme. This would require substantial additional fieldwork, testwork and analysis to bring the CBZ and America components to an equivalent level as the La India deposit, and pose an increase in Project risk.

It is SRK's opinion that further drilling is warranted at America to increase the geological understanding of the deposit. The focus for infill drilling should be on the flexure zone between the intersections of America-Constancia-Escondido, where apparent thickening of the deposit has been noted in the drilling to date. Once completed the geological model should be updated to provide a potential decision on the best mining method for the deposit.

### Risks

All of the risks identified for the PFS (Section 25.1) are equally applicable to Expansion Scenario A. Additional technical risks apply but these primarily relate to the lower level of study conducted to date on the expansion scenarios (e.g. open pit geotechnics, metallurgical testwork).

As the environmental permitting process has not yet commenced for the La India open pit project, Condor can add the America and CBZ resource areas into the initial Environmental Permit application or permit these components at a later stage. If included in the initial permit application, the risk of project schedule delays could be increased due to the increased number of directly affected stakeholders to be consulted and larger, more complex project that requires permitting. The conceptual design associated with the additional project components may also delay the submission of the Environmental Permit application until required project details are available.

## Opportunities

All of the opportunities identified for the PFS (Section 25.2) are equally applicable to Expansion Scenario A. In addition, it may be possible to optimise the open pit slope angles applied to the America and CBZ deposits.

## 24.3 Expansion Scenario B

### 24.3.1 Introduction

Expansion Scenario B considers the same open pit mining scenarios as per Expansion Scenario A, with the addition of potential Mineral Resources which could be mined by underground methods at La India and America. The key aspects of this expansion that are being considered and assumptions being made are set out below.

## 24.3.2 Mining

### Introduction

Expansion Scenario B comprises Scenario A with the addition of greater milling capacity to accommodate feed from the envisaged underground mining operations at La India and America. The open pit mining methods, mining models, pit optimisations, mine layouts, pit design, and equipment selection remain unchanged from Scenario A. The following section outlines the underground mining assessment undertaken to establish Expansion Scenario B which to date has been limited to conceptual level work to exploit the America, Guapinol, La India, Teresa, Agua Caliente and Arizona veins. Figure 24-4 shows the relative locations of the veins under consideration.

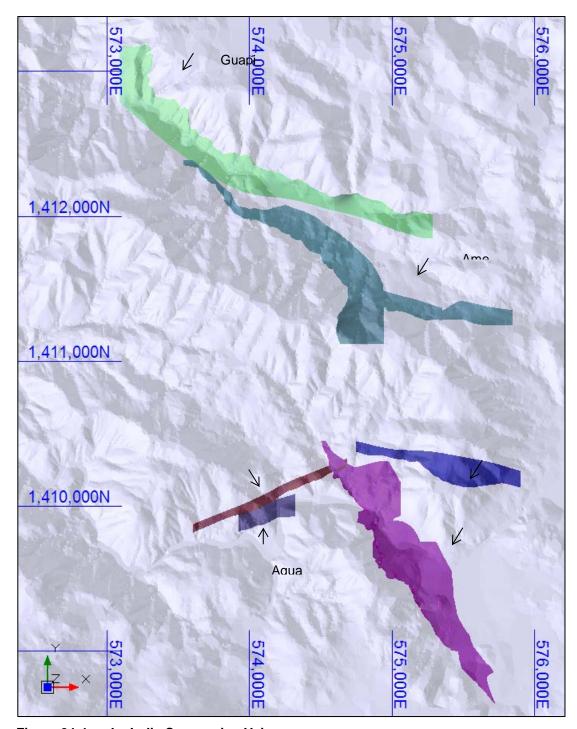


Figure 24-4: La India Concession Veins

#### Geotechnics

In order to define geotechnical properties for the proposed underground options at La India and America the rock mass rating of the footwall, hangingwall and orebody has been assessed by photologging of a number of boreholes that intersect the underground orebody (LIDC074, 082, 158, 159, 163, 176 and 202).

Photologging was carried out with reference to the Q system, where the value Q is defined by the following equation:

$$Q = \frac{RQD}{J_n} x \frac{J_r}{J_a} x \frac{Jw}{SRF}$$

Where: RQD is the Rock Quality Designation

J<sub>n</sub> is the Joint set number

J<sub>r</sub> is the joint roughness number

Ja is the joint alteration number

Jw is the joint water reduction factor

and SRF is the stress reduction factor

J<sub>w</sub> is chosen equal to 0.66, corresponding to medium water inflow or pore pressure and occasional outwash of joint fillings. SRF is equal to 7.5, corresponding to multiple shear zones.

The photologging was split into three categories: hangingwall, orebody and footwall as follows:

### Hangingwall

Logged hangingwall intervals present a heterogeneous distribution of rockmass quality. Felsic lava (VF) and rhyolite pyroclastic breccia lithologies (PPM) were encountered. No distinction concerning the Q value distribution was observed between the two lithologies.

The Q rating was converted to RMR (required for mining method selection) using the published relationship RMR = 9lnQ + 44.

Logged hangingwall intervals present a heterogeneous distribution of rockmass quality. Felsic lava (VF) and rhyolite pyroclastic breccia lithologies (PPM) were encountered. No distinction concerning the Q value distribution was observed between the two lithologies.

Some 70% of the logged length belong to the 'extremely poor' to 'poor' categories with a Q value smaller than 4. Those zones generally have a joint alteration number of 8 which correspond to a clay coating of the joint surfaces. These intervals have 2 distinct joint sets minimum. Joint roughnesses are undulating, smooth to rough. The average RQD is 20%, averaging the very poor intervals where the RQD is minimal (equal to 10%) and the poor interval with an average RQD of 66%. Many of these zones are qualified as sheared, shattered or crushed zones. These zones of weakness are in average 0.8m thick, up to 3.5m.

Some 30% of the logged intervals are qualified as fair to very good, with a Q value greater than 4. These more competent intervals are 1.80 m thick on average and moderately to slightly weathered. The RQD average is 90%. FeO staining is observed on joint surfaces. A couple of 0.2 to 0.35 m thick, massive intervals are encountered, in between zone of weaker strength.

Typical intersections of hangingwall rock are presented in Figure 24-5



Figure 24-5: Hangingwall Core Intersections

#### Ore Zone

Q values calculated for the orebody zone mostly have an exceptionally poor to poor rockmass. 81% of the logged intervals fall into these categories. Numerous intervals are qualified as sheared zones with sand and clay recovered or crushed/broken zones. Zones of weakness are 1.40 m thick on average, up to 2.30 m. Joints are filled with sand, clay or present a stained surface. Fair to good rockmass is sporadically encountered, with an average RQD value of 80%. Typical intersections of orebody rock are presented in Figure 24-6



Figure 24-6: Ore Zone Core Intersections

#### Footwall

Around 86% of the intervals logged in the footwall zone have a Q value below 4 (extremely poor to poor rockmass). Soft, friable rock is observed as well as many sheared zones with clayey sand infill. RQD averages approximately 30%. Fair to good, slightly weathered intact rock is occasionally encountered, containing numerous cemented joints. A typical intersection of footwall rock is presented in Figure 24-7.



Figure 24-7: Footwall Core Intersection

The results of the average rock mass rating values for the hangingwall, orebody and footwall are presented in Table 24-5. These values were subsequently used to principally inform the selection of the underground mining method and design criteria.

Table 24-5: Average Rock Mass Rating

Mining Unit	Average RMR	Rock Quality
Footwall	32	Poor
Orebody	35	Poor
Hangingwall	37	Poor

## **Underground Mining Method Selection**

Underground mining method selection is determined by the geological and geotechnical characteristics of a deposit. Given the limited data available in this case, the mining method selection was informed by benchmarking geologically and regionally similar projects.

Determination of an appropriate mining method for any deposit depends on a number of interrelated factors. These fall broadly into three categories, namely:

- Physical characteristics, such as depth, geometry, and grade distribution;
- Production considerations, for instance target tonnages and feed grades; and
- Environmental considerations, such as subsidence, groundwater inflows and local workforce skill levels.

The Nicholas Method provides a quantitative approach to mining method selection by ranking the various mining methods against the physical characteristics of a deposit. SRK has applied a modified approach to the Nicholas Method called the UBC (University of British Columbia) Method (Miller-Tait et al 1995). This method provides a starting point for mining method consideration.

In undertaking the UBC Method, SRK used the input parameters outlined in Table 24-6. 'Ore Thickness' varies considerably over the deposit and demonstrates thicknesses of 'very narrow (<3 m)' and 'narrow (3 to 10 m)'. On a preliminary basis 'narrow (3 to 10 m)' was applied; applying 'very narrow (<3 m)' has only a negligible impact on the results. Table 24-7 highlights the four mining methods most favoured using the UBC Method.

Table 24-6: Fixed Inputs for UBC Method

Parameter	Input
General Shape	Platy-Tabular
Ore Thickness	Narrow (3 to 10 m)
Grade Distribution	Erratic
Ore Plunge	Steep (>55°)
Depth	Intermediate (100 to 600 m)
Rock Mass Rating: Ore Zone	Weak (20 to 40)
Rock Mass Rating: Hangingwall	Weak (20 to 40)
Rock Mass Rating: Footwall	Weak (20 to 40)
Rock Substance Strength: Ore Zone	Weak (5 to 10)
Rock Substance Strength: Hangingwall	Weak (5 to 10)
Rock Substance Strength: Footwall	Weak (5 to 10)

Table 24-7: Results of UBC Method

	Ranking Mining Method	
1		Cut and Fill (38)
2		Square Set Stoping (27)
3		Shrinkage Stoping (21)
4		Sub-Level Stoping (20)

Cut and fill mining and square set stoping are the highest ranking underground methods followed by shrinkage stoping and sub-level stoping. Square set stoping is rarely used in modern mines. Descriptions of the other methods are presented below.

Due to the limited geotechnical information available, no definitive conclusions can be made on the mining methods to be applied. All three mining methods discussed have their advantages and disadvantages with potential applications at the La India deposits.

The selected mining method will be required to follow the pinch and swell of the deposit but also meet the production requirements.

There are some preliminary concerns regarding the strength of the rock mass within the mineralised zones that will form the roof of any excavation and waste material in the hangingwall. Shrinkage stoping puts workers in the stope at a greater exposure to the risks of ground falls; the risk is exacerbated in weak ground conditions as there is unlikely to be much active ground support (bolts, shotcrete, etc). The low mechanisation of the method will also limit production rates.

Cut and fill will be the most expensive method due to the need for supplying, transporting and placing fill. However, the method is considered safer, provides more ore selectivity and can provide better resource recovery. The additional time for placement and curing of fill extends a stope cycle time and increases the number of mining activities to be scheduled. However, it is a fully mechanised method that will be suitable for variable geology.

In localised areas where rock conditions are more favourable and veins are wider, sublevel stoping may be applied to improve productivity and reduce costs. The use of backfill will improve recovery of the Mineral Resource, but at a higher cost.

Whilst previous studies have suggested shrinkage stoping, review of the available geotechnical data makes this method less favourable as the rock mass has been found to be weaker than originally anticipated based on recent drilling. At this stage, cut and fill is the most likely candidate given its operational flexibility and high selectivity, which would enable preferential mining of high grade material in the veins while minimising dilution (both internal and external) and maximising recovery.

On the basis of this assessment, SRK has applied mechanised cut and fill mining as the preferred mining method for the purposes of this study.

### Modifying Factors

SRK has applied modifying factors based on past experience with underground cut-and-fill operations. The use of backfill in the mining method limits the need to leave pillars for stability; the mining recovery factor is limited to losses due to operational aspects such as spillage and blasting underbreak. The mining recovery factor used is 95% of in-situ stope tonnage is applied.

Internal dilution is accounted for in the stope optimisation process, including 0.2m in waste material from the vein contacts (dilution skin). Additional external dilution (at 0% ore grade) from blasting overbreak and backfill ingress into the ore stream is incorporated at a rate (dilution factor) of 5% of mined tonnage is applied.

These factors assume that industry best practices with regard to drilling, blasting and loading will be employed in order to maximise recovery and limit dilution.

## Cut-off Grade

Due to the different metallurgical recoveries for the America and La India deposits defined in the metallurgical test work, a separate cut-off grade is estimated for both deposits.

The cut-off grade estimates assume the following inputs:

Mill Recovery (La India) - Au - 91%;

Mill Recovery (America) - Au - 93%;

Gold Price - USD1,250/oz;

Royalty - 3%; and

Selling Costs - USD10/oz.

The operating costs have been preliminary estimated at a total of 84.80 USD/t (including mining, processing and general & administrative costs). This equates to a cut-off grade of 2.41 g/t Au for La India and 2.32 g/t Au for America. The sensitivity of this cut-off grade against metal price and mining costs for both deposits is demonstrated in the table Table 24-8 and Table 24-9below.

Table 24-8: Sensitivity of Cut-Off Grade Calculations – La India

Mining Cost (USD/t <sub>ore</sub> )	USD1,050/oz (USD30.6/g)	USD1,150/oz (USD33.6/g)	Metal Price USD1,250/oz (USD36.5/g)	USD1,350/oz (USD39.5/g)	USD1,450/oz (USD42.4/g)
65	2.21 g/t	2.01 g/t	1.85 g/t	1.71 g/t	1.59 g/t
75	2.54 g/t	2.32 g/t	2.13 g/t	1.97 g/t	1.84 g/t
85	2.88 g/t	2.63 g/t	2.42 g/t	2.24 g/t	2.08 g/t
95	3.22 g/t	2.94 g/t	2.70 g/t	2.50 g/t	2.33 g/t
105	3.56 g/t	3.25 g/t	2.99 g/t	2.76 g/t	2.57 g/t

Table 24-9: Sensitivity of Cut-Off Grade Calculations – America

Mining Cost (USD/t <sub>ore</sub> )	USD1,050/oz (USD30.6/g)	USD1,150/oz (USD33.6/g)	Metal Price USD1,250/oz (USD36.5/g)	USD1,350/oz (USD39.5/g)	USD1,450/oz (USD42.4/g)
65	2.12 g/t	1.94 g/t	1.78 g/t	1.65 g/t	1.53 g/t
75	2.45 g/t	2.23 g/t	2.05 g/t	1.90 g/t	1.77 g/t
85	2.78 g/t	2.53 g/t	2.33 g/t	2.15 g/t	2.00 g/t
95	3.10 g/t	2.83 g/t	2.60 g/t	2.41 g/t	2.24 g/t
105	3.43 g/t	3.13 g/t	2.88 g/t	2.66 g/t	2.48 g/t

For the purposes of this study, SRK has used a base case gold cut-off grade of 2.42g/t Au for underground mining of La India and 2.33 g/t Au for America.

Equivalent gold grades that take into account the economic benefit derived from recoverable silver were added into the resource block models. The equivalency is based on a US\$20/oz Ag metal price, with a 3% royalty and 69% metallurgical recovery.

## Operating Strategy

At this level of study, no mine designs or equipment selection studies have been completed. Notwithstanding this, given the mountainous terrain and overlying open pits, it has been assumed that:

- the mine would be accessed via decline driven into the mountainside or pit wall;
- ore would be trucked to surface;
- modern mechanised mining equipment such as drill jumbos would be used; and the mines' workforce will primarily be from the local area with minimal expatriate staff.

## **Underground Optimisation**

Identification of underground stoping areas has been undertaken on each of the mineralised veins included in the Mineral Resource for the La India and America deposits. It is limited to those zones below the proposed open pit mining and incorporates both Indicated and Inferred Mineral Resources.

The process was undertaken using the Deswik Stope Optimiser software package. The algorithm uses a spatial framework in conjunction with mine planning parameters such as minimum stope size, cut-off grade, and an expected dilution from FW/HW contacts to produce a set of stope wireframes that contain a mineable tonnage.

LoM Cash Costs reporting in line with the World Gold Council's Table 20-11: **Guidance Note** 

Category	Units	Scenario A	Scenario B
Mining	(USD/oz gold)	373	412
Processing	(USD/oz gold)	227	197
G&A	(USD/oz gold)	48	41
Operating Cash Costs	(USD/oz gold)	648	651
Freight and refining	(USD/oz gold)	3	3
Royalties	(USD/oz gold)	38	38
Sustaining Capital	(USD/oz gold)	20	27
By-Product Credits (silver)	(USD/oz gold)	(24)	(22)
All-in Sustaining Cash Costs	(USD/oz gold)	685	697
Pre-stripping	(USD/oz gold)	22	14
Project Capital Expenditure	(USD/oz gold)	168	175
All-in Costs	(USD/oz gold)	875	885

#### 20.2 **Capital Costs**

### 20.2.1 PFS Base Case

Mining Capital Cost Estimate

A mining cost model has been developed to assess the mining capital expected for the La India open pit operation based on a contractor mining option as stipulated by the Client.

The cost estimate is based primarily on a sole contractor budget received from the Mining Contractor in November 2014. Additional mine owner costs have been developed by SRK based SRK's internal cost database and the 2013-2014 Infomine cost database4.

The owner's mining equipment capital costs for grade control drills and light vehicles are shown in Table 20-12. SRK has used the 2013-2014 Infomine cost database as a benchmark.

The mobilisation and demobilisation contractor costs, as provided by the Mining Contractor are shown in Table 20-13.

Table 20-12: Owner's Mine Equipment Capital Unit Costs

Equipment	Basis of Estimate	Capital Cost (USDk)
Secondary Grade Control RC Drill	Benchmark	670
Light Vehicle	Benchmark	43

Table 20-13: **Contractor Mobilisation and Demobilisation Fees** 

Item	Units	Cost
Mobilisation	(USDk)	810
Camp Facility	(USDk)	850
Workshop Facility	(USDk)	550
Office Facilities	(USDk)	200
Demobilisation	(USDk)	910

<sup>&</sup>lt;sup>4</sup> Infomine, 2013-2014. Equipment Cost Calculator. [online] Available at: <a href="http://costs.infomine.com/">http://costs.infomine.com/</a> [Accessed January 31, 2014].

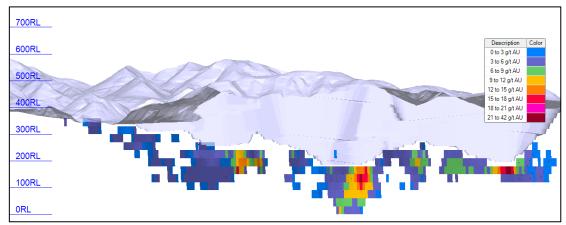


Figure 24-8: Section view of La India Vein underground stopes perpendicular to strike of La India open pit

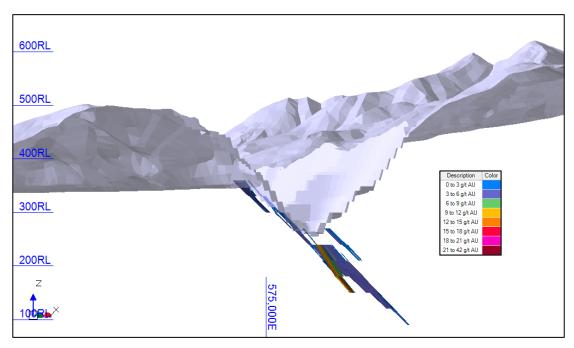


Figure 24-9: Section view of La India underground Stopes along strike of La India open pit

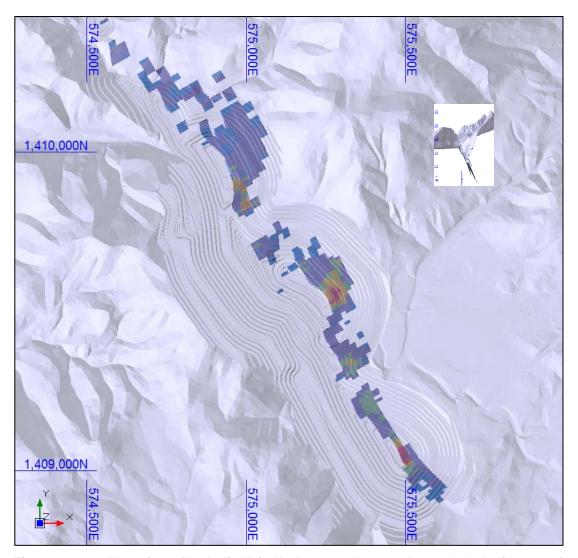


Figure 24-10: Plan view of La India Vein Underground stopes beneath La India open pit

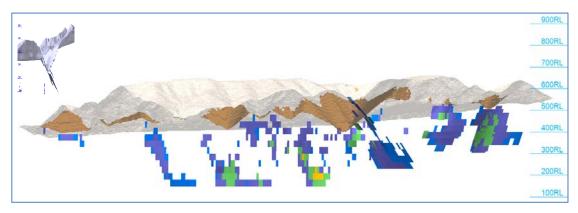


Figure 24-11: Section view perpendicular to strike of America open pit, showing underground stopes

### Underground Mining Rate

The maximum achievable production rate at a mine is usually a function of the number of work areas that can be mined simultaneously and the productivity of the equipment employed. The production rate applied will then be a trade-off between capital costs of the required equipment and the economic returns. This level of detail is rarely available prior to a PFS level of study. Consequently, benchmarking and comparative methods are more commonly applied to determine estimates for production rates in the early stages of a mines development. Two common methods for this are Taylor's Formula and Tatman's Formula.

The results achieved from Taylor's Formula are considered overly conservative when compared with the vertical advance rate per year so Tatman's Formula has been used as a basis for the analysis.

Tatman's Formula uses multipliers derived from empirical data to predict a vertical rate of mining, and converts this into an annual tonnage using the average tonnage per vertical metre (Tatman 2012). The data from which the multipliers were derived were based on steeply dipping, tabular deposits. The multipliers proposed by Tatman's Formula are tabulated below Table 24-13.

Table 24-13: Multipliers Proposed by Tatman's Formula

	Rate Multiplier			
Seam Thickness (m)	Low Risk	Medium Risk	High Risk	
<5	<20	20 to 50	>50	
5 to 10	<50	50 to 70	>70	
>10	<30	30 to 70	>70	

A medium risk approach has been applied to this study as:

- Limited geotechnical data is available to finalise the stope design, mining method or understand the technical complexity face when extracting the ore;
- There is no history of mining at rates better than industry standards within the local mining industry from which experienced miners can be drawn;
- Condor currently has no operating mines from which the relative performance of the company can be assessed;
- No additional capital has been allowed for to establish a mine operating at better than industry standard; and
- The Mineral Resource is distributed over a small number of thin veins suggesting that the practical limit to extraction rate will be development.

The production rates estimated using Tatman's Formula are provided in Table 24-14

Table 24-14: Tatman's Formula Calculations

MSO Block Model	Low Risk (ktpa)	Medium Risk (ktpa)	High Risk (ktpa)
La India	76	133	189
Arizona	24	42	59
Agua Caliente	11	20	28
Teresa	18	31	44
America	60	105	150
Guapinol	45	79	114

As a basis for the study, SRK has limited the production rates used to those proposed using Tatman's Formula with medium risk strategy of 35 vertical metres advance per year. Geographically, the different veins are centred around different regions. Consequently, SRK has broken the considered underground Mineral Resource into two veinsets: La India and America. Each of these veinsets is treated as an independent operation, sharing infrastructure and feeding a central processing facility; the estimated production rate from each area is summarized below.

Table 24-15: Maximum Production Rate for Each Mine

Mine	Production Rate (ktpa)
La India	225
America	185
Total	410

SRK recommends that future studies develop suitable production rates using the productivity of selected equipment and availability of mining blocks taking into consideration the limitation imposed by lateral and vertical development, and stope filling requirements.

## Underground Mine Plan

The following assumptions have been made for the proposed study:

- Underground production rates are unaffected by open pit production;
- Underground mining from the La India-California vein can be undertaken in parallel with open pit production using a crown pillar, which is assumed to be mined after depletion of the open pit Resources;
- Underground production begins at the same time as open pit production and should be planned to finish close to when the pits finish;
- Where possible, priority is given to mining the areas with the highest available grade;
- Mining sequence is bottom-up, with no sill pillars;

## Combined Production Summary

The combined open pit and underground mining physicals are shown in Table 24-16 excluding material comprising the Mineral Reserve..

Table 24-16: Expansion Scenario B – Tonnage and Grade by Deposit

Deposit	Total	Waste	Mill Feed*		
	(Mt)	(Mt)	(Mt)	(g/t Au)	(g/t Ag)
La India** OP	10.9	9.7	1.1	1.7	2.6
America OP	11.2	10.5	0.6	3.1	4.6
CBZ OP	4.2	3.4	0.8	2.0	0.0
La India Underground	1.8	-	1.8	4.6	7.5
America Underground	1.8	-	1.8	4.0	2.9
Total	29.9	23.6	6.1	3.4	4.0

The scenario assumes a maximum production rate of 1.6Mtpa of mineralised material fed to the processing plant and a potential life of mine of 12 years.

### Mining Equipment and Operations

No estimate of the mining fleet requirements have been undertaken for this scenario, whereby the mining is assumed for the purpose of this study to be undertaken using contract mining.

## 24.3.3 Hydrology and Hydrogeology

## La India Underground

The development of underground workings beneath the open pit will require detailed evaluation and risk assessment given the potential for flooding of the open pit. A flooded pit would pose a significant risk to the underground workings due to the presence of historical workings, open drill holes and permeable structures between the open pit and the underlying workings.

The risks posed from flooding of the open pit can be mitigated in a number of ways. Systematic grouting of exploration drill holes that have potential to connect the open pit with underground development should be carried out from surface prior to mining where practicable. Drill holes intercepted during underground development can also be plugged to prevent water inrushes.

Inflows from high permeability zones that are structurally controlled can be controlled through implementation of a systematic cover drilling and pre-grouting programme during underground development. This is standard practice in underground mines that have limited pumping capacity or are prone to significant groundwater inrushes.

Open pit surface water management can also be tailored to reduce the risk of inrushes to underground. Sumps on the pit floor should be located such that they are not directly above active stoping areas for example.

Future studies will need to consider a wide range of options if underground operations are going to take place beneath the open pit. These options will include engineering the surface water management system to handle larger storm events, pre-grouting of the underground development to minimise the connection with the overlying pit, or engineering the underground dewatering system such that it can accommodate the anticipated peak inflows. Setting aside of worked stopes for emergency water storage should also be considered.

It is envisaged that the underground dewatering system would have comparable pumping capacity to the proposed in-pit dewatering system, and the point of discharge would be the same as for the open pit dewatering system. SRK also considers that there is an opportunity of using the underground workings to drain the open pit in a controlled manner. This could be achieved through over-engineering of the underground dewatering system and targeting the open pit with drain holes drilled from underground. These drain holes are equipped with ball valves and pressure gauges which enable full control of inflows to the underground workings. Such opportunities should be evaluated in detail during future studies.

#### America Underground

Similarly to La India, the dewatering of underground workings at America has not been considered to date.

The amount of water anticipated to drain into the open pits in this case though is minimal when compared to the La India pit. The upstream catchments are significantly smaller and no groundwater seepage is expected.

Direct precipitation to the open pit and runoff from the upstream catchments will however need to be accounted for in the design of the underground dewatering system. It is envisaged that the pumping rates will be substantially lower than La India, and the flooding risks will likjely be able to be minimised at a reasonable cost through correct sizing of the underground pumping stations. Furthermore, there is a possibility that America underground workings will be drained by the La India dewatering system, further reducing the demands on the America dewatering system. Historical workings at America were drained down to the 700 level (237mASL) due to the strong hydraulic connection with La India.

## 24.3.4 Recovery Methods

## Mineral Processing

Expansion Scenario B is based on the same basic process plant design as presented for the PFS factored to account for a larger through put of 1.6 Mtpa.

Gold recoveries of 94.5% and 87% have been assumed for the America and CBZ deposits respectively. For the America deposit a silver recovery of 70.5% has been applied.

### Processing Waste

Expansion Scenario B considers a maximum production rate of 1.6Mtpa, producing a total tailings tonnage of 13,070kt (or 11,297,000m³ assuming 1.157t/m³ in place density).

It is considered that the most appropriate strategy for tailings management will be the same as that adopted within the PFS, with capacity of the single valley-fill tailings storage facility located in the same position, increased to accommodate the higher tonnages/volumes of tailings required by Scenario B.

The key TSF engineering design criteria will be the same as those adopted for the PFS and Expansion Scenario A though, notably, this scenario will require dams at the western and eastern ends of the valley to form the impoundment void:

The dams will likely be constructed from waste rock derived from the mining operation, which are sequentially raised in a 'downstream' manor in-line with tailings production to take into consideration the seismic conditions at the project.

It is assumed that a starter facility will be constructed with sufficient capacity for the first two years of mining and that dam raises will occur in Years 2, 5 and 8 (total volume of fill required for dam construction is 5.7Mm<sup>3</sup>).

The downstream toe of the dam will include a filter, seepage capture trenches and a sump from where water will be returned to the TSF impoundment pond.

### 24.3.5 Infrastructure

SRK considers the current surface infrastructure assets defined for the Expansion Scenario A to be adequate to support the proposed underground mining operation. Minor modifications however may be required to house underground-specific installations (e.g. ventilation). An underground workshop would also be proposed.

A revised electrical load schedule would need to be assessed against the current power generation unit. Changes to dewatering volumes will also need to be defined and the water management infrastructure capacities reviewed.

#### 24.3.6 Environmental Studies, Permitting and Social or Community Impact

The risks outlined in regard to Expansion Scenario A will also apply to Expansion Scenario B. The inclusion of La India and America underground components also change the methods of mining activities planned. The additional risks specific to Expansion Scenario B due to the inclusion of underground mining are as follows:

- **Subsidence**: Depending on the geotechnical conditions of the deposit, the development of underground workings at La India and America presents a risk of surface subsidence, which may affect the safety and livelihoods of land users. This risk should be considered in future stages of project design from a technical and a community health and safety perspective.
- Changes to groundwater levels and community water availability: The dewatering of underground workings may affect the surrounding groundwater levels, impacting on community water supplies. The studies conducted in La India to date suggest the community wells are not strongly connected to the deeper groundwater system and are unlikely to be affected by dewatering activities of the La India open pit. No information is available for likely effects at America. Hydrogeological modelling studies should be conducted to confirm the effect of dewatering of underground operations at La India and America to understand the nature and scale of management measures required.

As per Expansion Scenario A the La India and America underground components of Expansion Scenario B, is less advanced than the La India open pit component and the baseline data is less comprehensive. The inclusion of these components in the same EIA process as La India open pit would therefore delay the permitting process. Condor should review the scope and spatial extent of additional data required, and timelines for permitting in relation to the overall project implementation schedule to determine whether the additional project components should be permitted in parallel or subsequent to La India open pit project.

#### 24.3.7 Expansion Scenario B Summary

Conclusions and Recommendations

It is SRK's opinion that Expansion Scenario B also warrants further investigation inclusive of an assessment of its economic potential.

It is understood by SRK that the development of the underground potential is not part of the immediate Project development plan and will be investigated at a later stage once the open pit components have been progressed. SRK agrees with this, given the underground elements of the Project are the least developed, and due to the added complexity of the underground workings, and recommends that any further study associated to the underground potential initially progress the scenario to a PFS level rather than being expedited straight to FS level.

#### Risks

All of the risks identified for the PFS are equally applicable to Expansion Scenario B. As per Expansion Scenario A, additional technical risks apply but these primarily relate to the lower level of study conducted to date. However, the underground elements of the Project are the least developed of the Project and due to the added complexity of the underground workings (e.g. underground geotechnics and water management) at La India and America may pose significant operation challenges which need to be fully investigated at both the PFS and if the latter is successful, FS level.

#### Opportunities

All of the above opportunities identified with respect to Expansion Scenario A are equally applicable to Expansion Scenario B.

In addition, however, dewatering of the underground workings may lead to greater efficiency in the dewatering of the open pit, by using the underground workings to drain the open pit in a controlled manner. This can be achieved through over-engineering of the underground dewatering system and targeting the open pit with drain holes drilled from underground.

### 25 INTERPRETATION AND CONCLUSIONS

This technical report has been prepared following the guidelines of the Canadian Securities Administrators' National Instrument 43-101 and Form 43-101F1 and presents the most up to date MRE, the results of a Pre-Feasibility Study (PFS) completed on the Project in November 2014.

The PFS envisages the mining of a single open pit, termed La India to produce 800,000 tonnes of ore per annum.

The reporting standards adopted for the reporting of the MRE and Ore Reserve Estimate are the Canadian Institute of Mining, Metallurgy and Petroleum (CIM) Definition Standards for Mineral Resources and Mineral Reserves (adopted May 2014) (the CIM Code). The CIM Code is an internationally recognised reporting code as defined by the Combined Reserves International Reporting Standards Committee (CRIRSCO).

This technical report provides a summary of the results and findings from each of the major technical disciplines which have been summarised as a series of technical and economic inputs into a TEM. The financial analysis performed from the results of the Pre-Feasibility demonstrates the robust economic viability of the proposed La India project using the assumptions considered.

Ttwo expansion scenarios have also been considered, one in which the mining is also undertaken from two additional open pits (Expansion Scenario A), termed America and Central Breccia Zone (CBZ) and which increases the plant feed to 1.2mtpa, and one where the mining is extended to cover two underground operations, at La India and America respectively (Expansion Scenario B), and in which the processing rate is further increased to 1.6mtpa.

The two expansion scenarios incorporate the mining of Inferred Mineral Resources which were not considered by the PFS. The scenarios demonstrate the potential technical feasibility of expanding the resource base and associated life of mine, but the econiomic viability of so doing has not been demonstrated at this point. There is no certainty that the expansion scenarios as described will be realised.

The following sections present a summary of the perceived key risks and opportunities:

#### **25.1 Risks**

The following key risks are considered for the PFS:

- There is a risk of potential for the under accounting of previous mining. SRK recommends
  that further verification work is completed on this issue, but due to current safety of
  accessing the underground workings SRK acknowledges that a detailed survey is not
  currently feasible.
- The main risk to the surface water scheme is the potential for flooding downstream of any
  of the dams. Potential flooding could result in the loss of infrastructure, pit floor flooding or
  loss of life. Monitoring systems will be required for the dams to minimise the potential risk.
- The mining cost estimate and equipment requirements have been provided by a sole contractor based on operational experience. However SRK notes that the haulage estimate appears aggressive and that additional trucks may be required in peak periods. There is a risk that when the Client obtains contract bids when commencing the operation they may be higher than the budget quote provided for this study. Multiple contractor bids should be obtained during the next stage of the project so that a consensus on equipment requirements and costs can be obtained.
- The major contributors to process operating cost are power and grinding media. Power
  costs present the biggest risk in variance to project operating costs. No firm power supply
  quotation has been received, therefore confirming power costs and grinding media
  consumption should be a key part of the next phase of study.
- The power diversion has been defined to a concept level and although a budget quotation for construction costs has been received, the exclusion zone for fly rock needs to be assessed in detail to ascertain whether an alternative alignment needs to be considered.
- The current timeline expected for obtaining the Environmental Permit may be optimistic. Permitting delays maybe caused by the planning and management of the stakeholder engagement process (including artisanal miners), unforeseen stakeholder input causing changes to the scope of the EIA, or changes in project design. In addition, schedule delays, project social licence to operate or increased costs could also be impacted by land acquisition and resettlement process.

### 25.2 Opportunities

The following key opportunities have been identified for the PFS:

- The deposit remains open to the south, where indications from on-site structural observations suggest the possibility of extending the current interpretation and potential thickening of the vein. In addition, chip sampling results indicate the presence of further mineralisation 2km to the south of the La India deposit. In order to delineate additional potential mineralisation further drilling will be required targeting this material at depth, which is more likely to be considered an underground target.
- The La India deposit remains open at depth, with mineralisation appearing to follow subvertical high grade shoots.
- In addition to the known mineralisation at the America and Central Breccia deposits, there
  is potential to add to the open pit and underground resource base through additional
  exploration within the region, as part of follow up activities investigating the results of the
  rock chip and geophysical surveys.
- The water balance assumes that rainfall and surface water runoff rates are uniform across
  the model domain. Improved monitoring of rainfall and river flow may demonstrate that
  rainfall and surface water runoff are lower than assumed in some catchments in the project
  area which could allow the size of surface water infrastructure to be reduced.
- There may be potential for reducing wear material costs if future metallurgical studies demonstrate lower ore abrasion characteristics.
- With an increase in the resource base there is the opportunity to increase the Project production rate and benefit from further economies of scale.
- Potential for selective handling of waste rock to minimise mitigation costs and to select low reactivity waste for TSF dam construction.
- The TSF capacity requirement has been calculated based upon assumed parameters for in-place density (1.157t/m³) which may be conservative. Any increase in density will reduce capacity requirements which will reduce the overall size of the facility and associated capital and sustaining capital costs.
- The construction/civil contractor rates provided were reported to be general rates and further definition of the scope of work together with turnkey quotations could potentially yield lower capital costs estimates for the project.
- Condor has opportunities to invest more resources and time than currently planned during
  the project development phase in the identification, assessment and management of key
  environmental and social impacts. Improved impact management could reduce the
  environmental and social risks to the project in the long term.

#### 26 RECOMMENDATIONS

SRK considers that the technical studies completed warrant the development of the La India Project from the current PFS level of study to an FS level.

It is recommended that any further studies are supported by an initial resource drilling programme designed to improve confidence in the geological interpretation and de-risk significant areas of tonnage and grade and increase confidence in the continuity of the Mineral Resource intended to be mined early in the Project life. Furthermore additional drilling at the southern edge of the deposit and at depth below the current pit limits should be considered as will assist in confirming the limits of the proposed open pit to a higher level of confidence.

Based on a review of the geological model in conjunction with the PFS and MRE open pit shells SRK proposed to the Company a phased drilling approach with the following meters required to complete the various Phases, either focusing on the initial two pushbacks which target approximately 475 koz of the Mineral Resource, or focusing on increasing the geological continuity in the model between sections 10,650-11,250 (approximately 475 koz), where the veins step over. SRK estimates approximately 4,000-5,000 m will be required to complete these programs at an estimated cost of USD 950,000-1,200,000. The drilling will provide the additional benefits of increasing the confidence in the vertical veins, and by including some holes on infill lines, increase the confidence in both the geological model and the mine depletion model. To increase the proposed program to cover the four pushbacks proposed in the PFS, a further 3,000-4,000 (USD 700,000-950,000) of potential additional drilling targeting areas at depth or in the northern or southern end of the pit may provide further confidence.

In addition to the drilling focused on the open pit the Company has defined a programme to test the depth extension of one of the high-grade sub-vertical domains at depth for 1,000 m at an estimated cost of USD 240,000. The Company also propose to test for the potential of an underground target at depth to the southeast of the proposed la India open pit, it is estimated that this will require approximately 3,000 m of drilling at an estimated cost of USD 700,000.

In summary SRK have proposed an additional 11-13,000m of drilling at La India, for an estimated cost in the region of of USD 3,000,000, but recommend that the drilling should be completed in Phases with an initial Phase of between 4,000-5,000 m at an estimated cost of USD 950,000-1,200,000 to confirm the geological interpretation and further verify the depletion model.

In conjunction with the resource drilling it is recommended that the necessary field investigations are progressed to support the FS technical studies and ESIA process. Based on in-country experience, and a proposed work programme for an FS and ESIA (managed by the Company), a budget of between USD 3.6 – 5.0M is anticipated (excluding exploration drilling costs described above). It is envisaged that the FS program will include the following key components in addition to increased design and costing detail: completion of additional metallurgical testwork; infrastructure site investigations; development of the waste management studies (including geochemical testwork); and, the development of the hydrogeological and hydrological designs.

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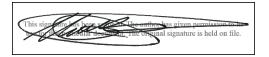
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#### **CERTIFICATE OF QUALIFIED PERSON**

- I, Benjamin Parsons, MSc, MAusIMM (CP) do hereby certify that:
- 1. I am a Principal Consultant (Resource Geology) of SRK Consulting (U.S.), Inc., 7175 W. Jefferson Ave, Suite 3000, Denver, CO, USA, 80235.
- This certificate applies to the technical report titled "Technical Report on the La India Gold Project, Nicaragua, December 2014" with an Effective Date of December 21, 2014 (the "Technical Report") prepared for Condor Gold Plc.
- 3. I graduated with a degree in Exploration Geology from Cardiff University, UK in 1999. In addition, I have obtained a Masters degree (MSc) in Mineral Resources from Cardiff University, UK in 2000 and have worked as a geologist for a total of 14 years since my graduation from university. I am a member of the Australian Institution of Materials Mining and Metallurgy (Membership Number 222568) and I am a Chartered Professional.
- 4. I have read the definition of "qualified person" set out in National Instrument 43-101 (NI 43-101) and certify that by reason of my education, affiliation with a professional association (as defined in NI 43-101) and past relevant work experience, I fulfill the requirements to be a "qualified person" for the purposes of NI 43-101.
- 5. I have personally inspected the subject project 28 April to 2 May 2013.
- 6. I am co-author of this report and responsible for the preparation of database and compilations of the geological model. I am responsible for Sections 6 to 12 and Section 14 of the Technical Report.
- 7. I am independent of the issuer applying all of the tests in section 1.5 of NI 43-101.
- 8. I have not had prior involvement with the property that is the subject of the Technical Report.
- 9. I have read NI 43-101 and Form 43-101F1 and the sections of the Technical Report I am responsible for have been prepared in compliance with that instrument and form.
- 10. As of the aforementioned Effective Date, to the best of my knowledge, information and belief, the sections of the Technical Report I am responsible for contains all scientific and technical information that is required to be disclosed to make the Technical Report not misleading.

Dated this 13<sup>th</sup> Day of November 2017.

"Signed and Sealed"

This signature has been stanned. The author has given permission to its use for this particular document. The original signature is held on file.

Ben Parsons (MAusIMM (CP), MSc)

Principal Consultant (Resource Geology)





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#### **CERTIFICATE OF QUALIFIED PERSON**

- I, Tim Lucks, PhD, MAusIMM (CP) do hereby certify that:
- 1. I am a Principal Consultant (Geology & Project Management) of SRK Consulting (U.K) Ltd., 5th Floor, Churchill House, 17 Churchill Way, Cardiff, CF10 2HH, Wales, UK.
- This certificate applies to the technical report titled "Technical Report on the La India Gold Project, Nicaragua, December 2014" with an Effective Date of December 21, 2014 (the "Technical Report") prepared for Condor Gold Plc.
- 3. I graduated with a degree in Geology and Mineral Exploration from Imperial College, London, UK in 1999. In addition, I have obtained a PhD in Mineral Deposit Geology from Leeds University, UK in 2004, and have over ten years' experience in a combination of Exploration and Mineral Resource Geology and Project Management. I am a member of the Australian Institution of Materials Mining and Metallurgy (Membership Number 304968) and I am a Chartered Professional.
- 4. I have read the definition of "qualified person" set out in National Instrument 43-101 (NI 43-101) and certify that by reason of my education, affiliation with a professional association (as defined in NI 43-101) and past relevant work experience, I fulfill the requirements to be a "qualified person" for the purposes of NI 43-101.
- 5. I have not personally inspected the subject project.
- 6. I am co-author of this report and responsible for the overall coordination of the Technical Report.
- 7. I am independent of the issuer applying all of the tests in section 1.5 of NI 43-101.
- 8. I have not had prior involvement with the property that is the subject of the Technical Report.
- 9. I have read NI 43-101 and Form 43-101F1 and the sections of the Technical Report I am responsible for have been prepared in compliance with that instrument and form.
- 10. As of the aforementioned Effective Date, to the best of my knowledge, information and belief, the sections of the Technical Report I am responsible for contains all scientific and technical information that is required to be disclosed to make the Technical Report not misleading.

Dated this 13th Day of November, 2017.

"Signed and Sealed"



Tim Lucks, PhD, MAusIMM

Principal Consultant (Geology & Project Management)





SRK Consulting (UK) Limited 5th Floor Churchill House 17 Churchill Way City and County of Cardiff CF10 2HH, Wales United Kingdom

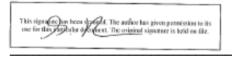
E-mail: enquiries@srk.co.uk URL: <u>www.srk.co.uk</u> Tel: + 44 (0) 2920 348 150 Fax: + 44 (0) 2920 348 199

#### CERTIFICATE OF QUALIFIED PERSON

- I, Gabor Bacsfalusi, BEng, MAusIMM (CP) do hereby certify that:
- 1. I am a Principal Consultant (Mining) of SRK Consulting (Canada) Inc., Suite 1500, 155 University Avenue, Toronto, Ontario, M5H 3B7, Canada.
- This certificate applies to the technical report titled "Technical Report on the La India Gold Project, Nicaragua, December 2014" with an Effective Date of December 21, 2014 (the "Technical Report") prepared for Condor Gold Plc.
- 3. I graduated with a degree in Mining Engineering from McGill University, Montreal, Canada in 2006. In addition, I have eight years' experience in open pit engineering in operational and consulting roles. I am a member of the Australian Institution of Materials Mining and Metallurgy (Membership Number 308303) and I am a Chartered Professional.
- 4. I have undertaken an inspection of the La India project site March 11<sup>th</sup> to 14<sup>th</sup> 2014.
- 5. I am responsible for the Open Pit Mining Methods included with Section 15 and 16.3, 21.1.1, 21.2.1 and 24.2.2 of this report.
- 6. I am independent of the issuer applying all of the tests in section 1.5 of NI 43-101.
- 7. I have not had prior involvement with the property that is the subject of the Technical Report.
- 8. I have read the definition of "qualified person" set out in National Instrument 43-101 (NI 43-101) and certify that by reason of my education, affiliation with a professional association (as defined in NI 43-101) and past relevant work experience, I fulfill the requirements to be a "qualified person" for the purposes of NI 43-101.
- 9. I have read NI 43-101 and Form 43-101F1 and the sections of the Technical Report I am responsible for have been prepared in compliance with that instrument and form.
- 10. As of the aforementioned Effective Date, to the best of my knowledge, information and belief, the sections of the Technical Report I am responsible for contains all scientific and technical information that is required to be disclosed to make the Technical Report not misleading.

Dated this 13th Day of November 2017.

"Signed and Sealed"



Gabor Bacsfalusi, BEng, MAusIMM (CP)

Principal Consultant (Mining)





#### Certificate of Qualified Person

I, Neil Lincoln, P.Eng, do hereby certify that:

- 1. I am employed as a Director and Vice President Business Development & Studies at the engineering consulting firm Lycopodium Minerals Canada Ltd, 5060 Spectrum Way, Suite 400, Mississauga, ON, Canada.
- 2. This certificate accompanies the report, dated November 13, 2017 with an effective date of 21 December, 2014, and titled "Technical Report on the La India Gold Project, Nicaragua, December 2014".
- 3. I graduated from the University of the Witwatersrand, South Africa, in 1994 with a Bachelor of Science in Metallurgy and Materials Engineering (Mineral Process Engineering) degree.
- 4. I am a professional engineer in good standing with the Professional Engineers Ontario (PEO) in Canada (no. 100039153).
- 5. I have practiced my profession continuously since my graduation as a metallurgist for 22 years and with Lycopodium Minerals since 2011.
- 6. I have read the definition of "qualified person" set out in National Instrument 43-101 ("NI 43-101") and certify that by reason of my education, affiliation with a professional association (as defined in NI 43-101) and past relevant work experience, I fulfill the requirements to be a "qualified person" for the purposes of NI 43-101.
- 7. I am independent of the Issuer and related companies applying all of the tests in section 1.5 of National Instrument 43-101.
- 8. I am one of the authors of this Technical Report titled "Technical Report on the La India Gold Project, Nicaragua, December 2014" prepared for Condor Gold PLC, effective as of December 21, 2014. I am responsible for the Process Plant Design sections contained within Section 17.1 of the technical report and the associated Appendix B.
- 9. I have not visited site.
- 10. I have not had any prior involvement with the Property.
- 11. As of the date of the certificate, to the best of my knowledge, information and belief, the Technical Report contains the necessary scientific and technical information to make the Technical Report not misleading.
- 12. I have read National Instrument 43-101 and Form 43-101F1, and the Technical Report has been prepared in compliance with that instrument and form.

Dated this 13<sup>th</sup> day of November, 2017.

(signed) "Neil Lincoln"

Neil Lincoln, P.Eng

# **APPENDIX**

# A MINERAL RESOURCE ESTIMATE APPENDIX

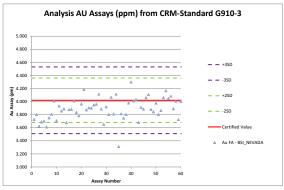
# **APPENDIX**

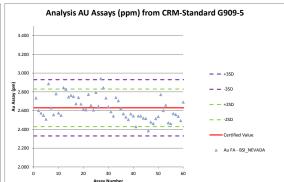
# A QAQC ANALYSIS

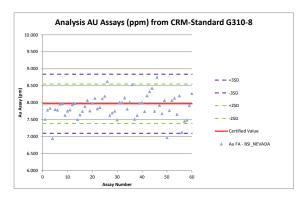
SRK Consulting Technical Appendix A

#### 2013 SAMPLE SUBMISSION TO BSI LABORATORIES

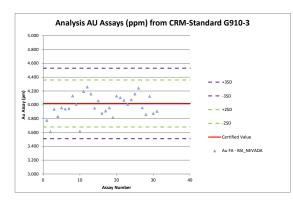
#### **DRILL CRM**

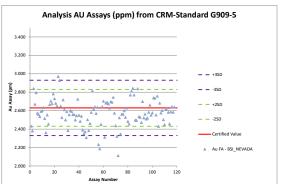


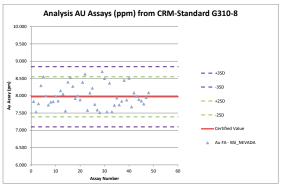




#### TRENCH CRM

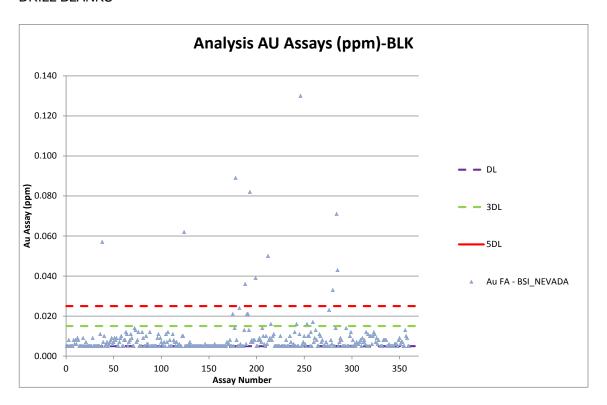




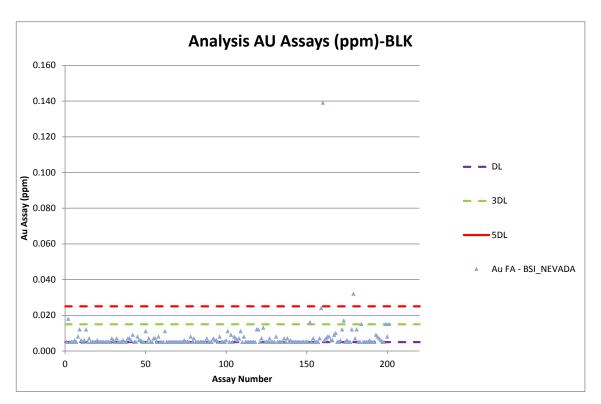


SRK Consulting Technical Appendix A

### **DRILL BLANKS**

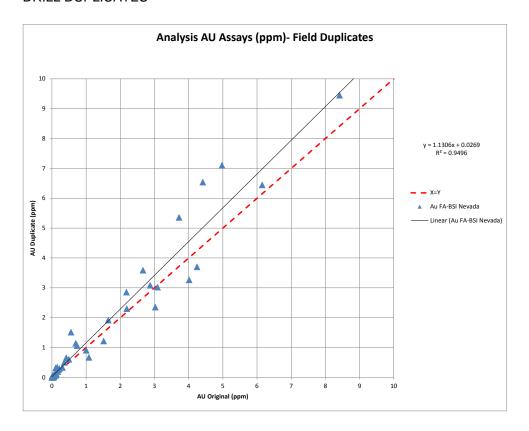


#### TRENCH BLANKS

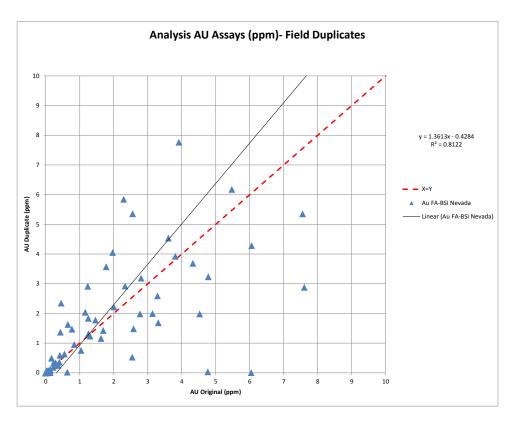


SRK Consulting Technical Appendix A

# **DRILL DUPLICATES**



### TRENCH DUPLICATES



# **APPENDIX**

# **B** COMPOSITE LENGTH ANALYSIS

# Central Breccia Composite Length Analysis

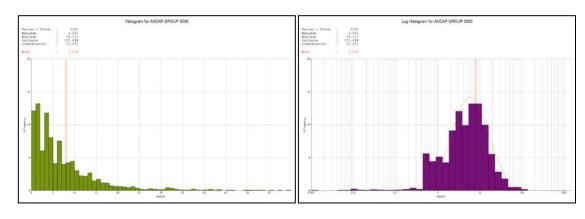
1M COMPS	FIELD	NSAMPLES M	IIN	MAX	MEAN	VARIANCE	STANDDEV	COVAR	% DIFF FROM MEAN	% SAMPLE REDUCTION (MINCOMP)
RAW	AUGT	315	0.000	33.58	1.81	16.03	4.00	2.21		
0% OF COMP	AUGT	286	0.008	33.58	1.80	13.44	3.67	2.03	-0.40%	0.00%
25% OF COMP	AUGT	286	0.008	33.58	1.80	13.44	3.67	2.03	-0.40%	0.00%
50% OF COMP	AUGT	285	0.008	33.58	1.81	13.48	3.67	2.03	-0.15%	0.35%
75% OF COMP	AUGT	282	0.008	33.58	1.82	13.61	3.69	2.03	0.51%	1.40%
100% OF COMP	AUGT	279	0.008	33.58	1.83	13.75	3.71	2.03	0.94%	2.45%
2M COMPS	FIELD	NSAMPLES M		MAX	MEAN		STANDDEV		% DIFF FROM MEAN	% SAMPLE REDUCTION (MINCOMP)
RAW	AUGT	315	0.000			16.03				
0% OF COMP	AUGT	146	0.010			8.63			-1.44%	0.00%
25% OF COMP	AUGT	146	0.010						-1.44%	0.00%
50% OF COMP	AUGT	141	0.010			8.90			0.25%	3.42%
75% OF COMP	AUGT	139	0.010	18.66	1.83	9.01	3.00	1.64	1.20%	4.79%
100% OF COMP	AUGT	138	0.010	18.66	1.84	9.07	3.01	1.64	1.65%	5.48%
3M COMPS	FIELD	NSAMPLES M		MAX	MEAN		STANDDEV		% DIFF FROM MEAN	% SAMPLE REDUCTION (MINCOMP)
RAW	AUGT	315	0.000			16.03	4.00			
0% OF COMP	AUGT	98	0.011	14.58		7.04	2.65	1.50	-1.89%	0.00%
25% OF COMP	AUGT	98	0.011	14.58		7.04	2.65		-1.89%	0.00%
50% OF COMP	AUGT	96	0.011			7.17			-0.67%	2.04%
75% OF COMP	AUGT	91	0.011	14.58	1.85	7.49	2.74	1.48	2.48%	7.14%
100% OF COMP	AUGT	89	0.011	14.58	3 1.87	7.65	2.77	1.48	3.13%	9.18%
4M COMPS	FIELD	NSAMPLES M		MAX	MEAN		STANDDEV		% DIFF FROM MEAN	% SAMPLE REDUCTION (MINCOMP)
RAW	AUGT	315	0.000			16.03				
0% OF COMP	AUGT	74	0.012			5.28			-2.21%	0.00%
25% OF COMP	AUGT	74	0.012			5.28			-2.21%	0.00%
50% OF COMP	AUGT	73	0.012			5.33			-1.28%	1.35%
75% OF COMP	AUGT	67	0.012			5.73			2.69%	9.46%
100% OF COMP	AUGT	65	0.012	12.13	1.90	5.85	2.42	1.27	4.90%	12.16%
5M COMPS	FIELD	NSAMPLES M		MAX	MEAN		STANDDEV		% DIFF FROM MEAN	% SAMPLE REDUCTION (MINCOMP)
RAW	AUGT	315	0.000			16.03				
0% OF COMP	AUGT	62	0.012						-4.74%	0.00%
25% OF COMP	AUGT	60	0.012			3.77			-2.52%	3.23%
50% OF COMP	AUGT	58	0.012						-0.80%	6.45%
75% OF COMP	AUGT	53	0.012						3.69%	14.52%
100% OF COMP	AUGT	52	0.012	7.55	1.90	4.19	2.05	1.08	4.87%	16.13%

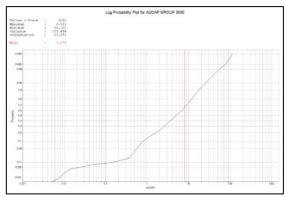
# **APPENDIX**

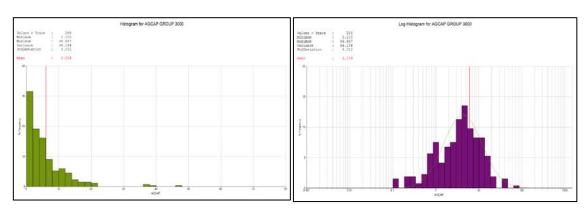
C HISTOGRAMS AND LOG PROBABILITY PLOTS

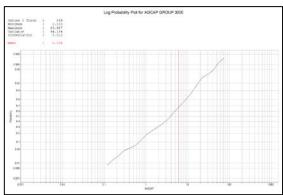
# America Deposit – America-Escondido Vein – GROUP 3000

### Gold



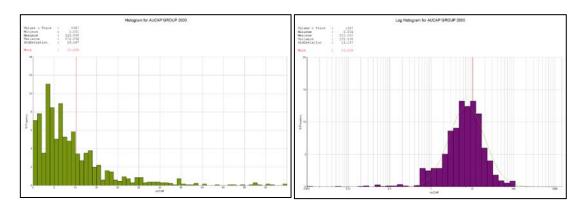


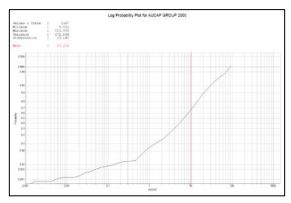


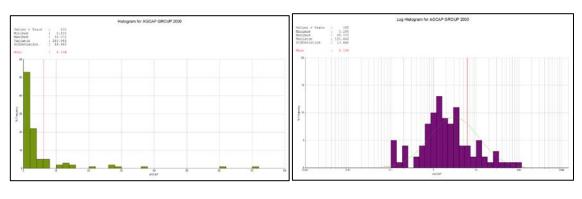


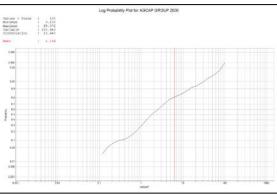
# America Deposit – Constancia Vein – GROUP 2000

# Gold



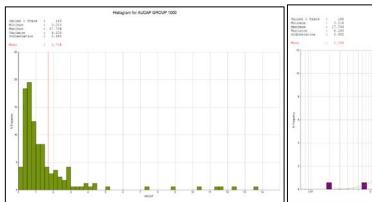


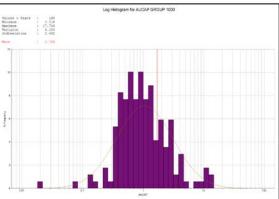


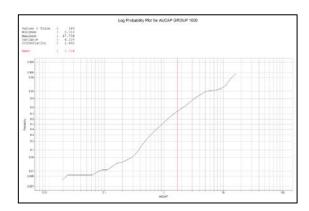


# Central Breccia Deposit – GROUP 1000

### Gold

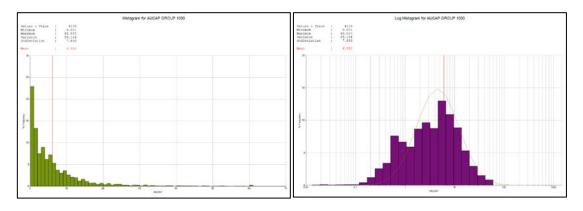


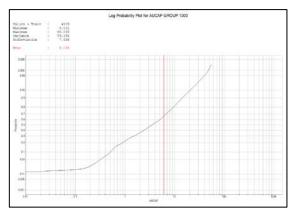


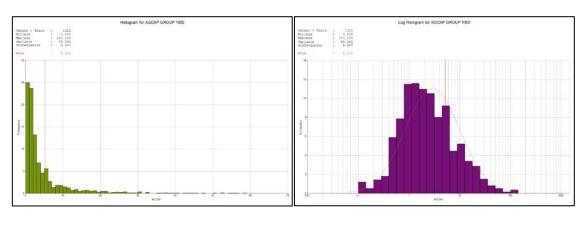


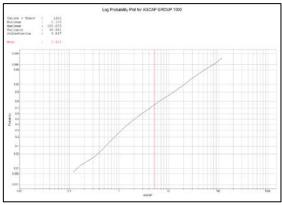
# La India Deposit - Main Domain - GROUP 1000

### Gold



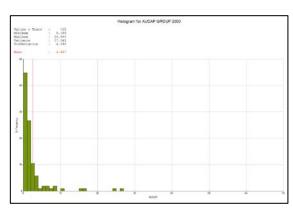


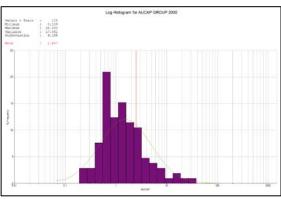


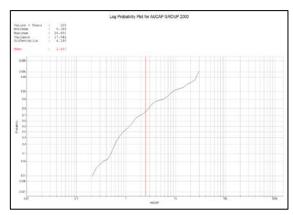


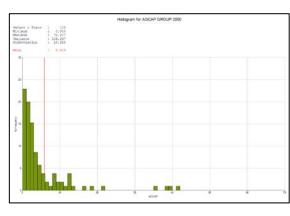
# La India Deposit – Hanging Wall Domain – GROUP 2000

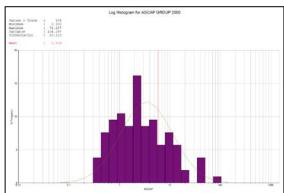
# Gold

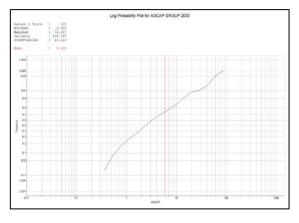






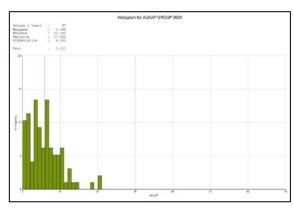


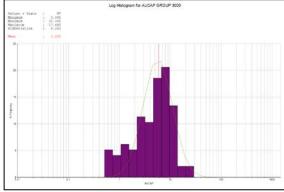


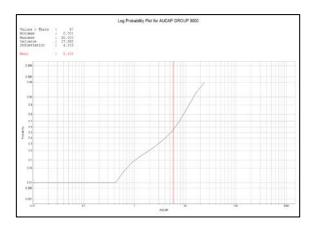


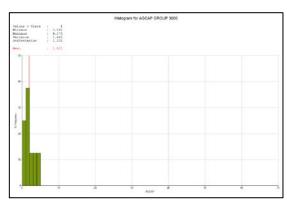
# La India Deposit – Breccia Zone Domain – GROUP 3000

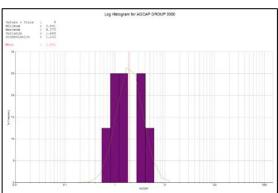
### Gold

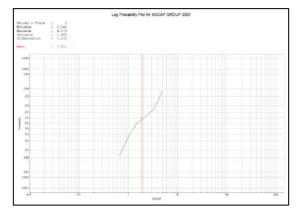






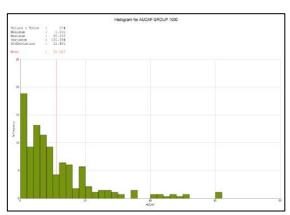


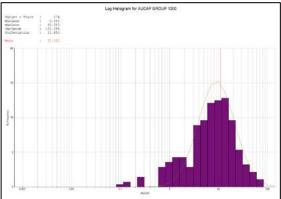


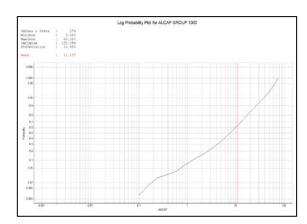


# Teresa Deposit – GROUP 1000

# Gold





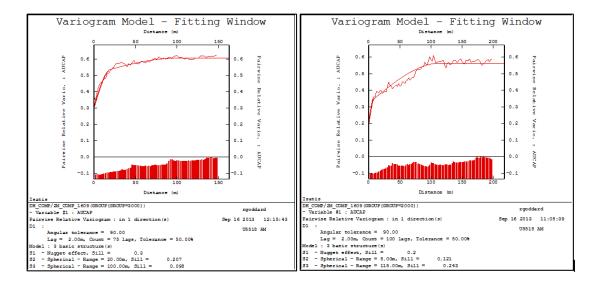


# **APPENDIX**

# **D VARIOGRAMS**

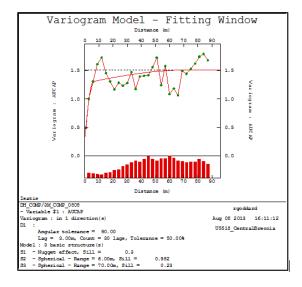
#### America Deposit

### America-Escondido (GROUP 3000) and Constancia (GROUP 2000) for Gold



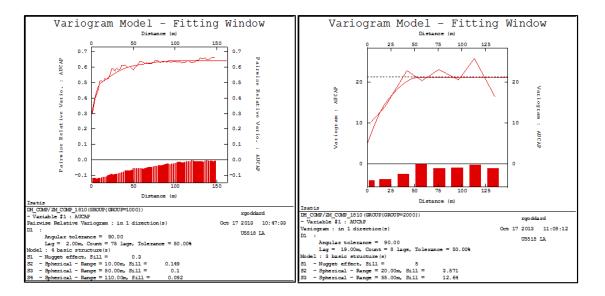
### Central Breccia Deposit

### Central Breccia (GROUP 1000) for Gold

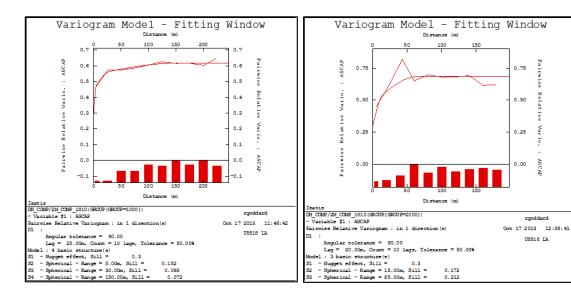


#### La India Deposit

### La India Main (GROUP 3000) and La India Hanging Wall (GROUP 2000) for Gold



#### La India Main (GROUP 3000) and La India Hanging Wall (GROUP 2000) for Silver



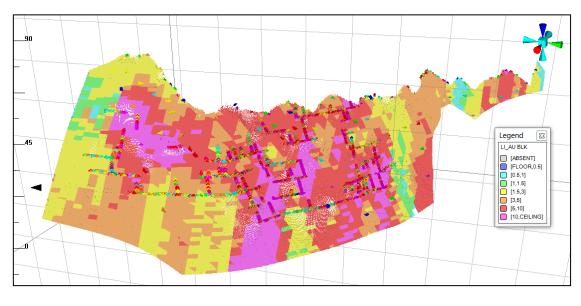
U5518 LA

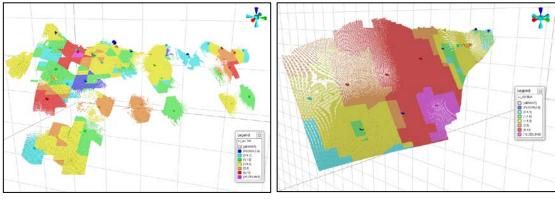
# **APPENDIX**

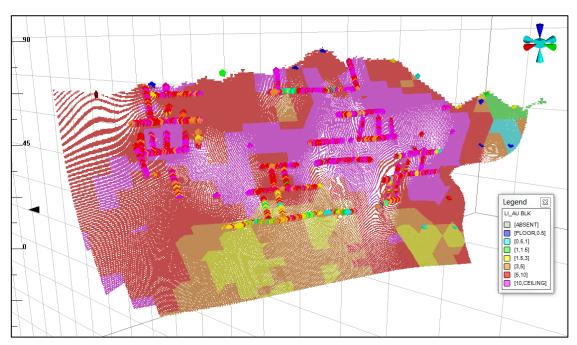
# **E BLOCK GRADE VISUAL VALIDATION**

### America Deposit

Top down, left to right: America-Escondido HGC (KZONE 3500); America-Escondido WR (KZONE 3010); Constancia (KZONE 2510); Constancia (KZONE 2520).

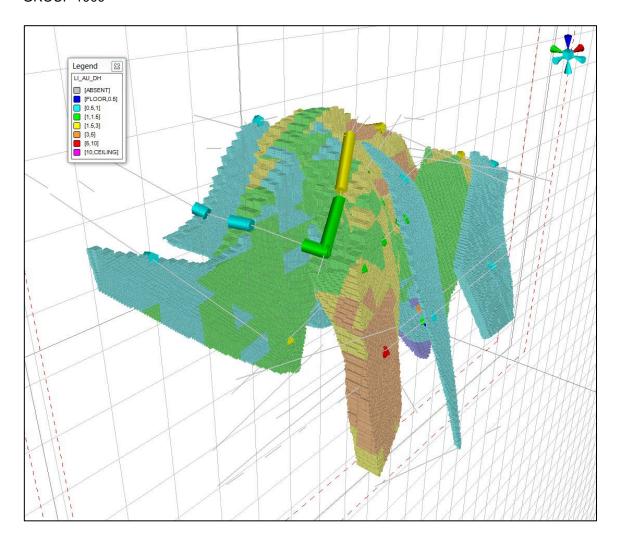






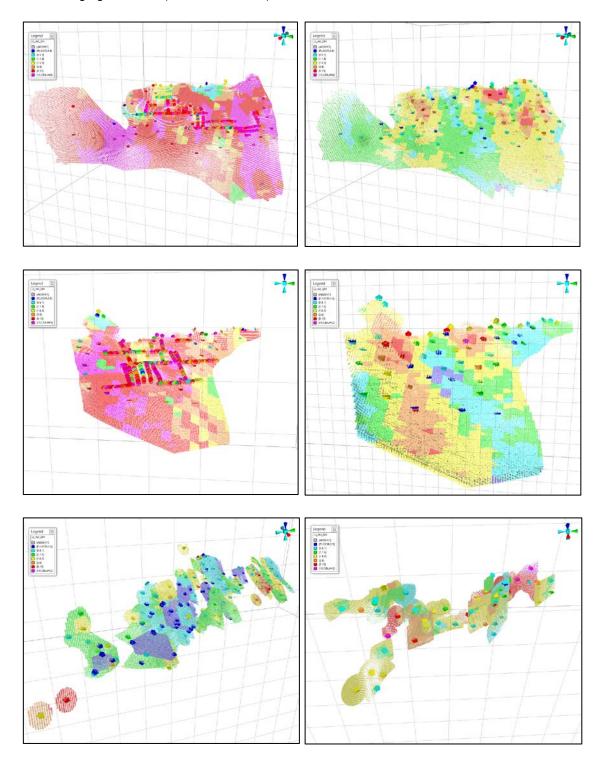
# Central Breccia Deposit

### GROUP 1000



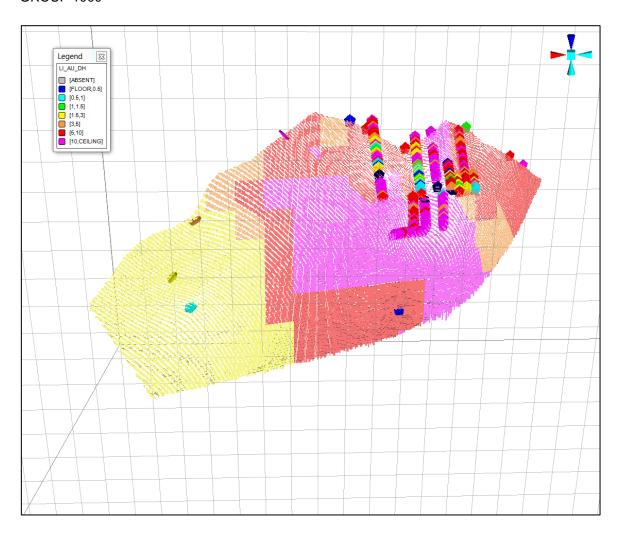
### La India Deposit

Top down, left to right: La India HGC (KZONE 130); La India Main WR (KZONE 230); La India HGC (KZONE 140); La India Main WR (KZONE 250); La India Main WR (KZONE 301-329); La India Hanging Wall WR (KZONE 410-530).



## Teresa Deposit

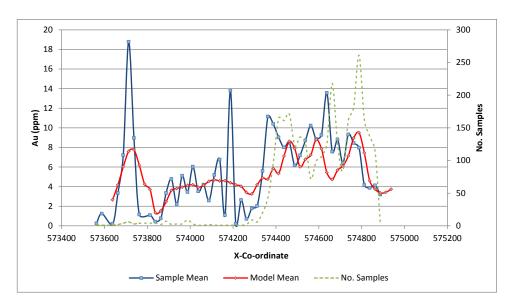
## GROUP 1000

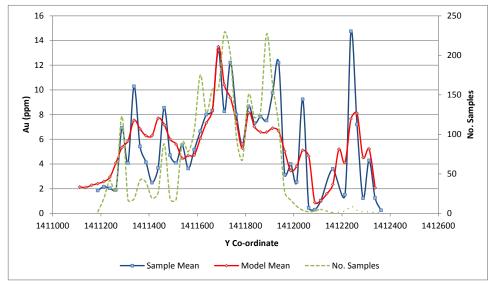


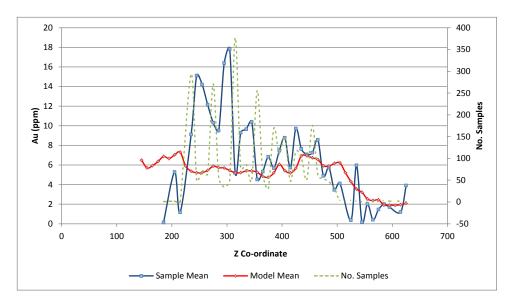
## **APPENDIX**

## **F VALIDATION PLOTS**

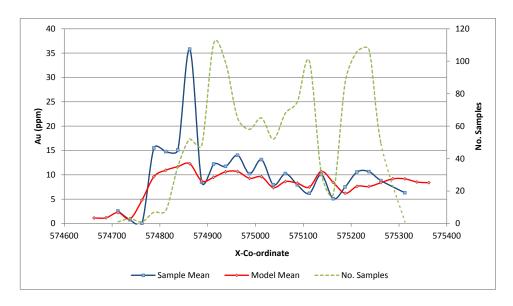
## America Deposit - America-Escondido Vein - KZONE 3500

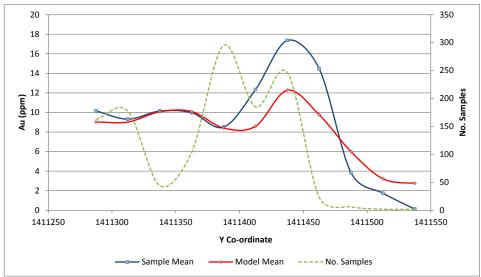


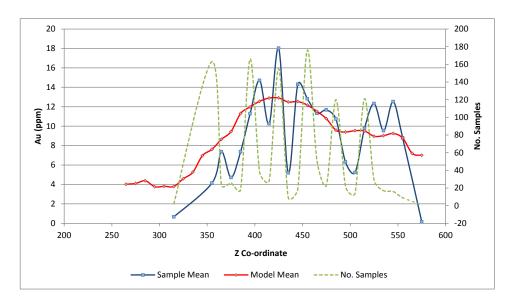




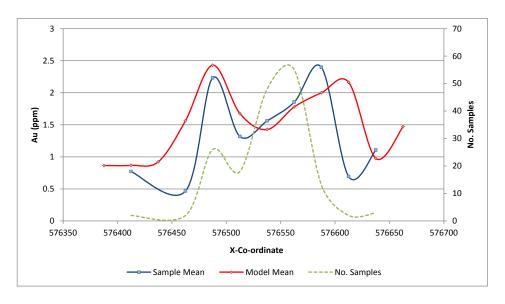
## America Deposit – Constancia Vein – KZONE 2520

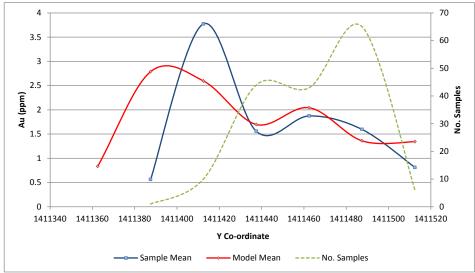


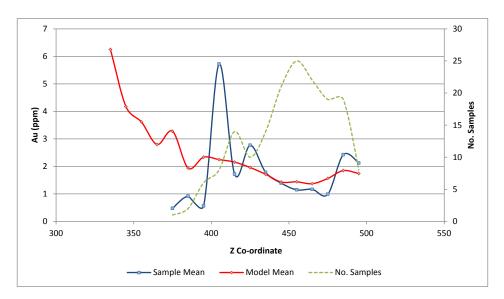




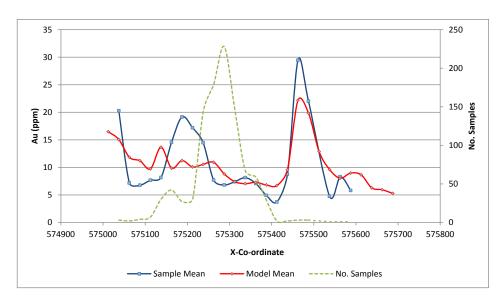
## Central Breccia Deposit – GROUP 1000

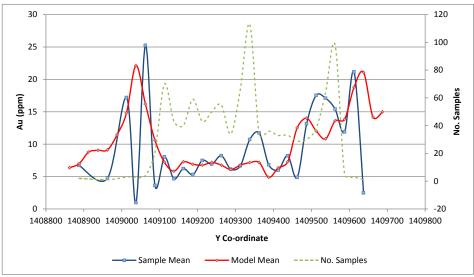


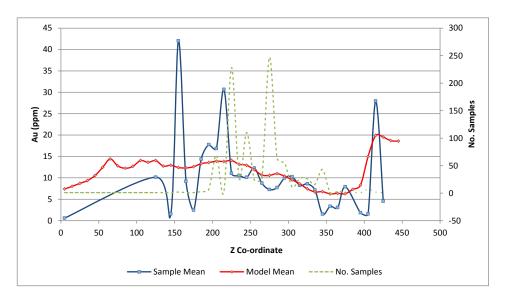




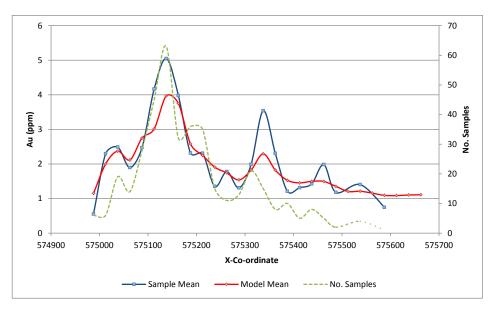
## La India Deposit – La India HGC – KZONE 130

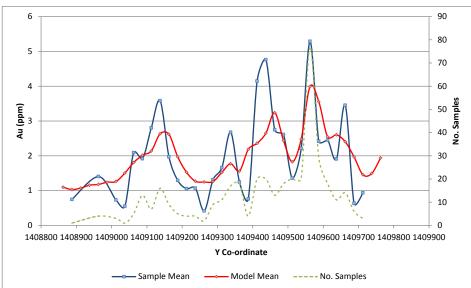


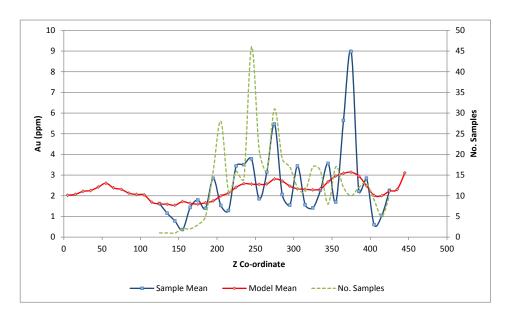




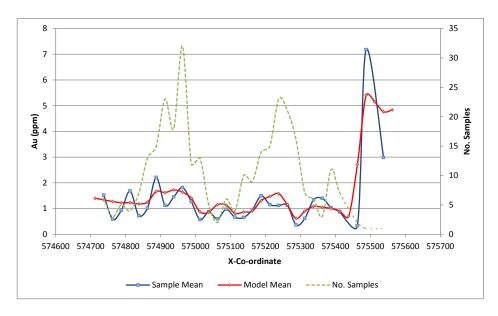
## La India Deposit - La India Main WR - KZONE 230

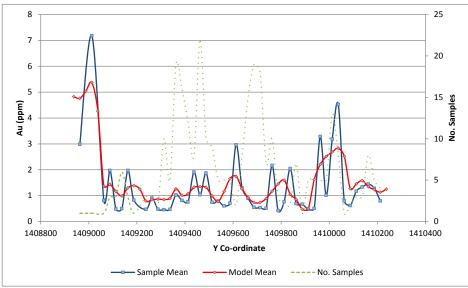


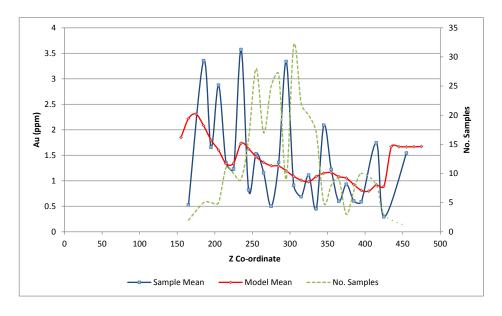




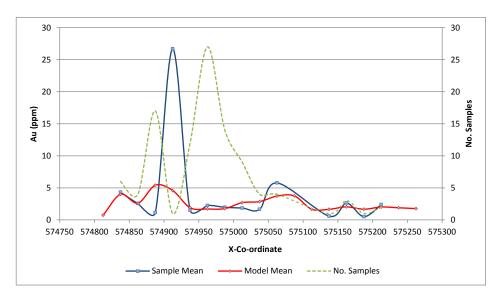
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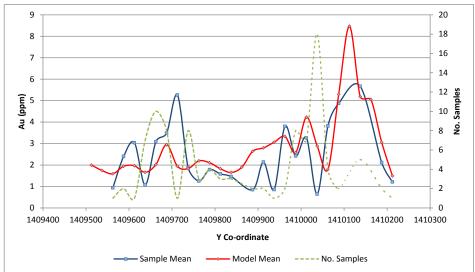


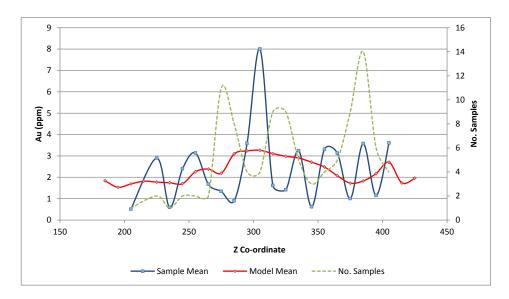




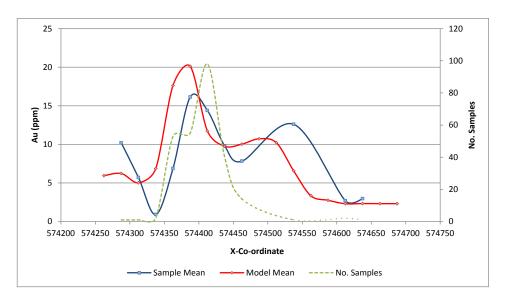
## La India Deposit – La India Hanging Wall WR – KZONE 410-530

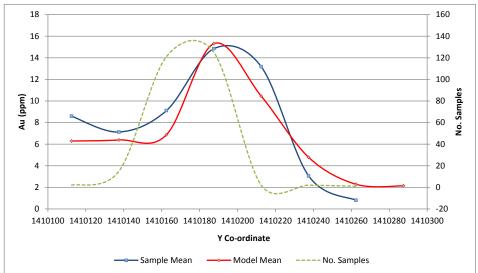


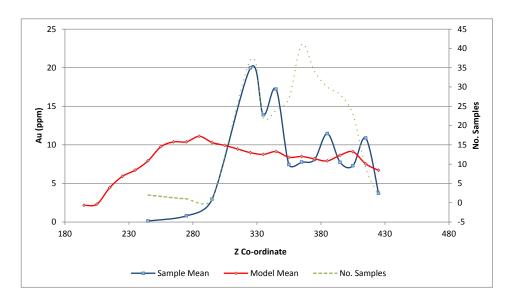




#### Teresa Deposit - GROUP 1000







## **APPENDIX**

## **G STATISTICAL BLOCK GRADE VALIDATION**

Statistical Validation Block Model to Declustered Mean Gold Grade (Single Domain Deposits)

Vein	Count	Composite Mean	Declust. Mean	Block Mean	% Difference AU	Absolute Difference AU (g/t)
Agua Caliente	125	8.69	5.80	5.80	-0.10	0.01
Arizona	238	5.17	3.90	4.20	5.90	0.24
Buenos Aires	76	8.13	6.10	6.00	-1.40	0.08
Cacao	572	0.92	0.80	1.00	21.80	0.22
Central Breccia	169	1.67	1.65	1.77	6.20	0.10
Espinito	457	9.15	6.20	6.10	-1.30	0.08
Guapinol	377	7.01	5.50	5.30	-4.00	0.21
San Lucas	839	5.97	4.00	4.00	0.90	0.04
Tatiana	68	4.76	4.30	6.10	29.10	1.78
Teresa	281	11.03	8.49	8.78	3.36	0.29

Statistical Validation Block Model to Declustered Mean Gold Grade (America Deposit)\*

KZONE	FIELD	ESTIMATION METHOD	Composite Mean AU (g/t)	Declustered Mean AU (g/t)	Block Estimate AU (g/t)	% Difference AU	Absolute Difference AU (g/t)
2010	AU	OK	1.68	1.47	1.40	-4.7%	0.07
2010	AUIDW	IDW	1.68	1.47	1.64	11.6%	0.17
2020	AU	OK	0.92	0.96	0.94	-2.0%	0.02
2020	AUIDW	IDW	0.92	0.96	0.93	-2.9%	0.03
2030	AU	OK	10.22	9.18	8.65	-5.8%	0.53
2030	AUIDW	IDW	10.22	9.18	10.72	16.8%	1.54
2040	AU	OK	1.79	1.79	1.75	-2.4%	0.04
2040	AUIDW	IDW	1.79	1.79	1.76	-1.4%	0.03
2050	AU	OK	1.47	1.43	1.43	-0.3%	0.00
2050	AUIDW	IDW	1.47	1.43	1.42	-0.4%	0.01
2060	AU	OK	2.81	3.05	3.00	-1.8%	0.05
2060	AUIDW	IDW	2.81	3.05	2.80	-8.2%	0.25
2510	AU	OK	2.81	4.04	4.94	22.2%	0.90
2510	AUIDW	IDW	2.81	4.04	5.04	24.8%	1.00
2520	AU	OK	10.92	8.77	9.02	2.9%	0.25
2520	AUIDW	IDW	10.92	8.77	9.83	12.1%	1.06
3010	AU	OK	2.60	2.24	2.48	-4.5%	0.24
3010	AUIDW	IDW	2.60	2.24	2.54	-2.1%	0.30
2020	AU	OK	0.59	0.59	0.59	0.1%	0.00
3020	AUIDW	IDW	0.59	0.59	0.59	0.1%	0.00
3030	AU	OK	0.95	1.01	0.96	-4.5%	0.05
3030	AUIDW	IDW	0.95	1.01	0.89	-11.4%	0.12
3500	AU	OK	8.19	5.68	5.65	-0.6%	0.03
3300	AUIDW	IDW	8.19	5.68	5.78	1.8%	0.10

<sup>\*</sup>Note that the raw composite mean has (where appropriate) been used in place of the declustered mean for optimal statistical comparison with the block estimate.

<sup>\*</sup>Elevated percentage discrepancy for KZONE 2510 as a limited high grade intercepts influence a relatively large proportion of the tonnage.

## Statistical Validation Block Model to Declustered Mean Silver Grade (America Deposit)

KZONE	FIELD	ESTIMATION METHOD	Composite Mean AU (g/t)	Declustered Mean AU (g/t)	Block Estimate AU (g/t)	% Difference AU	Absolute Difference AU (g/t)
2000	AG	OK	6.19	5.87	5.71	-2.7%	0.16
2000	AGIDW	IDW	6.19	5.87	5.94	1.2%	0.07
3000	AG	OK	6.03	5.83	5.92	1.5%	0.09
3000	AGIDW	IDW	6.03	5.83	6.15	5.4%	0.32

## Statistical Validation Block Model to Declustered Mean Silver Grade (La India Deposit)

GROUP	KZONE	FIELD	ESTIMATION METHOD	Composite Mean AU (g/t)	Declustered Mean AU (g/t)	Block Estimate AU (g/t)	% Difference AU	Absolute Difference AU (g/t)
	110	AG	OK	12.07	12.54	12.28	-2.1%	0.26
	110	AGIDW	IDW	12.07	12.54	12.11	-3.5%	0.43
	120	AG	OK	7.74	7.91	8.09	2.3%	0.18
	120	AGIDW	IDW	7.74	7.91	7.75	-2.0%	0.16
	130	AG	OK	15.34	16.13	18.71	16.0%	2.58
	130	AGIDW	IDW	15.34	16.13	18.72	16.1%	2.59
	140	AG	OK	12.73	14.00	17.05	21.8%	3.06
	140	AGIDW	IDW	12.73	14.00	16.30	16.5%	2.31
	210	AG	OK	4.17	4.23	4.04	-4.5%	0.19
	210	AGIDW	IDW	4.17	4.23	4.11	-2.8%	0.12
1000	220	AG	OK	3.63	3.15	2.77	-11.8%	0.37
1000	220	AGIDW	IDW	3.63	3.15	3.06	-2.9%	0.09
	000	AG	OK	4.59	4.00	4.09	2.2%	0.09
	230	AGIDW	IDW	4.59	4.00	4.09	2.1%	0.08
	240	AG	OK	3.15	3.38	3.44	2.0%	0.07
	240	AGIDW	IDW	3.15	3.38	3.59	6.3%	0.21
	050	AG	OK	6.25	6.20	6.34	2.2%	0.14
	250	AGIDW	IDW	6.25	6.20	6.42	3.5%	0.22
	000	AG	OK	7.67	7.15	7.19	0.6%	0.04
	260	AGIDW	IDW	7.67	7.15	6.93	-3.0%	0.22
	204 200	AG	OK	2.03	2.07	2.08	0.4%	0.01
	301 - 329	AGIDW	IDW	2.03	2.07	2.13	3.0%	0.06
2000	410 - 530	AG	OK	5.81	5.63	5.79	-0.4%	0.15
2000	410 - 530	AGIDW	IDW	5.81	5.63	5.78	-0.5%	0.14
	620	AG	OK	0.78	0.78	0.78	0.0%	0.00
	620	AGIDW	IDW	0.78	0.78	0.78	0.0%	0.00
2000	630	AG	OK	1.10	1.08	1.11	0.9%	0.01
3000	630	AGIDW	IDW	1.10	1.08	1.20	9.0%	0.10
	640	AG	OK	2.77	2.78	2.78	0.0%	0.00
	640	AGIDW	IDW	2.77	2.78	2.73	-1.7%	0.05

## **APPENDIX**

B PROCESS DESIGN - LYCOPODIUM MINERALS CANADA LTD, LA INDIA GOLD PROJECT PRE-FEASIBILITY STUDY



## CONDOR GOLD PLC

# LA INDIA GOLD PROJECT PRE-FEASIBILITY STUDY





5032-REP-00

July 2014

File Location: 16.04 Rev. A

А		ISSUED FOR			
REV NO.	DATE	DESCRIPTION OF REVISION	BY	DESIGN APPROVED	PROJECT APPROVED

## LA INDIA GOLD PROJECT

## PRE-FEASIBILITY STUDY

5032-REP-001

## **Table of Contents**

DISCLA	IMER		Page I
1.0	1.1 1.2 1.3 1.4 1.5	Introduction and Background Process Plant Plant Infrastructure Capital and Operating Costs Conclusions and Recommendations	1.1 1.1 1.2 1.3 1.4
2.0	PROJEC	T BACKGROUND	2.1
3.0	PROCES 3.1 3.2 3.3	SS PLANT Summary Process Design Criteria Process and Plant Description 3.3.1 Run-of-Mine (ROM) Pad 3.3.2 Crushing Circuit 3.3.3 Grinding and Classification Circuit 3.3.4 Pre-leach Thickening 3.3.5 Leach and Carbon Adsorption Circuit 3.3.6 Elution and Goldroom Operations 3.3.7 Carbon Safety Screen 3.3.8 Cyanide Destruction Circuit 3.3.9 Tailings Disposal 3.3.10 Reagents 3.3.11 Services Process Control Philosophy	3.3 3.3 3.8 3.8 3.9 3.9 3.10 3.12 3.13 3.13 3.13 3.15 3.16
	3.5	<ul><li>3.4.1 General Overview</li><li>3.4.2 Drive Controls</li><li>Metallurgical Accounting</li></ul>	3.16 3.18 3.18
4.0	PLANT I	NFRASTRUCTURE	4.1
	4.1 4.2 4.3 4.4 4.5 4.6	Overview Site Roads Power Supply 4.3.1 Power Supply – Incoming 4.3.2 Plant Distribution Services Transformers and Switchgear 4.3.3 Emergency Power Supply 4.3.4 Mill Starting Load 4.3.5 Method of Supply Communication Systems Ventilating, and Air Conditioning (HVAC) Systems Building Fire Protection Systems	4.1 4.3 4.3 4.3 4.4 4.5 4.5 4.6 4.6
	4.7 4.8 4.9 4.10	Sewage Treatment Security System and CCTV Monitoring Plant Site and Administration Buildings Truckshop and Warehouse Facilities	4.6 4.6 4.7 4.7

## **LA INDIA GOLD PROJECT**

## PRE-FEASIBILITY STUDY

5032-REP-001

## **Table of Contents**

	4.11	Pipelines	Page 4.7
5.0	CAPIT	AL COST ESTIMATE	5.1
0.0	5.1	Introduction	5.1
	5.2	Capital Cost Estimate Summary	5.1
	5.3	Estimate Basis	5.2
	5.5	5.3.2 Preliminaries	5.5
			5.6
		5.3.3 Earthworks 5.3.4 Concrete	5.6
		5.3.5 Steelwork	5.7
		5.3.6 Platework / Tankage	5.7
		•	5.7
		•	5.8
		· •	5.0
		5.3.9 Engineering Procurement and Construction Management	5.9
		(EPCM) 5.3.10 Qualifications / Exclusions	5.10
	<b>5</b> 4		
	5.4	Exchange Rates	5.11
	5.5	Contingency Potoiled Conital Cost Fatimete Breakdown	5.11
	5.6	Detailed Capital Cost Estimate Breakdown	5.12
6.0	OPER#	ATING COST ESTIMATE	6.1
	6.1	Operating Cost Estimate	6.1
	6.2	Design Production Parameters	6.3
	6.3	Qualifications	6.3
	6.4	Exchange Rates and Estimate Date	6.4
	6.5	Operating Cost Estimate Accuracy	6.4
	6.6	Power	6.5
	6.7	Labour	6.5
		6.7.1 Wages and Salaries	6.5
		6.7.2 Plant Operations	6.5
		6.7.3 Laboratory	6.6
		6.7.4 Metallurgy	6.6
		6.7.5 Maintenance	6.6
	6.8	Consumables	6.7
	6.9	Maintenance Materials Costs	6.7
	6.10	Mobile Equipment	6.8
	6.11	General and Administration Costs	6.8
7.0	PROJE	ECT IMPLEMENTATION	7.1
	7.1	Introduction	7.1
	7.2	Engineering and Design	7.1
	7.3	Procurement and Contracts	7.2
	7.4	Project Controls	7.2
	7.5	Construction	7.2
		Commissioning	7.3
		Project Close-out and Handover	7.3
		•	_

## LA INDIA GOLD PROJECT

## PRE-FEASIBILITY STUDY

5032-REP-001

## **Table of Contents**

8.0 CON	ICLUSIONS AND RECOMMENDATIONS	Page <b>8.4</b>
TABLES		
Table 1.1	Capital Cost Summary (USD\$, 2Q14, ±25%)	1.3
Table 1.2	Operating Cost Summary (US\$, 2Q14, ±25%)	1.3
Table 3.1	Summary of Key Process Design Criteria	3.4
Table 4.1	Load List Summary	4.4
Table 5.1	Capital Cost Estimate Summary (US\$, 2Q14, +/-25%)	5.2
Table 5.2	Capital Cost Estimate Basis	5.2
Table 5.3	Capital Cost by Plant Area and Facility	5.13
Table 5.4	Summary by Primary Discipline	5.18
Table 6.1	Summary of Process Operating Cost Estimate (US\$, 2Q14, +/-25%)	6.1
Table 6.2	La India Production Parameters	6.3
Table 6.3	Selected Employee Compensations Inclusive of Overheads	6.5
<b>FIGURES</b>		
Figure 4.1 Pro	ject Location	4.1
Figure 4.2 Pro	ocess Plant Location	4.2
Figure 6.1 Op	erating Cost Distribution	6.2
APPENDICES		
	rocess Flow Diagrams	
	rocess Design Criteria	
	rocess Plant Site Drawings	
	lechanical Equipment List	
• •	lectrical Single line Diagram	
	apital Cost Estimate	
	perating Cost Estimate	
Appendix 8 E	lectrical Load List	
Appendix 9 1	Mtpa factored capital and operating cost estimates	

July 2014 Lycopodium Minerals Canada Ltd 5032\16.04\5032-REP-001\_A

#### **DISCLAIMER**

This report has been prepared for Condor Gold PLC. (Condor) by Lycopodium Minerals Canada Ltd (Lycopodium) as an independent consultant and is based in part on information furnished by Condor and in part on information not within the control of either Condor or Lycopodium. While it is believed that the information, conclusions and recommendations will be reliable under the conditions and subject to the limitations set forward herein, Lycopodium does not guarantee their accuracy. The use of this report and the information contained herein shall be at the user's sole risk, regardless of any fault or negligence of Lycopodium.

#### 1.0 EXECUTIVE SUMMARY

## 1.1 Introduction and Background

Condor Gold PLC ("Condor") plans to develop the La India Gold Project ("Project"), located in Nicaragua adjacent to the town of La India, approximately 130km north of Managua, into an operating mine and gold processing facility.

In May 2014 Condor retained Lycopodium Minerals Canada Ltd (Lycopodium) to undertake the process plant aspects of pre-feasibility study (PFS) to assess the viability of the Project and provide input into the NI 43-101 technical report being compiled by SRK Consulting Inc (Cardiff, UK).

Lycopodium's scope of work included providing preliminary design, capital costs, and operating costs for a 805,000 tpa (tonnes per annum) gold process plant and associated infrastructure. The mine design, mine operating costs, mine capital costs, reserve estimation, tailings management, hydrology, geotechnical and closure planning inputs are by SRK.

This report was prepared to provide Condor with sufficient information to determine the technical and economic feasibility of developing the Project, and to decide whether to proceed with a bankable feasibility study.

All amounts expressed in this report are in US dollars unless otherwise indicated.

#### 1.2 Process Plant

The plant is designed for the treatment of 805,000 tpa with 92% mill availability, with standby equipment in critical areas. The process plant design allows for fluctuations in mine production throughput. The ore is clean, of high hardness and extremely high abrasion, and with average life-of-mine (LOM) head grades of 3.0 g/t gold and 5.3 g/t silver. To accommodate for the variability in head grades, the plant is designed for head grades of 3.4 g/t gold and 5.8 g/t silver. The overall process flowsheet is based on a single stage SAG comminution and conventional Carbon in Leach (CIL) circuit.

The proposed process encompasses crushing the run-of-mine ore (ROM) with a primary jaw crusher, followed by a single stage SAG mill grinding in closed circuit with cyclones to achieve the target  $P_{80}$  target size of  $75_{\mu m}$ . The milled product will be thickened in a pre-leach thickener prior to being leached in the CIL circuit. A hybrid CIL circuit (1 leach tank, 6 adsorption tanks) will leach and adsorb gold from the milled ore onto activated carbon. An AARL (Anglo American Research Laboratories) elution circuit will recover gold from the loaded carbon, and electrowinning and smelting processes will produce doré bar at site.

Cyanide in the CIL tailings will be recovered via a cyanide recovery thickener, and detoxified using the SO2 / Air process prior to the tailings being disposed of in the sub-aerial tailings storage facility (TSF). Process water supply for the operations will be supplied by recycled water from the TSF, supplemented by mine dewatering. The process flow diagrams are included in Appendix 1, and process design criteria in Appendix 2, of this document.

#### 1.3 Plant Infrastructure

The Project consists of an open pit mine, gold processing plant and refining facility, located adjacent to the town of La India, in the La India District, approximately 32 km southwest of the town of Sebaco. The project is accessible from the capital city, Managua, either by the paved Leon-Esteli Road (Highway 26) at a distance of approximately 210km or by the Panamerican Highway via Sebaco, approximately 130km.

The project is well-served with respect to infrastructure, as the majority of mineralised areas are accessible to within a few hundred meters of the paved highway via dirt tracks, and an existing grid power line runs adjacent to the plant site.

The plant power will be connected as a tee-off to the existing 138 kV, 3-phase line, which runs along the Leon-Esteli Road, and is approximately 100m from the process plant. Other lower cost options are being investigated as well.

The port of Corinto, on the Pacific Ocean, is approximately 121km west of the project site, where equipment, reagents, and consumables will be imported.

The process plant site buildings include the main administration building, laboratory, plant kitchen and meals area, change house and ablutions building, process plant security gatehouse and main security gatehouse.

A truck maintenance facility will service the mining fleet with two truck bays. The main workshop/warehouse will house mechanical, electrical, instrumentation and general items.

Process plant tailings will be transported via a HDPE pipeline to the TSF, which is located approximately 700m east of the process plant. Reclaim water from the TSF will be returned to the process plant for reuse in the process via barge pumps.

A septic system will be utilized for sewage disposal.

Plant site general arrangement drawings are included in Appendix 3 of this document.

## 1.4 Capital and Operating Costs

Table 1.1 provides a summary of the capital cost estimate and only include the process plant and associated infrastructure within Lycopodium's scope. The costs are expressed in Q2 2014 USD. The estimates are considered to have an overall accuracy of +/-25% and are based on the Project being developed on an EPCM basis.

Major cost categories (permanent equipment, material purchase, installation, indirect costs) were identified and analyzed. To each of these categories a percentage contingency was allocated based on the accuracy of the data, and an overall contingency of 11.3% was subsequently derived.

Scope Main Area **Project Totals** Contingency **Total Project USD** USD USD Lyco Directs 100 Treatment Plant 31,649,965 3,901,534 35,551,499 200 Reagents & Plant Services 3,003,706 260,549 3,264,165 300 Infrastructure 274,062 2,359,383 2,633,446 **Lyco Directs Total** 4,436,055 41,449,109 37,013,054 Lyco Indirects 000 Construction Indirects 410,047 4,128,687 3,718,640 500 Management EPCM Costs 7,328,000 732,800 8,060,800 Lyco Indirects Total 11,046,640 1,142,847 12,189,487 48,059,694 5,578,903 53,638,597 **Grand Total** 

Table 1.1 Capital Cost Summary (USD\$, 2Q14, ±25%)

Exclusions are noted in Section 5.3.10.

A summary of the LOM operating costs is provided in Table 1.2. The operating costs have been calculated based on an annual throughput of 805,000 tpa of ore.

Table 1.2	Operating	Cost Summary	(US\$.	2Q14.	+25%)

Cost Centre	USD\$/Year	US\$/t	US\$/oz Gold Equivalent
Power	6,897,275	8.57	84.41
Labour	1,977,072	2.46	24.20
Consumables	6,730,133	8.36	82.36
Maintenance Materials	509,837	0.63	6.24
Laboratory	256,135	0.32	3.13
Total	16,370,502	20.34	200.34

Operating costs were estimated by major category (power, labour, consumables etc.) and have been compiled from metallurgical testwork, supplier quotations, data from Condor, Lycopodium data, and first principles estimates.

For imported goods, prices have been converted using the following exchange rates:

CAD 1.00 USD 0.92

CORDOBA 25.00 =USD 1.00

Details of the capital cost and operating cost estimates are included in Appendix 6 and Appendix 7 of this document.

#### 1.5 **Conclusions and Recommendations**

The investigation and analysis carried out are considered appropriate to pre-feasibility level design. Further investigations are recommended as the project advances to a bankable feasibility study level.

- Additional test work is required to provide better definition of the abrasion index throughout the deposit. The abrasion index reported for La India is very high and it contributes considerably to the operating cost in terms of comminution media. The use of composite wear liners and chrome media should be investigated as a method for reducing media costs.
- Due to the relatively high cost of grid power in Nicaragua, it is recommended to explore other sources of power supply, including from neighbouring countries, and possible use of generator sets with fuel oil options.
- Because of the high comminution energy requirements of the ore, the project is highly sensitive to power cost. In future study, detailed investigation into determining the actual power cost is required (i.e. supply proposal or contract in place).
- It is recommended for the next phase that the base case process plant throughput be increased from 805,000tpa to 1Mtpa for improved economics and quicker payback,assuming that sufficient working room can be made available to provide feed from the mine. Factored estimates (± 35%) were prepared by Lycopodium for the 1Mtpa case which show a reduction in the operating costs from \$20.34 / tonne per to \$19.00 / tonne, and only a 7.5% increase in capital costs with a 24% increase in throughput. The factored estimates are provided in Appendix 9, 1Mtpa Factored Capital and Operating Cost Estimates.
- A potable water treatment plant is recommended to enable the onsite production of water for safety showers and drinking.

- Test results subsequent to the preparation of this study have indicated that mercury is not of concern for the La India project and all equipment related to the handling of mercury can have the holds removed and be omitted from future design.
- Additional comminution and metallurgical test work is recommended for the America, Mestiza, and Central Breccia vein systems for inclusion in subsequent studies.

#### 2.0 PROJECT BACKGROUND

In May 2014 Condor retained Lycopodium Minerals Canada Ltd (Lycopodium) to undertake the process plant aspects of pre-feasibility study (PFS) to assess the viability of the Project and provide input into the NI 43-101 technical report, compiled by SRK Consulting Inc (Cardiff, UK).

#### Lycopodium's scope incorporated:

- Preparation of a preliminary process plant and infrastructure design to support an 805,000 tpa facility.
- Development of a conceptual flowsheet and design criteria based on preliminary comminution testwork results and conventional copper concentrator design.
- Identification of equipment.
- Preparation of overall plant general arrangement drawing.
- Preparation of capital and operating cost estimates to an accuracy of +/-25%.
- Preparation of factored capital and operating cost estimates for a 1Mtpa facility.

#### SRK's scope included:

- Mine design, pit optimisation, open pit mining schedule
- Haul roads and bulk earthworks
- Tailings Storage Facility (TSF) design
- Surface water management.
- Ground water/bore fields.
- Hydrology and hydrogeology.
- Road re-alignment and HV powerline relocation.
- Closure planning.

#### Condors' scope included:

Owners cost

- Pre-production costs
- **Spares**
- Light vehicles
- Maintenance plant and tools
- Office equipment and Furniture
- IT and other hardware and software
- Working Captial
- **Duties and Taxes**

#### 3.0 **PROCESS PLANT**

#### 3.1 **Summary**

The plant is designed for the treatment of 805,000 tpa with 92% mill availability, with standby equipment in critical areas. The process plant design allows for fluctuations in mine production throughput. The ore is clean, of high hardness and extremely high abrasion, and with average life-ofmine (LOM) head grades of 3.0 g/t gold and 5.3 g/t silver. To accommodate for the variability in head grades, the plant is designed for head grades of 3.4 g/t gold and 5.8 g/t silver. The overall process flowsheet is based on a single stage SAG comminution and conventional Carbon in Leach (CIL) circuit.

Ore will be direct dumped into a ROM bin, which will then be fed to a jaw crusher via the primary apron feeder. The crushed rock will be conveyed to a surge bin. The surge bin will discharge via an apron feeder to the SAG mill feed conveyor and overflow to a dead stockpile as required. A front end loader (FEL) will reclaim ore to the SAG mill feed conveyor.

Grinding will be accomplished by a single stage SAG mill in closed circuit with cyclones to achieve the target grind size. The milled product will be thickened in a pre-leach thickener prior to the CIL circuit. A hybrid carbon-in-leach (CIL) circuit (1 leach tank, 6 adsorption tanks) will leach and adsorb gold from the milled ore onto activated carbon.

An AARL elution circuit will recover gold from the loaded carbon, and electrowinning and smelting processes will produce doré bar at site. Cyanide in the CIL tailings will be detoxified using the SO<sub>2</sub> / Air process prior to the tailings being disposed of in the subaerial tailings storage facility. Process water supply for the operations will be supplied by recycled water from the TSF, supplemented by mine dewatering.

#### 3.2 **Process Design Criteria**

The process design has been based on the following approaches:

- The feed rate and ore grades were provided by Condor.
- Key ore characteristics provided in the design criteria have been determined by testwork, or where absent, taken from similar ore types and Lycopodium experience. The quality and extent of testwork performed was more than sufficient for a PFS level study.
- Single stage primary crushing with a single toggle jaw crusher to produce a crushed product size of 80% passing (P<sub>80</sub>) 80 - 100mm. The jaw crusher feed hopper will be equipped with a static grizzly and a rock breaker.
- A crushed ore surge bin with a nominal capacity of 1 hour (105 t) with a discharge feeder supplying the SAG mill feed conveyor. Surge bin overflow will be conveyed to a dead

stockpile. Ore from the dead stockpile will be reclaimed by front end loader (FEL) to feed the mill during periods when the primary crusher is off line.

- Closed circuit single stage SAG mill, with space allowed for a pebble crushing circuit if required in future, to produce a P<sub>80</sub> grind size of 75<sub>µm</sub>. Space is allocated for a potential pebble crushing circuit to include feed and discharge bins to provide controlled crusher and SAG mill feed for steady operation.
- Pre-leach thickening to increase the slurry density feeding the hybrid carbon in leach (CIL) circuit to minimise CIL tankage and reduce overall reagent consumption.
- A CIL circuit incorporating one leach tank and six stages of adsorption tanks to allow for bypass of a stage while maintaining high recovery, low carbon inventory and maximum carbon loading.
- An AARL elution circuit with electrowinning and smelting to produce doré bars.
- Cyanide will be recovered via a cyanide recovery thickener by washing CIL tailings with tailings reclaim water.
- Cyanide destruction using the SO<sub>2</sub> / Air process.
- Tailings disposal in a sub-aerial valley infill TSF.

The key process design criteria listed in Table 3.1 form the basis of the detailed process design criteria and mechanical equipment list.

Table 3.1 Summary of Key Process Design Criteria

	Units	Primary	Source
Plant Capacity	tpa	805,000	Condor
Head Grade	g Au/t	3.40	Condor/SRK
Head Grade	g Ag/t	5.08	Condor/SRK
Design Gold Recovery	%	91	SRK
Crushing Plant Utilisation	%	75	Lycopodium
Plant Availability	%	92	Lycopodium
Bond Abrasion Index (Ai)		1.08	Testwork
Drop Weight (SMC) Axb		40	Testwork
Bond Ball Mill Work Index (BWi)	kWh/t	21.9	Testwork
SG		2.54	Testwork
Grind Size (P <sub>80</sub> )	μm	75	Testwork
Leach Circuit Residence Time	hrs	35	Testwork/Lycopodium
Leach Slurry Density	% w/w	48	Lycopodium

	Units	Primary	Source
Number of Leach Tanks		1	Lycopodium
Number of CIL Tanks		6	Lycopodium
Cyanide Consumption	kg/t	0.82	Testwork
Leach Lime Consumption	kg/t	0.93	Testwork
Elution Circuit Size*	t	5	Lycopodium
Cyanide Destruction Process		SO <sub>2</sub> /Air Process	Lycopodium

<sup>\*</sup> Based on 6 strips per week

The key issues considered for process and equipment selection are outlined below:

#### ROM Pad and Crushing Circuit

Stockpiled ore on the ROM ore pad will be used to provide a buffer between the mine and the plant.

The primary jaw crushing circuit has been sized on the basis of operating at 75% utilisation at a feed rate in excess of the mill feed requirement. Maximum feed size has determined the crusher size such that the unit will not be capacity constrained. Excess crushed ore will be stockpiled and reclaimed on the ROM pad using a Front End Loader (FEL) during periods of crusher maintenance. The primary jaw crusher will be equipped with a feed hopper, static grizzly and rock breaker, and will be capable of receiving ore from a FEL or directly from a haul truck.

A ROM ore grizzly aperture of 600 mm has been selected based on the maximum lump size. The grizzly will be required to minimise oversize material entering the ROM ore bin and causing downstream blockages. The grizzly will be inclined to be self-cleaning as far as possible. An apron feeder will draw material from the ROM hopper and feed the jaw crusher.

#### Grinding

After consideration of a number of alternate grinding circuit configurations, a single stage SAG mill in closed circuit with cyclones was selected to produce the target circuit  $P_{80}$  size of 75  $\mu$ m. Space for a pebble crusher is also included to provide contingency against high ore hardness. This circuit provides the simplest operation and maintenance while also reducing capital cost. SAG mill grinding saves considerably on grinding media consumption given the very high abrasiveness of the ore. Because of the high ore hardness, the typical energy inefficiencies of SAG milling become relatively minor. The operating requirements for single stage SAG circuits are well understood as there are many similar successful installations.

In order to maintain a stable operation of the single stage SAG circuit, a variable speed control on the SAG mill is required with a mill speed range between 60 - 80% critical speed nominated. In addition to standard charge weight and power control algorithms, the mill will be provided with noise monitoring to alarm low mill charge levels.

The lime silo will be located above a slaker and storage tank. Lime slurry will be pumped to the SAG mill. Lime is required to increase the pH of the slurry in the leaching circuit to ≥ 10 pH to reduce the generation of hydrogen cyanide.

#### Pebble Crushing

Space for a pebble crushing circuit has been allowed for in the design to provide contingency against the high ore hardness. The pebble crusher will be installed in the second year of operation, if required. In the event that the SAG mill generates excessive fines, up to 15% of the feed mass can be extracted from the mill discharge as pebbles and processed through the pebble crusher. Due to design limitations inherent in the pebble crusher, the crusher will operate intermittently and as such, feed and discharge bins will be included to provide consistent feed to the both the pebble crusher and the SAG mill.

#### Classification

Hydrocyclones have been selected for the classification duty to minimise the number of cyclones in the cluster and to reduce the potential for spigot blockages occurring from coarse SAG mill discharge material.

The cyclones will be operated at feed densities that maximise classification efficiency while reducing circulating load and overall circuit power consumption.

#### Pre-Leach Thickening

A high rate pre-leach thickener will be included to allow for operational flexibility in the grinding circuit while providing an optimized CIL circuit feed density of 48%. The afforded process buffer of approximately three to four hours will be useful in providing consistent feed to the CIL circuit.

#### Leach and Adsorption Circuit

The leach characteristics of the ore necessitate a 35 hour leach and a hybrid CIL circuit is proposed. A leach circuit configuration comprising one leach tank and 6 leach / adsorption (CIL) tanks with sparged air has been adopted to accommodate the leach time requirement while affording continuous high recovery in the event that one tank is offline. The leach tank has been provided in the design to maximise carbon loading and ensure that acceptable target solution tails grades can be met while reducing carbon inventory.

#### Cyanide Recovery Thickener

A high rate thickener will be included for washing the CIL tailings and recovering cyanide. Tailings reclaim water will be returned to the plant, for use in the milling circuit, via the cyanide recovery thereby washing the tailings, recovering a portion of the cyanide, and reducing the quantity of cyanide reporting to the cyanide destruction circuit.

#### **Elution**

The average daily movement of carbon was calculated based on the design gold and silver feed grade and maximum CIL extraction. Allowing for a six day per week operation, a five tonne carbon capacity AARL elution circuit was selected. A five tonne dilute hydrochloric acid wash column will also be provided for carbon washing ahead of the elution circuit.

Three parallel 12 cathode electrowinning cells with individual rectifiers will provide electrowinning of gold and silver in less than 12 hours. The sludging-type cells will allow for in cell removal of sludge and they will have an off-gas handling system complete with wet scrubbing. The sludge will be filtered in pressure filter pots and dried in an oven prior to smelting to produce doré bar. Lyco expects that the doré will consist of approximately 43% gold and 57% silver.

#### **Cyanide Destruction Circuit**

An  $SO_2$  / air cyanide destruction circuit will reduce weak acid dissociable cyanide ( $CN_{WAD}$ ) in the tailings stream of the plant to less than 30 ppm  $CN_{WAD}$  such that it is compliant with the environmental requirements of the project. Based on the cyanide detoxification studies performed to date, the plant tailings are expected to comply with the project's environmental requirements. It should be noted that nitrate and ammonia were not measured during the testwork, but will be verified during future phases of work.

#### Tailings Disposal

Following cyanide destruction, CIL tails will be pumped to the TSF. The tailings will be distributed within the facility using multiple spigots. The tailings facility will be located in a valley and will receive some catchment water. Effluent from the tailings facility will be discharged directly to the environment. Decant water from the TSF will be pumped back to the process plant for conservation and reuse in the system.

## 3.3 Process and Plant Description

The process and plant description should be read in conjunction with the process flow diagrams (PFD's) (00-F-001 to 00-F-016) provided in Appendix 1 and plant general arrangement drawings provided in Appendix 3.

#### 3.3.1 Run-of-Mine (ROM) Pad

Direct dump into the primary crusher will be used to the extent possible. A front end loader (FEL) will be used to reclaim excess ore from the various stockpiles to the ROM hopper feeding the primary crusher.

## 3.3.2 Crushing Circuit

ROM ore will be loaded into the ROM feed hopper by haul truck or FEL. A grizzly will be fitted to the ROM hopper to protect the downstream equipment from oversize material. A rock breaker will be provided to reduce oversize rock such that it will pass through the grizzly. ROM ore will be drawn from the hopper at a controlled rate by a variable speed apron feeder and discharge into a single toggle jaw crusher.

The crusher product will discharge onto a conveyor belt and be transported to the crushed ore surge bin. Allowance in the layout has been made for a future belt electromagnet which will be suspended above the conveyor which will remove magnetic tramp metal from the primary crushed ore.

Under normal operating conditions the crushing rate into the surge bin will exceed the rate of withdrawal of ore to the milling circuit. Crushed ore will overflow the surge bin and be directed on to a conveyor feeding a dead stockpile. When required, ore from the dead stockpile will be loaded by FEL onto the SAG mill feed conveyor to maintain mill feed when the crushing circuit is off line.

Grinding media will also be added by FEL into the crushed ore surge bin which will report to the SAG mill feed conveyor as required.

Crushed ore will be withdrawn from the surge bin at a controlled rate by a variable speed apron feeder and fed via the mill feed conveyor directly to the SAG mill. A weightometer will indicate the instantaneous and totalized mill feed tonnage.

The crushing circuit will be controlled locally. The FEL driver will ensure feed is maintained to the crushing circuit and will communicate with the operations supervisor using a two way radio to supply information on crusher feed operation.

The crushing circuit will be independently, sequentially interlocked for shutdown such that in the event of a single component failure, all components will be safely shut down automatically.

## 3.3.3 Grinding and Classification Circuit

The grinding circuit will consist of a SAG mill in closed circuit with hydrocyclones, with space allowed for the addition of a pebble crusher. Crushed ore will be fed directly to the SAG mill via the mill feed conveyor.

The SAG mill discharge trommel undersize will gravitate to the mill discharge hopper, and be diluted with process water, and pumped to the classifying hydrocyclone cluster.

The combined cyclone overflow stream, with a nominal pulp density of 38% w/w solids, will gravitate to pre-leach thickener where it will be thickened to 48% prior to being pumped to the CIL circuit. The cyclone underflow will be collected in the underflow launder and return to the feed chute of the SAG mill.

General maintenance lifts around the mill and cyclones will be done by the mobile site crane. The milling area layout will accommodate crane access for all heavy lifts. A liner handler will be provided for mill liner change-outs.

The mill floor slab will be sloped towards a drive-in collection sump. The mill hopper overflow and cyclone feed pump dump lines will be routed to discharge directly into the sump. The option to out load pebbles directly from the SAG mill to the drive in sump is also provided. This is necessary to facilitate start-up or to cater to stoppages. The solids in this sump will be cleared using a small front end loader or bobcat.

#### 3.3.4 Pre-leach Thickening

Cyclone overflow will gravitate to the trash removal screen. The trash screen will remove any coarse ore particles, wood fragments, organic material, plastics and lime slurry grits that could otherwise blind the inter-tank screens. The screen oversize (trash) will be collected in a bunker or bin, and the undersize (slurry) will gravitate to the high rate pre-leach thickener where it will be combined with flocculant in the feed well. Flocculant fed to the thickener will be diluted with water in a static mixer to ensure good dispersion throughout the feed stream. Thickener underflow will be pumped to the CIL circuit, and thickener overflow will report to the process water tank.

#### 3.3.5 Leach and Carbon Adsorption Circuit

The thickener underflow will be pumped to the leach distributor feed box passing through a two stage cross cut feed sampler along the way. The sampler will be used to take representative samples of the feed head grade for metallurgical accounting purposes. Lime slurry will be added to the SAG mill feed to ensure that the slurry pH is suitable for cyanidation, pH monitoring will take place in the first and last leach tanks.

The leaching and adsorption circuit will consist of one leach tank and six leach / adsorption tanks. The tanks will be interconnected with launders, and slurry will flow by gravity through the tank train. Each tank will be fitted with a dual impeller mechanical agitator to ensure uniform mixing and dispersion. Oxygen required for leaching will be provided by air sparging through the bottom of the agitator shaft into the slurry.

The adsorption tanks will each be fitted with an air swept woven wire intertank screen to retain the carbon. All tanks will be fitted with bypass facilities to allow any tank to be removed from service for agitator or screen maintenance.

Sodium cyanide solution will be metered into the leach feed distribution box, as required, to maintain the desired cyanide concentration in the circuit. Compressed air will be distributed to the CIL circuit and sparged down the shafts of the agitators to allow a high dissolved oxygen profile to be maintained in the circuit.

Fresh and regenerated carbon will be returned to the circuit at CIL Tank 6, and will be advanced countercurrent to the slurry flow by pumping (air lift) slurry and carbon from Tank 6 to Tank 5 to Tank 4, and so on. The intertank screen in each CIL tank will retain the carbon and allow the slurry to gravity flow to the next CIL tank. This counter-current process will be repeated until the carbon eventually reaches CIL Tank 1 at which point an air lift will be used to transfer loaded carbon to the loaded carbon recovery screen. The loaded carbon will be washed and dewatered on the recovery screen prior to reporting to the acid wash column. The recovery screen undersize will return to the CIL circuit.

Slurry from the last CIL tank (leach tails) will gravitate to the vibrating carbon safety via the tails sampler for metallurgical accounting. The safety screen will recover any carbon leaking through worn inter-tank screens or overflowing the tanks. Screen underflow will gravitate to the cyanide destruction circuit via the cyanide destruction distribution box.

Barren carbon returning to the adsorption circuit from the carbon regeneration kiln will be screened on the sizing screen to remove fine carbon and prevent associated gold losses. The sized and regenerated carbon will report to CIL Tank 6, or alternately to Tank 5.

The CIL tanks will be located in a bunded area with a sloping concrete floor. Any spillage from the circuit will report to one of two sumps and can be returned to the circuit or to the carbon safety screen ahead of the cyanide destruction circuit.

#### 3.3.6 Elution and Goldroom Operations

The following operations will be carried out in the elution and goldroom areas:

- Acid washing of carbon.
- Stripping of gold from loaded carbon using the AARL method.

- Electrowinning of gold from pregnant solution.
- Smelting of electrowinning product.

The elution and goldroom areas will typically operate one carbon batch per day - six days per week, with acid wash and elution occurring during day shift. If required, seven day per week operation will be possible as will two batch per day operation. The AARL elution circuit will consist of a rubber lined carbon steel acid wash column and a stainless steel elution column.

#### Acid Wash

Loaded carbon will be recovered on the loaded carbon recovery screen and directed to the acid wash column. Transfer and fill operations of the acid wash column will be controlled manually. All other aspects of the acid wash and the pumping sequence will be automated.

Acid washing of the carbon will commence after carbon transfer and drain down is complete.

The acid wash solution, 3% w/w HCl in fresh water, will be mixed in the dilute acid tank and transferred to the acid wash column. The acid wash process removes contaminants, primarily calcium, from the loaded carbon and prevents carbon fouling which reduces the effectiveness of the carbon. After the prescribed acid soak period, the carbon will be rinsed with fresh water. Three bed volumes of fresh water will be pumped through the column to displace any residual acid from the carbon. Dilute acid and rinse water will be neutralized and disposed of with the tailings. Acid-washed carbon will be transferred to the elution column for stripping.

#### Pre-Soak and Elution

Strip solution will be pumped from the stripping water tank through inline heater exchangers into the base of the elution column. Sodium hydroxide and sodium cyanide solutions will be pumped from the respective storage tanks into the stripping water tank.

The loaded carbon will be pre-soaked in the cyanide / caustic solution for 30 minutes to prepare the gold for elution. The carbon will then be eluted by hot strip solution which will pass out of the circuit to the pregnant solution tank. Outgoing strip solution will pass through the recovery heat exchanger to heat the incoming strip solution.

#### Electrowinning

Direct current will be passed through stainless steel anodes and stainless steel wool mesh cathodes to deposit gold and silver sludge on the cathodes. Three electrowinning cells, arranged in parallel will contain 12 cathodes each to provide a high cell pass efficiency to ensure a minimum gold tenor in the barren eluate.

Solution discharging from the electrowinning cells will return by gravity to the pregnant solution tank. The system will be configured to allow multiple pass electrowinning. Electrowinning will continue until the solution exiting the electrowinning cells is depleted of gold.

#### Goldroom

The electrowinning cells will be located within the security area of the goldroom. Rectifiers, one per cell, will be located in a non-secure area below the cells allowing maintenance access without breaching gold room security. Rectifier remote indication and controls will be located adjacent to the electrowinning cells for safety.

The electrowon silver and gold will be removed from the cathodes in-situ by washing with high pressure water. The resulting sludge will be filtered in laboratory style pressure filters and dried in an oven. The sludge will then be direct smelted with fluxes in a HFO fired furnace to produce doré bars. Slag from smelting operations will be returned to the milling circuit.

Fume extraction equipment will be provided to remove gases from the cells, oven and smelting.

#### Carbon Regeneration

After completion of the elution process, the barren carbon will be transferred from the elution column to the carbon dewatering screen to dewater the carbon prior to entering the feed hopper of the horizontal carbon regeneration kiln. Any residual water will be drained from the carbon in the kiln feed hopper before it enters the kiln. By design, only 75% of the carbon will be regenerated each cycle. The feed hopper will be designed to overflow after it has received 75% of the carbon in the elution cycle. The hopper overflow chute will be designed such that it can be blocked off if 100% of the carbon is to be regenerated. The overflow carbon from the hopper will gravitate directly to the carbon sizing screen. In the kiln, the carbon will be heated to 650 - 750°C for 20 minutes to allow regeneration to occur. Regenerated carbon from the kiln will be quenched and report to the carbon sizing screen. The screen oversize (regenerated and sized carbon) will return to the CIL circuit while the carbon fines will report to the carbon safety screen.

#### 3.3.7 Carbon Safety Screen

Tailings slurry from the final CIL tank will gravitate through the metallurgical sampler to the carbon safety screen. Recovered carbon will be collected in the fine carbon bin for potential return to the circuit. A two stage cross cut feed sampler will be used to take representative samples of the tails for metallurgical accounting purposes. The safety screen undersize, leached slurry will be forwarded to the cyanide destruction circuit.

# 3.3.8 Cyanide Destruction Circuit

The carbon safety screen undersize slurry will report to the  $SO_2$  / air cyanide destruction circuit. The slurry will flow from the cyanide destruction distribution box to the first cyanide destruction tank. The cyanide destruction circuit will reduce the weak acid dissociable cyanide ( $CN_{WAD}$ ) concentration in the CIL discharge from a level of approximately 150 ppm to 30 ppm. The cyanide destruction circuit consists of two agitated tanks each with 1 hour residence time. The circuit can operate in either series (normal operation) or parallel configuration.

The detoxification process utilises SO<sub>2</sub> and air in the presence of a soluble copper catalyst to oxidize cyanide to the less toxic compound cyanate (OCN). The SO<sub>2</sub> source will be Sodium Meta-Bisulfite (SMBS). Copper sulphate pentahydrate will be added to supply the necessary copper in solution. Air will be sparged into the cyanide destruction tanks through the agitator shaft. Slaked lime will be added to neutralize the sulphuric acid formed in the reaction and maintain a level of approximately 9 pH.

Eh and pH instrumentation will be used to control dosing of SMBS and slaked lime respectively.

## 3.3.9 Tailings Disposal

Tailings from the cyanide detoxification circuit and other miscellaneous waste streams from the process plant will combine in the tailings collection hopper. The tails stream will be pumped to the tailings storage facility for disposal.

## 3.3.10 Reagents

#### Lime

Quicklime will be delivered to the site in bulk by pneumatic tanker and stored in the lime silo. The quicklime will be slaked in a vendor supplied package accompanying the silo. The slaked lime will be pumped to the SAG mill and the cyanide destruction circuit in a ring main. A dust collector will minimise dust emissions during silo filling.

#### Cyanide

Sodium cyanide will be delivered as briquettes in shipping containers containing approximately one tonne of cyanide each. The containers will be emptied into the cyanide mixing tank and combined with water to dissolve the cyanide to a target strength of 20% NaCN. Sodium hydroxide will be added to the mixing tank prior to cyanide addition to prevent HCN generation. The mixed cyanide solution will be transferred to the storage tank for dosing to the process. Cyanide will be delivered to the leach circuit using a ring main and dosed to the CIL tanks as required using a control valve and flow meter. A dedicated positive displacement pump will provide cyanide to the elution circuit. Empty cyanide containers will be returned to the vendor.

#### Caustic

Caustic (Sodium Hydroxide) will be delivered to site in bulk bags of pellets. Caustic bulk bags will be lifted by forklift to a small platform at the mixing level. Bags will be emptied by a beak breaker into the mixing tank via a rotary vane feeder to prevent splash back from the tank. Caustic will be transferred to the storage tank for dosing to the process.

#### Hydrochloric Acid

Concentrated hydrochloric acid (32% w/w) will be delivered to site in 1000 L isotainers. The concentrated hydrochloric acid will be transferred from the isotainer to the dilute acid mixing and storage tank by a peristaltic pump. Fresh water will be added to dilute the acid to 3% prior to transfer to the acid wash column. This batch process will repeat for each carbon wash cycle.

#### **Activated Carbon**

Activated carbon will be delivered in 500 kg bulk bags. Carbon will be added to the carbon quench vessel as required for carbon make-up to the CIL inventory. This addition point will allow removal of carbon fines prior to entering the CIL tanks.

#### **Grinding Media**

Grinding balls will be delivered to site in bulk or 200 L steel drums. The balls will be charged to the SAG mill by FEL via the SAG mill feed conveyor using a front end loader.

#### Flocculant

Flocculant for use in the pre-leach and cyanide recovery thickeners will be delivered to site in 25 kg bags. Flocculant will be added to the flocculant plant storage hopper manually. The vendor supplied flocculant mixing plant will automatically mix batches of flocculant and transfer the mixed flocculant to the aging tank after each mixing cycle is complete. Flocculant will be distributed to the thickeners using positive displacement dosing pumps.

#### Copper Sulphate

Copper sulphate will be delivered in 1 tonne bulk bags and will be added to the mixing tank using an electric hoist and bag breaker. Fresh water will be added to the mixing tank to dilute the copper sulphate. The solution will be metered to the cyanide destruction and flotation circuits directly from the mixing tank.

## Sodium Metabisulphite

Sodium metabisulphite will be delivered in 1 tonne bulk bags and will be added to the mixing tank using an electric hoist and bag breaker. An air exhaust fan will draw dust and fumes away from this area as  $SO_2$  gas is evolved and the dust can cause skin irritation. Fresh water will be used to mix the sodium metabisulphite. The solution will be pumped from the mixing tank to the storage tank for metering to the cyanide destruction circuit by dosing pump.

#### Diesel

Diesel fuel will be delivered to the plant site by truck and transferred into a storage tank for distribution. Diesel will be reticulated to the elution heater, carbon regeneration kiln, smelting furnace and vehicle filling station.

## Reagents Storage

Sufficient stocks of reagents will be maintained on site (1 week minimum) to ensure that supply shipping interruptions do not restrict production.

#### 3.3.11 Services

#### Raw Water

Raw water for the project will be provided by a bored well (mine dewatering well) and pumped to the raw water tank. Raw water will be used for some reagent makeup, gland water, and to feed the stripping water treatment plant.

#### Fire Water

Fire water for the process plant will be drawn from the lower portion of the raw water tank. Suction nozzles for other raw water services fed from the raw water tank will be at an elevated level to ensure a fire water reserve always remains in the raw water tank.

The fire water pumping system will contain:

- an electric jockey pump to maintain fire ring main pressure
- an electric fire water delivery pump to supply fire water at the required pressure and flowrate and a diesel driven fire water pump, with integrated fuel tank, will automatically start in the event that power is not available for the electric fire water pump.

Fire hydrants and hose reels will be placed throughout the process plant, fuel storage and plant offices at intervals that ensure complete coverage.

#### Potable Water

Potable drinking water will be bottled service and trucked to site regularly. Raw water will be used for showers in the process plant area and a portion will be pumped to the mine service facilities.

#### Process Water

TSF decant water will provide the primary source of process water. Water from the mine dewatering will supply the process water tank make-up requirements. Raw water is also delivered to the process water tank for emergency situations.

The process water tank will receive overflow from the pre-leach and cyanide recovery thickeners. As such, the process water will contain cyanide and require appropriate containment. The process water tank will supply the grinding circuit, pre-leach and cyanide recovery thickeners, and select reagent and screen spray requirements.

Duty / standby raw water and process water pumps will be provided. Antiscalant will be added to condition the grinding water and reduce fouling of pipelines, spray nozzles and screen decks.

#### Plant, Instrument and Oxygen Plant Air Supply

Plant and instrument air for the process plant will be supplied by two equally sized high pressure screw compressors. The air will be dried before distribution with one air receiver supplying plant and instrument air. The primary crusher area will be supplied with an independent air compressor and small receiver.

# 3.4 Process Control Philosophy

#### 3.4.1 General Overview

The La India processing plant will have a moderate level of automation and remote control facilities. Sufficient instrumentation will be provided to measure, control and record key process parameters, and minimise continuous operator intervention. Automated start-up and shutdown sequences and equipment interlocks will be included to increase operator safety and protect equipment.

The main control room, will house two PC based operator interface terminals (OIT). Both of the OITs will act as the control system supervisory control and data acquisition (SCADA) servers as well as configuration / operator stations. The control room will provide a central area from where the plant is operated and monitored and from which the regulatory control loops can be monitored and adjusted. All key process and maintenance parameters will be available for trending and alarming on the process control system (PCS).

The process control system that will be used for the plant will be a programmable logic controller (PLC) based SCADA system. The PCS will control the process interlocks and PID control loops for non-packaged vendor equipment. Control loop set-point changes for non-packaged equipment will be made at the OIT.

In general, the non-packaged process drives will report their ready, run and start pushbutton status to the PCS and will be displayed on the OIT. Local control stations will be located in the field in proximity to the relevant drives. These will, as a minimum, contain start and Lock-Off-Stop (LOS) pushbuttons which will be hard-wired to the drive starter. Drives related to tanks will generally be started remotely in the correct sequence after inspecting the equipment in the field.

The OITs will allow drives to be selected to Local or Remote or Maintenance modes via the drive control popup. Maintenance mode will only be selected by supervisors with appropriate security access (i.e. the control room operator should not be able to select Maintenance mode). Statutory interlocks such as emergency stops and thermal protection will be hardwired and will apply in all three modes of operation. All PLC generated process interlocks will apply in Local and Remote modes. Process interlocks will be disabled or bypassed in Maintenance mode with the exception of critical interlocks such as lubrication systems on the mill.

Local selection will allow each drive to be operated by the operator in the field via the local start pushbutton which is connected to a PLC input. Remote selection will allow the equipment to be started from the control room via the drive control popup. A PLC output will be wired to each drive starter circuit related to tanks for starting and stopping drives. Status indication of process interlocks as well as the selected mode of operation will be displayed on the OIT.

Vendor supplied packages will use vendor standard control systems throughout the project. Vendor packages will generally have limited interfaces with the PCS such that control and set-point changes may have to be adjusted locally. General equipment fault alarms from each vendor package will be monitored by the PCS system and displayed on the OIT. Fault diagnostics and troubleshooting of vendor packages will be performed locally.

Vendor control panels will be utilised for the following packages:

- Jaw crusher
- SAG mill
- Lime slaker
- Pre-leach thickener
- Cyanide recovery thickener
- Flocculant mixing system

- Elution heater
- Regeneration kiln
- Smelting furnace
- Air blower package
- Potable water treatment system and Compressed air systems

#### 3.4.2 Drive Controls

Each drive will be supplied from a Motor Control Centre (MCC) switchboard. All drive control circuits will be hardwired.

In the field, each drive will be provided with a stop / start push-button control station. The stop button will be of the LOS (Lock Off Switch) type.

Variable Speed Control units will be Variable Voltage Variable Frequency (VVVF) utilising Pulse Width Modulated (PWM) technology. These drives will be mounted in free standing cubicles. Each drive will be provided with an integral control panel for programming and operation at the VVVF unit for commissioning and emergency running.

# 3.5 Metallurgical Accounting

A weightometer on primary crusher discharge conveyor will measure the primary crushed ore tonnage.

A weightometer on the SAG mill feed conveyor will determine mill feed tonnes.

Density and flow meters on the leach feed will allow the dry tonnage of solids to be determined as a cross check on the mill feed tonnage determined from the mill feed weightometer. In conjunction with the leach feed and tails samplers, the mass flow measurements will allow the gold recovered in the CIL to be calculated.

Routine sampling of the leach feed stream and the final leach tailings will ensure reliable composite shift samples for leach head grade and tails solution and residue grades.

Regular gold 'in circuit' surveys will allow reconciliation of precious metals in feed compared to doré production.

Reconciliation of the amount of reagents used over relatively long periods will be achieved by delivery receipts and stock takes. On an instantaneous basis, reagent usage rates of cyanide, elution and detoxification reagents to unit operations will be measured (L/min) and accumulated (m2) using flow meters.

## 4.0 PLANT INFRASTRUCTURE

## 4.1 Overview

The La India Gold project consists of an open pit mine, gold processing plant and refining facility, located adjacent to the town of La India, in the La India District, approximately 32 km southwest of the town of Sebaco. The project is accessible from the capital city, Managua, approximately 130km to the south, via the Panamerican Highway. Figure 4.1 shows the project location.

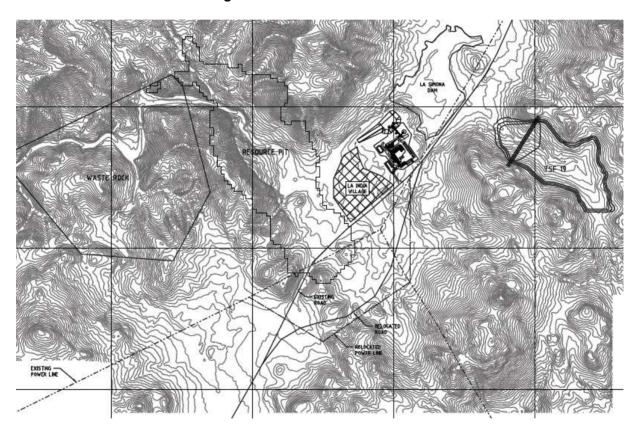


Figure 4.1 Project Location

The process plant will be located east of the open pit, adjacent to the paved Leon-Esteli Road, Highway 26. The Port of Corinto, on the Pacific Ocean, is approximately 121km west of the project site, accessible by Highway 26. The process plant is within 100m from the paved highway. The site plan and corresponding process plant area general arrangement drawings are included in Appendix 3.

The process plant has been located and laid out in a manner to minimise the overall foot print, to facilitate the flow of process streams and provide ease of operator and maintenance access.

The process plant site will be located approximately 600m east of the mining resource pit, northeast of the village of La India, and northwest of Highway 26. The process plant fence line is approximately 100m northeast of the village of La India and 100m southwest of La Simona Dam. The tailings storage facility will be located approximately 700m east of the process plant. Highway 26 cuts between the process plant and tailings storage facility. Approximately 2km of this highway will need to be diverted in year 5 of operations due to encroachment of the open pit. The process plant and ancillary buildings will have a clearance of greater than 500 metres from the edge of the open pit for safety from explosive blasts. The crushing facility will have a clearance of approximately 450m from the La India village. See Figure 4.2 for process plant location.



**Figure 4.2 Process Plant Location** 

The maximum power demand for the process plant will be 6.6MW, and the average running load will be 5.2MW, supplied from a 138 kV, 3-phase power supply which runs along the Highway 26.

Site roads and a parking area will be allowed for in the design. Roads to the tailings area and a mining haul road will also be allowed for to bring ore from the pits to the primary crusher stockpile.

The process plant area will include a mine dry (shower and change facilities), lunch room, and maintenance shop.

The average raw water requirement for the new process plant will be 30 m³/h and the water will be provided from bore fields. This is also based on recycling waste streams generated at the concentrate treatment plant.

Security fencing and signage will be allowed for around the outer property boundary, to prevent incursion by wildlife and unwanted or unintended visitors to the site. In addition security fencing and gate access around the process plant area buildings will also be provided.

#### 4.2 Site Roads

The process plant onsite roads will be constructed of crushed waste rock and naturally available materials. The roads have been designed to connect the various process plant facility areas for operation and maintenance. Where possible, roads follow natural ground contours but profiling with cuts and fill are necessary in most locations to provide uniform grades.

# 4.3 Power Supply

## 4.3.1 Power Supply – Incoming

The plant will be supplied from a 138 kV, 3-phase power supply which runs along the highway through a disconnect switch in series with one 1200 A, SF6 circuit breaker shown in 138/4.16 kV single line diagram in Appendix 5.

#### 4.3.2 Plant Distribution Services Transformers and Switchgear

Voltage level: 138 kV and 4.16 kV (metered at 4.16 kV)

Quantity / Capacity of transformer: 1 x 8/10 MVA 138 kV/4.16 kV main transformer

(ONAN / ONAF) with delta configured primary and wye configured secondary which is grounded via a resistor

 The 4.16 kV facilities including switchgear and two 600 kVAR shunt capacitor banks together with station services, protection and control

Load Requirements:

Maximum demand 6.6 MW

Average Load 4.9 MW

Power factor 0.95 or better with power factor correction

Period of production 24 hours per day, continuous

Largest size motors SAG MILL - 1 x 3.9 MW @ 4.16kV

Largest motor starting current 1 x 750 Amp @ 4.16 kV (approx) for 30 seconds

Largest motor running current 1 x 633 Amp @ 4.16 kV

Largest motor methods of starting Adjustable Speed Drive

4.16 kV system neutral grounding Resistance grounded

480 V Neutral Grounding Solidly grounded

The process plant is expected to run continuously for 24 hours per day. The load list summary is detailed in Table 4.1.

Table 4.1 Load List Summary

Plant Areas	Avg. Demand Power
Area 120 Feed Preparation	159 kW
Area 130 Milling Switchroom A/C Loads	41 kW
Area 130 SAG MILL	3,507 kW
Area 140/160/170/180 Screening / CIL & Tailing, Reagent etc,	732 kW
Area 230 Water System and Area 250 Air System	344 kW
Area 100 Miscellaneous Facilities and Buildings	99 kW
PLANT TOTAL DEMAND	4,882 kW

# Allowable Voltage Variation:

Voltage variation will not exceed ±10% on steady state and ±15% during large drive start-up. Voltage drops in excess of this could affect the operation of the process plant.

Allowable Frequency Variation: 60 Hz +2.5, -0.5

#### 4.3.3 Emergency Power Supply

Two diesel generating units will be provided to supply emergency power (Administration Building 150kW, Concentrator 500kW). The purpose of the diesel generators is to provide power for the following consumers:

- Administration building power
- Guard house

- 30% of area lighting
- Control room power
- SAG Mill Auxiliaries
- Thickener rake system
- Thickener underflow pumps
- Security systems
- Fire-detection system and dry-pipe fire-fighting system (main fire loop has diesel pump

## 4.3.4 Mill Starting Load

The process plant will include one SAG mill.

The SAG Mill will be driven by 1 x 3,900 kW induction motor with an adjustable speed drive for soft starting. The maximum starting current would be about 1 - 1.3 times full load current (FLC).

The incoming power supply shall have the capacity to meet this step-load while the rest of the plant is in operation without exceeding the voltage and frequency limitations.

## 4.3.5 Method of Supply

The local Power Authority is to confirm that their existing 138 kV power line and the nearest substation is capable of supplying the Project power requirement as explained above.

The scope of work would involve the following:

- Installation of overhead line take off structure at the proposed T-off point to the plant.
- Construction of 100 m of 138 kV line from the T-off point to the plant.
- Construction of 138 / 4.16 kV, 1 x 8/10 MVA transformer / substation at the mine site.

Discussions with the Power Authority may result in alternatives that better meet the requirements of both the Power Authority and Condor.

# 4.4 Communication Systems

An integrated voice and data network infrastructure will be provided in the process plant. Telephone and voice mail system will provide voice functionality via this network. This system will be linked to the

main telephone switchboard for connection to outside lines. Radio sets will be provided for operations personnel.

#### 4.5 Ventilating, and Air Conditioning (HVAC) Systems

The ancillary buildings will require varying degrees of air conditioning and ventilation. The process plant facility will be entirely outdoors, and only the main control room and electrical switch rooms will be air conditioned. The goldroom will be ventilated only. The administration building, laboratory building, meals area, change house and gatehouses will be air conditioned. Ancillary buildings will require varying degrees of ventilation and air conditioning. Exhaust fans will be used to provide ventilation of the washroom areas. .

#### 4.6 **Building Fire Protection Systems**

Systems to be provided for personnel and property protection include: smoke/heat detectors and manual pull stations, fire extinguishers, fire hydrant coverage of all process plant area buildings, and internal fire hose coverage for all enclosed building areas.

Fire hose cabinets and external fire hydrants will be located so that all interior areas of the buildings are within reach of a fire hose stream.

A firewater header system will be provided at the site and will cover the accommodation complex, process plant and ancillary buildings, along with fire hose coverage throughout the facility, supplemented by hand held fire extinguishers. A separate stand pipe system will be installed to provide fire hose coverage throughout the reagent area, with hand held fire extinguishers. Fire hose coverage for the crusher will be provided by site fire hydrants supplemented by hand held fire extinguisher.

For electrical rooms ionization type smoke detectors will be provided, with hand held fire extinguishers.

A wet sprinkler system will be provided for the control room, as well as hand held fire extinguishers.

#### 4.7 **Sewage Treatment**

A septic system will be utilized for sewage disposal. Septic tanks will be located at the process plant, and near the open pit for mining operations. The septic tank sludge will be removed by vacuum truck at regular intervals.

#### 4.8 **Security System and CCTV Monitoring**

Process plant area access will be controlled and monitored 24 hours per day. The goldroom located in the process plant will not be continuously manned by security personnel but motion, vibration and/or temperature sensors will be provided to detect unauthorized intrusion. High security cameras will be located in the goldroom, and at the process plant gate house.

In addition to the high security system, an independent CCTV system will monitor the crusher and ore feeders, with the monitors located in the main control room. A video recorder will capture all relevant entry / exit details in high security areas and log all security alarms in chronological order. Security signals will be transmitted via secure dedicated cables with the system backed up by dedicated UPS (Uninterruptible Power Supply).

# 4.9 Plant Site and Administration Buildings

A single-storey administration building, 39m x 19m, will be located near the main site entrance gate. The building will have a reception area, offices, meeting rooms, a main conference room, medical clinic, kitchenette and washrooms. The offices are for managers, engineers, geologists, and clerks. A parking lot and transport and pick-up area is located adjacent to the administration building.

A combined laboratory and plant office building, 46m x 12m, will be used to test metallurgical accounting samples from the process plant, mining and exploration operations.

A plant kitchen and dining hall, 17.4m x 6.4m, will include a seating area for up to 80 people with overhead fans, kitchen, and food storage.

The plant change house and ablutions building will be 17.4m x 6.4m. It will include separate male and female showers, bathrooms, and change room with lockers.

A main security gatehouse as well as a separate process plant security gatehouse will be included.

# 4.10 Truckshop and Warehouse Facilities

A truck maintenance facility will service the mining fleet with two truck bays. The steel framed building will be 20m x 14m, with a tire yard located beside the truckshop.

The main workshop warehouse, 38.5m x 28.25m, will house mechanical, electrical, instrumentation and general items. The warehouse structure will be contiguous to the plant maintenance workshop. Internal offices will be supplied adjacent to the warehouse for warehouse and maintenance staff.

# 4.11 Pipelines

Process plant tailings will be transported via pipeline to the TSF, and distributed at the TSF via piping and discharge spigots.

Reclaim water from the TSF will be returned to the process plant for reuse in the process via barge pumps.

The tailings slurry and TSF water return pipelines will be 150mm diameter, constructed from HDPE (high density polyethylene) material, be approximately 700m (tailings) and 900m (water return) in length initially, run along the ground adjacent to each other in a 0.3m deep trench, except for the

portion that runs underneath the existing Highway 26. The tailings underflow pumps will be on emergency power in case of power failure to prevent sanding of the tailings line.

## 5.0 CAPITAL COST ESTIMATE

## 5.1 Introduction

The purpose of the capital cost estimate is to provide substantiated costs which can be utilised to assess the economics of the Project and to provide a control budget for the project during execution.

This cost estimate only includes the treatment plant and selected infrastructure as outlined in Table 5.2. Please refer to section 5.3.10 for a detailed list of exclusions and qualifications.

The Work Breakdown Structure (WBS) is based on the standard Lycopodium Minerals WBS for gold projects.

The estimate is based on executing the project on an EPCM basis as described in Section 7.0.

Major equipment pricing was based on competitive bids received from well established vendors. For minor equipment, quotations and actual equipment costs from other recent similar Lycopodium projects were utilized and are considered representative for the La India Project.

Unit rates for earthworks, concrete, steelwork, plate work, field erected tankage, buildings and labour were based on quotations from local Nicaraguan contractors.

No engineering work was completed except for preliminary process engineering, plant layout, conceptual mechanical engineering design, and conceptual electrical engineering design. The database quantities used for compiling the estimate were based on similar projects.

Lycopodium's capital costs include the process plant facility and corresponding buildings and roads. Capital costs for the mine, tailings storage facility, surface water management system, highway and powerline relocation will be estimated by SRK. Owner's costs will be estimated by Condor Gold PLC.

The capital costs are presented in US dollars as at the second quarter 2014 (2Q14) to an accuracy of +/-25%.

# 5.2 Capital Cost Estimate Summary

The pre-feasibility study capital estimates are based on a single stage crushing, SAG Mill circuit with a 2,300tpd throughput.

Table 5.1 summarises the capital cost estimate. The treatment plant and infrastructure described in Sections 5.3 serve as the basis for the capital cost estimate.

Additional estimate detail is provided in tables in Section 5.6.

Table 5.1 Capital Cost Estimate Summary (US\$, 2Q14, +/-25%)

Scope	Main Area	Project Totals USD	Contingency USD	Total Project USD
Lyco Directs	100 Treatment Plant	31,649,965	3,901,534	35,551,499
	200 Reagents & Plant Services	3,003,706	260,549	3,264,165
	300 Infrastructure	2,359,383	274,062	2,633,446
Lyco Directs To	otal	37,013,054	4,436,055	41,449,109
Lyco Indirects	000 Construction Indirects	3,718,640	410,047	4,128,687
	500 Management EPCM Costs	7,328,000	732,800	8,060,800
Lyco Indirects Total		11,046,640	1,142,847	12,189,487
<b>Grand Total</b>		48,059,694	5,578,903	53,638,597

# 5.3 Estimate Basis

The capital cost estimates for each option are based on the following:

Currency : USD

Period : 2Q14

Accuracy : +/-25%

Implementation Strategy : EPCM engineer and horizontal packaging

The capital cost estimate has been prepared in accordance with the approach outlined in Table 5.2 below.

Table 5.2 Capital Cost Estimate Basis

Description	Basis
Project Definition Information	
Site	
Geographical Location	Actual site
Maps and Surveys	Available
Geotechnical testwork	Available
Process Definition	
Process Selection	Fixed for study
Design Criteria	Fixed for study
Flowsheets / Plant Capacity	Fixed for study
P&ID's	Not produced
Metallurgical Testing	Metallurgical Testwork Report by SRK
Mass Balances	Fixed for study

Description	Basis
Equipment List	Prepared for study (equipment selection - see below)
Process Facilities Design	
Equipment Selection	Budget quotation issued to vendors based on preliminary specifications and data sheets.
General Arrangement Drawings	Preliminary for study
Piping Drawings	Treatment plant - not produced Overland piping - sketches
Electrical Drawings	Preliminary Single Line Diagrams prepared for study
Specifications/Data Sheets	Preliminary specs and data sheets for major equipment.
Infrastructure Definition	
Existing Services	Known
Design Basis	Preliminary
Layout	Preliminary
Capital Cost Estimating Methodology	•
Earthworks	Quantities taken off by type of work and applied to current contractor rates for project site. Bulk earthworks for treatment plant were not modelled in CivilCAD. Estimated from plant site location and topographical data
Concrete	Material takeoffs from sketches / drawings and referencing against previous similar projects of comparable scale. Rates applied from current budget quotation requests issued to local contractors.
Structural Steel	Material takeoffs from sketches / drawings and referencing against previous similar projects of comparable scale. Rates applied from current budget quotation requests issued to local contractors
Platework	Material takeoffs from sketches / drawings and referencing against previous similar projects of comparable scale. Rates applied from current budget quotation requests issued to local contractors
Tankage Field Erect	Material takeoffs equipment list sizing and drawings from previous work. Rates applied from current budget quotation requests issued to local contractors
Mechanical Equipment	Budget quotations from reputable suppliers for major equipment. Selected items taken from database for current projects of comparable scale
Haul Roads	Not included, by SRK
Mining Fleet	Not included, by SRK
Conveyors	Structural estimated separately. Mechanicals worked up as per mechanical equip and installation hours. Pricing as per mechanical equipment and structural steelwork
Piping General	Factored off mechanical and plate work costs and benchmarked against projects of comparable scale
Overland Piping	Sketches developed from engineering calculations, take offs and referencing against previous similar projects
Electrical General	Budget quotations from reputable suppliers for major electrical equipment, instrumentation and control package. E&I supply and installation costs have been factored
Electrical HV	Budget prices from reputable suppliers based on preliminary specifications

Description	Basis
Commodity Rates - General	Schedule of rates solicited from local contractors based on first pass bulk quantities and then assessed commercially prior to selection of the rates used in the estimate
Installation Rates - General	Schedule of rates solicited from appropriate contractors based on site location and detailed list of inclusions. Installation rates include:
	Works of a temporary nature
	Supervision above trade level
	Set-out and survey
	<ul> <li>Site storage, offices, amenities, services.</li> <li>Consumables and tools</li> </ul>
	Plant (including yard cranes)
	<ul> <li>Scaffolding, hoarding and gantries, handrail etc.</li> </ul>
	<ul> <li>Dewatering, dust suppression, weather and noise suppression</li> </ul>
	Material handling
	Security and safety
	Accommodation costs
	• Signs
	• Testing
	Printing, stationery and general overheads .
	<ul> <li>Insurance</li> <li>Permits, fees and like</li> </ul>
	<ul> <li>Commercial costs such as provision of bonds and securities,</li> </ul>
	contract finance etc.  Contractor's profit
Freight General	Factored estimate based on percentage of supply cost
Contractor Mobilisation / Demobilisation	Estimate of mobilisation costs made by contractors commensurate with scope of work and project location
Site Establishment	Requirements estimated.
Construction Facilities	Requirements estimated
Fencing	Requirements estimated
EPCM Costs	Factored
Consultants (mining, geotechnical)	Not included, by SRK
Site Survey / Soils Testing	Not included, by SRK
Surveying QA	Not included, by SRK
Owner's Costs	Excluded
Vendor Representatives	Labour costs estimated at market rates for specific duration and expenses also allowed
First fill reagents and consumables	Excluded
Working Capital	Excluded.
Spares	Excluded
Owner's Project Team	Excluded
Project Insurances and Permits	Excluded
Sterilisation Drilling	Excluded
Community Relations	Excluded
Plant preproduction expenses (recruiting, relocation etc.)	Excluded

July 2014 Lycopodium Minerals Canada Ltd 5032\16.04\5032-REP-001\_A

Description	Basis
Land Compensation	Excluded
Resettlement	Excluded
Training	Excluded
Owners Expenses	Excluded
Duties and Taxes	Excluded
Escalation	Excluded

The narrative below provides additional detail to that provided in Table 5.2.

## **Temporary Construction Facilities**

The estimate for temporary construction facilities was derived from in-house data of construction facilities, anticipated manning levels and the construction plan.

Included in the estimate for temporary construction facilities are:

- It is assumed that the Owner's and Engineer's site based personnel will use the permanent mine office during construction, which will be constructed early in the schedule. Contractors will provide their own offices and other facilities as part of their mobilisation.
- Container stores for instrumentation and other items required to be stored undercover.
- Permanent operations computers and servers, printers, etc. and office furniture and equipment for the Owner's and Engineer's site based personnel will be purchased early and used during construction
- Communications and on-site radio communications.
- Temporary water supply from bores into a header tank, septic tanks for sewage.
- Power via generators with distribution to the various temporary facilities.

#### 5.3.2 Preliminaries

#### Mobilisation / Demobilisation

Costs for mobilisation / demobilisation of labour and equipment to / from the project site were adopted from budget quotation enquiries to contractors or adjusted from current tenders / contracts to reflect the project location.

#### 5.3.3 Earthworks

#### Plant Site

Quantities for plant site earthworks, in-plant roads, culverts, etc. were derived from the plant layout drawings and the topographical map.

Bulk earthwork quantities were established by comparison of the plant layout drawings and the topographical map by the estimators.

Rates were derived from bids from local contractors. Rates were reviewed and benchmarked against other projects.

#### **TSF**

The TSF design is outside of Lycopodium's scope.

#### Haul Roads

Haul roads for mining are outside Lycopodium's scope.

#### **ROM Pads**

Quantities for the ROM pad are limited to the detailed engineered fill and drainage works required around the primary crushing chamber. The bulk quantities for the ROM pad, constructed from mine waste, are not included in the scope and will be covered by SRK.

#### 5.3.4 Concrete

Quantities for concrete works were established using:

- General arrangement drawings.
- Detailed drawings and benchmarking from similar sized projects previously completed by Lycopodium.

A material take-off was carried out. Rates for the estimate were solicited from Nicaraguan contractors with experience of this kind of work, and capacity to perform the works. These rates were evaluated and a selection made based on cost and capability.

Rates and quantities were prepared on a composite per cubic metre basis which include detailed excavation and backfill. Mobilisation and Preliminaries and General costs were separated to reflect the contracting methodology.

#### 5.3.5 Steelwork

Quantities for structural steel were established using:

- General arrangement drawings.
- Details from similar sized projects previously completed by Lycopodium.

A material take-off was carried out, with member sizing based on similar structures from Lycopodium's database.

Rates for this estimate were solicited from Nicaraguan contractors with experience of this kind of work, and capacity to perform the works. These rates were evaluated against similar projects and a selection made based on cost and capability.

Site installation hours were estimated using Lycopodium's database of experience, and installation hours solicited from contractors for this estimate. These rates were evaluated and a selection made based on cost and capability.

## 5.3.6 Platework / Tankage

Platework and tankage quantities were estimated using sizing provided in the mechanical equipment list. A preliminary design was undertaken for each tank to select appropriate plate thicknesses to develop tank tonnages. Lining materials, where applicable, were quantified separately.

Rates for this estimate were solicited from Nicaraguan contractors with experience of this kind of work, and capacity to perform the works. These rates were evaluated and a selection made based on cost and capability.

Installed costs and unit rates from a local contractor were used to estimate platework and field erected tankage costs.

## 5.3.7 In-plant Conveyors

Quantities of mechanical components required were assessed via a data sheet prepared for each conveyor based on the mechanical equipment list and the general arrangement drawings.

Budget pricing solicited for this estimate, and in-house database information, was used for the individual mechanical components. Installation hours were estimated from in-house experience.

Conveyor structural steel was estimated separately and included in the steelwork section of the cost estimate.

# 5.3.8 Mechanical Equipment

The quantities and size of the mechanical equipment was taken from the mechanical equipment list prepared for the study.

Budget quotations were sought from equipment vendors for major mechanical equipment based on data sheets prepared for the study. Quotations were requested from multiple vendors, including international vendors where appropriate. Technical evaluations and selections were made by engineering personnel.

Costs for all other items were derived from Lycopodium's current in-house database.

Equipment installation hours were estimated using Lycopodium's database of experience. For each individual item of equipment due allowance was made for the retrieval of equipment from the storage location, handling, placing, installation and commissioning of the equipment.

#### Plant Pipework

The supply and installation estimate for in-plant piping was factored from historical project costs. These factors are a percentage of the mechanical equipment supply and installation costs, and are calculated by plant area (crushing, milling, CIL, etc.).

#### **Overland Pipework**

Overland piping, e.g. tailings discharge lines, decant return water line, was estimated from first principles with quantity take-offs from the general arrangement drawings.

Budget pricing solicited for this estimate, and in-house database information, was used for individual pipelines. Installation hours were estimated from in-house experience.

#### Electrical / Instrumentation

Quotations for major electrical equipment and instrumentation items were obtained budget quotations and Lycopodium's current in-house database from recent similar projects.

Bulk E&I supply and installations costs were factored and benchmarked against similar sized Lycopodium built projects.

#### Erection and Installation

In addition to the discipline by discipline assessment of erection / installation costs detailed above, allowance was made for construction cranage and miscellaneous equipment and construction costs such as site establishment, construction personnel meals, etc. Unit rates for equipment were solicited from local Nicaraguan contractors.

## Architectural / Buildings

Preliminary designs for the site buildings were produced and budget quotations from local contractors were received. The capital costs of the respective buildings were reviewed and benchmarked against Lycopodium's database for similar projects.

## **Transport**

All pricing solicited from the marketplace were obtained on the basis of delivery to the Port of Corinto, Nicaragua.

## Catering and Accommodation

The contractors' installation rates include the cost to cover meals and accommodation during construction.

## 5.3.9 Engineering Procurement and Construction Management (EPCM)

The EPCM costs were factored from the direct costs and benchmarked against similar sized projects executed by Lycopodium.

#### **Pre-production Costs**

Pre-production costs for the process plant and administration are excluded.

## **Working Capital**

Working capital is excluded.

## **Vendor Commissioning**

Equipment requiring vendor representation for commissioning was identified. The estimate was developed by estimating the man-days required by the vendor representative to complete their works and applying a man-day rate and expenses.

#### Spares

Spares are excluded.

#### Project Insurance

Project insurances are excluded from this estimate.

#### Duties / Taxes / Fees

Duties / taxes / fees are excluded from this estimate.

#### First Fill Consumables

First fills are excluded.

#### 5.3.10 Qualifications / Exclusions

No allowance has been made in the estimates for:

- Financing costs or interest costs during construction.
- Future exploration costs.
- Sterilisation drilling.
- Sunk costs.
- Drill and blast if required for plant site earthworks.
- Rehabilitation activities at plant closure.
- Costs associated with mining, tailings storage facility, waste rock storage, surface water management system, highway and powerline relocation.
- Bulk fuel storage, as it is assumed this will be vendor supplied under a long term fuel supply agreement.
- Costs associated with the owners' project management team.
- Costs associated with the owners' project permits and approvals team.
- Costs associated with land compensation.
- Costs associated with resettlement.
- Owner's costs.
- Pre-production costs.
- Operating, Consumable or Insurance Spares.

- First Fill.
- Working Capital.
- Import Duties and Taxes.
- Sustaining Capital.

#### It should be noted that:

- The EPCM cost estimate excludes managing the supply and installation of the TSF or the mining development.
- The programming of the plant control system is included in the direct costs.
- All GST is excluded from the estimate.

# 5.4 Exchange Rates

The estimate has been presented in USD. Original costs were collected in USD. The following exchange rate, applicable as at 2Q14, has been used for the capital cost estimate:

CORDOBA 25.00 = USD 1.00

# 5.5 Contingency

The purpose of contingency is to make specific provision for uncertain elements of cost within the project scope. Contingencies do not include allowances for scope changes, escalation or exchange rate fluctuations. It should be noted that contingency is not a function of the specified estimate accuracy and should be measured against the project total that includes contingency.

An amount of contingency has been provided in the estimate to cover anticipated variances between the specific items allowed in the estimate and the final total installed project cost. The contingency does not cover scope changes, design growth, etc., or the listed qualifications and exclusions.

Contingency has been applied to the estimate as a deterministic assessment by assessing the level of confidence on a discipline basis, taking into consideration scope definition, material/equipment supply pricing, and installation costs.

The resultant contingency for the scope cover by this estimate is 11.3% of the Total Cost or \$5,926,623.

# 5.6 Detailed Capital Cost Estimate Breakdown

Table 5.3 shows the capital cost breakdown by plant area and facility. Table 5.4 shows the capital cost breakdown by primary discipline (major commodity).

Table 5.3 **Capital Cost by Plant Area and Facility** 

Main Area	Plant Area	Facility	Sub-Totals USD	Contingency USD	Total USD
100 Treatment					
Plant	101 Treatment Plant - General	101 Treatment Plant - General	-195,000		-195,000
		112 Bulk Site Earthworks	666,050	166,513	832,563
		117 Site Security Fencing	45,346	4,535	49,881
		118 Plant Piping	3,310,452	662,090	3,972,542
		119 Plant Electrical & Instrumentation	5,358,011	1,171,602	6,529,613
	101 Treatment Plant - General Tot.		9,148,859	2,004,740	11,189,598
	120 Feed Preparation	121 Primary Crushing	2,472,421	231,902	2,704,323
		125 Stockpiling	610,386	51,018	661,405
	120 Feed Preparation Total		3,082,807	282,920	3,365,727
	130 Milling	131 Reclaim	1,462,868	131,830	1,594,698
		132 Grinding	8,461,061	662,555	9,123,616
		133 Classification	245,782	17,709	263,491
	130 Milling Total		10,169,711	812,093	10,981,804
	140 Tailings	142 Pre-Leach Thickening	1,019,278	85,130	1,104,408
		144 Carbon Safety Screening	32,122	3,533	35,656
		145 Cyanide Detoxification	1,476,697	126,780	1,603,478
		146 Thickening	-	-	-
		147 Tails Pumping	97,211	7,820	105,031
	140 Tailings Total		2,625,308	223,264	2,848,572
	160 Leaching	161 CIL	4,044,605	366,331	4,410,936
		162 Carbon Recovery	46,032	3,659	49,691
		163 Trash Screening	177,380	13,323	190,703
	160 Leaching Total		4,268,017	383,314	4,651,331
	170 Desorption	171 Acid Wash / Elution	659,006	50,160	709,165
		172 Carbon Regeneration	273,380	19,350	292,730
	170 Desorption Total	Ĭ I	932,386	69,509	1,001,896
	180 Refining	181 Goldroom	698,954	69,204	768,158
		183 Electrowinning	545,646	46,359	592,004

Main Area	Plant Area	Facility	Sub-Totals USD	Contingency USD	Total USD
		185 Smelting	133,205	9,495	142,701
•	180 Refining Total		1,377,805	125,058	1,502,864
	190 Other Plant Areas	191 Other Plant Areas	9,072	635	9,707
	190 Other Plant Areas Total		9,072	635	9,707
100 Treatment Plant Total			31,649,965	3,901,534	35,551,499
200 Reagents &	210 Reagents	044.0	400.000	45.050	405.040
Plant Serv.		211 Cyanide	180,090	15,850	195,940
		212 Lime	156,617	11,956	168,573
		213 Flocculants	134,015	9,896	143,911
		214 Caustic	93,004	7,743	100,747
		216 Acid	75,996	6,677	82,674
		217 Sodium Metabisulphite	255,741	23,358	279,098
		218 Copper Sulphate	77,459	6,249	83,708
		220 Reagents Store	172,536	18,979	191,515
	210 Reagents Total		1,145,457	100,708	1,246,165
	230 Water Services	231 Water Services - General	19,920	2,191	22,111
		232 Raw Water	174,776	15,277	190,053
		234 Potable Water	72,974	6,642	79,615
		235 Gland Seal Water	12,960	907	13,867
		238 Fire Water	222,210	15,555	237,765
		240 Piperacks	283,887	31,228	315,114
		242 Water Treatment Plant	92,475	6,473	98,948
		232 Raw Water	15,120	1,058	16,178
		233 Process Water	153,133	12,842	165,976
	230 Water Services Total		1,047,454	92,173	1,139,628
	250 Air Services	251 Compressed Air	538,642	41,110	579,752
	250 Air Services Total		538,642	41,110	579,752
	260 Fuels	261 Fuel Storage & Distribution	74,284	6,497	80,780
	260 Fuels Total		74,284	6,497	80,780
	270 Electrical Services	272 Plant Sub Stations	197,869	19,970	217,839
	270 Electrical Services Total		197,869	19,970	217,839

Main Area	Plant Area	Facility	Sub-Totals USD	Contingency USD	Total USD
200 Reagents & Plant Services Total			3,003,706	260,459	3,264,165
300 Infrastructure	310 Environmental	312 Event Pond	34,654	7,497	42,150
	310 Environmental Total		34,654	7,497	42,150
	320 Utilities & Services	323 Water Bores	-	-	-
		324 Sewage Treatment	196,650	33,948	230,598
	320 Utilities & Services Total		196,650	33,948	230,598
	340 Tailings Dam	342 Tailings Pipeline	123,660	24,732	148,392
	-	345 Decant Return Pipeline	93,960	18,792	112,752
	340 Tailings Dam Total		217,620	43,524	261,144
	350 Plant Buildings	359 Crusher MCC	24,480	2,448	26,928
		360 Main MCC	24,480	2,448	26,928
		367 Primary Crusher Control Room	29,000	2,900	31,900
		368 Main Control Room	35,807	3,581	39,388
		369 Control/Titration Room	14,688	1,469	16,157
		370 Mine Security Gatehouse	-	-	-
		371 Plant Training Building	34,562	3,456	38,018
		372 Mining Shift Change Room	-	-	-
		373 Mining Administration Office	-	-	-
		374 Laboratory & Plant Office	448,927	44,577	493,504
		375 Plant Change House	-	-	-
		376 Plant Chop Kitchen & Dining	80,042	8,004	88,046
		377 Plant First Aid Clinic	57,017	5,702	62,719
		378 Plant Administration Building	337,335	33,734	371,069
		379 Plant Gatehouse	34,333	3,433	37,767
		380 Plant Security Gatehouse	-	-	-
		382 Emergency Response Vehicle Bldg	65,352	6,535	71,887
		383 Core Shed	94,800	9,480	104,280
		384 Mine Warehouse Building	-	-	-
		385 Mine Heavy Vehicle Workshop	-	-	-

Main Area	Plant Area	Facility	Sub-Totals USD	Contingency USD	Total USD
		386 Reagents Permanent Store	176,580	17,480	194,060
		387 Plant Workshop, Maint.			
		Warehouse & Office .	453,056	43,847	496,903
200	350 Plant Buildings Total		1,910,460	189,093	2,099,553
300 Infrastructure Total			2,359,383	274,062	2,633,446
Lyco Directs Total			37,013,054	4,436,055	41,449,109
000 Constr.		200 5 4 1	400.000	47.050	222.252
Indirects	001 Constr. Indirects - Contractors	002 Earthworks	189,000	47,250	236,250
		003 Concrete	299,000	32,890	331,890
		004 SMP	982,500	108,075	1,090,575
		005 Field Erected Tankage	298,154	26,834	324,987
		008 Buildings	165,000	16,500	181,500
	001 Construction Indirects - Contractors Total		1,933,654	231,549	2,165,202
	010 Construction Indirects -	044 Occasionation Francisco	405.000	40.500	445 500
	General	011 Construction Equipment	105,000	10,500	115,500
		013 General Freight & Transport	600,000	60,000	660,000
		015 Vendor Representatives	542,850	54,285	597,135
	010 Construction Indirects - General Total		1,247,850	124,785	1,372,635
	020 Site Construction Facilities	023 Laydown Areas (Hardstand)	23,392	2,339	25,731
		024 Construction Site Offices	23,200	2,320	25,520
	020 Site Construction Facilities Total		46,592	4,659	51,251
	040 Construction Operations	041 Construction Operating Costs	490,545	49,054	539,599
	040 Construction Operations Total		490,545	49,054	539,599
000 Construction Indirects Total			3,718,640	410,047	4,128,687
500 Management Costs	510 EPCM - Home Office	512 Process / Engineering	750,000	75,000	825,000
		513 Drafting	1,200,000	120,000	1,320,000

Main Area	Plant Area	Facility	Sub-Totals USD	Contingency USD	Total USD
		514 Projects	850,000	85,000	935,000
		515 Project Services	600,000	60,000	660,000
		517 Home Office Expenses	600,000	60,000	660,000
	510 EPCM - Home Office Total		4,000,000	400,000	4,400,000
	520 EPCM - Site	519 Site Support	150,000	15,000	165,000
		522 Construction Services	2,500,000	250,000	2,750,000
		527 Commissioning	658,000	65,800	723,800
	520 EPCM - Site Total		3,308,000	330,800	3,638,800
	540 Specialist Consultants	549 Hazop	20,000	2,000	22,000
	540 Specialist Consultants Total		20,000	2,000	22,000
500 Management Costs Total			7,328,000	732,800	8,060,800
Lyco Indirects Total			11,046,640	1,142,847	12,189,487
Grand Total			48,059,694	5,578,903	53,638,597

**Summary by Primary Discipline** Table 5.4

Main Area	Primary Discipline	Sub-Totals USD	Contingency USD	Total Project USD
100 Treatment Plant	A General	45,346	4,535	49,881
	B Earthworks	691,760	172,940	864,701
	C Concrete	2,073,608	228,097	2,301,705
	D Steelwork	3,662,045	402,825	4,064,870
	E Platework	1,262,972	137,939	1,400,912
	E Tankage	2,032,563	182,931	2,215,494
	F Mechanical	13,213,207	938,575	14,151,782
	G Piping H Electrical &	3,310,452	662,090	3,972,542
	Inst	5,358,011	1,171,602	6,529,613
200 Reagents & Plant Services	A General	-	-	-
	C Concrete	300,019	33,002	333,021
	D Steelwork	647,665	71,243	718,909
	E Tankage	577,892	52,745	630,637
	F Mechanical	1,478,129	103,469	1,581,599
300 Infrastructure	A General	-	-	-
	B Earthworks	28,174	7,043	35,217
	C Concrete	4,047	445	4,492
	F Mechanical	114,314	8,002	122,316
	G Piping	372,870	74,574	447,444
	M Buildings	1,839,979	183,998	2,023,977
000 Construction Indirects	A General	1,242,137	124,214	1,366,350
	B Earthworks	189,000	47,250	236,250
	C Concrete	299,000	32,890	331,890
	D Steelwork	670,000	73,700	743,700
	E Tankage	298,154	26,834	324,987
	F Mechanical	312,500	34,375	346,875
	P EPCM	542,850	54,285	597,135
	M Buildings	165,000	16,500	181,500
500 Management Costs	P EPCM	7,328,000	732,800	8,060,800
Grand Total		48,059,694	5,578,903	53,638,597

## 6.0 OPERATING COST ESTIMATE

The operating costs have been developed according to industry standards applicable to a gold processing plant producing doré. The operating costs include all process plant direct costs associated with the Project.

# 6.1 Operating Cost Estimate

Operating costs have been estimated by major category (power, labour, consumables etc.) and are based on a throughput capacity of 2,300 dry tonnes ore per day. The major contributors to operating cost are power and grinding media. Power costs present the biggest risk in variance to project operating costs. Confirming power costs and grinding media consumption should be a key part of the Feasibility Study.

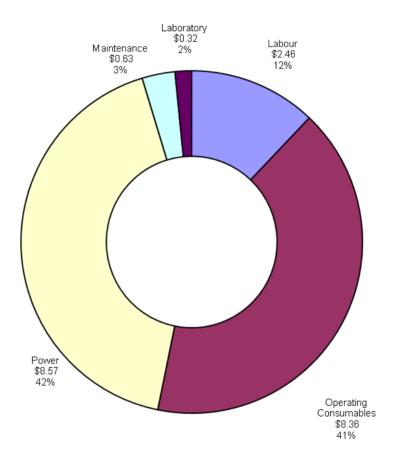
The contribution of the major operating cost categories to the total cost are presented in Table 6.1, and the distribution of cost categories are presented in Figure 6.1.

Table 6.1 Summary of Process Operating Cost Estimate (US\$, 2Q14, +/-25%)

Cost Centre	US\$/Year	US\$/t	US\$/oz Gold Equivalent
Power	6,897,275	8.57	84.41
Labour	1,977,072	2.46	24.20
Consumables	6,730,133	8.36	82.36
Maintenance Materials	509,837	0.63	6.24
Laboratory	256,135	0.32	3.13
Total	16,370,502	20.34	200.34

Throughput rate of 2,300 dry tonnes ore per day.

**Figure 6.1 Operating Cost Distribution** 



# 6.2 Design Production Parameters

The operating costs have been calculated based on the project design basis of 2,300 tpd of ore with an annual throughput of 805,000 tonnes of ore. Table 6.2 summarizes the designed production.

Table 6.2 La India Production Parameters

	Gold	Silver
Daily Throughput in Dry Tonnes Ore	2,300	
Annual Throughput in Dry Tonnes Ore	805,000	
Head Grades in Grams per Tonne	3.4	5.8
Overall Recovery %	91	70
Annual Metal Production in Ounces	80,086	105,090
Total Annual Production in Ounces of Gold Equivalent (\$Au/\$Ag = 65)	81,713	

# 6.3 Qualifications

Operating costs have been estimated by major category (power, labour, consumables etc.) and have been compiled from a variety of sources including:

- Metallurgical testwork.
- Suppliers' quotations.
- Advice and information supplied by Condor and SRK.
- Lycopodium data.
- First principle estimates.

The major contributors to operating cost are power, comminution media, and labour. These three items represent the biggest risk in underestimating or overestimating project operating costs. Mining costs are excluded from the operating cost as this is outside the scope of Lycopodium.

The following items have been excluded from the operating cost estimates:

- All mining and geology costs plant operating costs commence at the primary crusher dump pocket.
- All general and administrative and head office costs.
- All import duties.

- All taxes.
- First fills (capital cost).
- All sunk costs.
- Impact of foreign exchange rate fluctuations.
- Contingency allowance.
- Escalation from the date of the estimate (not listed in excel op costs).
- Land or other compensation costs.
- Site rehabilitation or closure costs.
- Licence fees or royalties.
- Government monitoring and compliance costs.
- Transportation and refining costs.
- Operation of the pebble crushing circuit (included for conceptual design purposes only).

A breakdown of the costs associated with each cost category is provided in the following sections and additional details are provided in Appendix 7, Operating Costs.

# 6.4 Exchange Rates and Estimate Date

Costs are presented in United States dollars and are estimated on a pricing basis as of the second quarter of 2014.

For imported goods, prices have been converted using the following exchange rates:

CAD 1.00 = USD 0.92

CORDOBA 25.00 = USD 1.00

# 6.5 Operating Cost Estimate Accuracy

The targeted accuracy of this operating cost estimate is  $\pm$  25%.

### 6.6 Power

Power will be provided from the Nicaraguan power grid via a substation owned by the local power authority. The unit cost of power provided for the study by Condor is US\$0.18 / kWhr.

The consumption of power has been determined from the installed power of the equipment in the Mechanical Equipment List and application of a load factor and utilisation factor for each load.

#### 6.7 Labour

### 6.7.1 Wages and Salaries

Labour costs in the operating cost refer only to process plant labour. General and administration is not included.

Wages and salaries used for the study have been provided by Condor. These salaries were provided exclusive of overheads.

A summary of the salaries for select positions, including overheads, is provided in Table 6.3. The salaries shown in the table are inclusive of bonuses and overheads.

Table 6.3 Selected Employee Compensations Inclusive of Overheads

Position	Annual Cost US\$
Process Operator	24,785
Shift Supervisor	49,969
Technician	13,311
General Foreman	67,095
Tradesman	9,614
Metallurgist	66,555
Electrician	14,051
Trades Assistant	8,135

### 6.7.2 Plant Operations

The daily operation of the mill will be under the control of the General Foreman, with coverage provided by the Trainer. There will be four shift crews staffed by local labour, to cover back-to-back twelve-hour shifts. Processing plant labour is estimated to cost US\$ 1,427,085 per annum (72%), and maintenance US\$ 549,987 per annum (28%).

Each shift crew will include:

A shift supervisor who will direct the plant operation.

- One control room operator who will monitor the entire process and coordinate processes and procedures across the plant.
- One crusher operator who will be field based and will also oversee the stockpile reclaim area.
- One milling area operator who will be responsible for the grinding circuit.
- One CIL operator who will be responsible for the leaching circuit and reagents makeup.
- One gold room supervisor (covers two shifts).
- One elution and gold room operator (covers two shifts).
- One relief operator on to provide assistance where required to cover breaks, clean-up duties etc. This operator will also provide relief for annual leave or illness.
- One maintenance supervisor.
- Two tradesmen and two trades assistants to provide maintenance.
- One electrician and instrument technician.

#### 6.7.3 Laboratory

Laboratory costs have been allocated on a per sample basis at an external laboratory. Sample collection, basic preparation, and the associated labour costs have been included in the operating cost estimate. Lycopodium has estimated the number and type of samples from first principles.

### 6.7.4 Metallurgy

The metallurgist, who will also have responsibility for metallurgical accounting, will monitor daily metallurgical performance of the plant. The Metallurgist will work closely with Geologists and Mining Engineers to ensure that the plant operates at maximum productivity.

#### 6.7.5 Maintenance

The maintenance superintendent will control all aspects of plant, building and services maintenance.

The maintenance team will include electricians, technicians, tradesmen, and assistants. The maintenance team will be supplemented by appropriately skilled contract labour during major shutdowns or major repair tasks.

#### 6.8 **Consumables**

All consumables costs have been estimated based on vendor or Condor Gold supplied information. Reagent consumptions have been based on the following:

- Laboratory testwork results have been used for the consumption rate of the guick lime and the pricing has been supplied by vendor.
- The cyanide consumption rate has been based on laboratory testwork. The price has been supplied by vendor.
- Sodium metabisulphite consumption is based on Lycopodium experience and pricing has been supplied by vendor. It has been assumed that sodium metbisulphite (SBMS) will be delivered in bulk bag format.
- Liner consumption rates for the crusher and mill have been based on OMC calculations with input from SRK. Crusher wear component costs have been based on vendor quotations.
- Elution and gold room reagent consumption rates have been based on first principles calculation and Lycopodium experience. The prices of related items have been supplied by either vendor or Condor Gold.
- Diesel fuel consumption rates have been based on Lycopodium experience and the price has been based on vendor information supplied by Condor Gold.
- Antiscalent consumption rates have been based on Lycopodium experience and the price has been based on vendor quotation.
- Activated carbon consumption has been based on Lycopodium experience and the price based on vendor information.
- Raw water requirements in the plant will be met by water drawn from the mine dewatering bore(s). Bottled water will be purchased locally and delivered to site for consumption. Potable water is not produced onsite although it is a recommendation for future study.

#### 6.9 Maintenance Materials Costs

Maintenance materials costs have been estimated by applying a factor to the direct capital cost. This factor covers the cost of all maintenance materials and contract labour requirements with the exception of crusher wear parts, which have been included in the consumables allowance.

The factor applied is based on Lycopodium's database and experience and is the average cost over the life of the mine. As such, actual spares costs may be lower during the initial years but rise later. A factor of 3% has been used in all areas.

5032\16.04\5032-REP-001\_A July 2014

## 6.10 Mobile Equipment

The operating costs for mobile equipment have been estimated and include fuel, tyres and maintenance parts. The fuel costs have been included in the consumables cost centre whilst the other operating costs have been included in the overall maintenance materials cost centre. Crushed ore stockpile reclaim equipment costs are included in the mobile equipment costs while the associated labour is provided by the crusher operator.

### 6.11 General and Administration Costs

All general and administration costs are omitted from the operating cost calculated by Lycopodium. Omitted items include for example: office costs, first aid and safety personnel, business services such as accounting, consultants, contractors, and security, etc. These costs are developed by Condor and SRK under separate cover.

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#### 7.0 PROJECT IMPLEMENTATION

#### 7.1 Introduction

This section describes the project implementation strategy proposed for the La India process plant and associated infrastructure and services only.

Project implementation affects all aspects of project development, particularly capital cost, schedule, and risk management. No business objective will take priority over health and safety. A Health and Safety Management Plan outlining the accountabilities and roles of Condor, the Engineer, and contractors will be drafted as part of the Feasibility Study.

The implementation strategy contemplates the development of the Project on an Engineering, Procurement and Construction Management (EPCM) basis. An experienced engineering firm (the Engineer) will be engaged to provide EPCM services associated with the development of the process plant and associated infrastructure and services. Specialist consultants will be engaged to address specific elements of the Project not within the core competency of the Engineer.

Responsibility for the execution and delivery of the various Project scope elements will be divided between the Engineer and Condor. The implementation approach requires close integration with and collaboration between Condor and the Engineer to ensure all aspects of the Project development are executed efficiently.

The implementation strategy provides an overall methodology for managing the Project through detailed design, procurement and construction, to commissioning. To meet the proposed schedule, the implementation strategy is structured into three stages.

- Detailed design and procurement of the treatment plant, support services and infrastructure.
- Construction treatment plant, support services and infrastructure, including earthworks, civils, architectural, structural, piping, electrical and instrumentation.
- Plant commissioning and handover.

Construction contracts will be tendered as horizontal packages, with contracts based on standard terms and conditions for the Project, as prepared by the Engineer.

#### 7.2 **Engineering and Design**

An Engineering Plan will be prepared by the Engineer defining the principles and execution guidelines that will be adopted by the Engineer's team during the design phase of the Project. The plan will identify the various engineering deliverables required at the tender, procurement, construction, commissioning, close-out, and handover stages of the Project.

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### 7.3 Procurement and Contracts

A contracts and procurement plan (CPP) will be developed by the Engineer during the execution phase of the Project to address the supply and contract packages that will be tendered to achieve competitive pricing for both purchase orders and supply/construction contracts. The CPP will address the type of purchase order and contract terms for each package.

Equipment suppliers will be selected on the basis of previous history, ability to meet the design requirements and ability to meet the Project schedule.

Contractors for site works will be selected on the basis of their safety record, industrial relations record, previous experience on similar type projects, costs, schedule, availability and capability to perform the work.

Nicaraguan and Central American contractors and suppliers will tender for Project works as appropriate, and contracts will be awarded based on their ability to comply with the specified conditions. Direct negotiations with smaller local business groups on specific contract packages are planned to encourage local sourcing of Project requirements.

Construction contracts will be tendered as horizontal packages as outlined below, with contracts based on standard terms and conditions for the Project, as prepared by the Engineer.

## 7.4 Project Controls

A Project Controls Plan (PCP) will be developed by the Engineer during the execution phase of the Project to address cost control, planning, progress measurement, Project reporting, asset capitalisation and close-out.

The PCP will provide a framework of the work processes, work flows and information relating to standard Project controls and accounting interface activities, and will identify the systems and procedures that will be utilised during the execution of the Project.

#### 7.5 Construction

The construction methodology proposed for the Project has the following aims:

- To provide a safe working environment.
- To achieve cost and schedule targets.
- To adopt a cost effective and fit for purpose construction methodology in contracting and site management based on tried and proven philosophies.
- To allow optimisation in constructability.

 To provide a management plan that complies with the requirements of both Condor and the Engineer's safety and environmental policies.

The Construction Management Team will manage and co-ordinate all site contractor activities to ensure control over cost, schedule and quality and overall site contract performance is in accordance with Project standard procedures.

### Commissioning

A commissioning plan will be prepared for the Project. This document will outline the plan for precommissioning, wet commissioning and performance testing of the process plant and associated infrastructure. Pre-commissioning and wet commissioning will be undertaken by the contactors and the Engineer.

Ore commissioning will be the responsibility of Condor's operations team with the assistance of the Engineer's senior commissioning personnel.

#### **Project Close-out and Handover**

At the completion of all construction and commissioning activities, the Engineer will provide the following close-out information to Condor.

- As-built drawings.
- Piping and instrumentation diagrams (P&IDs).
- Electrical as built drawings.
- Commissioning data and records.
- Requirements for the discharge of bank guarantees and warranty administration.
- Project close-out report.
- Quality records

Drawings will be conveyed as DWG, DXF or other mutually acceptable electronic medium.

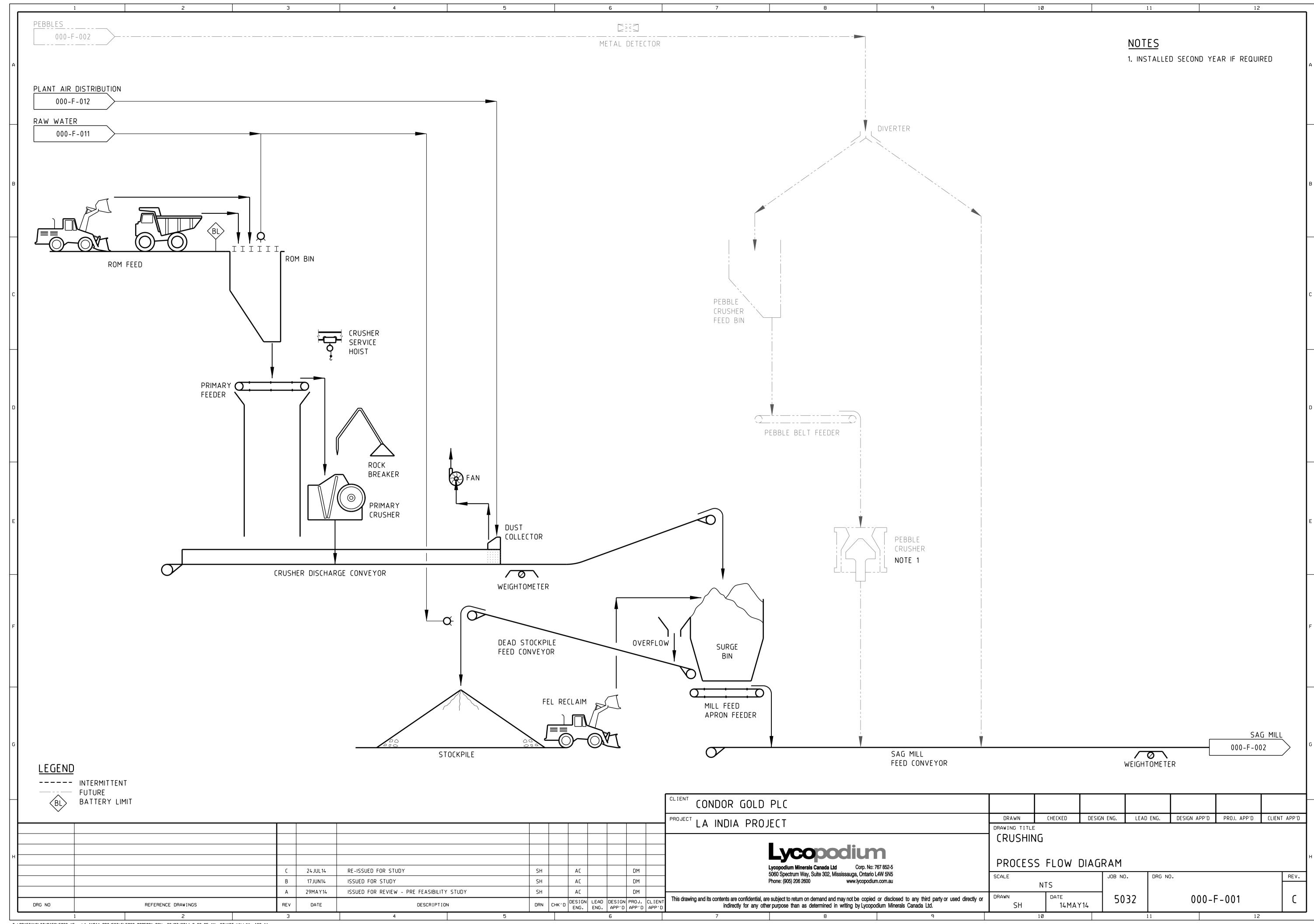
The Engineer will create and issue for Condor's sign-off a handover certificate reflecting the fact that the plant is complete and operational, has been commissioned, that all performance warranties have been achieved and is fully functional.

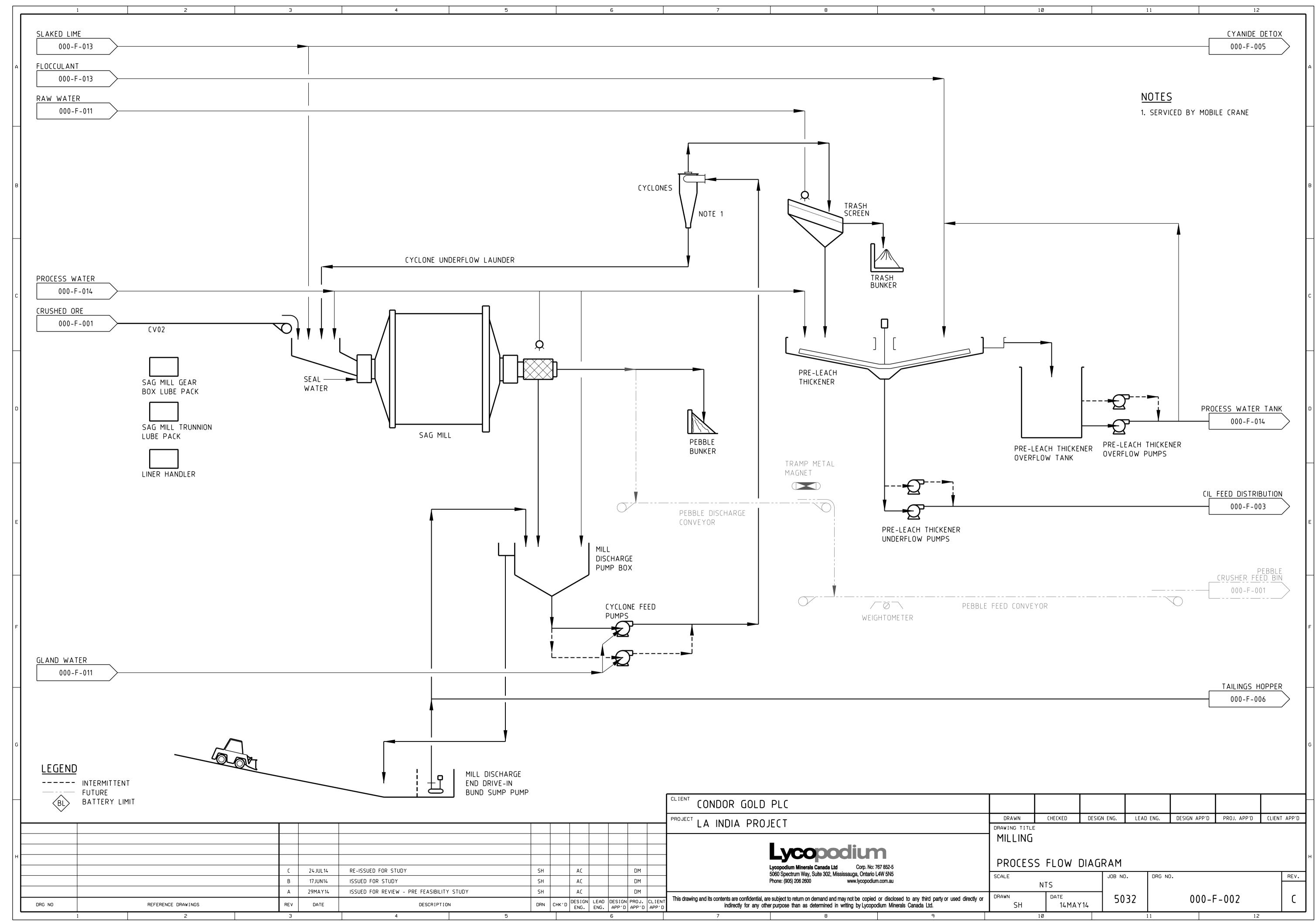
### 8.0 CONCLUSIONS AND RECOMMENDATIONS

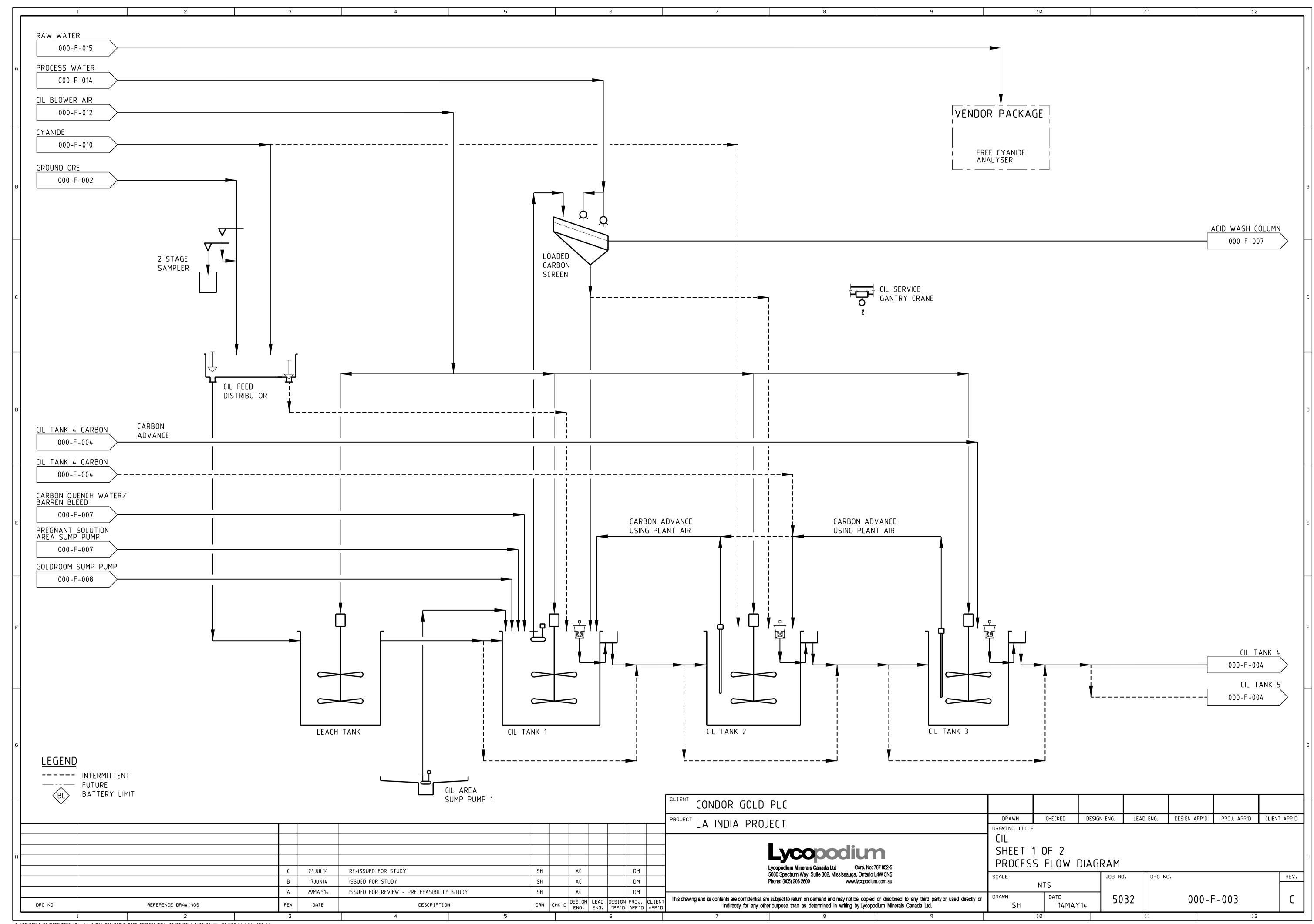
The investigation and analysis carried out are considered appropriate to pre-feasibility level design. Further investigations are recommended as the project advances to a bankable feasibility study level.

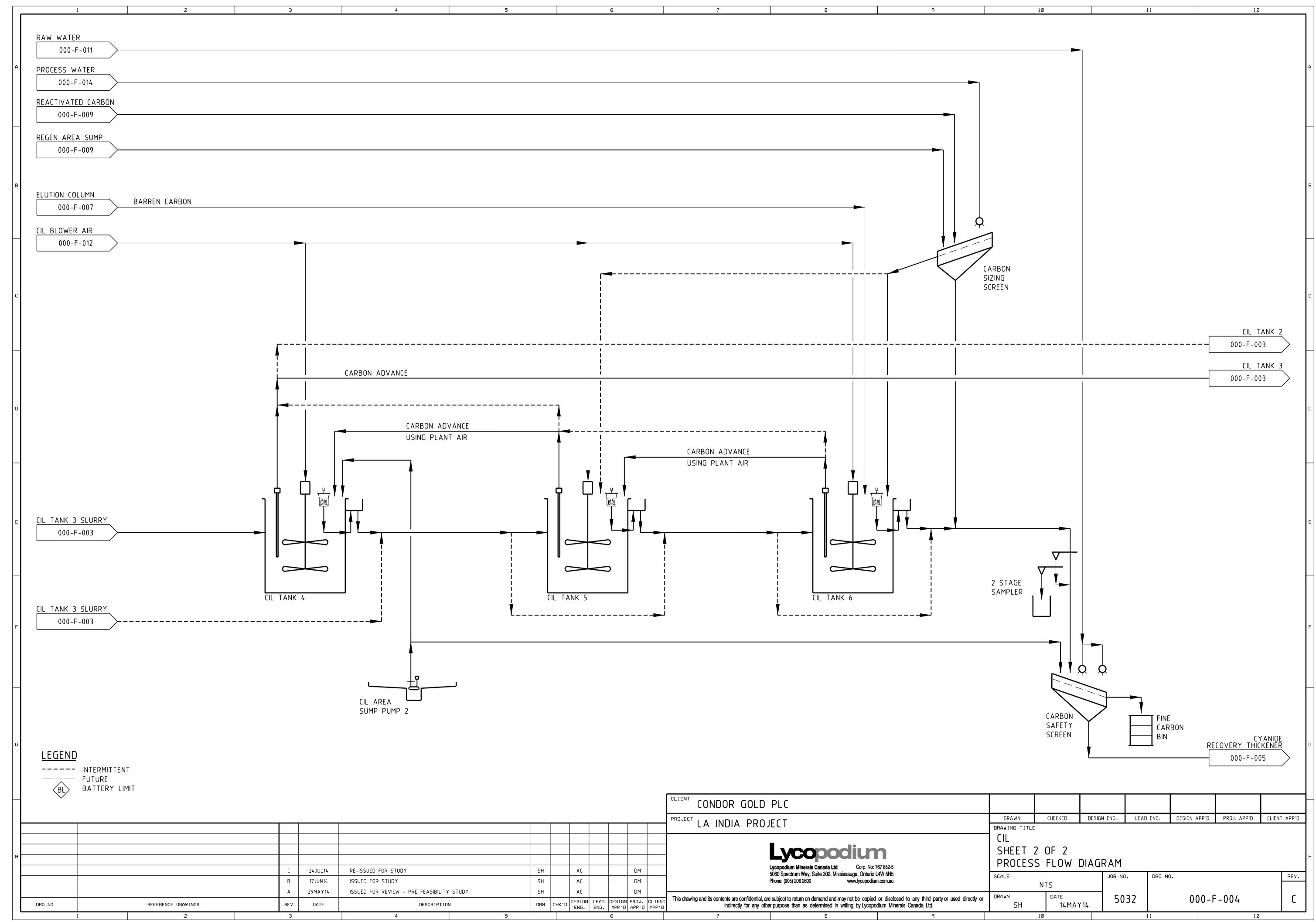
- Additional test work is required to provide better definition of the abrasion index throughout the
  deposit. The abrasion index reported for La India is very high and it contributes considerably
  to the operating cost in terms of comminution media. The use of composite wear liners and
  chrome media should be investigated as a method for reducing media costs.
- Due to the relatively high cost of grid power in Nicaragua, it is recommended to explore other sources of power supply, including from neighbouring countries, and possible use of generator sets with fuel oil options.
- Because of the high comminution energy requirements of the ore, the project is highly sensitive to power cost. In future study, detailed investigation into determining the actual power cost is required (i.e. supply proposal or contract in place).
- It is recommended for the next phase that the base case process plant throughput be increased from 805,000tpa to 1Mtpa for improved economics and quicker payback,assuming that sufficient working room can be made available to provide feed from the mine. Factored estimates (± 35%) were prepared by Lycopodium for the 1Mtpa case which show a reduction in the operating costs from \$20.34 / tonne per to \$19.00 / tonne, and only a 7.5% increase in capital costs with a 24% increase in throughput. The factored estimates are provided in Appendix 9, 1Mtpa Factored Capital and Operating Cost Estimates.
- A potable water treatment plant is recommended to enable the onsite production of water for safety showers and drinking.
- Test results subsequent to the preparation of this study have indicated that mercury is not of concern for the La India project and all equipment related to the handling of mercury can have the holds removed and be omitted from future design.
- Additional comminution and metallurgical test work is recommended for the America, Mestiza, and Central Breccia vein systems for inclusion in subsequent studies.

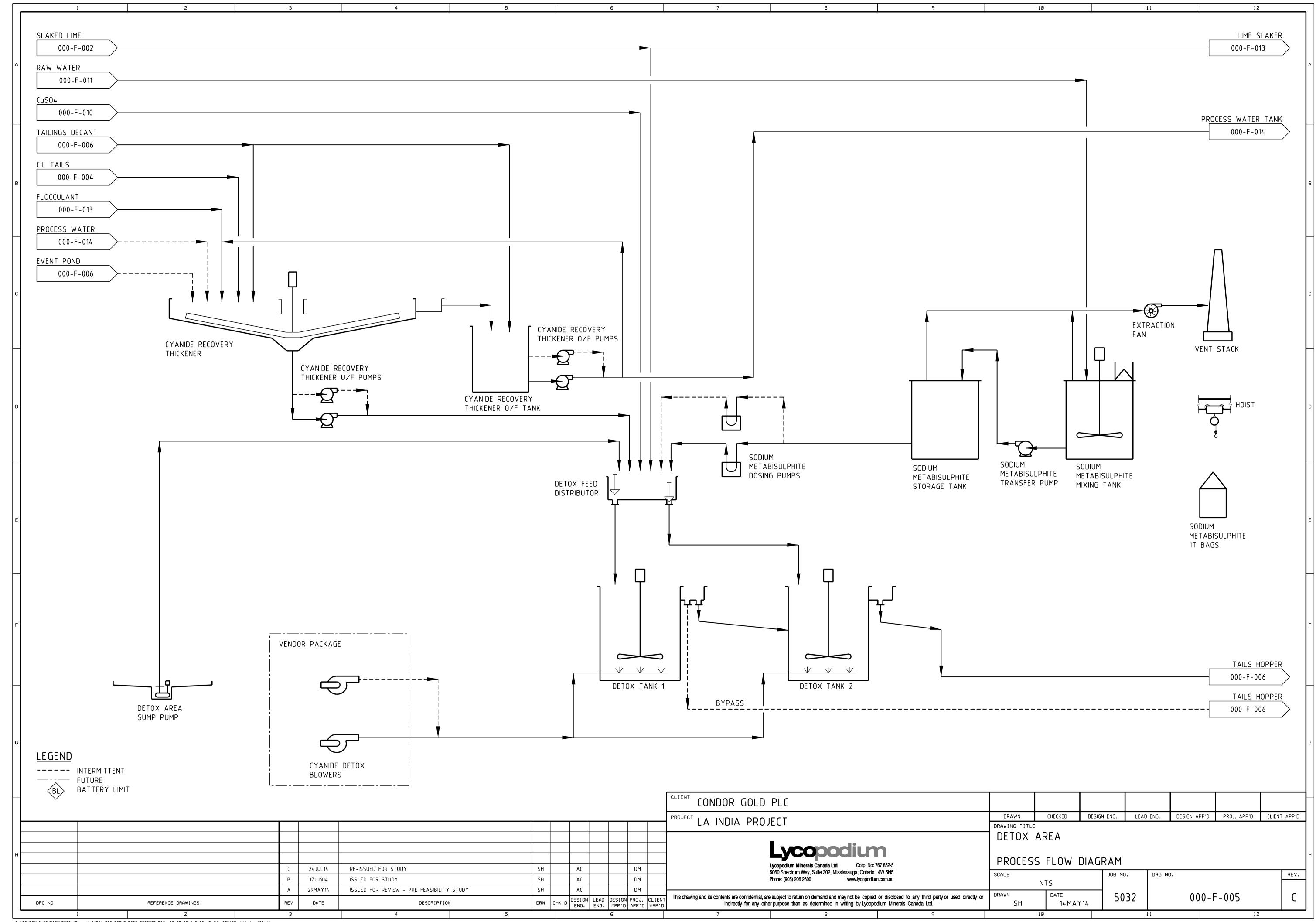
# **APPENDIX 1 PROCESS FLOW DIAGRAMS**

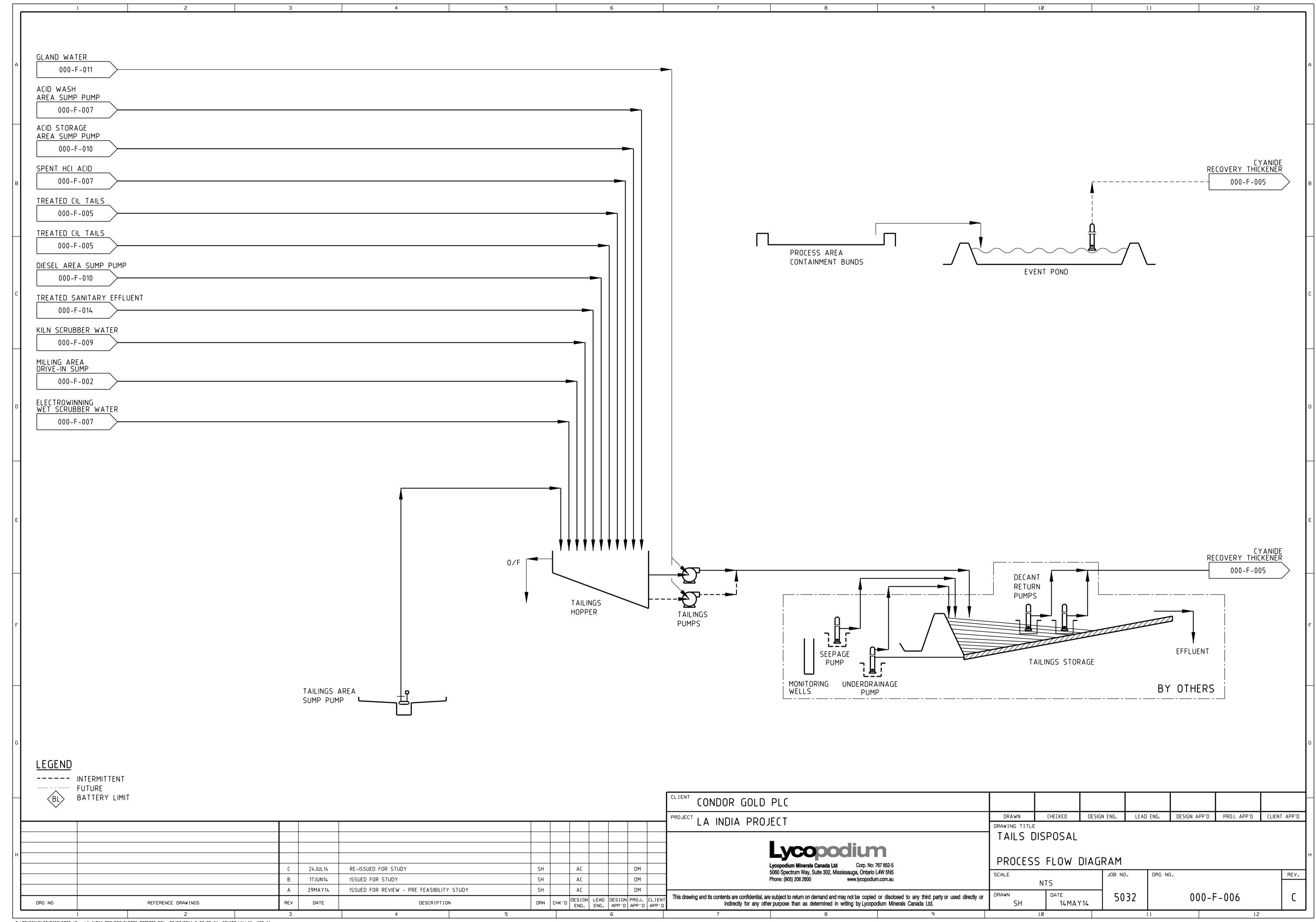


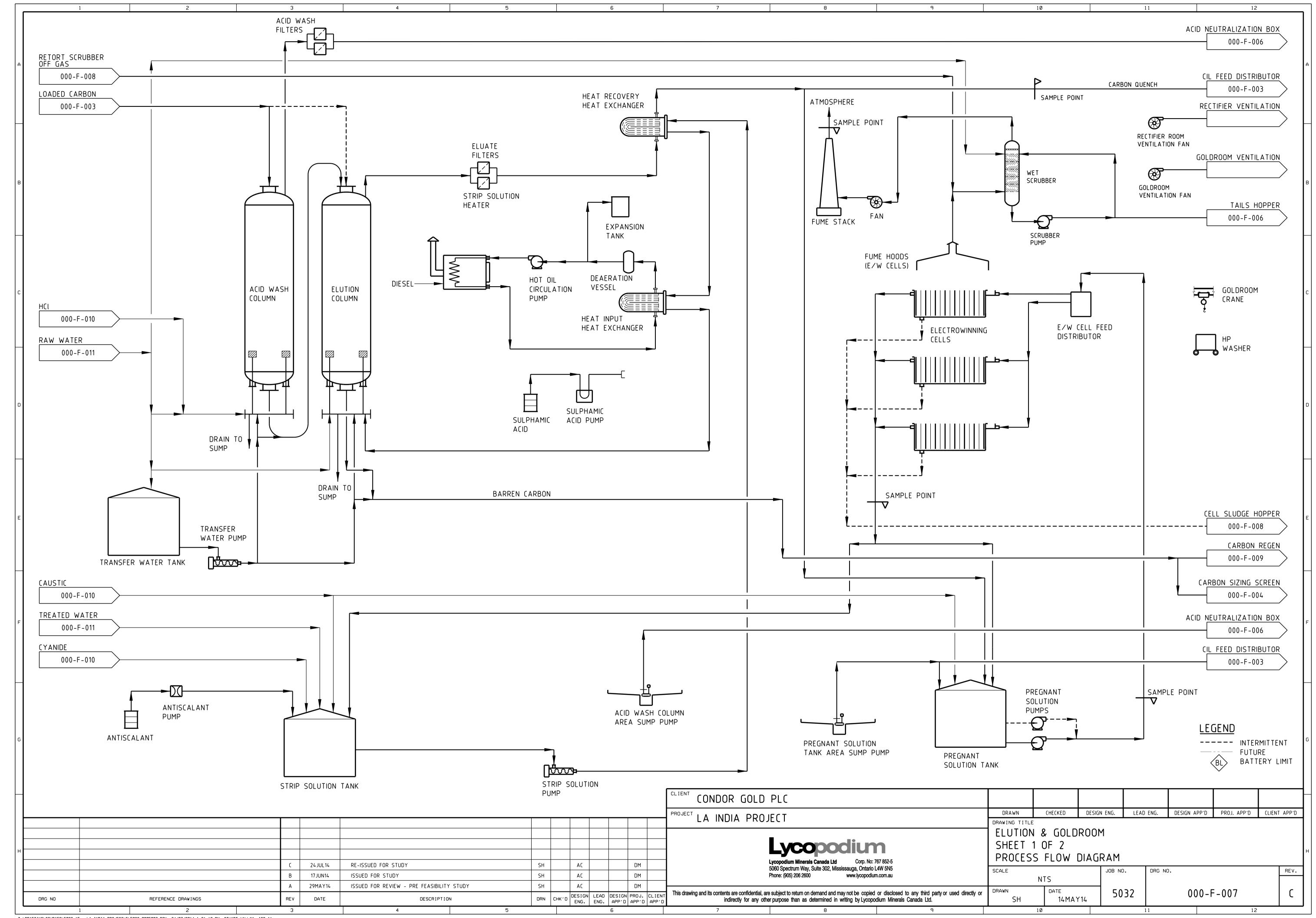


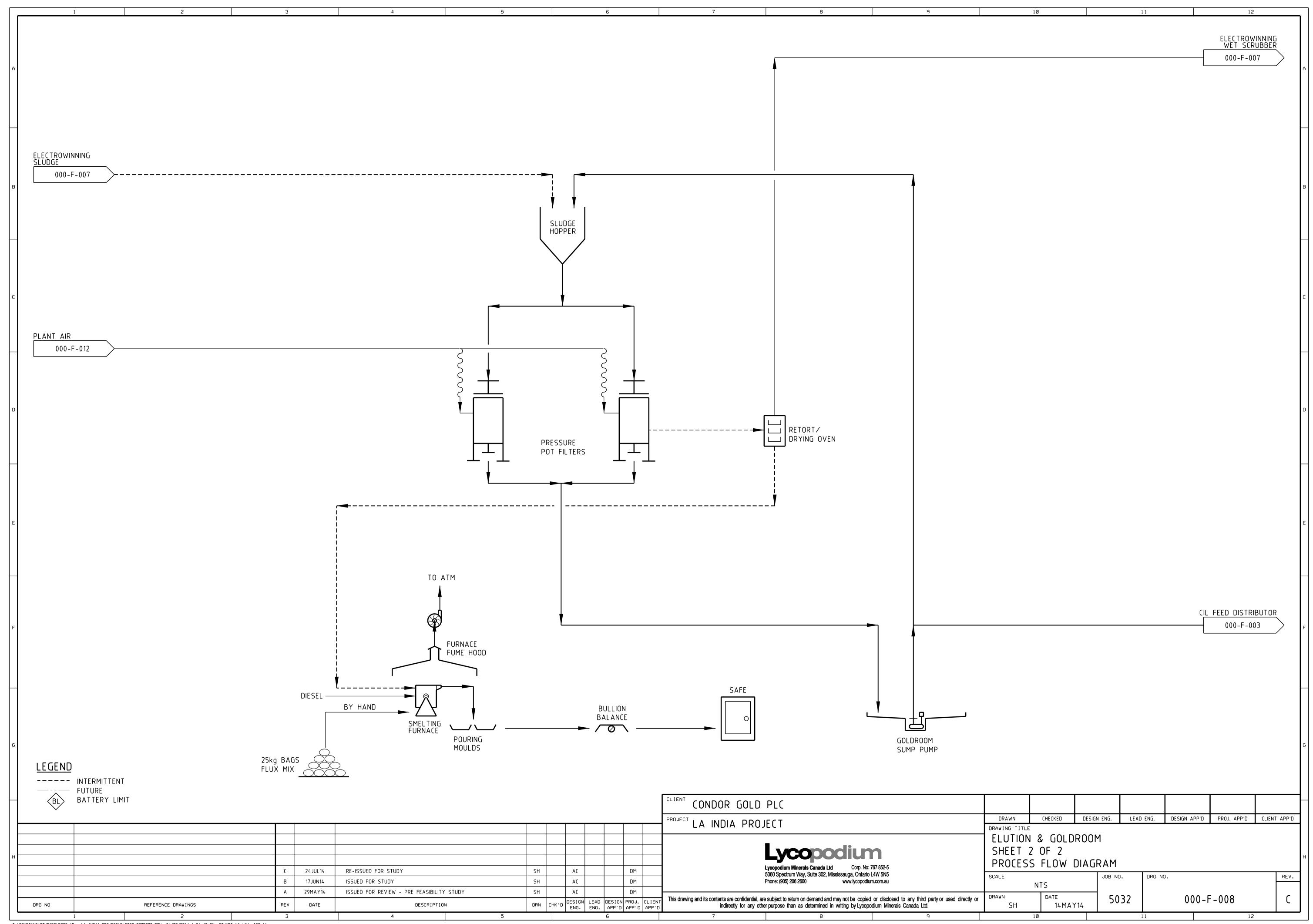


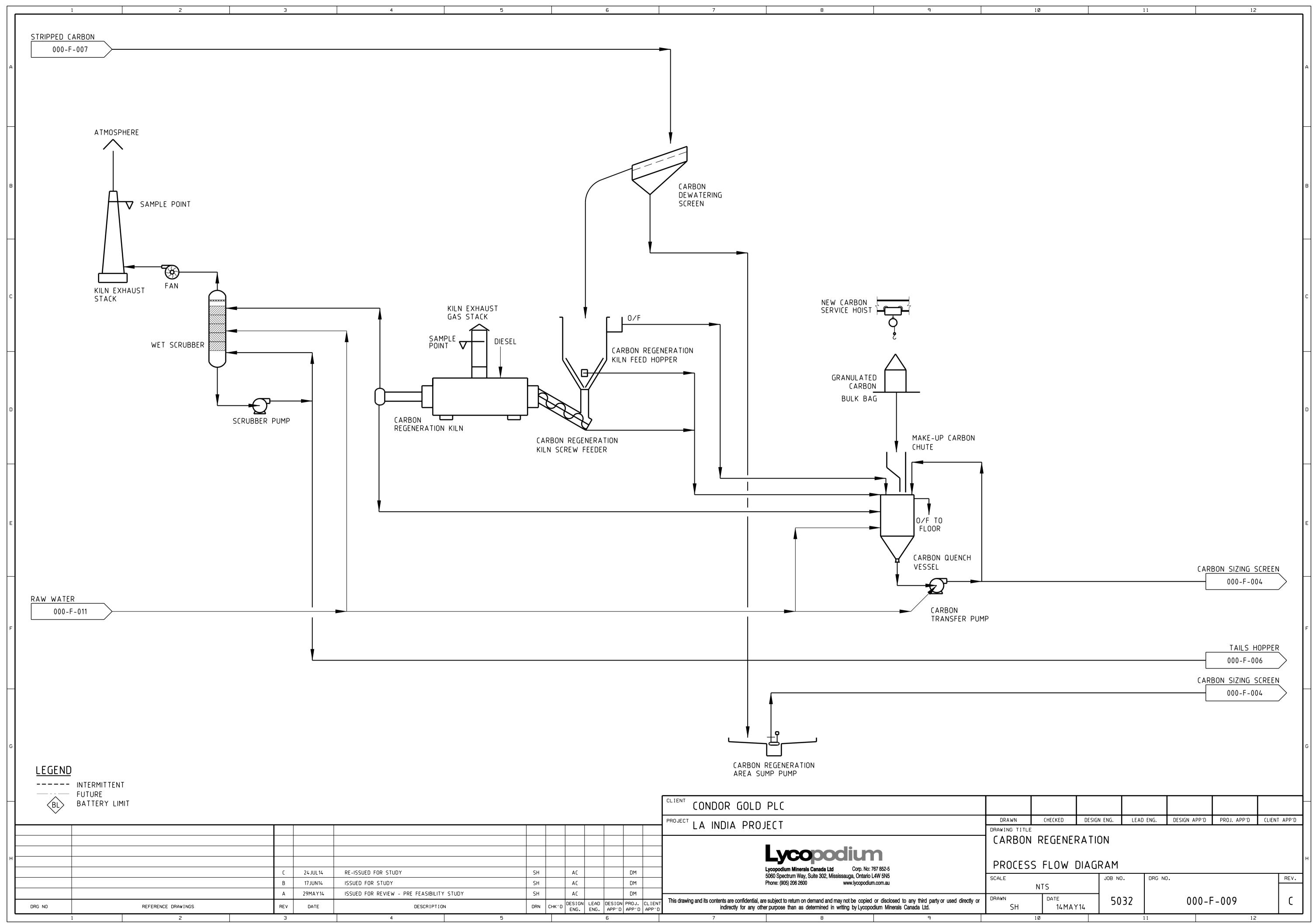


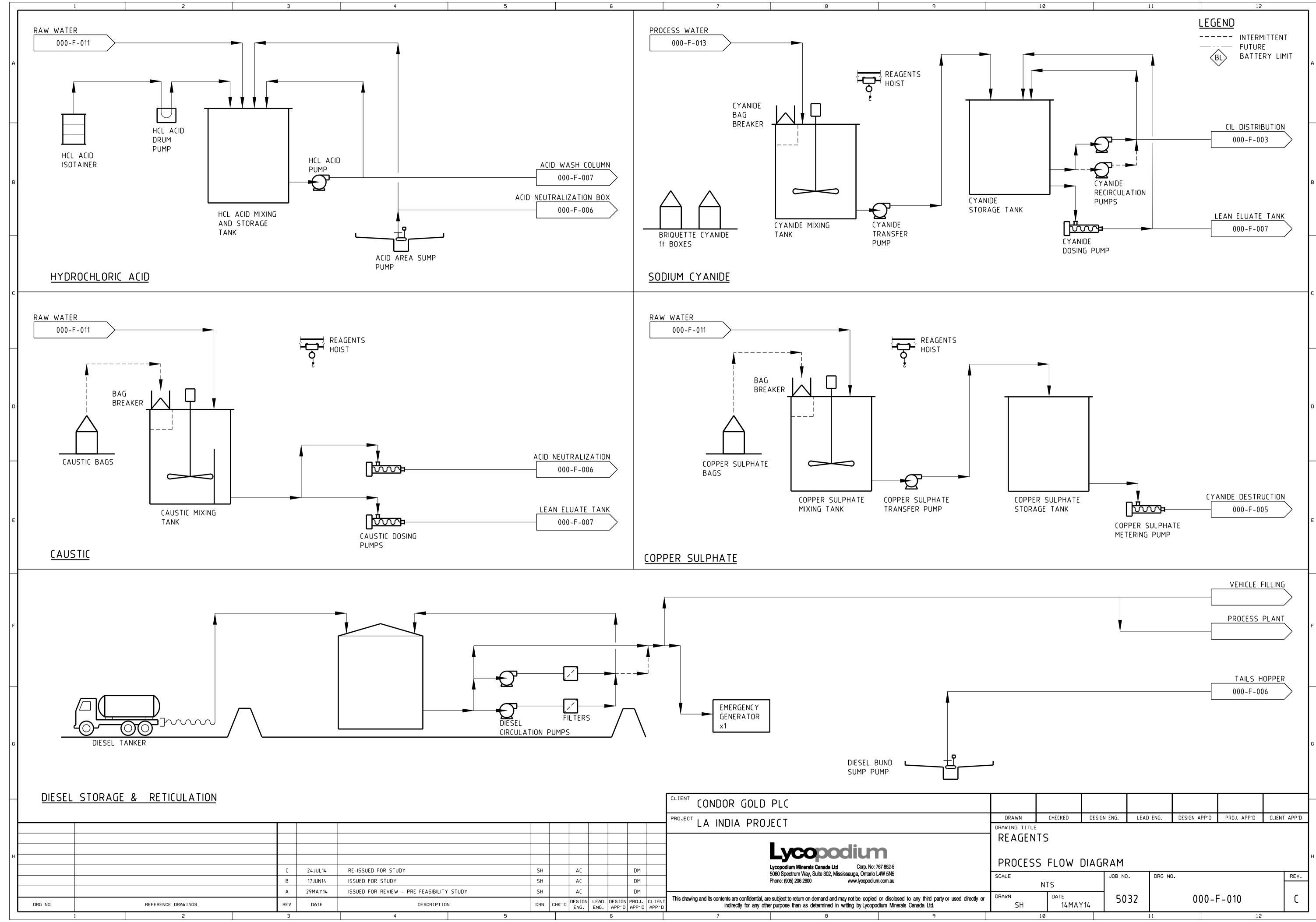


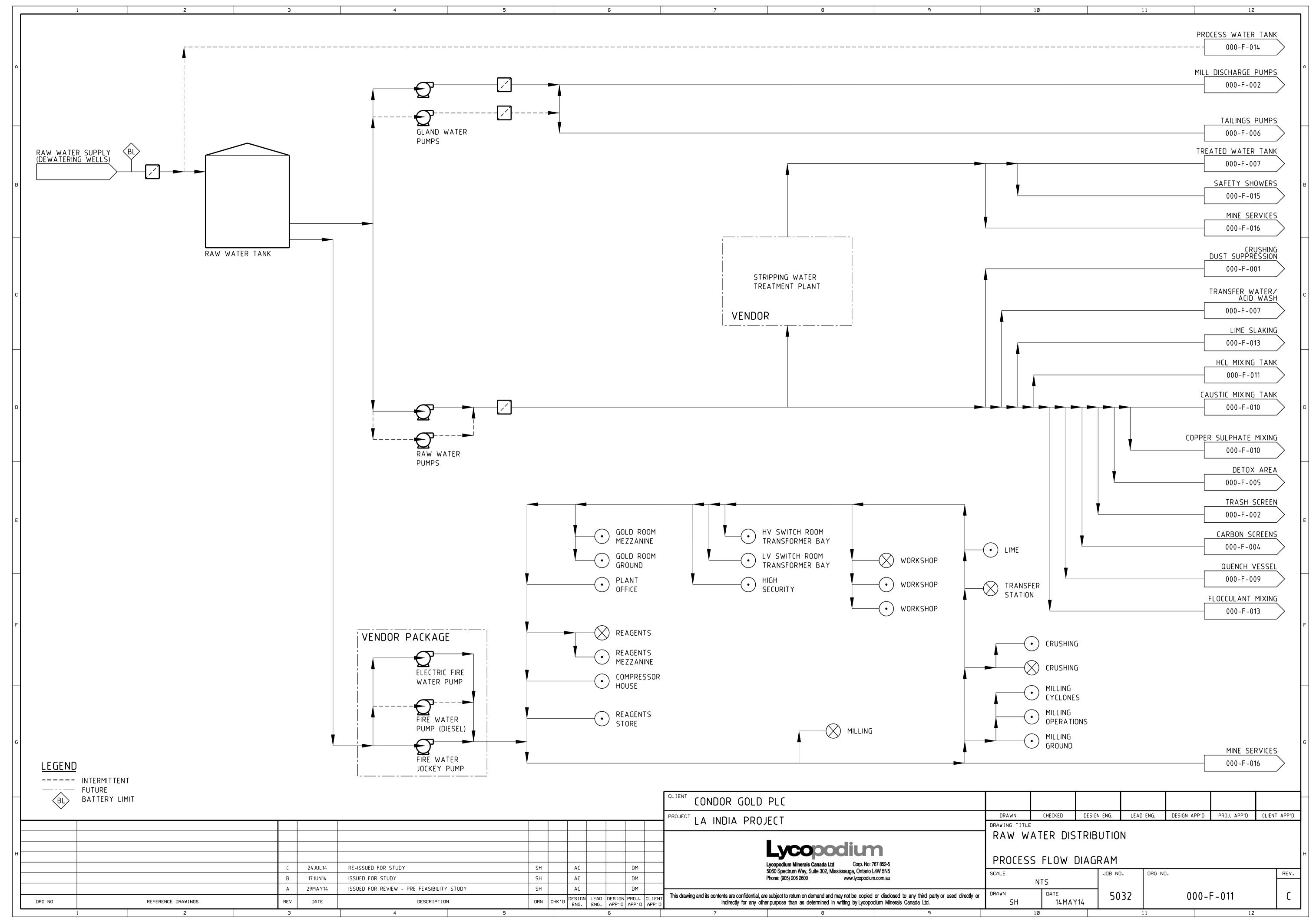


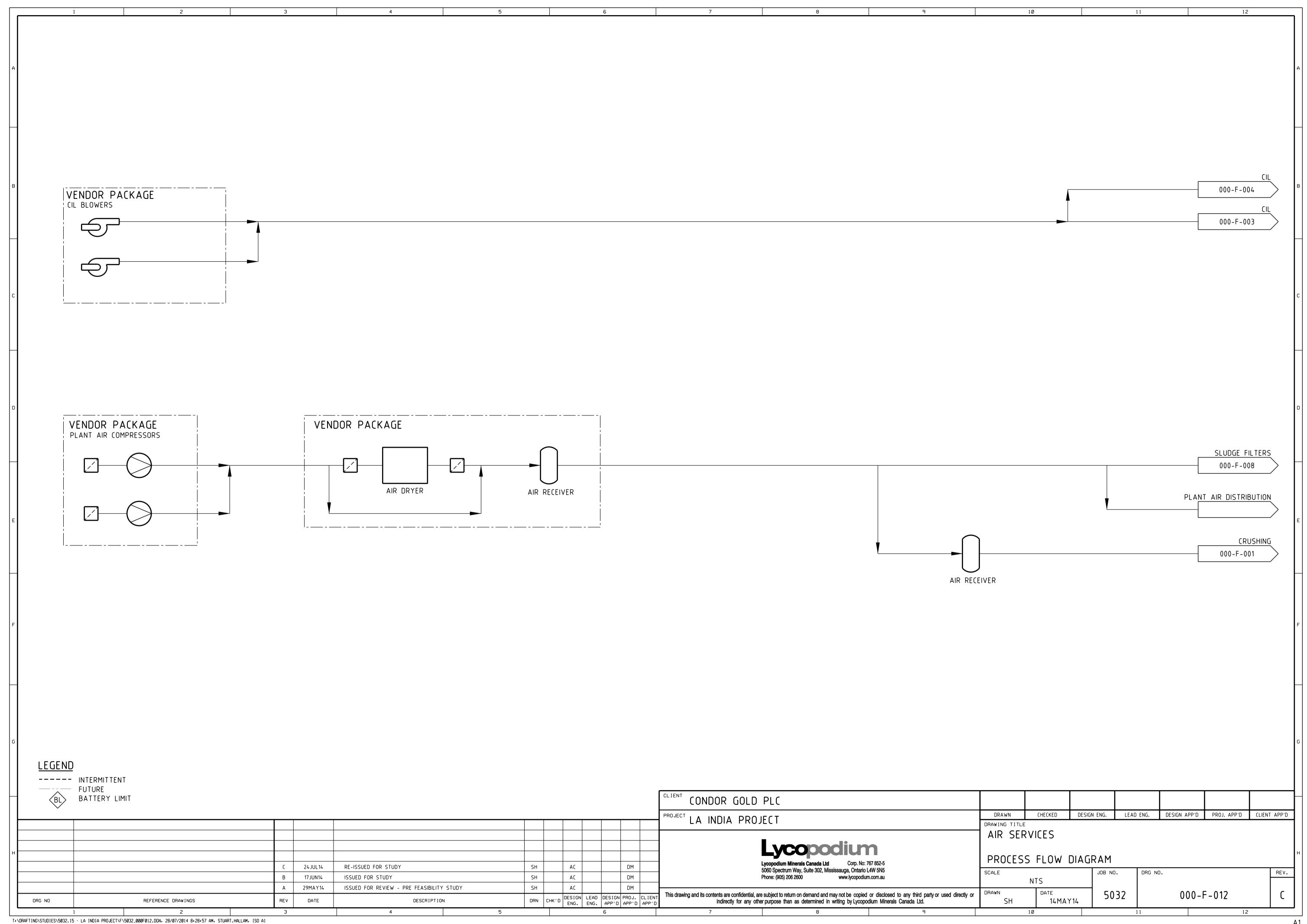


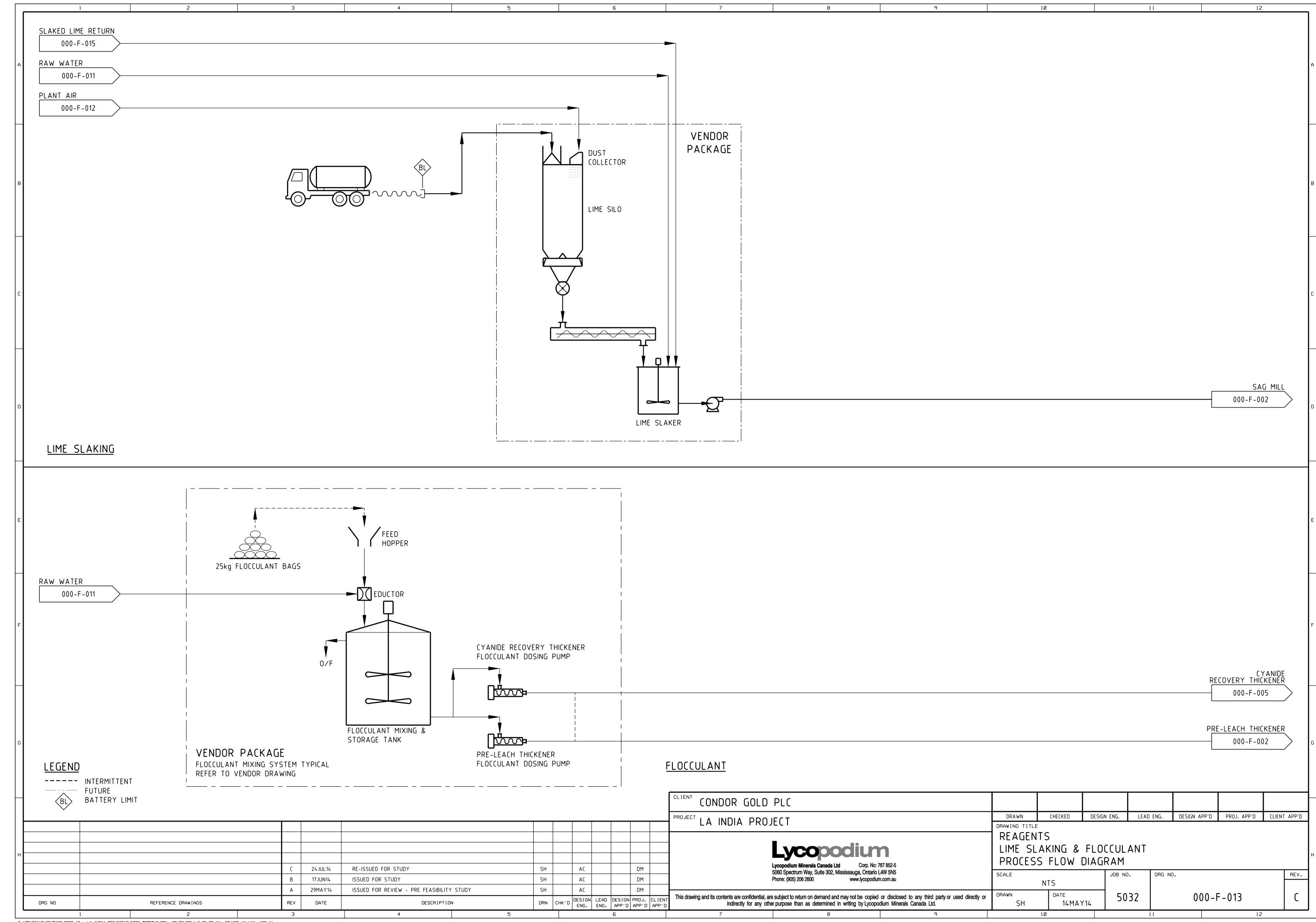


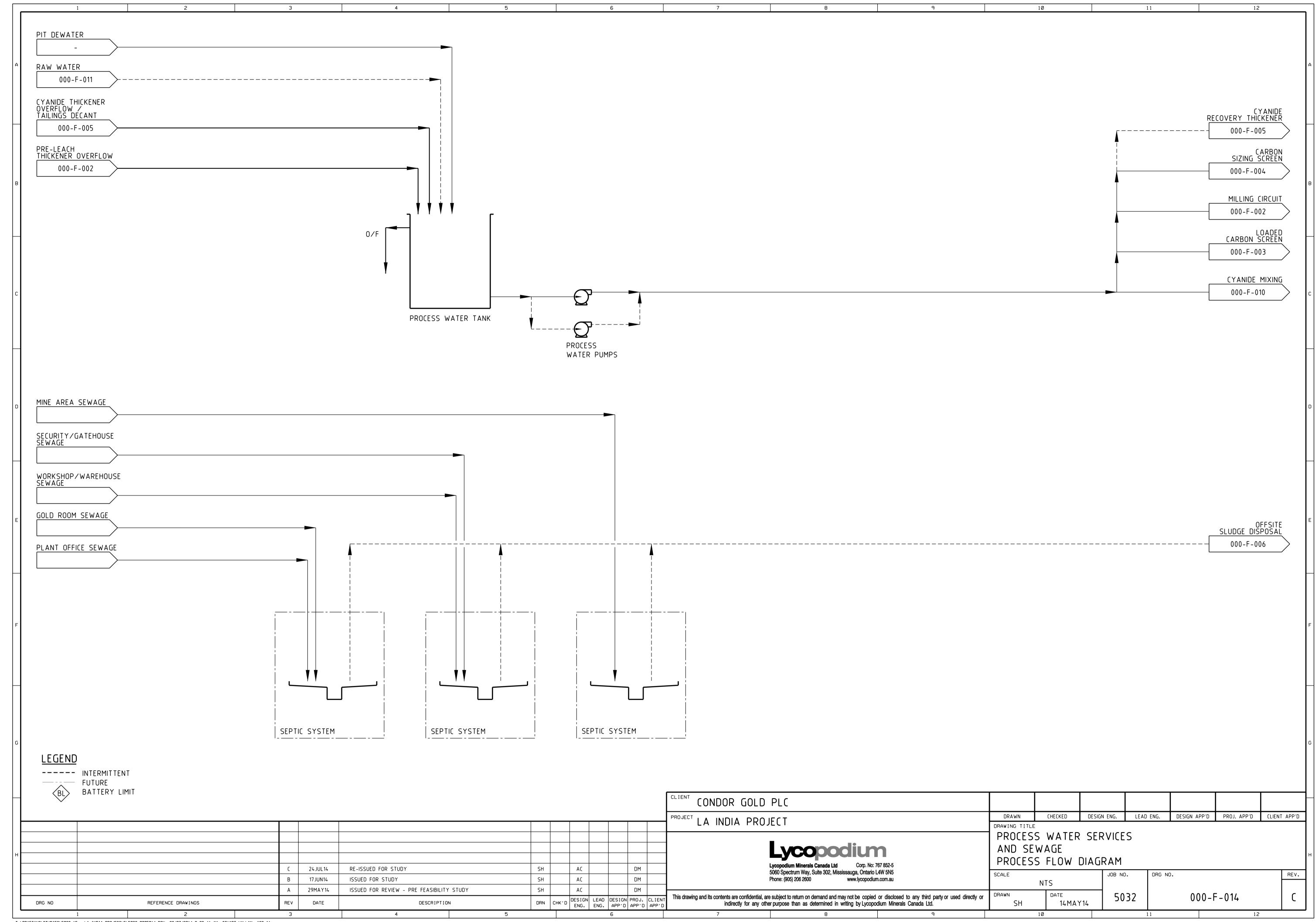


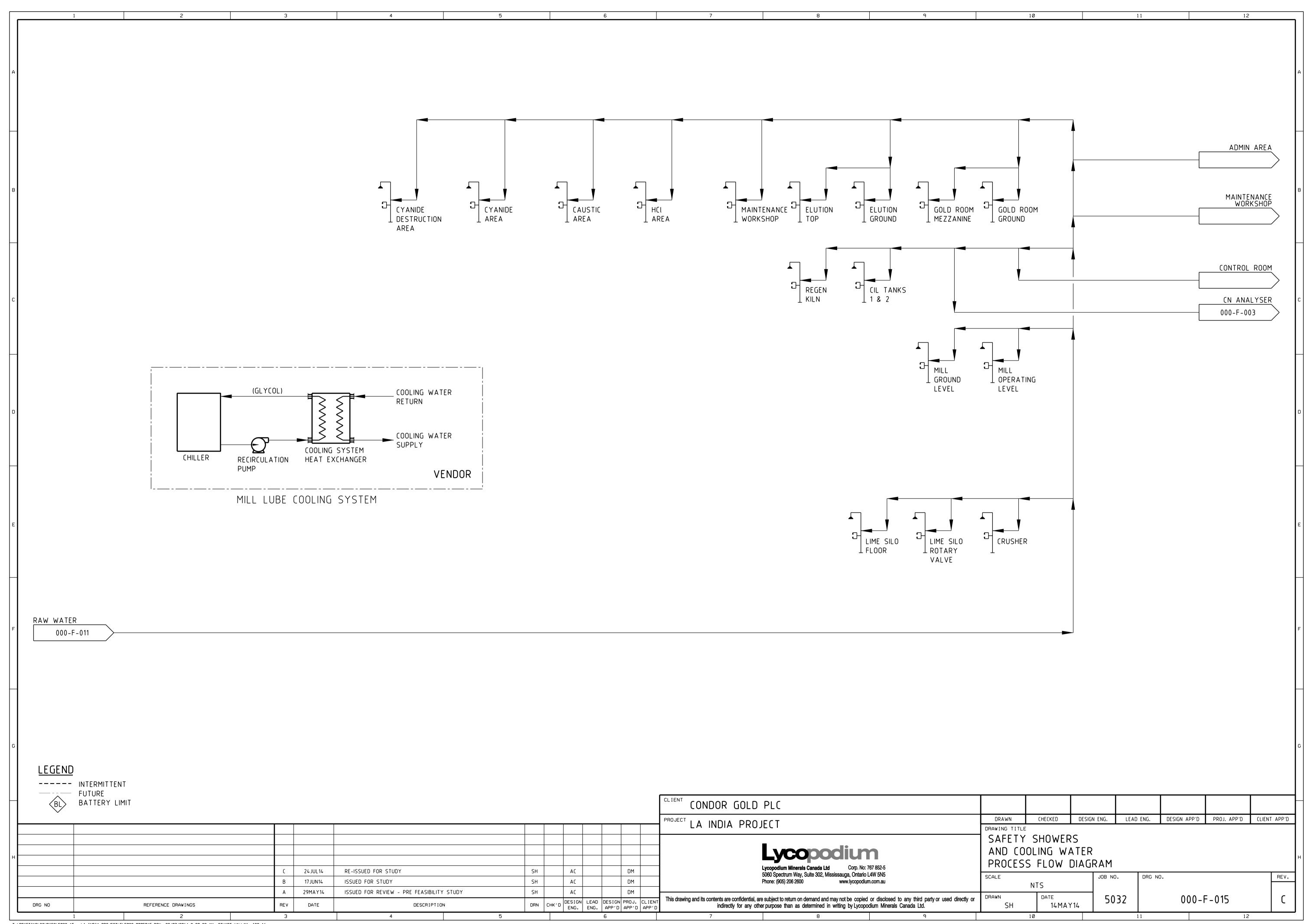


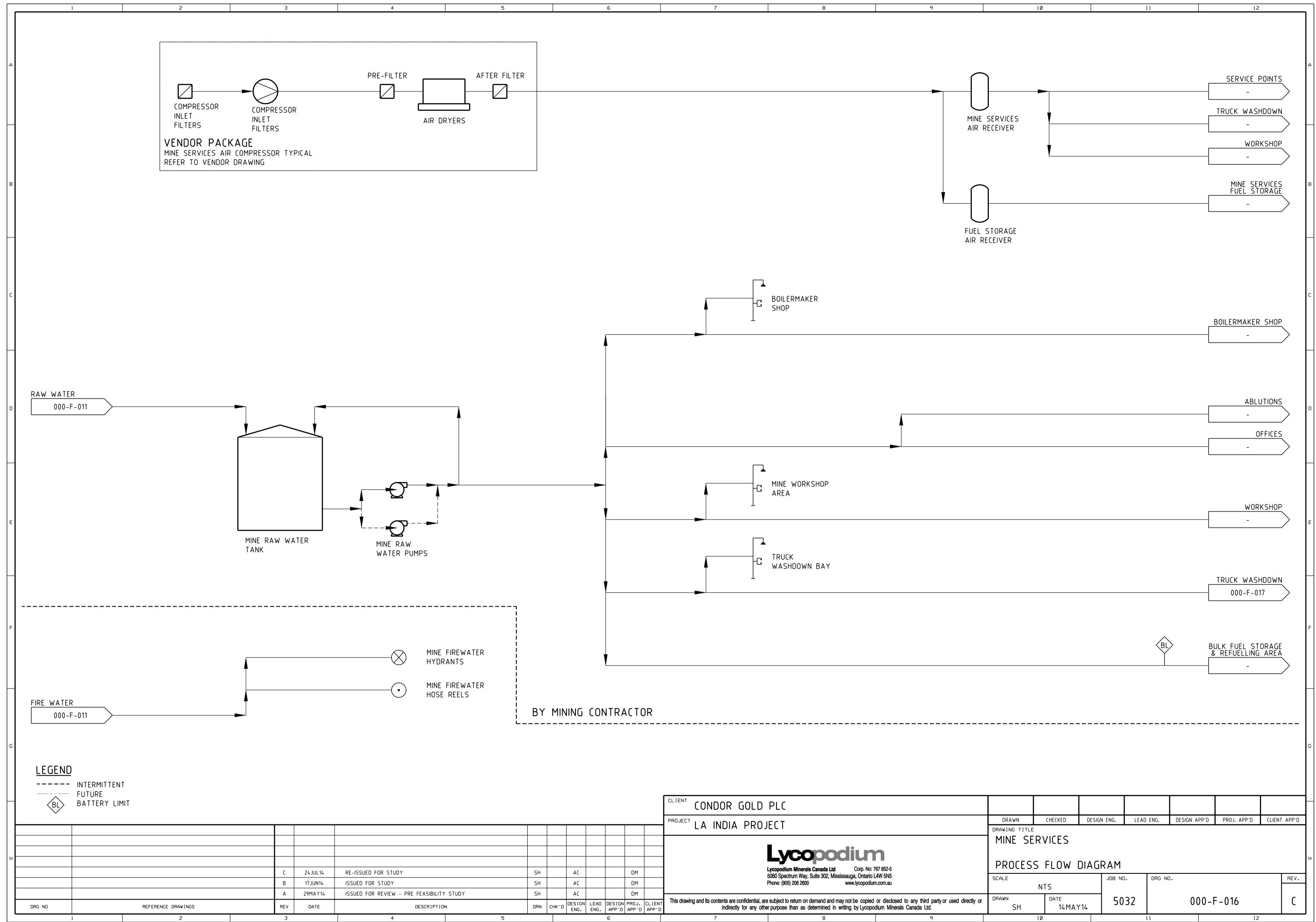


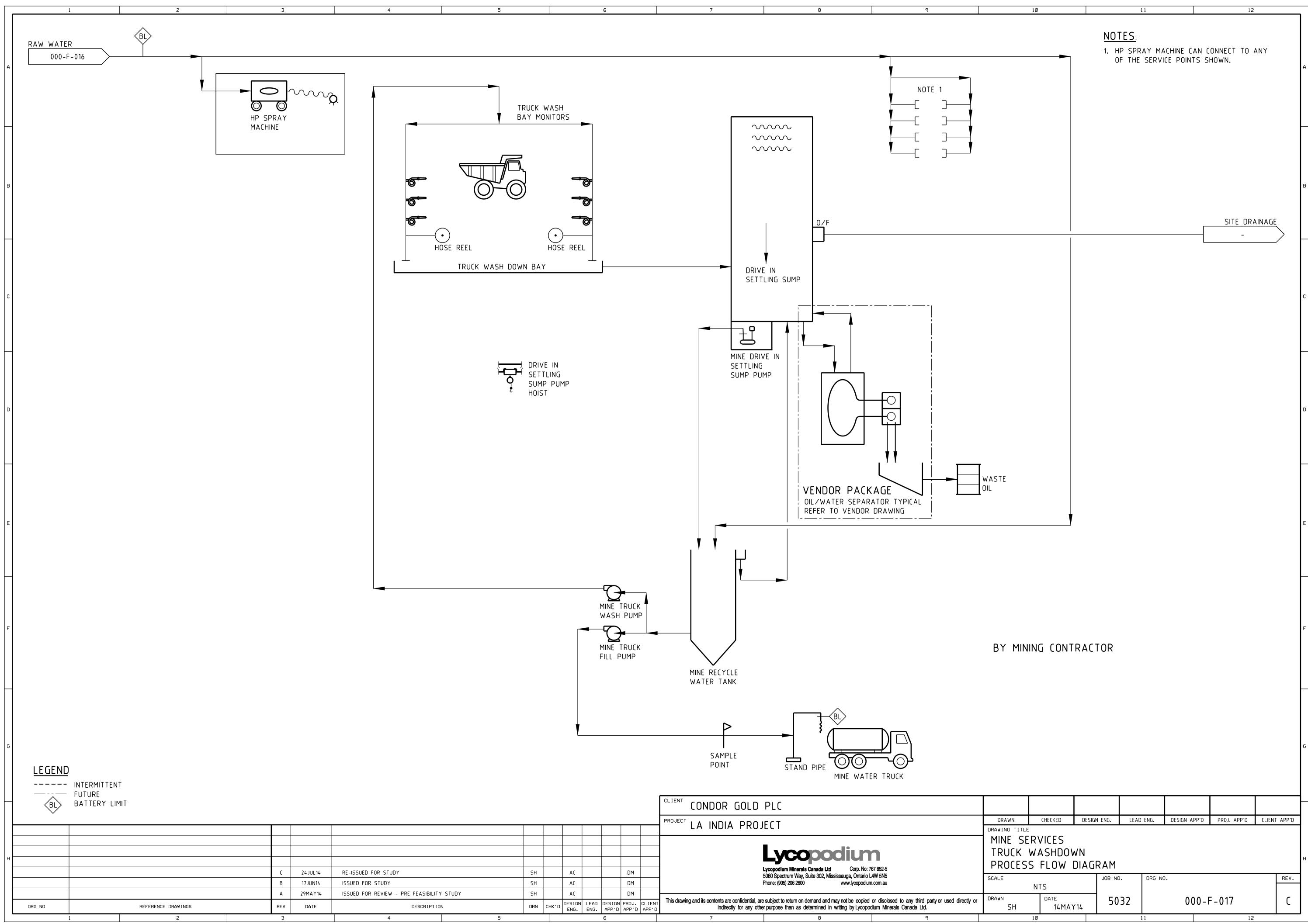












# **APPENDIX 2 PROCESS DESIGN CRITERIA**

# **Condor Gold PLC**

# LA INDIA GOLD PROJECT

## 2300 TPD PRIMARY THROUGHPUT

## **PROCESS DESIGN CRITERIA**

PFS Study

July 17, 2014

Prepared By:



#### Job No:5032

D	17/07/2014	Re-Issued For Study	AC	BP	DM
B/C	06/06/2014	Issued For Study	AC	BP	DM
Α	18/05/2014	Issued For Review	AC	BP	DM
REV NO	O. DATE	DESCRIPTION OF REVISION	BY	DESIGN APPROVAL	PROJECT APPROVAL



Client	CONDOR GOLD PLC	Date	17-Jul-14	Revision	D
Project	LA INDIA PFS			Prepared	AC
Document	PROCESS DESIGN CRITERIA	Job Number	5032	Checked	BP / DG

Client Reference Documents / Client Advice
Agreement of Meeting Between Owner and Lycopodium
Metallurgical Testwork
External Consultants (SRK, etc)
Lycopodium Experience
Generally Accepted Industry Practice
Calculated from given data
Vendor Recommendations or Standard Specifications
Assumption requiring verification Client Agreed Testwork Consult Lyco Industry Calc

Vendor

Assumed

Location (p Site Data	RISTICS	_	Units	Value	Rev	Source
Site Data	rocess plant)		70 km Nor	th of Managua in Nicaragua	Α	Client
	Mean Project Site Elevation		m	406	Α	Client
	Approximate Average Barometric Pr	essure	kPa	101.06	A	Client
	Maximum Temperature		°C	32.8	Α	Client
	Minimum Temperature		°C	17.5	Α	Client
	Average Daily Maximum		°C	30.0	Α	Client
	Average Daily Minimum		°C	21.4	A	Client
onfirm pan or lake?	Average Yearly Evaporation Average Annual Precipitation		mm mm	182.4 1239	A A	Client Client
	Maximum 24 hr Rainfall		mm	116.0	Ä	Client
2.0 ORE CHARACTE	RISTICS					
Ore	_					
	Ore source			India Open Pit - Primary Ore Blo		Client
	Throughput ROM - Plant		dry t/d	2,300	A A	Client
			dry t/a	805,000	A	Calc
	Ore grade - design	Au	g/t	3.40		Client
	Maintan desire	Ag	g/t %	5.80	A	Client
	Moisture - design		t/m <sup>3</sup>	5.0 1.60	A A	Assumed
	Bulk density Ore SG		VIII	2.54	Ā	Assumed Testwork
	35 h Leach Ag Extraction	Design	%	90.2	Â	Calc
	35 h Leach Au Extraction	Design	%	69.9	Â	Calc
	Ore Axb	Dooigii		40.0	В	Testwork
	Ore BWi		kWh/t	21.9	В	Testwork
	Abrasion Index			1.08	D	Testwork
0 OPERATING SCH			.,		ē	
	Scheduled working days		d/a h/a	<b>350</b> 8400	A D	Agreed Calc
CDITCHING BY 44	IT OBERATION					
CRUSHING PLAN	Operating hours per day		h	24	Α	Agreed
	Availability		%	75.0	Ā	Lyco
	Operating hours per year		h	6,300	A	Calc
	Feed rate	Nominal	dry t/h	128	Α	Calc
		Nominal	wet t/h	135	Α	Calc
	RAVITY PLANT OPERATION					
MILLING AND GR						Agreed
MILLING AND GF	Operating hours per day		h	24	Α	
MILLING AND GF	Availability		%	92.0	В	Agreed
MILLING AND GR	Availability Operating hours per year	Newtool	% h	<b>92.0</b> 7,728	B A	Agreed Calc
MILLING AND GE	Availability	Nominal Nominal	%	92.0	В	Agreed
MILLING AND GF	Availability Operating hours per year Feed rate		% h dry t/h	<b>92.0</b> 7,728 104.2	B A A	Agreed Calc Calc
.0 CRUSHING PLAN	Availability Operating hours per year Feed rate	Nominal	% h dry t/h wet t/h	<b>92.0</b> 7,728 104.2 110	B A A	Agreed Calc Calc
<b>0 CRUSHING PLAN</b> Ore will be crusher. R	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped inte	Nominal ently reclaimed by I the ROM Feed Bi	% h dry t/h wet t/h FEL to the ROM F n. Ore will be cru	92.0 7,728 104.2 110 Teed Bin feeding the primary jaw shed by a primary jaw crusher and	B A A	Agreed Calc Calc
.0 CRUSHING PLAN Ore will be crusher. R conveyed c while exce	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin an	Nominal ently reclaimed by lothe ROM Feed Bithe single stage SAd be conveyed to a	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru	92.0 7,728 104.2 110  Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bin	B A A	Agreed Calc Calc
0 CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped intoverland to a 0.5 hr surge bin. Feed to	Nominal ently reclaimed by lothe ROM Feed Bithe single stage SAd be conveyed to a	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru	92.0 7,728 104.2 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock	В А А А	Agreed Calc Calc Calc Calc
0 CRUSHING PLAN Ore will be crusher. R conveyed d while exce- breaker wil FEL Type	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped intoverland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and I be provided at the crusher to break o	Nominal ently reclaimed by lothe ROM Feed Bithe single stage SAd be conveyed to a	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru G mill will be dra dead stockpile fo	92.0 7,728 104.2 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bit r later reclaim by FEL. A rock Cat 988H or similar	B A A A	Agreed Calc Calc Calc Lyco
O CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil FEL Type Ore	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin an	Nominal ently reclaimed by lothe ROM Feed Bithe single stage SAd be conveyed to a	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru GG mill will be dra dead stockpile fo	92.0 7,728 104.2 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir I later reclaim by FEL. A rock Cat 988H or similar 600	B A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed
O CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil FEL Type Ore Grizzly	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and be provided at the crusher to break o  R.O.M. size, 100% passing	Nominal ently reclaimed by lo the ROM Feed Bi the single stage SA did be conveyed to a versized feed.	% h dry t/h wet t/h FEL to the ROM F n. Ore will be cru G mill will be dra dead stockpile fo  mm mm	92.0 7,728 104.2 110 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir r later reclaim by FEL. A rock Cat 988H or similar 600 600x600	B A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed
O CRUSHING PLAN Ore will be crusher. R conveyed d while exce- breaker wil FEL Type Ore Grizzly ROM Bin	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin an I be provided at the crusher to break o  R.O.M. size, 100% passing  Capacity	Nominal ently reclaimed by lothe ROM Feed Bithe single stage SAd be conveyed to a	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru GG mill will be dra dead stockpile fo	92.0 7,728 104.2 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir I later reclaim by FEL. A rock Cat 988H or similar 600	B A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed
O CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil FEL Type Ore Grizzly	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and I be provided at the crusher to break o  R.O.M. size, 100% passing  Capacity seder	Nominal ently reclaimed by lo the ROM Feed Bi the single stage SA did be conveyed to a versized feed.	% h dry t/h wet t/h FEL to the ROM F n. Ore will be cru G mill will be dra dead stockpile fo  mm mm	92.0 7,728 104.2 110  Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir r later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40	B A A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco
0 CRUSHING PLAN Ore will be crusher. R conveyed d while exce- breaker wil FEL Type Ore Grizzly ROM Bin	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and I be provided at the crusher to break o  R.O.M. size, 100% passing  Capacity  capacity  capacity  capacity  capacity  capacity  capacity  capacity  capacity	Nominal entity reclaimed by to the ROM Feed Bithe single stage S/d be conveyed to a versized feed.  Live	% h dry t/h wet t/h FEL to the ROM F n. Ore will be cru Go mill will be dra dead stockpile fo  mm mm wet t	92.0 7,728 104.2 110 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir r later reclaim by FEL. A rock Cat 988H or similar 600 600x600 40 Apron feeder	B A A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco Lyco
O CRUSHING PLAN Ore will be crusher. R conveyed c while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and the provided at the crusher to break of R.O.M. size, 100% passing  Capacity seeder Type Capacity	Nominal ently reclaimed by lo the ROM Feed Bi the single stage SA did be conveyed to a versized feed.	% h dry t/h wet t/h FEL to the ROM F n. Ore will be cru G mill will be dra dead stockpile fo  mm mm	92.0 7,728 104.2 110  Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir r later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40	B A A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco
O CRUSHING PLAN Ore will be crusher. R conveyed c while exce- breaker wil FEL Type Ore Grizzly ROM Bin	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and the provided at the crusher to break of R.O.M. size, 100% passing  Capacity seeder Type Capacity	Nominal entity reclaimed by to the ROM Feed Bithe single stage S/d be conveyed to a versized feed.  Live	% h dry t/h wet t/h FEL to the ROM F n. Ore will be cru Go mill will be dra dead stockpile fo  mm mm wet t	92.0 7,728 104.2 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40  Apron feeder 135	B A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco Lyco
O CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and the provided at the crusher to break of R.O.M. size, 100% passing  Capacity seeder Type Capacity	Nominal entity reclaimed by to the ROM Feed Bithe single stage S/d be conveyed to a versized feed.  Live	% h dry t/h wet t/h FEL to the ROM F n. Ore will be cru Go mill will be dra dead stockpile fo  mm mm wet t	92.0 7,728 104.2 110 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir r later reclaim by FEL. A rock Cat 988H or similar 600 600x600 40 Apron feeder	B A A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco Lyco
O CRUSHING PLAN Ore will be crusher. R conveyed c while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to so crushed ore will overflow the bin and be provided at the crusher to break o  R.O.M. size, 100% passing  Capacity seeder Type Capacity rusher	Nominal entity reclaimed by to the ROM Feed Bithe single stage S/d be conveyed to a versized feed.  Live	% h dry t/h wet t/h FEL to the ROM F n. Ore will be cru Go mill will be dra dead stockpile fo  mm mm wet t	92.0 7,728 104.2 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40  Apron feeder 135	B A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco Lyco Calc
O CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and I be provided at the crusher to break o  R.O.M. size, 100% passing  Capacity ceder Type Capacity rusher Type Throughput	Nominal entity reclaimed by to the ROM Feed Bithe single stage S/d be conveyed to a versized feed.  Live	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru kG mill will be dra dead stockpile fo  mm mm wet t  wet t/h	92.0 7,728 104.2 110  Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40  Apron feeder 135  C100 135	B A A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco Lyco Calc Calc
O CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into overland to a 0.5 hr surge bin. Feed to so crushed ore will overflow the bin and be provided at the crusher to break o  R.O.M. size, 100% passing  Capacity seder Type Capacity rusher Type	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h  FEL to the ROM F  Ore will be erru  G mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h	92.0 7,728 104.2 110  Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40  Apron feeder 135  C100 135 100	A A A A A A A	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco Lyco Calc Lyco Calc Lyco Calc
O CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and I be provided at the crusher to break o  R.O.M. size, 100% passing  Capacity ceder Type Capacity rusher Type Throughput	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h FEL to the ROM F n. Ore will be erra dead stockpile fo  mm mm wet t  wet t/h  wet t/h mm mm	92.0 7,728 104.2 110 110 Feed Bin feeding the primary jaw sheed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock Cat 988H or similar 600 600x600 40 Apron feeder 135 C100 135 100 150	A A A A A A A D	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco Lyco Calc Lyco Calc Lyco Calc Lyco Calc
O CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to so crushed ore will overflow the bin and the provided at the crusher to break of R.O.M. size, 100% passing  Capacity seeder Type Capacity rusher Type Throughput Crusher CSS	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h FEL to the ROM F n. Ore will be eru G mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h  wet t/h mm mm mm	92.0 7,728 104.2 110 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wr from the bottom of the surge bin relater reclaim by FEL. A rock Cat 988H or similar 600 600x600 40 Apron feeder 135 C100 135 100 150 88	B A A A A A A A A A A A A A A A A A A A	Agreed Calc Calc Calc Calc  Lyco Agreed Agreed Lyco Calc  Lyco Calc  Lyco Calc Lyco Calc Lyco Calc Lyco Lyco Lyco Lyco Lyco Lyco Lyco Lyc
O CRUSHING PLAM Ore will be crusher. R conveyed d while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to so crushed ore will overflow the bin and be provided at the crusher to break o  R.O.M. size, 100% passing  Capacity seeder Type Capacity rusher Type Throughput Crusher CSS  Installed Power	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h FEL to the ROM F n. Ore will be erra dead stockpile fo  mm mm wet t  wet t/h  wet t/h mm mm	92.0 7,728 104.2 110 110 Feed Bin feeding the primary jaw sheed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock Cat 988H or similar 600 600x600 40 Apron feeder 135 C100 135 100 150	A A A A A A A D	Agreed Calc Calc Calc Lyco Lyco Agreed Agreed Lyco Lyco Calc Lyco Calc Lyco Calc Lyco Calc
O CRUSHING PLAM Ore will be crusher. R conveyed d while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and I be provided at the crusher to break o  R.O.M. size, 100% passing  Capacity seder Type Capacity Type Throughput Crusher CSS  Installed Power ischarge Conveyor	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru GG mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h  mm mm kW	92.0 7,728 104.2 110  Teed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40  Apron feeder 135  C100 135 100 150 88 110	A A A A A A A A A A A A A A A A A A A	Agreed Calc Calc Calc Calc Lyco Agreed Agreed Lyco Calc Lyco Calc Lyco Calc Lyco Lyco Lyco Lyco Lyco Lyco
O CRUSHING PLAN Ore will be crusher. R conveyed of while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and be provided at the crusher to break of R.O.M. size, 100% passing  Capacity yeader Type Capacity rusher Type Throughput Crusher CSS  Installed Power ischarge Conveyor Capacity Capacity	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h FEL to the ROM F n. Ore will be eru G mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h  wet t/h mm mm mm	92.0 7,728 104.2 110 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wr from the bottom of the surge bin relater reclaim by FEL. A rock Cat 988H or similar 600 600x600 40 Apron feeder 135 C100 135 100 150 88	B A A A A A A A A A A A A A A A A A A A	Agreed Calc Calc Calc Calc  Lyco Agreed Agreed Lyco Calc  Lyco Calc  Lyco Calc Lyco Calc Lyco Calc Lyco Lyco Lyco Lyco Lyco Lyco Lyco Lyc
O CRUSHING PLAM Ore will be crusher. R conveyed d while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and be provided at the crusher to break of R.O.M. size, 100% passing  Capacity yeader Type Capacity rusher Type Throughput Crusher CSS  Installed Power ischarge Conveyor Capacity Capacity	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru GG mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h  mm mm kW	92.0 7,728 104.2 110  Teed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40  Apron feeder 135  C100 135 100 150 88 110	A A A A A A A A A A A A A A A A A A A	Agreed Calc Calc Calc Calc Lyco Agreed Agreed Lyco Calc Lyco Calc Lyco Calc Lyco Lyco Lyco Lyco Lyco Lyco
O CRUSHING PLAN Ore will be crusher. R conveyed of while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and be provided at the crusher to break of R.O.M. size, 100% passing  Capacity veder Type Capacity rusher Type Throughput Crusher CSS  Installed Power ischarge Conveyor Capacity Capacity Capacity Capacity Crusher CSS	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h FEL to the ROM F n. Ore will be eru Go mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h  mm mm kW  wet t/h	92.0 7,728 104.2 110 110 Feed Bin feeding the primary jaw she by a primary jaw crusher and writer for the bottom of the surge bit of later reclaim by FEL. A rock Cat 988H or similar 600 600x600 40 Apron feeder 135 C100 135 100 150 88 110	A A A A A A A A A A A A A A A A A A A	Agreed Calc Calc Calc Calc  Lyco Agreed Agreed Lyco Calc  Lyco Calc  Lyco Calc  Lyco Calc  Cyco Calc  Cyco Calc  Cyco Calc  Cyco Cyco Cyco Cyco Cyco Cyco Cyco Cy
.0 CRUSHING PLAN Ore will be crusher. R conveyed o while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 fr surge bin. Feed to so crushed ore will overflow the bin and to be provided at the crusher to break of R.O.M. size, 100% passing  Capacity  capacity  rusher  Type Capacity  Type Crusher CSS  Installed Power  ischarge Conveyor Capacity	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru GG mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h  mm mm kW  wet t/h hours	92.0 7,728 104.2 110 104.2 110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock Cat 988H or similar 600 600x600 40 Apron feeder 135 C100 135 100 150 88 110 135	B A A A A A A A A A A A A A A A A A A A	Agreed Calc Calc Calc Calc Lyco Agreed Agreed Lyco Calc Lyco Calc Lyco Calc Lyco Calc Lyco Calc Lyco Calc Lyco Lyco Lyco Lyco Lyco Lyco Lyco Lyc
.0 CRUSHING PLAN  Ore will be crusher. R conveyed t while exce- breaker wil  FEL Type Ore Grizzly ROM Bin Primary Fo  Crusher D  Surge Bin  Stockpile	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and the provided at the crusher to break of R.O.M. size, 100% passing  Capacity yeader Type Capacity rusher Type Throughput Crusher CSS  Installed Power ischarge Conveyor Capacity	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal  P100 P80	% h dry t/h wet t/h FEL to the ROM F Ore will be erru Gor mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h  wet t/h  wet t/h  hours tonnes wet t/h	92.0 7,728 104.2 1104.2 1100 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bin r later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40  Apron feeder 135  C100 135 100 150 88 110 135 0.5 55	A A A A A A A A A A A A A A A A A A A	Agreed Calc Calc Calc Calc Lyco Agreed Agreed Lyco Calc Lyco Calc Lyco Calc Lyco Calc Lyco Cyco Cyco Cyco Calc Cyco Calc Calc Calc Calc Calc Calc Calc Calc
O CRUSHING PLAN Ore will be crusher. R conveyed ( while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo  Primary C  Crusher D  Surge Bin Stockpile	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped intoverland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and be provided at the crusher to break of R.O.M. size, 100% passing  Capacity Capacity Type Capacity Type Throughput Crusher CSS  Installed Power ischarge Conveyor Capacity	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru kG mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h  wet t/h  wet t/h  hours tonnes	92.0 7,728 104.2 110 110 Feed Bin feeding the primary jaw she by a primary jaw crusher and wr from the bottom of the surge bin relater reclaim by FEL. A rock Cat 988H or similar 600 600x600 40 Apron feeder 135 C100 135 100 150 88 110 135 0.5 55	A A A A A A A A A A A A A A A A A A A	Agreed Calc Calc Calc Calc Lyco Lyco Agreed Lyco Calc Lyco Calc Lyco Calc Lyco Calc Lyco Lyco Lyco Lyco Calc Lyco Calc Lyco Calc Calc Calc Calc Calc Calc Calc Calc
O CRUSHING PLAN Ore will be crusher. R conveyed ( while exce- breaker wil FEL Type Ore Grizzly ROM Bin Primary Fo  Crusher D Surge Bin Stockpile	Availability Operating hours per year Feed rate  IT trucked to the ROM pad and subseque OM ore can also be direct dumped into verland to a 0.5 hr surge bin. Feed to ss crushed ore will overflow the bin and the provided at the crusher to break of R.O.M. size, 100% passing  Capacity yeader Type Capacity rusher Type Throughput Crusher CSS  Installed Power ischarge Conveyor Capacity	Nominal ently reclaimed by to the ROM Feed Bi the single stage S/d be conveyed to a versized feed.  Live  Nominal  P100 P80	% h dry t/h wet t/h  FEL to the ROM F n. Ore will be cru G mill will be dra dead stockpile fo  mm mm wet t  wet t/h  wet t/h  mm kW  wet t/h hours tonnes wet t/h dry tonnes	92.0 7,728 104.2 110 104.2 1110 Feed Bin feeding the primary jaw shed by a primary jaw crusher and wn from the bottom of the surge bir later reclaim by FEL. A rock  Cat 988H or similar 600 600x600 40  Apron feeder 135  C100 135 100 150 88 110 135 0.5 55 135	B A A A A A A A A A A A	Agreed Calc Calc Calc Calc  Lyco Agreed Lyco Agreed Lyco Calc Lyco Lyco Lyco Lyco Lyco Lyco Lyco Lyc

25/07/2014 5032-PDC-001\_D.xlsx Page 1 of 6



Client	CONDOR GOLD PLC	Date	17-Jul-14	Revision	D
Project	LA INDIA PFS			Prepared	AC
Document	PROCESS DESIGN CRITERIA	Job Number	5032	Checked	BP / DG

## 5.0 GRINDING The SAG mill will operate in closed circuit with classification cyclones to produce a leach feed stream that will gravity flow

SAG Mill	Type			Single Stage SAG w Grate Discharge	Α	Lyco
	Size	Diameter	m	6.71	Α	Lyco
		EGL	m	5.90	Α	Lyco
		Design Pinion Maximum	kW	3682	Α	Lyco
		Minimum Motor Power Required	kW	3876	Α	Lyco
	Speed		%Nc	60 - 80	В	Lyco
Ore param	neters for Mill [	Design				
-		Axb		40	Α	Testwork
		Bwi	kWh/t	21.9	Α	Testwork
		Specific power	kWh/t	28.4	Α	Lyco
		Throughput	dry t/h	104	Α	Calc

#### P<sub>80</sub> μm Ball Charge Volume 15 Maximum A A A A Lvco Mill feed F80 Lyco mm Lining Ball Size, max Lyco mm Lyco SAG Mill Discharge % solids % w/w

#### Pebble Crusher (Future)

to the pre-leach thickener.

A pebble crusher is included as contingency in the design in case the grind size is too fine. In this case, the SAG mill trommel screen oversize is fed to a pebble crusher, which is installed with a surge bin before allowing for choke feeding of the crusher. For even feed distribution to the SAG mill the crusher will need to be trickle fed. Tramp metal removal followed by metal detection will be required on feed to pebble crusher. The pebble crusher will be installed in year 2 of operations if required.

Pebble Crusher		HP100 or equivalent (fine cavit	y) A	Lyco
Pebble Crushing Work Index	kWh	t 1.5	Α	Lyco
Pebble Top Size	F100 mm	50	Α	Lyco
Pebble Crusher CSS	mm	10	Α	Lyco
Crusher Recycle	% of new	feed 15	Α	Lyco
Pebble Crusher Feedrate	dry t/	h 16	Α	Calc
Crusher Feed Rate @ CSS	dry t/	h <b>60</b>	D	Vendor
Crusher Feed Bin Capacity	t	4	Α	Lyco
Crusher Operating Time	%	26	Α	Calc

#### Classifying

Cyclones					
Target product size	P80	micron	75	Α	Testwork
Circulating load, % of new mill feed		%	326%	Α	Lyco
Pulp density	feed	% solids	61%	Α	Lyco
	overflow	% solids	38%	Α	Lyco
	underflow	% solids	74%	Α	Lyco
	overflow	SG	1.32	Α	Calc
Operating Pressure		kPa	117	Α	Lyco
Size		mm	250	Α	Lyco
Operating	Duty		6	Α	Lyco
	Standby		2	Α	Lyco
Total po	orts on cluster		8	Α	Lyco

#### 7.0 TRASH SCREENING

Cyclone overflow will discharge to the trash screen. Trash screen undersize will gravitate to the pre-leach thickener. Trash will discharge to a container for further disposal. Pre-leach thickener underflow will be pumped to the leach feed distributor and thickener overflow will report to the process water tank. The thickener feed density will be 20% solids when processing North and Central material and drop to 15% solids when processing South material.

Lyco

Lyco

Lyco

#### Trash Screen

i i u sii o	il CCII					
	Type			Vibrating, single deck	Α	Lyco
	Screen deck			Polyurethane	Α	Lyco
	Aperture		mm	0.63 x 18	Α	Lyco
	Trash discharge			Bin	Α	Lyco
Pre-Lead	h Thickener					
	Type			High Rate	В	Lyco
	Slurry Feed Concentration		% solids	38	Α	Testwork
	Diluted Feed Concentration (pr	rior to internal dilution)	% solids	30	В	Lyco
	Design Basis Loading		t/m²hr	2.61	D	Testwork
	Thickener Diameter		m	13	В	Vendor
	Flocculant Dosage	Range	g/t	40-55	Α	Testwork
		Ave Consumption	g/t	48	Α	Lyco
	Underflow Density	Design	% solids	48	Α	Lyco
			SG	1.41	Α	Calc

25/07/2014 5032-PDC-001\_D.xlsx Page 2 of 6



Client	CONDOR GOLD PLC	Date	17-Jul-14	Revision	D
Project	LA INDIA PFS			Prepared	AC
D = = = = = +	DDOCECC DECICAL CRITERIA	Jak Niverban	Enga	Charlerd	DD / DC

8.0 LEACH AND ADS	SORPTION						
The CIL ci	rcuit will consist of 1 leach tank + 6 CIL					Α	Lyco
	ill be sparged with air. The circuit is size			grade over LOM.		A	Lyco
Leach feed	d will be sampled by a two stage sample	er for metallurgica	al accounting.			В	Lyco
Leach Circ	cuit						
	Туре			Hybrid CIL 1	Leach + 6 CIL	D	Lyco
	Number of CIL tanks Total Number of Tanks		#		6 7	A	Lyco
	Total Number of Taliks		#	gAu/t	gAg/t	~	Lyco
	Solids head grade	Design		3.40	5.80	Α	Agreed
	Tail solids grade	_		0.33	1.74	Α	Testwork/Calc
	Tail solution grade Design slurry residence time	Target	hrs	<0.015	<0.015 35	A A	Industry Lyco
	Design carbon concentration tank 2		g/L		2.6	Ä	Calc
	Design carbon concentration tanks 2	-6	g/L		2.6	Α	Calc
Tank Size	Design total live volume (incl carbon	)	m³		529	A	Calc
	Design live volume per tank		m <sup>3</sup>	7	790	Α	Calc
CIL Param	notoro.						
CIL Faraii	Feedrate		tph	1	104	Α	Calc
			% solids	4	8%	Α	Calc
			m³/h	1	154	Α	Calc
	WAD CN in CIL tails	Max	mg/L		200	A	Assumed
	Loaded carbon		g Au/t		884	A	Calc
	Barren carbon		g Ag/t		857	A A	Calc
	Barren carbon		g Au/t g Ag/t		100 500	A	Assumed Assumed
	Carbon advance rate		t/d	4	.29	Α	Lyco
	ourbon duvanos rais		t/week		0.0	A	Calc
	Carbon Slurry Transfer Tank 2		h/d		6.0	Α	Lyco
			m³/h		57	Α	Calc
	Carbon Slurry Transfer Tanks 3 -7		h/d		0.0	Α	Lyco
Carbon ac	Idition		m³/h		34	Α	Calc
Carbon ac	Carbon Bulk density, dry		t/m³		.47	Α	Industry
	Carbon specific gravity		SG		1.7	Α	Industry
	Carbon Size				x 2.39	Α	Industry
	Carbon Type			Pica G210	-AS or equiv	Α	Lyco
	Total Carbon in Circuit		t		60	Α	Calc
	Consumption rate Consumption per day		kg/t ore		. <mark>040</mark> 92	A A	Lyco Calc
CIL Aerati			kg/day		92	~	Calc
	Type			Blov	ver Air	Α	Lyco
	Oxygen Uptake Rate	011 7 4	0.00			Α	
		CIL Tank 1	mg O <sub>2</sub> /L/min	0.04	0.04	A	Assumed
		CIL Tanks 2-4 CIL Tanks 5-6	mg O <sub>2</sub> /L/min mg O <sub>2</sub> /L/min	0.03 0.02	0.03 0.02	A	Assumed Assumed
		CIL TAIRS 5-0	ing O <sub>2</sub> /L/iiiii	0.02	0.02		Assumed
	Uptake Efficiency		%		.5%	Α	Lyco
	Oxygen % in Air		% w		3.2%	A	Assumed
	Density of Air (0°C, 0% RH, and 101	.3kPa)	kg/m <sup>3</sup>	1	.29	Α	Assumed
	Oxygen Addition Rate						
		CIL Tank 1	Nm³/h/tank	1	181	Α	Calc
		CIL Tank 2-4	Nm³/h/tank		136	Α	Calc
		CIL Tanks 5-6	Nm³/h/tank		90	A	Calc
Intertank		- Total Flowrate	Nm <sup>3</sup> /h	7	769	Α	Calc
intertaint	Туре			Vertical.	Air Swept	Α	Lyco
	Aperture		mm		.83	Α	Lyco
Carbon Sa	afety Screen						
	Туре				, Horizontal	A	Lyco
	Deck Aperture		mm		rethane x 18	A A	Lyco Lyco
Loaded C	arbon Recovery Screen			1.0	X 10	^	Lyco
	Туре			Vibrating	, Horizontal	Α	Lyco
	Deck				rethane	Α	Lyco
	Aperture		mm	0.7	7x 18	Α	Lyco
Cyanide A	addition						
-	Total CN in Tails		mg/L		50.0	Α	Lyco/Testwork
	Rate of NaCN Consumption	Operating	kg/t ore		.65	Α	Testwork
	(48hr)	Design	kg/t ore	0	.94	Α	Testwork
Lime Addi		0	l-=/4 · · ·	_	.02		Testinal
	Consumption	Operating Design	kg/t ore kg/t ore		.93 .40	A D	Testwork Lyco
	Available CaO, testwork	Doolgii	%		0%	A	Assumed
	Available CaO, plant supply		%		90	Α	Assumed

25/07/2014 5032-PDC-001\_D.xlsx Page 3 of 6



Client	CONDOR GOLD PLC	Date	17-Jul-14	Revision	D
Project	LA INDIA PFS			Prepared	AC
Document	PROCESS DESIGN CRITERIA	Job Number	5032	Checked	BP / DG

### 9.0 ELUTION, ELECTROWINNING, CARBON REACTIVATION

transferred	ish column where acid washing will be p to the elution column for gold elution. ( a diesel fired furnace to doré bars.				A	Lyco
AARL Circ	uit Desian					
	No. of Strips		strip/week	6	Α	Lyco
	Carbon recovered from CIL		t/d	4.29	Α	Calc
			t/strip	5.00	Α	Calc
	Carbon Batch Volume		m <sup>3</sup>	9.1	Α	Calc
	Solution Flowrate		BV/h	2	Α	Lyco
			m <sup>3</sup> /h	18.2	Α	Calc
Acid Wash	Acid Type			HCL	Α	Lyco
	Delivered Acid Strength		% HCL w/w	32	A	Industry
	Wash Acid Strength		% HCl w/w	3.0	Α	Lyco
	Acid Soak Volume		BV	0.70	Α	Lyco
			m <sup>3</sup>	6.4	Α	Calc
	Acid Rinse Volume		BV	3.0	Α	Lyco
			m <sup>3</sup>	27.4	Α	Calc
	Acid Mix & Storage Tank Volume		BV	0.70	Α	Lyco
		Minimum	m <sup>3</sup>	6.4	Α	Calc
		Design live	m <sup>3</sup>	5.0	Α	Lyco
	Acid Required @ delivered conc		kg/strip	598	Α	Calc
	Carbon Transfer Water Required per	Batch	m <sup>3</sup>	25.0	Α	Calc
Solution P						
	Presoak Time		h	0.5	Α	Industry
	Cyanide Strength		% w/v	2.0	Α	Industry
	Cyanide Required		kg NaCN/strip	127.7	Α	Calc
	Caustic Strength		% w/v	2.0	Α	Industry
	Caustic Required		kg NaOH/strip	127.7	Α	Calc
	Eluate Volume		BV	0.70	Α	Industry
			m <sup>3</sup>	6.4	Α	Calc
Elution/Ele	ectrowinning					
	Elution Volume		BV	8.0	Α	Industry
	Elution Time		h	4.0	Α	Calc
	Elution Cooling		BV	2.0	Α	Industry
	Cooling Time		h	1.0	Α	Calc
	Elution Temperature		°C	120	Α	Lyco
	No of Electrowinning Cells		#	3 (800 series cells)	Α	Lyco
	Type of Cathode			Stainless Steel Wool Mesh	Α	Industry
	Electrowinning Time		h	7	Α	Lyco
	Cathode Size		m <sup>2</sup>	0.525	Α	Lyco
	Cathodes per Cell		#	12	Α	Lyco
	Cell Voltage		V	3	Α	Industry
	Current Density		A/m <sup>2</sup>	14	Α	Industry
	Current Efficiency		%	15	Α	Industry
	Mass of Metal Produced		kg/strip	20.7	Α	Calc
	Number of Rectifiers			3	Α	Lyco
	Selected Rectifier Size		A / cell	2,000	Α	Lyco
	Elution Heater	Type		Diesel	Α	Lyco
		Power	kW	1575	Α	Calc
	Barren soln gold grade	Target	mg/L	<5	Α	Industry
	Target Caustic in Pregnant Solution		% w/v	0.5	Α	Industry
	Additional Caustic		kg NaOH/strip	237	Α	Calc
Smelting	Consider and a large Miles Character 12 and	Land Paratasas		· · · · · · · ·		
The sludge	from the cathodes will be filtered, dried	and direct smel	ted in a diesel fired	furnace.	Α	Lyco
Carbon De	watering Screen			API and a management		
	Type			Vibrating screen	Α .	Lyco
	Deck		mm	Polyurethane	A A	Lyco
Carbon Re	Aperture eactivation		mil	0.83 x 18	^	Lyco
	Design Note: The carbon hopper w carbon to be regenerated each elu				В	Lyco
	Kiln feed hopper capacity	anon cycle. The	t t	6.0	В	Lyco
	Kiln Type			Horizontal Rotary	A	Lyco
	Capacity	Minimum	kg/h	134	В	Calc
		willillium	°C		A	
	Operating Temperature			700		Industry
	Retention Time at Operating °C		min	20	Α .	Industry
	Operating Time		h/d Turno	24	Α .	Lyco
	Fuel		Туре	HFO	Α	Lyco
Carbon Siz	zing Screen Type			Vibrating, Horizontal	Α	Lyco
	Aperture		mm	0.83 x 18	A	Lyco
Cyanide wi	YERY THICKENER II be recovered from the CIL tailings by				В	Luga
into the grir Thickener	nding circuit to via the process water tar	nk. Thickener u	nderflow is forwarde	ed to the cyanide destruction circuit.	ь	Lyco
	Туре			High Rate	В	Lyco
	Slurry Feed Concentration		% solids	48	В	Lyco
	Diluted Feed Concentration (prior to in	nternal dilution)	% solids	35	В	Lyco
	Design Basis Loading		t/m²hr	2.245	D	Testwork
			m	13	В	Vendor
	Thickener Diameter Flocculant Dosage	Range	m g/t	13 40-55	В	Vendor Testwork
	Thickener Diameter Flocculant Dosage	Range re Consumption				
	Thickener Diameter Flocculant Dosage		g/t	40-55	В	Testwork

25/07/2014 5032-PDC-001\_D.xlsx Page 4 of 6



Client	CONDOR GOLD PLC	Date	17-Jul-14	Revision	D
Project	LA INDIA PFS			Prepared	AC
Document	PROCESS DESIGN CRITERIA	Joh Number	5032	Checked	BP / DG

toilings o			y free and w	AD cyanide prior to disposal in the	~ A	Te
tallings s	torage facility.					
	Inlet pH		Η	10.1	A	Te
	Feed Solids		/h	104	A	
	Feed Solids		%	50	A	
	Design Inlet Total CN Concentration Operating Inlet Total CN Concentration		g/L a/L	175 90	A B	
	Design Sodium Metabisulphite Addition		TCN	8	C	Te
	Operating Sodium Metabisulphite Addition		TCN	9.41	Ā	Te
	Air sparge rate		/h/m <sup>3</sup>	1.5	A	Ir
	Lime Addition		TCN	4.4	Α	Te
	Target Discharge Total CN		g/L	30.0	C	Α
	Design Copper Sulphate Consumption		TCN	1	Α	
	Operating Copper Sulphate Consumption		TCN	0.87	Α	Te
	Target pH	1	Н	8.6	Α	Te
	Total Residence Time (in series)	r	nin	120	Α	
	Residence Time per Reactor	r	nin	60	Α	Te
	Gas Hold up Allowance		%	15	Α	Ir
	# of Reactors		#	2	Α	
	are designed and operated in series but can operated in the event of equipment failure.	perate in parallel.	The event por	nd is used as emergency storage	Α	
LINGS DISF Tailings	POSAL Storage Facility					
	Туре		3	Valley Impoundment	A	_
	Net Catchment Influx	n	<sup>3</sup> /h	82	В	Ca
Lime	PRAGE/MIXING  btion - Lime is slaked and pumped to the SAG r  Leach circuit		detox circuit.	97	B A	
			/d	2.3	Α	
	Cyanide Treatment	k	g/h	42	В	
			/d	1.0	В	
	Total	;	/d	3.3	В	
	Chemical form			CaO - Quicklime	A	As
	Physical Form	%	CaO	90	A	A:
	Delivery/Packing			Bulk Tanker	A	A:
	Delivery size Storage Method		t	35 Silo	A A	A:
	Storage Capacity	Live	t	65	A	
	No allowance has been					
					Α	
NaCN					Α	
	otion - Dry briquettes are added to the mix tank	for dissolution in v		sferred to the storage tank for circ		
	CIL Solid NaCN	for dissolution in v	rater and tran g/h	sferred to the storage tank for circ	ulation.	
	CIL Solid NaCN Elution Solid NaCN	for dissolution in v Nominal k Design kg	g/h strip	sferred to the storage tank for circ 68 128	ulation. A A	
	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN	for dissolution in v Nominal k Design kg k	g/h strip g/d	sferred to the storage tank for circ 68 128 1753	culation.  A A A	
	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength	for dissolution in v Nominal k Design kg k	g/h strip	sferred to the storage tank for circ 68 128 1753 20%	culation.  A A A A	Ir
	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied	for dissolution in v Nominal k Design kg k	g/h strip g/d % NaCN	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes	culation.  A A A A	lr Ir
	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing	for dissolution in v Nominal k Design kg k w/v	g/h strip g/d % NaCN ckage	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes	culation.  A A A A A D	lr Ir
	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied	for dissolution in v Nominal k Design kg k w/v	g/h strip g/d % NaCN	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes	culation.  A A A A	lr Ir
	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing	for dissolution in v Nominal k Design kg k w/v	g/h strip g/d % NaCN ckage <sup>3</sup> /d	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97	culation.  A A A A A D	lr Ir
Consump	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN	for dissolution in v Nominal k Design kg k v/v t / pa n n in water and dos	g/h strip g/d % NaCN ckage <sup>3</sup> /d	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97	eulation. A A A A A D	lr Ir
Consump	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup	for dissolution in v Nominal k Design kg k k v/v t / pa n in water and dos Design kg	g/h strip g/d % NaCN ckage <sup>3</sup> /d ed from the m strip g/d	sferred to the storage tank for circ 68 128 1753 20%  Dry Briquettes 1 7.97  aix tank. 365 48	eulation. A A A A A A A A A A A A A A A A A A A	lr Ir
Consump	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaCH Cyanide Makeup Total Solid NaCH	for dissolution in v Nominal k Design kg k w/v t / pa n n in water and dos Design kg k k	g/h strip g/d % NaCN ckage <sup>3</sup> /d ed from the m strip g/d	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank.	culation.  A A A A A A A A A A A A A A A A A A	lr Ir
Consump	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength	for dissolution in v Nominal k Design kg k w/v t / pa n n in water and dos Design kg k k	g/h strip g/d % NaCN ckage <sup>3</sup> /d ed from the m strip g/d	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20%	culation.  A A A A A A A A A A A A A A A A A A	lr lr lr
Consump	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied	for dissolution in v Nominal k Design kg k w/v t / pe n n in water and dos Design kg k k w/v	g/h strip g/d % NaCN ckage 3 <sup>3</sup> /d ed from the m strip g/d % NaOH	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20% Dry Pellets	eulation. A A A A A D A A A A A A A A A A A A A	lr Ir Ir
Consump	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaCH Cyanide Makeup Total Solid NaCH Solution Strength Physical form supplied Delivery/Packing	for dissolution in v Nominal k Design kg k w/v t / pc n n in water and dos Design kg k w/v bag	g/h strip g/d % NaCN ckage 3 /d ed from the m strip g/d g/d % NaOH s (kg)	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20% Dry Pellets 25	culation.  A A A A A A A A A A A A A A A A A A	lr lr lr lr
Consump	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied	for dissolution in v Nominal k Design kg k w/v t / pc n n in water and dos Design kg k w/v bag	g/h strip g/d % NaCN ckage 3 <sup>3</sup> /d ed from the m strip g/d % NaOH	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20% Dry Pellets	eulation. A A A A A D A A A A A A A A A A A A A	lr Ir Ir
Consump	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH	for dissolution in v Nominal k Design kg k w/v t / pe n n in water and dos Design kg k w/v bag n	g/h strip //d % NaCN ckage -3/d ed from the m strip g/d g/d % NaOH (kg)	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20% Dry Pellets 25 1.9	eulation. A A A A A A A A A A A A A A A A A A A	lr Ir Ir
Consump NaOH	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaCH Cyanide Makeup Total Solid NaCH Solution Strength Physical form supplied Delivery/Packing	for dissolution in v Nominal k Design kg k w/v  1 / pc n n in water and dos Design kg k w/v  k k k w/v	ny/h strip y/d % NaCN ckage 3 <sup>3</sup> /d ed from the m strip y/d % NaOH s (kg) 3 <sup>3</sup> /d	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20% Dry Pellets 25 1.9	culation.  A A A A A A A A A A A A A A A A A A	lr lr lr lr
Consump NaOH	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH	for dissolution in v Nominal k Design kg k v/v t / p n n in water and dos Design kg k k k v/v k k k k k k k k k k k k k k k	g/h strip g/d % NaCN ckage 3/d sd from the m strip g/d //d % NaOH s (kg) 3/d % NaOH s (kg) acid/strip	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516	aulation.  A A A A A A A A A A A A A A A A A A	ir ir ir
Consump NaOH	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaCH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH Consumption	for dissolution in v Nominal k Design kg k w/v t / pp n n in water and dos Design kg k w/v bag n kg HCI3 m³ conc S.G. of ac	g/h strip g/d % NaCN ckage 3,7d ed from the m strip g/d % NaOH s (kg) 3,7d % NaOH s (kg) 4,7d 22% /strip acid/strip d supply	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 aix tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16	A A A A A A A A A A A A A A A A A A A	ir ir ir ir
Consump NaOH	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH	for dissolution in v Nominal k Design kg k w/v  1 / pc n n in water and dos Design kg k w/v  k k w/v  bag n  kg HCl 3 m³ conc S.G. of aca Paci	ny/h strip y/d % NaCN ckage 3 <sup>3</sup> /d ed from the m strip y/d % NaOH s (kg) 3 <sup>3</sup> /d 22% /strip acid/strip id supply aging	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16 IBC	culation. A A A A A A A A A A A A A A A A A A A	le le le le
Consump NaOH	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaCH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH Consumption	for dissolution in v Nominal k Design kg k v/v  t / pc  r n in water and dos Design kg k k v/v  kg HCI 3 m³ conc S.G. of ac	g/h strip g/d % NaCN ckage 3,7d ed from the m strip g/d % NaOH s (kg) 3,7d % NaOH s (kg) 4,7d 22% /strip acid/strip d supply	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 aix tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16	A A A A A A A A A A A A A A A A A A A	lı lı lı lı
NaOH HCI	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH  Consumption  Delivery/Packing Solution Mix Strength	for dissolution in v Nominal k Design kg k v/v  t / pc  r n in water and dos Design kg k k v/v  kg HCI 3 m³ conc S.G. of ac	g/h strip g/d % NaCN ckage 3/d sd from the m strip g/d % NaOH s (kg) 3/d % NaOH s (kg) d g/d d % Vatrip acid/strip d supply aciging n 3	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97  six tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16 IBC 1	culation.  A A A A A A A A A A A A A A A A A A	lı lı lı lı
Consump NaOH	CIL Solid NaCN Elution Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH  Consumption  Delivery/Packing Solution Mix Strength Solution Mix Strength Solution Mix Strength	for dissolution in v Nominal k Design kg k v/v  t / pe  m n in water and doso Design kg k k w/v  k k k m v  k g HCI 3 m³ conc S.G. of ac Paci	g/h strip g/d % NaCN ckage 3/d sd from the m strip g/d % NaOH s (kg) 3/d % NaOH s (kg) d g/d d % Vatrip acid/strip d supply aciging n 3	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97  six tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16 IBC 1	culation.  A A A A A A A A A A A A A A A A A A	ir ir ir ir ir
NaOH HCI	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH  Consumption  Delivery/Packing Solution Mix Strength  g Flux Silica 2	for dissolution in v Nominal k Design kg k w/v  1 / pc n n in water and dos Design kg k k w/v  8 k k w/v  1 / pc n n n in water and dos Company  1 / pc n n n in water and dos Design kg k k k w/v  bag n  kg HCl 3 m³ cone S.G. of ac Paci	g/h strip g/d % NaCN ckage 3/d % NaCN ckage 3/d ed from the m strip g/d % NaOH s (kg) 3/d 22% /strip acid/strip id supply caging n³ w/v	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16 IBC 1 3.0	eulation. A A A A A A A A A A A A A A A A A A A	ir ir ir ir ir
NaOH HCI	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaOH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH  Consumption  Delivery/Packing Solution Mix Strength  g Flux Silica 2	for dissolution in v Nominal k Design kg k v/v  t / pe  fr  n in water and doss Design kg k k k v/v  bag fr  kg HCI 3 m³ conc S.G. of ac Paci %  5 kg bags kg/t kg/t kg kg/t kg kg/t	g/h strip g/d % NaCN ckage 3/d % NaCN ckage 3/d ed from the m strip g/d % NaOH 6 (kg) 3/d % NaOH 6 (kg) w/w w/w coolog caging n 3 w/v coolog c	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97  six tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16 IBC 1 3.0	culation. A A A A A A A A A A A A A A A A A A A	ir ir ir ir ir As
NaOH HCI	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaCH Cyanide Makeup Total Solid NaCH Solution Strength Physical form supplied Delivery/Packing Total Solution NaCH  Consumption  Delivery/Packing Solution Strength Physical form supplied Delivery/Packing Total Solution NaCH  Consumption  Delivery/Packing Solution Mix Strength  9 Flux Silica 2 Borax 2	for dissolution in v Nominal k Design kg k w/v  1 / pa n n in water and dos Design kg k w/v  bag n  kg HCl 3 m³ cone S.G. of ac Paci y 5 kg bags kg/1 k 5 kg bags kg/1 k	g/h strip g/d % NaCN ckage 3,7d ded from the m strip g/d % NaOH s (kg) 3,7d % NaOH s (kg) 3,7d ded from the m strip acid/strip id supply aaging a,3 w/v  0000z g/d 0000z	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 slix tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16 IBC 1 3.0 10 5.73 15 8.59	eulation. A A A A A A A A A A A A A A A A A A A	ir ir ir ir ir As
NaOH HCI	CIL Solid NaCN Elution Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaCH Cyanide Makeup Total Solid NaCH Solution Strength Physical form supplied Delivery/Packing Total Solution NaCH  Consumption  Delivery/Packing Solution Strength Physical form supplied Delivery/Packing Total Solution NaCH  Consumption  Delivery/Packing Solution Mix Strength  9 Flux Silica 2 Borax 2	for dissolution in v Nominal k Design kg k w/v  1 / pc n n in water and dos Design kg k k w/v  8 HCI 3 m³ cone S.G. of ac Pace  5 kg bags kg/1 k 5 kg bags kg/1 k 5 kg bags kg/1 k 5 kg bags kg/1	g/h strip g/d % NaCN ckage 3/d % NaCN ckage 3/d ed from the m strip g/d % NaOH s (kg) 3/d 2% /strip acid/strip id supply caging n³ w/v 000oz g/d 000oz	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 six tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16 IBC 1 3.0 10 5.73 15 8.59 15	eulation. A A A A A A A A A A A A A A A A A A A	ir ir ir ir ir As
NaOH HCI	CIL Solid NaCN Elution Solid NaCN Total Solid NaCN Solution Strength Physical form supplied Delivery/Packing Total Solution NaCN  Dry pellets added to mix tank for dissolutio Elution Solid NaCH Cyanide Makeup Total Solid NaOH Solution Strength Physical form supplied Delivery/Packing Total Solution NaOH  Consumption  Delivery/Packing Solution Mix Strength  9 Flux Silica 2 Borax 2 Sodium Nitrate 2	for dissolution in v Nominal k Design kg k v v t / pe r n in water and dos Design kg k k k v v v bag r kg HCI 3 m³ cone S.G. of ac Paci 9% 5 kg bags kg/t k 5 kg bags kg/t k 5 kg bags kg/t k	g/h strip g/d % NaCN ckage 3,7d ded from the m strip g/d % NaOH s (kg) 3,7d % NaOH s (kg) 3,7d ded from the m strip acid/strip id supply aaging a,3 w/v  0000z g/d 0000z	sferred to the storage tank for circ 68 128 1753 20% Dry Briquettes 1 7.97 slix tank. 365 48 413 20% Dry Pellets 25 1.9 598 0.516 1.16 IBC 1 3.0 10 5.73 15 8.59	eulation. A A A A A A A A A A A A A A A A A A A	ir ir ir ir As

25/07/2014 5032-PDC-001\_D.xlsx Page 5 of 6



Client	CONDOR GOLD PLC	Date	17-Jul-14	Revision	D
Project	LA INDIA PFS			Prepared	AC
Document	PROCESS DESIGN CRITERIA	Job Number	5032	Checked	BP / DG

	a mixing tank and transfer	red to a storage ta	ank for dosing		
	a mixing talik and transfer	roa to a otorago to	Granular	Α	Industry
			Dosing Pump	A	Lyco
		a/L	250	Α	Lyco
		3	1t Bulk Bag	Α	Lvco
Reagent Requirement		kg/h	59	С	Calc
pper Sulphate Pentahydrate					
Copper sulphate solution is p	repared in a mixing/storage	tank and dosed.			
Physical Form			Granular	Α	Industry
Dosing Method			Dosing Pump	Α	Lyco
Solution Strength		g/L	250	Α	Lyco
Delivery Packaging			1t Bulk Bag	Α	Lyco
Reagent Requirement		kg/h	8.2	Α	Calc
YSTEM					
ocess Water Tank	Demand	m³/h	233	В	Mass Balance
	Residence Time	hours	2	В	Lyco
	Tank Capacity	m <sup>3</sup>	466	В	Calc
w Water (from mine dewater)	Nominal	m³/h	30	В	Mass Balance
, ,	Design	m <sup>3</sup> /h	40	Α	Lyco
	Residence Time	hours	8	Α	Lyco
	Capacity	m <sup>3</sup>	320	В	Calc
e Water Reserve		m <sup>3</sup>	200	Α	Assumed
w Water Tank	Total Capacity	m <sup>3</sup>	520	В	Calc
	Physical Form Dosing Method Solution Strength Delivery Packaging Reagent Requirement  pper Sulphate Pentahydrate Copper sulphate solution is p Physical Form Dosing Method Solution Strength Delivery Packaging Reagent Requirement  YSTEM  w Water (from mine dewater)	SMBS solution is prepared in a mixing tank and transfer Physical Form Dosing Method Solution Strength Delivery Packaging Reagent Requirement  pper Sulphate Pentahydrate Copper sulphate solution is prepared in a mixing/storage Physical Form Dosing Method Solution Strength Delivery Packaging Reagent Requirement  YSTEM  wess Water Tank Demand Residence Time Tank Capacity  we Water (from mine dewater) Nominal Design Residence Time Capacity  e Water Reserve Capacity Capacity	SMBS solution is prepared in a mixing tank and transferred to a storage to Physical Form Dosing Method Solution Strength Delivery Packaging Reagent Requirement  Copper sulphate Pentahydrate Copper sulphate solution is prepared in a mixing/storage tank and dosed. Physical Form Dosing Method Solution Strength Delivery Packaging Reagent Requirement  VSTEM  VSTEM  Residence Time hours Tank Capacity  W Water (from mine dewater)  Nominal Residence Time hours Capacity  M Capacity  M Capacity  M Capacity  M Capacity  M M M Capacity  M M M Capacity  M M Capacity  M M M Capacity  M M M M M M M M M M M M M M M M M M M	SMBS solution is prepared in a mixing tank and transferred to a storage tank for dosing. Physical Form Granular Dosing Method Dosing Pump Solution Strength g/L 250 Delivery Packaging Reagent Requirement kg/h 59  per Sulphate Pentahydrate Copper sulphate solution is prepared in a mixing/storage tank and dosed. Physical Form Dosing Method Dosing Pump Solution Strength g/L 250 Delivery Packaging areagent Requirement kg/h 8.2  YSTEM Desse Water Tank Demand m³/h 233 Residence Time hours 2 Tank Capacity m³ 466  W Water (from mine dewater) Nominal m³/h 30 Design m³/h 40 Residence Time hours 8 Residence Time hours 9 Resi	SMBS solution is prepared in a mixing tank and transferred to a storage tank for dosing.   Physical Form   Granular   A   Dosing Method   Dosing Pump   A   Solution Strength   g/L   250   A   Delivery Packaging   11 Bulk Bag   A   Reagent Requirement   kg/h   59   C   Poper Sulphate Pentahydrate   Copper sulphate solution is prepared in a mixing/storage tank and dosed.   Physical Form   Granular   A   Dosing Method   Dosing Pump   A   Dosing Method   Dosing Pump   A   Dosing Pump   A   Delivery Packaging   11 Bulk Bag   A   Reagent Requirement   kg/h   8.2   A   PSTEM   Propers Water Tank   Demand   m³/h   233   B   Residence Time   hours   2   B   Tank Capacity   m³   466   B   Propers Water Tank   Design   m³/h   40   A   Residence Time   hours   8   A   Capacity   m³   320   B   Propers Water Packaging   Residence Time   hours   8   A   Capacity   m³   320   B   Propers Water Packaging   Residence Time   hours   8   A   Capacity   m³   320   B   Propers Water Packaging   Residence Time   hours   8   A   Capacity   m³   320   B   Propers Water Packaging   Residence Time   hours   8   A   Capacity   m³   320   B   Propers Water Packaging   Residence Time   hours   8   A   Capacity   m³   320   B   Propers Water Packaging   Residence Time   hours   8   A   Capacity   m³   320   B   Propers Water Packaging   Residence Time   A   A   A   A   A   A   A   A   A

Potable water for consumption will be purchased locally. Raw water is considered sufficient for other potable water needs.

Domestic Usage Rate	m <sup>3</sup> /d/person	0.2	Α	Industry
Number of personnel	#	40	Α	Assumed
Total Potable/Raw Water Consumed	m³/d	8	Α	Calc
Total Potable Water Usage Rate	m³/h	0.3	Α	Calc

25/07/2014 5032-PDC-001\_D.xlsx Page 6 of 6

Crushing Circuit, Flowsheet 5027-F-001

Stream Name		ROM Ore Feed to Crusher	SAG Mill Feed	CaO Addition to SAG Feed	Dust Suppression Water	Pebble Crusher Feed Bin Rate	Pebble Crusher Discharge Bin Rate	CaO Addition to Detox
Stream No		1	2	3	4	5	6	7
Solids	t/h	127.8	104.2	0.10		0.00	0.00	0.042
Solution	t/h	6.7	5.5		8.0	0.0	0.0	0.21
Total Stream	t/h	134.5	109.6	0.10	8.0	0.00	0.00	0.250
% Solids	%w/w	95.0	95.0	100		90.0	90.0	20.0
Solids SG		2.54	2.54	2.24		2.24	2.24	3.35
Solution SG		1.00	1.00		1.00	1.00	1.00	
Volumetric Flow	m³/h		46.5	0.04		0.00	0.00	0.07
Slurry SG			2.36			1.99	1.99	

Milling Circuit, Flowsheet 5027-F-002

mining on cuit,	ming Circuit, Flowsheet 5027-F-002																	
Stream Name		New SAG Mill Feed	Total Mill Feed	SAG Mill Feed Dilution Water	SAG Mill Discharge Trommel Water	SAG Mill Discharge	Mill Discharge Hopper Dilution Water	Cyclone Feed Pumps	Gland Water to Cyclone Feed Pumps	Cyclone Overflow	Cyclone Underflow	Trash Screen Feed	Trash Screen Sprays	Pre-Leach Thickener Dilution Water	Pre-Leach Diluted Thickener Feed	Pre-Leach Thickener Overflow	Pre-Leach Thickener Underflow	Pre-Leach Thickener Underflow Gland
Stream No		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
Solids	t/h	104.2	443.8	0.0	0.0	443.8	0.00	444	0.00	104.2	339.6	104.2	0.0	0.0	104.2	0.0	104	0.00
Solution	t/h	13.5	157.8	25.0	10.0	167.8	114.8	287	3.0	167.1	119.3	167	10.0	66.0	243	130.2	113	3.0
Total Stream	t/h	117.6	601.5	25.0	10.0	611.5	114.8	731.1	3.0	271.3	458.9	271	10.0	66.0	347	130.2	347	3.0
% Solids	%w/w	88.54	73.8	0.0	0.0	72.6		60.70	0.0	38.40	74.00	38.4	0.0	0.0	30.0	0.0	48.00	0.0
Solids SG		2.54	2.54			2.54		2.54		2.54	2.54	2.54			2.54		2.54	
Solution SG	1	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1	1.00	1.00	1	1.00	1	1.00
Volumetric Flow	m <sup>3</sup> /h	54.5	332.5	25.0	10.0	342.5	114.8	462.0	3.0	208.1	253.0	208	10.0	66.0	284.1	130.2	153.9	3.0
Slurry SG		2.16	1.81	1.00	1.00	1.79	1.00	1.58	1.00	1.30	1.81	1.30	1.00		1.22		1.41	1.00

06/06/2014

Leach,	Flowsheet 5027-F-003 / 004

Stream Name		Leach Feed	Carbon Recovery Screen Spray	Carbon Sizing Screen Spray	CIL Discharge	Safety Screen Spray Water	Final Leach Tails to Cyanide Thickener	Activated Carbon Feed	Loaded Carbon Transfer per Day
Stream No		1	2	3	4	5	6	7	8
Solids Solution Total Stream % Solids Solids SG	t/h t/h t/h %w/w	104 116 220 47.3 2.54	0 4.0 4 0	0 3.0 3 0	104 123 227.0 45.9 2.54	0.00 <b>5.0</b> 5 0.0	104 128 233 44.8 2.54	0.13 0.54 0.7 <b>20.0</b> 1.70	4.29 0 4.76 90.0 0.47
Solution SG Volumetric Flow Slurry SG	m³/h	1.00 156.9 1.40	1.00 4	1.00 3	1.00 163.9 1.39	1.00 5	1.00 169.4 1.37	1.00 0.54 1.09	1.00 9.1 0.50

yanide	Destruction,	Flowsheet	5027-F-	-005

ction, Flowsh	eet 5027-F-00	05						
	Cyanide Thickener Wash Water	Diluted Thickener Feed	Cyanide Thickener Overflow	Cyanide Destruction Feed	Solid Sodium Meta-bisulphite Addition	Solid Copper Sulphate Addition	Air to Cyanide Destruction Spargers	Final Tails to TSF
Stream No		2	3	4	5	6	7	8
t/h t/h t/h %w/w	0.0 65.1 65.1 0.0	104.2 193.5 298 35.0	0.0 89.3 89.3 0.0	104.2 104.2 208 <b>50.0</b>	0.059 0.059 100.0	0.01 0.008 100.0	Nm³/h 436	104.2 104.2 208.4 50.0
m³/h	1.00 65.1	2.54 1.00 234.5	0.00 1.00 89.3	2.54 1.00 145.2				2.54 1.00 145.2 1.43
	t/h t/h t/h %w/w	Cyanide Thickener Wash Water 1 1 t/h 0.0 t/h 65.1 t/h 65.1 9/6/W/W 1.00 1.00	Cyanide Thickener Wash Water Feed Thickener Feed 1 2 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Cyanide Thickener Wash Water   Diluted Thickener Wash Water   1   2   3	Cyanide Thickener Wash Water   Feed Thickener Wash Water   1 2 3 4 4	Cyanide Thickener Wash Water   Diluted Thickener Wash Water   Verlag   Pred   Pred	Thickener Wash   Thickener Wash   Water   Thickener Feed   Thickener Fee	Cyanide Thickener Wash Wash Water Feed Wash Water   1 2 3 4 5 6   7 7

Tailings, Flowsheet 5027-F-006

Stream Name		Tailings Pump Gland Water	Gland Sediment Reclaim		Tailings Net Rain Catchment	Effluent	
Stream No		1	2	3 4		5	
Solids Solution Total Stream % Solids	10 t/h t/h %w/w	0.00 3.0 3.0 0.0	104.17 49.0 153.2 <b>68.0</b>	0.0 77.1 77.1 0.0	0.00 <b>82.0</b> 82.0 0.0	0.00 60.1 60.1 0.0	
Solids SG Solution SG Volumetric Flow Slurry SG	m³/h	1.00 0.0 1.00	2.54 1.00 90.0 1.70	1.00 77.1	1.00 82.0 1.00	1.00 60.1 1.00	

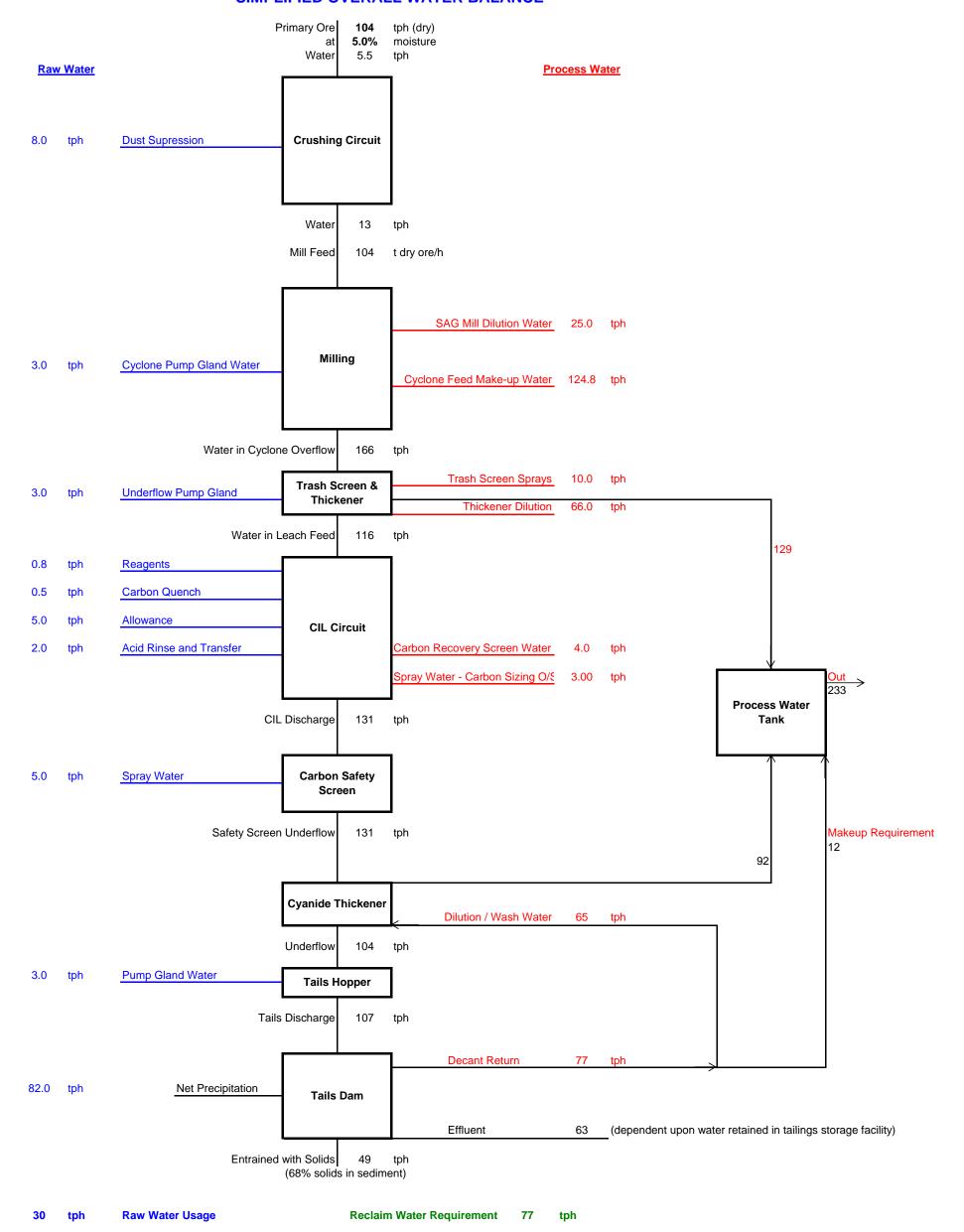
Elution, Flowsheet 5027-F-007							
Stream Name		Loaded Carbon per Batch	Total NaCN Addition	Caustic Addition	HCI Addition	Carbon Transfer + Acid Rinse	Total PM Produced (Au/Ag) @ EW
Stream No		1	2	3	4	5	6
Solids Solution Total Stream % Solids	t/h t/h t/h %w/w	4.29 0.48 4.76 <b>90.0</b>	0.073 0.29 0.365 0	0.015 0.06 0.074 0.0	0.02 0.22 0.24 0.0	1.99 2.0 0.0	0.0207 0 0.02 100.0
(Bulk) Density Solution SG Volumetric Flow Slurry SG	m³/h	0.47 1.00 9.12 1.0	1.00 0.365 1.00	1.08 0.07	1.00 0.24	1.00 2.0	14.00 0.00148

Carbon Regneration, Flowsheet 5027-F-009						
Stream Name		Kiln Feed	Carbon Quench Water Makeup			
Stream No		1	2			
Solids Solution Total Stream % Solids	t/h t/h t/h %w/w	0.134 0.015 0.15 <b>90</b>	0.00 0.536 0.536 0.0			
Bulk Density Solution SG	t/m³	0.47 1.00	1.00			
Volumetric Flow Slurry SG	m³/h	0.3 0.50	0.536 1.00			

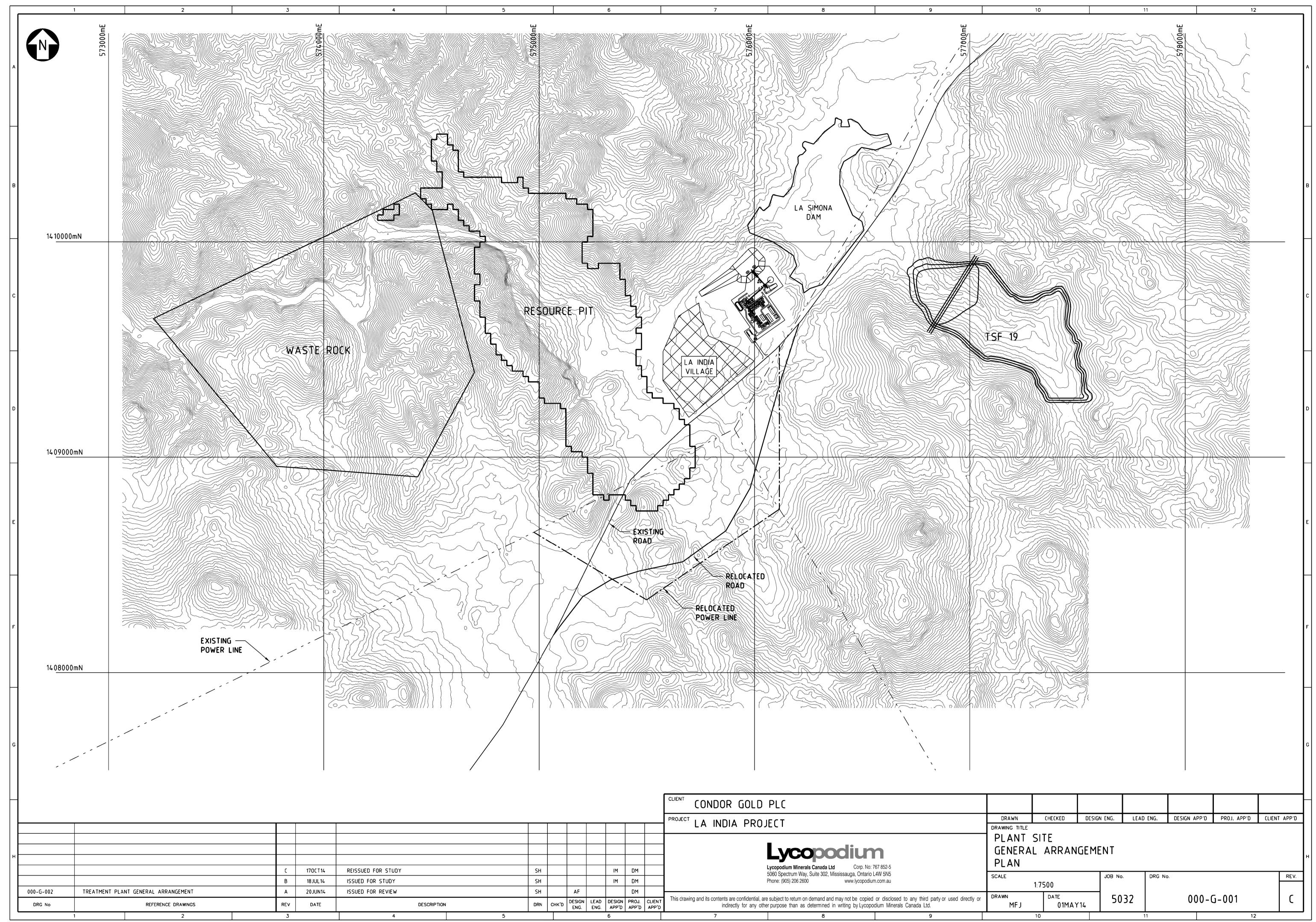
Reagents, Flowsheet 5027-F-010, 011, 012, 013

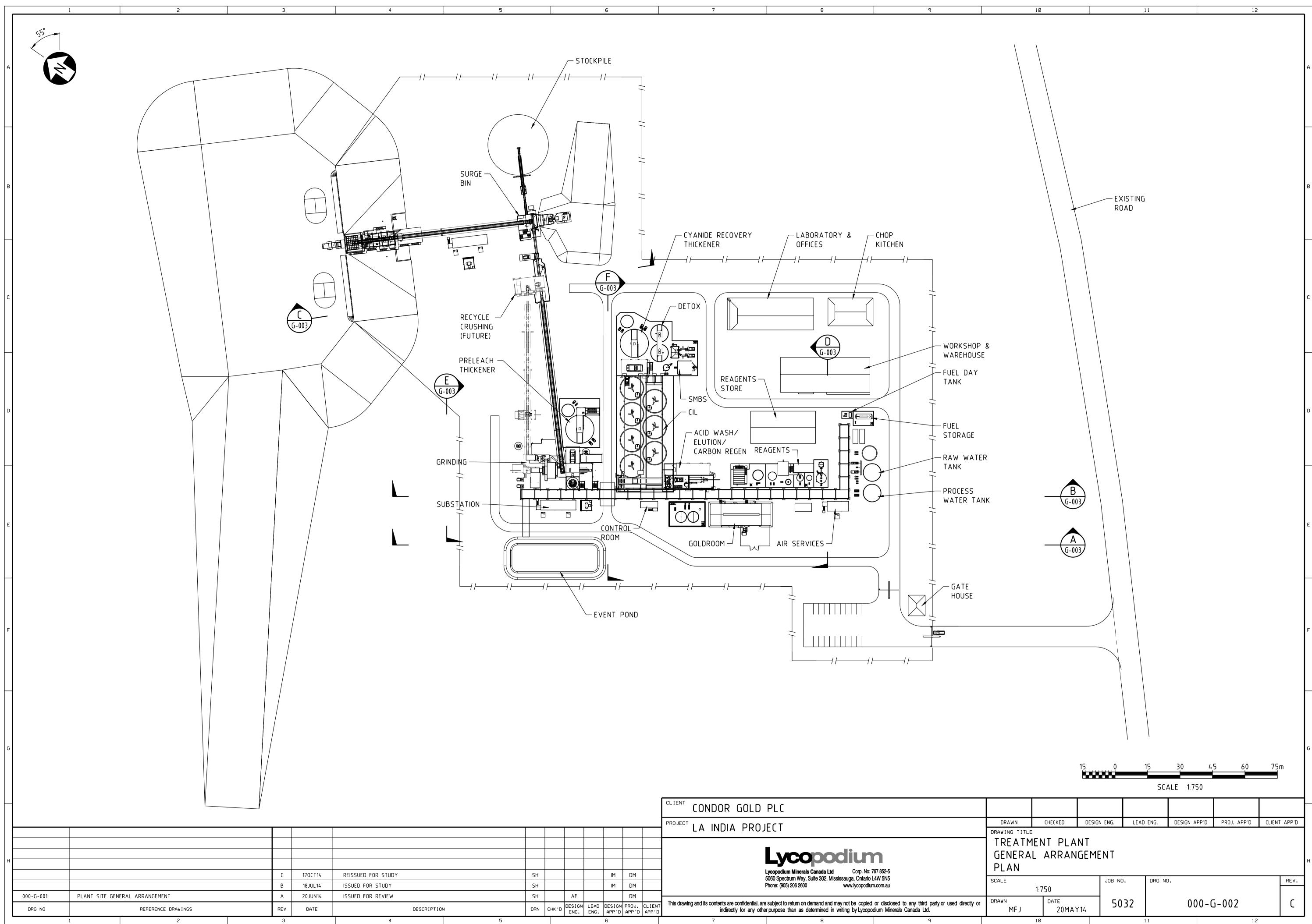
Stream Name		HCI Reagent @ 32% Requirement	Reagent	Caustic Reagent Requiremen t	Raw Water Allowance	Raw Water Requirement	Process Water Distribution
Stream No		1	2	3	4	5	6
Solids Solution Total Stream % Solids Solids SG	t/h t/h t/h %w/w	0.021 0.02 0.0	0.07 0.07 100 <b>1.60</b>	0.015 0.015 100.0 2.13	<b>5.0</b> 5	30 30	233 233 0.0
Solution SG Volumetric Flow Slurry SG	m³/h	1.16 0.02	0.05	0.01	1.00 5	1.00 30	1.00 233

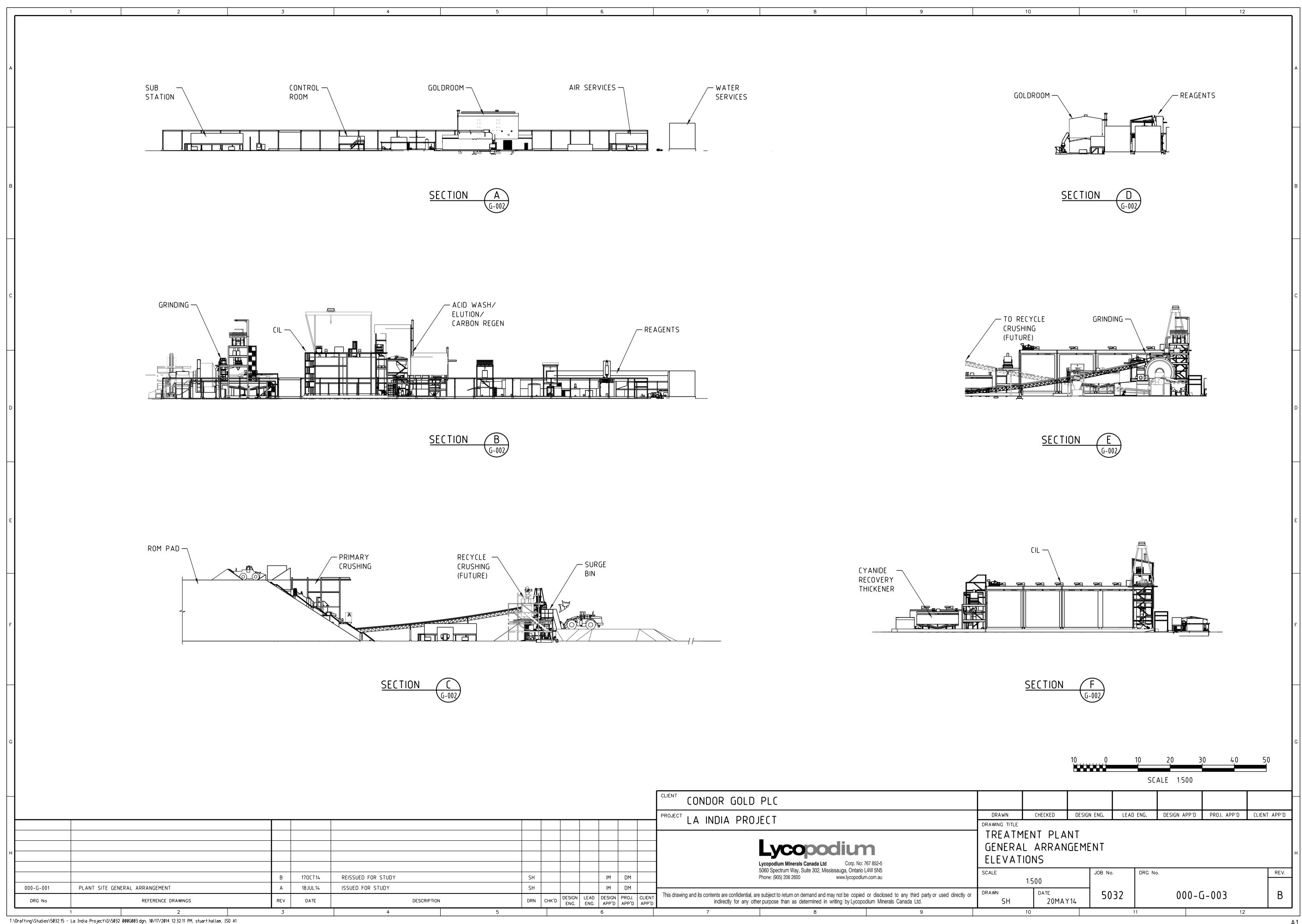
## SIMPLIFIED OVERALL WATER BALANCE

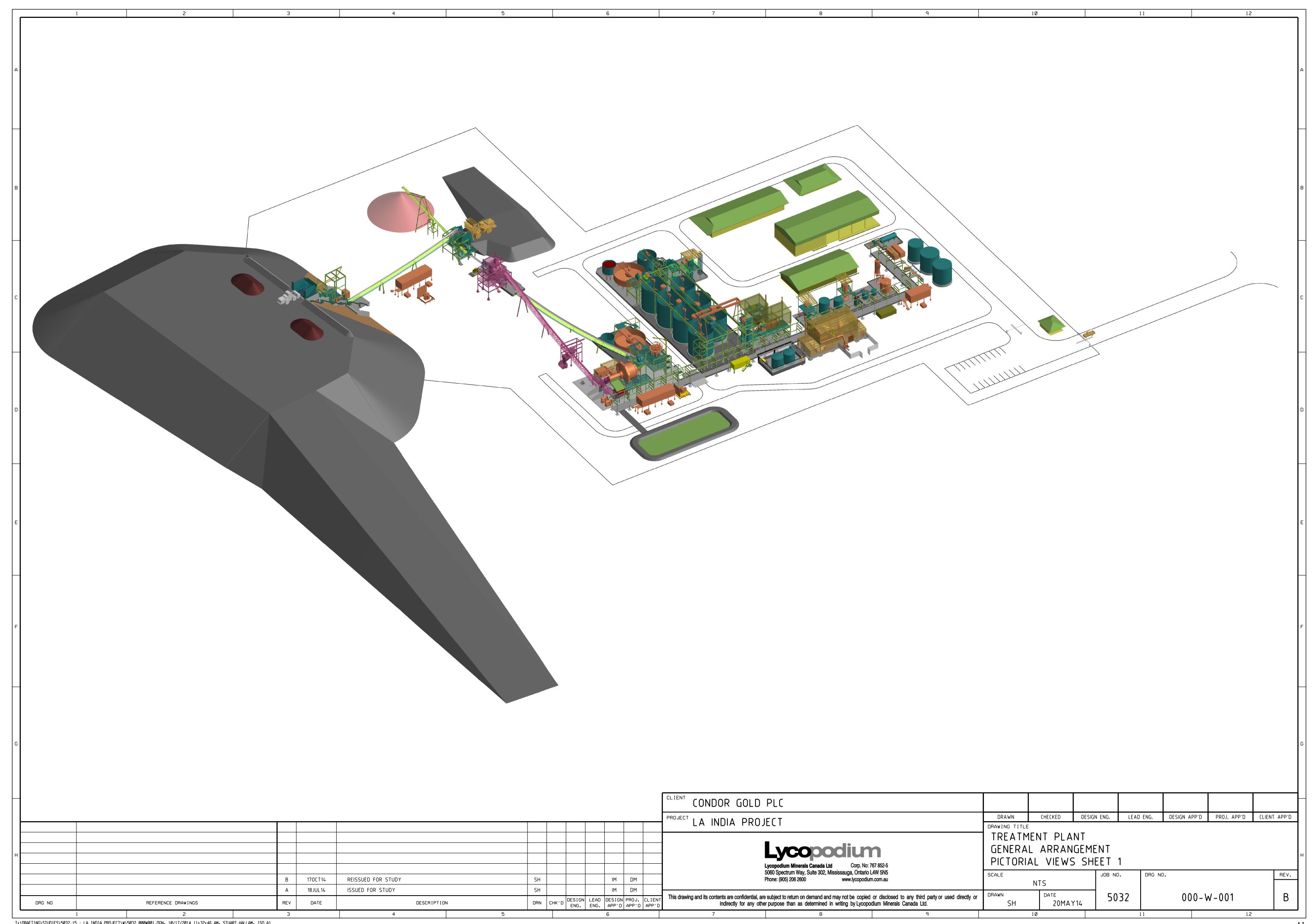


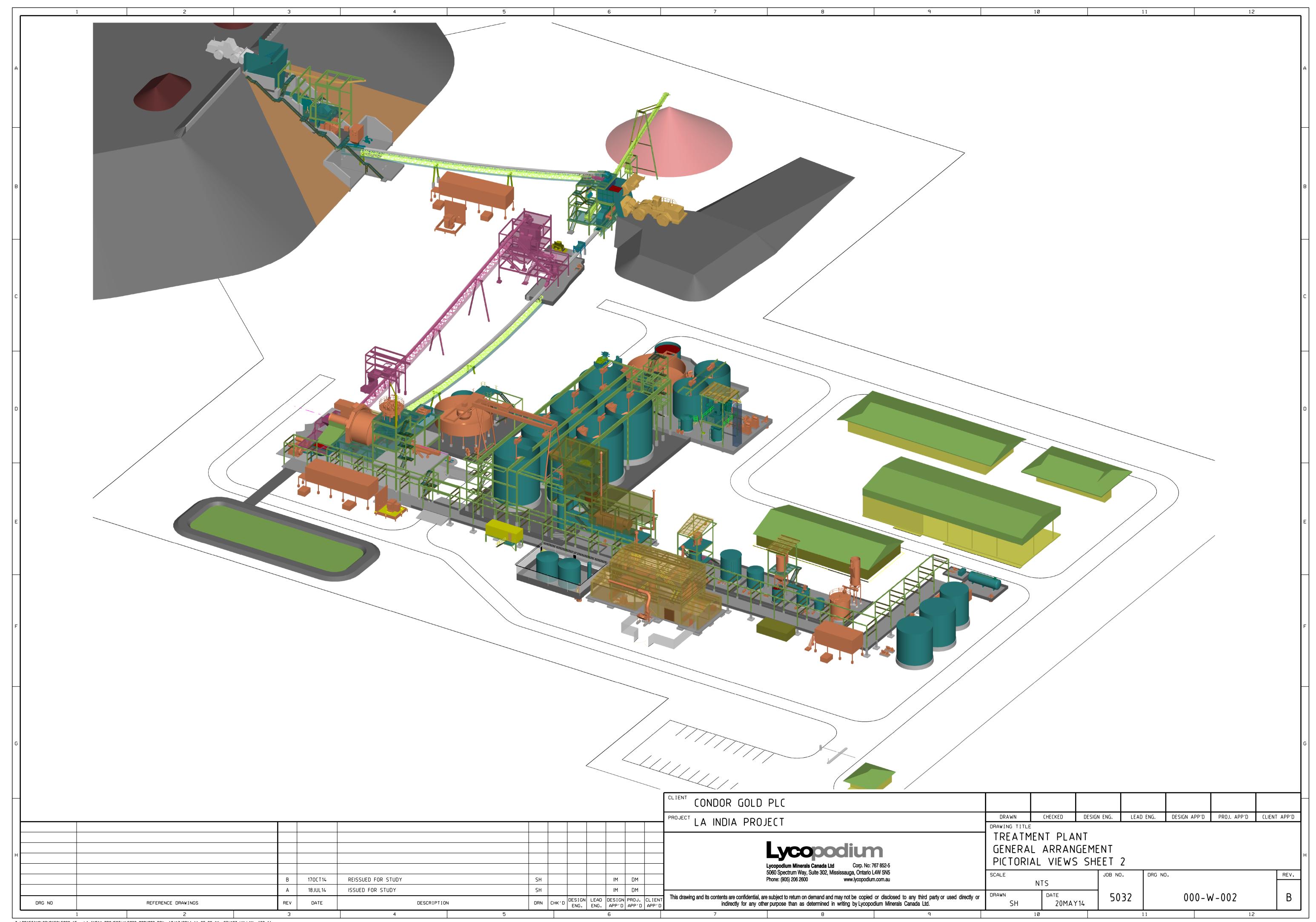
# **APPENDIX 3 PROCESS PLANT SITE DRAWINGS**











# **APPENDIX 4 MECHANICAL EQUIPMENT LIST**

# CONDOR GOLD PLC LA INDIA GOLD PROJECT - PRE-FEASIBILITY STUDY

The content of the co		Flan. Faviance	Noi	d Faviance	Durks C/Ds		Consider	Consider	Consider	Matl of Constr.				Day (Day	DOD Dealesse	BOD Dealers			Madel B	-t-ii D Fi	ixed/ FID	TURE kW kW
			ent Numerica er Identifier	r Number	Duty S/By Qty Qty	Equipment Name	Generic Type 1	Generic Type 2	Generic Type 3		Process Duty Point	Design Duty Point	Size				Recommended Supplier	Manufacturer	Model Do	Na Va	riable	
	AREA NO. 120 - FEE	ED PREPARATION												,	.,							261.91
	A New	F-101 BN	01	121-BN-01	1	ROM BIN	E Platework	Bin	Bin	Mild Steel (16 mm bisalloy lined)			50m3 live, 80t (dry)									
	A New	F-101 SC	01	121-SC-01	1	ROM BIN STATIC GRIZZLY BARS	E Platework	Frame	Frame				600 x 600mm slot									
	C New	F-101 FE	01	121-FE-01	1	PRIMARY APRON FEEDER	F Mechanical	Feeder	Apron	Various	135 wtph, 1.6 t/m3 bulk density	161 wtph, 1.6 t/m3 bulk density	1524mm width x 9144mm length	1500mm i/s pan Metso AF5 (D4) Apron Feeder, 9m centres, Lift = 2.3m, c/w 19kW electromechanical drive	1020	APRON FEEDERS	METSO	METSO	AF5-D4	Va	ariable	19.00
	A New	F-101 CH	01	121-CH-01	1	ROM BIN APRON FEEDER DISCHARGE CHUTE & CHAIN CURTAIN	E Platework	Chute	Chute	Mild Steel (10 mm bisalloy lined)												
	A New	F-101 CH	02	121-CH-02	1	ROM BIN APRON FEEDER DRIBBLE CHUTE	E Platework	Chute	Chute	Mild Steel												
	A New	F-101 CH	04	121-CH-04	1	PRIMARY JAW CRUSHER FEED CHUTE	E Platework	Chute							<u> </u>							
	D New	F-101 CR	01	121-CR-01	1	PRIMARY JAW CRUSHER	F Mechanical	Crusher	Jaw (Single Toggle)	Various	135 wtph, 1.6 t/m3 bulk density	161 wtph, 1.6 t/m3 bulk density, P <sub>80</sub> 150mm	1000 x 760 feed opening	Metso C100 c/w manual CSS adjustment and lubrication MS-033	1230	JAW CRUSHER	TEREX	TEREX	JS3042	F	ixed	112.00
	D New				1	PRIMARY JAW CRUSHER HYDRAULIC OIL HEATER	F Mechanical	Heater														
	D New			121-PP-01	1	PRIMARY JAW CRUSHER HYDRAULIC OIL PUMP	F Mechanical	Pump						incl in Jaw Crusher package MS-033	+	JAW CRUSHER	TEREX	TEREX				
					1		-								-							
					1	ļ		-		Mild Steel (10 mm hiseliny lined)							1					
	A New	-101	- 03	121-011-03		PRIMARITUAN CROSHEN DISCHARGE CHUTE	L Fialework	Cridie		wild Steel (10 IIIII bisality lines)												
	C New	F-101 RB	01	121-RB-01	1	ROCK BREAKER	F Mechanical	Rock Breaker		Manufacturer's Standard	UCS Range: TBA			and Hydraulic Power Pack 55kW Hydraulic Pump c/w 0.75kW Oil cooling			TRANSMIN	TRANSMIN		F	Fixed	59.00
	C New	F-101 CV	01	121-CV-01	1	PRIMARY JAW CRUSHER DISCHARGE CONVEYOR	F Mechanical	Conveyor	Belt	Various	135 wtph, 1.6 t/m3 bulk density, 5% moisture	160 wtph, 1.6 t/m3 bulk density, 250mm max lump	1000mm belt width;	1000mm wide belt conveyor, Series 15 idlers, 0.5m/s design speed c/w	<del>                                     </del>					F	ixed	11.00
	C New				1				Electric Hoist	Mild Steel	-	-			1090	CRANES & HOISTS	KONE	KONE				10.50
					1	PRIMARY JAW CRUSHER DISCHARGE CONVEYOR WEIGHTOMFTER	F Mechanical	Weigher	Single Idler	Various	-		to suit 1000mm width. 268 wet toh	1	+	WEIGHTOMETERS						
					1	PRIMARY CRUSHER DISCHARGE CONVEYOR DUST COLLECTOR &							,				MARC	FKI	MS-500			
					1			-		Mild Steel (10 mm bisallov lined)				18.50.00								
					1			Bin	Bin	and and and			35m3, 55 dry tonne cenacity									
					1	·····	<del>                                     </del>	Chute					Johns, 55 try turne capacity		-							
					1	SUNGE BIN OVERFLOW CHUTE	E Platework	Chute							-							
	C New	F-101 FE	02	121-FE-02	1	SURGE BIN APRON FEEDER	F Mechanical	Feeder	Apron	Various	135 wtph, 1.6 t/m3 bulk density	161 wtph, 1.6 t/m3 bulk density	914mm width x 7620m length	11kW electromechanical drive MS-32	1020	APRON FEEDERS	METSO	METSO	AF5-D4, 914 x 7620	Va	ariable	7.50
	C New	F-101 CH	08	121-CH-08	1	SURGE BIN APRON FEEDER DISCHARGE CHUTE	E Platework	Chute														
	C New	F-101 CV	02	121-CV-02	1	STOCKPILE FEED CONVEYOR	F Mechanical	Conveyor	Belt	Various	135 wtph, 1.6 t/m3 bulk density, 5% moisture	160 wtph, 1.6 t/m3 bulk density, 250mm max lump size		750mm wide belt conveyor, Series 15 idlers, 1.0m/s design speed c/w 15kW drive						F	ixed	15.00
**************************************	A New	F-101 CH	09	121-CH-09	1	STOCKPILE FEED CONVEYOR HEAD CHUTE	E Platework	Chute	Chute													
**************************************																						
	AREA NO. 130 - MIL	LING																			1	122.02 4,717.71
	C New	F-101 CV	01	132-CV-01	1	SAG MILL FEED CONVEYOR	F Mechanical	Conveyor	Belt	Various				1000mm wide belt conveyor, Series 15 idlers, 0.5m/s design speed c/w 11kW drive						F	ixed	11.00
**************************************	C New	F-101 WE	02	132-WE-02	1	SAG MILL FEED CONVEYOR WEIGHTOMETER	F Mechanical	Weightometer	Single Idler	Various					1500	WEIGHTOMETERS					ixed	0.01
	B New	F-102 CH	02	_	1					Mild Steel (6 mm bisalloy lined)												
	B New				1			Spout	Spout					incl with SAG Mill package MS-034	1420	SAG MILL	OUTOTEC	OUTOTEC				
	C New	F-102 ZM	03	132-ZM-03	1	SAG MILL LINER HANDLER	F Mechanical	Liner Handler	-					7 axis McLellan 1500kg Reline Machine c/w 29.8kW hydraulic drive	1260	MILL RE-LINING EQUIPMENT	MCLELLAN	MCLELLAN	Handler cw/ Hydraulic			
	B New	F-102 ZM	04	132-ZM-04	1	SAG MILL LINER HANDLER HYDRAULIC POWER PACK	F Mechanical		-					incl with SAG Mill Liner Handler package	1260	MILL RE-LINING EQUIPMENT	MCLELLAN				ixed	30.00
**************************************					1				-					Air Driven 41.5° Stroke Bolt Buster c/w Air Prep Assembly , 3200J Blow	1260							
					1	<u> </u>		Crane/Hoist	Monorail		_	_		Energy	-							
**************************************					1	<del> </del>	<del>                                     </del>	-	<del>                                     </del>	Manufacturaria Standard	104 0mh	177 9 day (freeh) tah	0.6.71 m v 5.0m EQI	Outotec 6.71m dia x 5.9m EGL, Grate Discharge SAG, 4,000kW installed	1420	SAG MILL	OUTOTEC	OUTOTEC		. Va	viable	4,000,00
					- <u> </u>				SAG	Manuacturer's Standard	104.9фП	127.6 dry (iresii) ipri	0 6.71m x 5.9m EGL	power MIS-051A	-							
					1			Equipment	-													
					1			Misc	-						+							
**************************************				_	1				-													45.00
**************************************					1		-		-						+							85.00
	C New	F-102 ZM	10		1		F Mechanical		-					(2x2) + (2x2.2) + (3x11) MS-034A	1420	SAG MILL	OUTOTEC					45.00
**************************************	C New	F-102 ZM	11		1		F Mechanical	rackaged Equipment	-					200 + 5.5 + 0.1 MS-034A	1420					F	ixed	205.50
R   R   R   R   R   R   R   R   R   R	C New	F-102 ZM	12	132-ZM-12	1	SAG MILL GEAR GUARDS	E Platework	Misc.	-					MS-034A	1420	SAG MILL	OUTOTEC	OUTOTEC			-	<u> </u>
R   R   R   R   R   R   R   R   R   R	C New	F-102 ST	01	132-ST-01	1	SAG MILL TROMMEL COVER	E Platework	Cover	-												-	-
R   R   R   R   R   R   R   R   R   R	B New	F-102 CH	04	132-CH-04	1	SAG MILL TROMMEL DISCHARGE CHUTE	E Platework	Chute	Chute												-	
No.   Fig.   1.9	B New	F-102 CH	05	132-CH-05	1	PEBBLE DISCHARGE BYPASS CHUTE	E Platework	Chute	Chute													
No.   F.   1.   1.   1.   1.   1.   1.   1	B New	F-102 ZM	13	132-ZM-13	1	PEBBLE DISCHARGE SCATS BUNKER	C Concrete	Bunker														
	B New	F-102 HP	01	132-HP-01	1	MILL DISCHARGE PUMP BOX	E Platework	Hopper	Hopper		525 m3/h @ 1.58 SG		13m3 - 90 sec retention									
No.   Fig.   F	C New	F-102 PP	03	132-PP-03	1	CYCLONE FEED PUMP 1	F Mechanical	Pump	Centrifugal Slurry	Various	437 m3/h @ 29mTDH water	524 m3/h @ 31.5mTDH water	8/6AH	436m½hr @ 29m TDH water Warman 8/6 AH c/w 132kW motor	1320	PUMPS - CENTRIFUGAL SLURRY	Warman	Warman	8/6 AH	Va	ariable	132.00
Fig.	C New	F-102 PP	04	132-PP-04	1	CYCLONE FEED PUMP 2	F Mechanical	Pump	Centrifugal Slurry	Various	437 m3/h @ 29mTDH water	524 m3/h @ 31.5mTDH water	8/6AH	436m <sup>3</sup> /hr @ 29m TDH water Warman 8/6 AH c/w 132kW motor	1320	PUMPS - CENTRIFUGAL SLURRY	Warman	Warman	8/6 AH	Va	ariable	132.00
No.   F.12   LA   01   132 LAO   1   12 LAO   12 L	C New	F-102 CY	01	132-CY-01	1	CLASSIFYING CYCLONES	F Mechanical	Classifier	Cyclone Wet		437 m3/h @ 29mTDH water	524 m3/h @ 31.5mTDH water	gMax 10-20	c/w manually actuated knifegate valves MS-010	1100	CYCLONES	FLSMIDTH (KREBS)	FLSMIDTH (KREBS)	gMax10-20			
New   F-102   LA   102   132-LA-02   1   CYCLONE OVERFLOW LANNOER   Eplatework   Lander   Mid Steel (imm nubber freed   Smith er Flored	C New				1			ļ	<u> </u>	Mild Steel (12 mm rubber lined)			rowai, o Duty, 2 Spare		+		-					
New F-102 PP 05 132-PP-05 1 SAG MILL AREA SLMP PUMP F-Mechanical Pump Vertical Spindle Various S0 m3hr @ 10m TDH 65 SPR Spindle Length 1600mm 5 1370 PUMPS - VERTICAL CANTILEVER WARMAN MARIAM 65SPR F-Red 5 11.00 F-Red 5.60 F-Red 5.6				_	1																	
First   Firs	-						+	<del> </del>		Madeura		FO -05- 0 10- TO:	45.000		107	DUMPO VESTICAL CUIT	W	p	Aronn.			<del></del>
Full					1		+			various				Spiritile Length 1800mm	1370	PUMPS - VERTICAL CANTILEVER	WARMAN	WARMAN	65SPR			
B Fut F-101 CH 06 132-CH-06 1 PEBLE TRANSFER CONVEYOR TRAMP MAGNET DISCHARGE E Platework Chufe Mid Strel - Concrete Bunker - Concrete Bunk					1							moisture, 70 mm max lump size	83m long, 12.0m lift		<u> </u>							
Fut.   F-101   ZM   14   132-ZM-14   1   PEBBLE TRANSFER CONVEYOR TRAMP METAL DETECTOR   Flued   O.01					1		-				-		width, 35 wet tph, 70 mm lump	cross-belt magnet MS-028	1240	MAGNETS	WPE	ERIEZ	SE750 MC1	F	ixed	1.00
D Fut. F-101 MD 02 132-MID-02 1 PEBBLE TRANSFER CONVEYOR METAL DETECTOR F Mechanical Metal Detector - Various - To suit 600mm width, 55 weet ph -					1	CHUTE	E Platework	Chute	Chute	Mild Steel	-			-								
	B Fut.	F-101 ZM	14	132-ZM-14	1	PEBBLE TRANSFER CONVEYOR TRAMP METAL BUNKER	C Concrete	Bunker	-	Concrete	-			-								
B Fut. F-101 CH 07 132-CH-07 1 PEBBLE TRANSFER CONVEYOR DISCHARGE CHUTE E Platework Chute Mild Steel (12 mm bisalloy lined) -	D Fut.	F-101 MD	02	132-MD-02	1	PEBBLE TRANSFER CONVEYOR METAL DETECTOR	F Mechanical	Metal Detector	-	Various	-		To suit 600mm width, 35 wet tph	-	1250	METAL DETECTORS				F	ixed	0.01
	B Fut.	F-101 CH	07	132-CH-07	1	PEBBLE TRANSFER CONVEYOR DISCHARGE CHUTE	E Platework	Chute	Chute	Mild Steel (12 mm bisalloy lined)	-			-								

ev Status		Equipment Identifier	Numerical Identifier	Equipment Du Number Qt	y S/By Oty	Equipment Name	Generic Type 1	Generic Type 2	Generic Type 3	Matl of Constr. (incl. Lining)	Process Duty Point	Design Duty Point	Size	Notes/Comments	Spec / Data Sheet No	BQR Package No.	BQR Package Name	Recommended Supplier	Manufacturer	Model No.	Detail Dwg No.	variable	UTURE kW
B Fut.	F-101	CH	08	132-CH-08 1	diy	PEBBLE CRUSHER SURGE BIN FEED CHUTE	E Platework	Chute	Chute	Mild Steel (12 mm bisalloy lined)	I				Sileet NO	NO.	Name			NO.	NO.	Speed	mot.
Fut.						<del> </del>		Critic	Critic	+				-	-								-
	F-101	BN	01	132-BN-01 1	-	PEBBLE CRUSHER SURGE BIN	E Platework	Bin	Bin	Mild Steel (12 mm bisalloy lined)	1	1	10m3 live, 16 dry tonne capacity	-	-								
Fut.	F-101	CH	09	132-CH-09 1	-	PEBBLE CRUSHERS SURGE BIN OVERFLOW CHUTE	E Platework	Chute	Chute	Mild Steel (12 mm bisalloy lined)	-			-						<u> </u>			
Fut.	F-101	CH	10	132-CH-10 1		PEBBLE CRUSHER BYPASS CHUTE	E Platework	Chute	Chute	Mild Steel (12 mm bisalloy lined)	-			-									
Fut.	F-101	FE	01	132-FE-01 1		PEBBLE CRUSHER FEEDER	F Mechanical	Feeder	Vibrating	Various		33dtph/ 35 wtph, 1.6 t/m3 bulk density, 5% moisture, 60mm max lump size		Vibrating Feeder c/w 2 x 1.5kW vibrating motors								Variable	3.00
Fut.	F-101	CH	11	132-CH-11 1		PEBBLE CRUSHER FEED CHUTE	E Platework	Chute	Chute	Mild Steel (12 mm bisalloy lined)	-			-									
Fut.	F-101	CR	01	132-CR-01 1		PEBBLE CRUSHER	F Mechanical	Crusher	Cone	Various		25 (wet) thr capacity, 1.6 t/m3 bulk density, F80 = 40mm, P80 = 10mm	CH420 MF HC	-	MDS-058	1080	CONE CRUSHER	SANDVIK	SANDVIK	CH420 MF HC		Fixed	90.00
Fut.	F-101	ZM	15	132-ZM-15 1		PEBBLE CRUSHER HYDRAULIC POWER PACK	F Mechanical	Packaged Equipment	-	Various	-			incl in Pebble Crusher package, c/w 1.6kW heater, 2.2kW cooling fan	MDS-059	1080	CONE CRUSHER	SANDVIK	SANDVIK			Fixed	3.80
Fut.	F-101	ZM	16	132-ZM-16 1	+	PEBBLE CRUSHER LUBRICATION PACKAGE	F Mechanical	Packaged Equipment	-	-	-			incl in Pebble Crusher package	MDS-060	1080	CONE CRUSHER	SANDVIK	SANDVIK			Fixed	1.10
Fut.	F-101	CH	12	132-CH-12 1	+	PEBBLE CRUSHER DISCHARGE CHUTE	E Platework	Chute	Chute	Mild Steel (16 mm bisalloy lined)	1.												
	F-101				-	<del> </del>			Belt	Veden		90 dtph/ 10 wtph, 1.6 t/m3 bulk density, 5%	600mm belt width; 40m long, 4.0m	1	+							Fired	7.50
Fut.		cv	03	132-CV-03 1	-	PEBBLE CRUSHER DISCHARGE CONVEYOR	F Mechanical	Conveyor		various		moisture, 60mm max lump size	iit.	1						ļ			
Fut.	F-101	WE	03	132-WE-03 1		PEBBLE CRUSHER DISCHARGE CONVEYOR WEIGHTOMETER	F Mechanical	Weigher	Single Idler	Various	-		To suit 600mm width, 35 wet tph		-	1500	WEIGHTOMETERS					Fixed	0.01
Fut.	F-101	CH	13	132-CH-13 1		PEBBLE CRUSHER DISCHARGE CONVEYOR DISCHARGE CHUTE	E Platework	Chute	Chute	Mild Steel (12 mm bisalloy lined)	-			-									
A NO. 140 - S	SCREENING /	/THICKENER																					
New	F-102	СН	01	141-CH-01 1		TRASH SCREEN FEED BOX	E Platework	Chute	Chute	Mild Steel (6 mm rubber lined)	-	255m3/h, 38% w/w, 1.30 t/m3	0.6m³	0.6m³ 6 sec residence time c/w weir									
New	F-102	SC	01	141-SC-01 1		TRASH SCREEN	F Mechanical	Screen	Vibratory (Wet)	Various	212m3/h, 38% w/w, 1.30 t/m3	255m3/h, 38% w/w, 1.30 t/m3	1.2 x 3.6m	min 4.25m², 1.2 x 3.6m vibrating screen c/w 2x3kW motors	MS-002	1480	VIBRATING SCREENS & GRIZZLY	JOEST	JOEST			Fixed	
New	F-102	ST	01	141-ST-01 1	+	TRASH SCREEN ISOLATION FRAME	E Platework	Frame	Isolation	Mild Steel				Fitted with vibration isolation springs refer to MDS-061									
New	F-102	СН		141-CH-02 1	+	TRASH SCREEN O/S CHUTE	E Platework	Chute	Chute	Mild Steel (6 mm rubber lined)	1.				+								
ivew			02		-	<del></del>				+	-									<del>                                     </del>			
New	F-102	CH	03	141-CH-03 1	-	TRASH SCREEN U/S CHUTE	E Platework	Chute	Chute	Mild Steel (6 mm rubber lined)	-	-		-						<u> </u>			
New	F-102	LA	01	141-LA-01 1		TRASH SCREEN U/F LAUNDER	E Platework	Launder	Launder	Mild Steel (6 mm rubber lined)	-			3 parts A.B.C						<u> </u>	ļ		
New	F-102	ZM	01	142-ZM-01 1		PRE-LEACH THICKENER FLOCCULANT STATIC MIXER	F Mechanical	Static Mixer	Static Mixer	Various	-			-									
New	F-102	BX	01	142-BX-01 1		PRE-LEACH THICKENER FEED BOX	E Platework	Вох	-	Mild Steel (6 mm rubber lined)	-	255m3/h, 38% w/w, 1.30 t/m3	0.6m <sup>a</sup>	0.6m³ 6 sec residence time c/w weir									
New	F-102	тм	01	142-TM-01 1		PRE-LEACH THICKENER	F Mechanical	Classifier	Thickener	Various	feed: 105dtph, 212m3/h, 38% sol, 48% solids underflow	-	12.2 m diameter		MS-013	1460	THICKENERS	TENOVA DELKOR	TENOVA DELKOR	12.2m dia.			
New	F-102	ZM	02	142-ZM-02 1	+	PRE-LEACH THICKENER HYDRAULIC POWER PACK	F Mechanical	Packaged	-	Various	-			incl with Thickeners package	MS-013	1460	THICKENERS	TENOVA DELKOR	TENOVA DELKOR			Fixed	
New	F-102	LA	01	142-LA-01 1	+-	PRE-LEACH THICKENER O/F LAUNDER	E Platework	Equipment	Launder	Mild Steel	1.				-					-			-
					-	ļ	+			-		ļ			-					<b></b>			
New	F-102	PP	06	142-PP-06 1		PRE-LEACH THICKENER U/F PUMP No.1	F Mechanical	Pump	Centrifugal Slurry	Various	155 m3/hr @ 12.8 m TDH Water	186 m3/hr @ 13.8 m TDH Water	6/4 AH	155m <sup>3</sup> /hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor			PUMPS - CENTRIFUGAL SLURRY	Warman	Warman	6/4 AH		Variable	
New	F-102	PP	07	142-PP-07	1	PRE-LEACH THICKENER U/F PUMP No.2	F Mechanical	Pump	Centrifugal Slurry	Various	155 m3/hr @ 12.8 m TDH Water	186 m3/hr @ 13.8 m TDH Water	6/4 AH	155m³/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor		1320	PUMPS - CENTRIFUGAL SLURRY	Warman	Warman	6/4 AH		Variable	
New	<u> </u>	TK	01	142-TK-01 1		PRE-LEACH THICKENER O/F TANK	Tankage	Tank	Vertical Open	Mild Steel	Residence 25min (of thickener o/f)	76 m <sup>a</sup> / tank live volume	Diameter 4.8m x 5.4 m O/A	Open roof									
New	-	PP	08	142-PP-08 1		PRE-LEACH THICKENER O/F WATER PUMP	F Mechanical	Pump	Centrifugal Solution	Various	184 m3/h @ 1.0 S.G., 100g/m3 sols, 27 m TDH	225 m3/h @ 1.01 S.G., 30 m TDH	6X4	-		1320	PUMPS - CENTRIFUGAL SLURRY	Warman	Warman			Fixed	
A NO. 145 - DI	DETOXIFICAT	TION / TAILINGS	s						1					1					1				
New	F-105	BX	04	145-BX-04 1		CYANIDE RECOVERY THICKENER FEED BOX	E Platework	Box	1.	Mild Steel (6 mm rubber lined)	T	255m3/h, 38% w/w, 1.30 t/m3	0.6m <sup>8</sup>	0.6m³ 6 sec residence time c/w weir					1				_
						<del> </del>					feed: 105dtph, 212m3/h, 38% sol, 48% solids	23311311, 30 /6 W/W, 1.30 WIII3		U.U.II. O SEC TESIMENCE WINE CAN WEN						T			
New	F-105	TM	03	145-TM-03 1	-	CYANIDE RECOVERY THICKENER	F Mechanical	Classifier	Thickener	Various	underflow		12.2 m diameter		MS-013	1460	THICKENERS	TENOVA DELKOR	TENOVA DELKOR	12.2m dia.			
New	F-105	ZM	02	145-ZM-02 1		CYANIDE RECOVERY THICKENER HYDRAULIC POWER PACK	F Mechanical	Packaged Equipment	-	Various												Fixed	
New	F-105	PP									ļ <sup>-</sup>			incl with Thickeners package	MS-013	1460	THICKENERS	TENOVA DELKOR	TENOVA DELKOR				
New	F-105		01	145-PP-01 1		CYANIDE RECOVERY THICKENER U/F PUMP No.1	F Mechanical	Pump	Centrifugal Slurry	Various	155 m3/hr @ 12.8 m TDH Water	186 m3/hr @ 13.8 m TDH Water	6/4 AH	Incl with Thickeners package  155m <sup>3</sup> /hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor	MS-013		PUMPS - CENTRIFUGAL SLURRY	TENOVA DELKOR  Warman	TENOVA DELKOR  Warman	6/4 AH		Variable	
New	F-105	PP	01	145-PP-01 1	1	CYANIDE RECOVERY THICKENER UIF PUMP No.1  CYANIDE RECOVERY THICKENER UIF PUMP No.2	F Mechanical	Pump	Centrifugal Slurry Centrifugal Slurry	Various Various	155 m3/hr @ 12.8 m TDH Water	186 m3/hr @ 13.8 m TDH Water 186 m3/hr @ 13.8 m TDH Water	6/4 AH 6/4 AH		MS-013	1320				6/4 AH 6/4 AH		Variable  Variable	
New		PP TK			1	<del> </del>				Various				155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor	MS-013	1320	PUMPS - CENTRIFUGAL SLURRY	Warman	Warman				
	F-105		00	145-PP-00	1	CYANIDE RECOVERY THICKENER U/F PUMP No.2	F Mechanical	Pump	Centrifugal Slurry	Various Various	155 m3/hr @ 12.8 m TDH Water	186 m3/hr @ 13.8 m TDH Water  76 m³ / tank live volume	6/4 AH	155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor	MS-013	1320	PUMPS - CENTRIFUGAL SLURRY	Warman	Warman				
New		TK PP	00 01 08	145-PP-00 145-TK-01 1 145-PP-08 1	1	CYANIDE RECOVERY THICKENER UIF PUMP №2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP	F Mechanical  Tankage  F Mechanical	Pump Tank Pump	Centrifugal Slurry  Vertical Open	Various Various Mild Steel Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof	MS-013	1320	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY	Warman Warman	Warman Warman	6/4 AH		Variable	
	F-105	TK PP TK	00 01 08	145-PP-00  145-TK-01 1  145-PP-08 1  145-TK-01 1	1	CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1	F Mechanical Tankage F Mechanical Tankage	Pump Tank Pump Tank	Centrifugal Slurry  Vertical Open	Various Various Mild Steel Various Mild Steel (6 mm rubber lined)	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A	155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box	MS-013	1320	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY	Warman Warman	Warman Warman	6/4 AH		Variable	
New	F-105	TK PP TK TK	00 01 08 01	145-PP-00  145-TK-01 1  145-PP-08 1  145-TK-01 1  145-TK-01 1	1	CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2	F Mechanical Tankage F Mechanical Tankage Tankage	Pump Tank Pump Tank Tank	Centrifugal Slurry  Vertical Open  Centrifugal Solution	Various Various Mild Steel Various Mild Steel (6 mm rubber lined) Mild Steel (6 mm rubber lined)	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A	155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without roof, c/w internal O/F box Without roof, c/w internal O/F box		1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman	Warman Warman Warman	6/4 AH		Variable Fixed	
New	F-105	TK PP TK	00 01 08	145-PP-00  145-TK-01 1  145-PP-08 1  145-TK-01 1	1	CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1	F Mechanical Tankage F Mechanical Tankage	Pump Tank Pump Tank	Centrifugal Slurry  Vertical Open  Centrifugal Solution	Various Various Mild Steel Various Mild Steel (6 mm rubber lined)	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia .2 9m x 8.0m shaft length	155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box Without root, c/w internal O/F box Dual stage, RL impeliers c/w gearbox drive	MS-013	1320	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY	Warman Warman	Warman Warman	6/4 AH		Variable	
New New	F-105	TK PP TK TK	00 01 08 01	145-PP-00  145-TK-01 1  145-PP-08 1  145-TK-01 1  145-TK-01 1	1	CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2	F Mechanical Tankage F Mechanical Tankage Tankage	Pump Tank Pump Tank Tank	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flor	Various Various Mild Steel Various Mild Steel (6 mm rubber lined) Mild Steel (6 mm rubber lined)	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia .2 9m x 8.0m shaft length	155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without roof, c/w internal O/F box Without roof, c/w internal O/F box		1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman	Warman Warman Warman	6/4 AH		Variable Fixed	
New New New	F-105 F-105	TK PP TK TK AG	00 01 08 01 01 07	145-PP-00  145-TK-01 1  145-PP-08 1  145-TK-01 1  145-TK-01 1  145-AG-07 1	1	CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1	F Mechanical  Tankage F Mechanical  Tankage  Tankage F Mechanical	Pump Tank Pump Tank Tank Mixer	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flor	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Mild Steel (6 mm rubber lined)  Mild Steel (6 mm rubber lined)	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia .2 9m x 8.0m shaft length	155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box Without root, c/w internal O/F box Dual stage, RL impeliers c/w gearbox drive	MS-004	1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY AGITATORS	Warman Warman Warman MIXTEC	Warman Warman Warman MixTEC	6/4 AH		Variable Fixed	
New New New	F-105 F-105 F-105	TK PP TK TK AG AG	00 01 08 01 01 01 07	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  1  1  1  1  1  1  1  1  1  1  1  1	1	CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2	F Mechanical Tankage F Mechanical Tankage Tankage F Mechanical F Mechanical	Pump Tank Pump Tank Tank Mixer	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flor	Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia .2 9m x 8.0m shaft length	155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box Without root, c/w internal O/F box Dual stage, RL impeliers c/w gearbox drive	MS-004	1320 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY AGITATORS	Warman Warman Warman MIXTEC	Warman Warman Warman MixTEC	6/4 AH		Variable Fixed	
New New New New New	F-105 F-105 F-105 F-105 F-105	TK PP TK TK AG AG BX	00 01 08 01 01 07 08	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BX-05  1	1	CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2	F Mechanical  Tankage F Mechanical  Tankage  Tankage F Mechanical  F Mechanical  F Mechanical	Pump Tank Pump Tank Tank Mixer Mixer Box	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox	Various  Mild Steel  Various  Mild Steel (8 mm rubber lined)  Mild Steel (6 mm rubber lined)	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 1.3.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume 178 m³ / tank live volume	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft fength  Impeller dia. 2.9m x 8.0m shaft length	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor  Open roof  Without root, c/w internal O/F box  Without root, c/w internal O/F box  Dual stage, RL impeliers c/w gearbox drive  Dual stage, RL impeliers c/w gearbox drive	MS-004	1320 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY AGITATORS AGITATORS	Warman Warman Warman MixTEC MixTEC	Warman Warman Warman MixTEC MiXTEC	G/4 AH MilMAX Gx4-16		Variable Fixed Fixed Fixed	
New New New New New New	F-105 F-105 F-105 F-105 F-105 F-105 F-106	TK PP TK TK AG AG HP HP	00 01 08 01 01 07 08 05 17	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  1  145-TK-01  1  145-TK-01  1  145-AG-07  1  145-AG-08  1  145-BX-05  1  145-PP-17  1  146-HP-21	1	CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS HOPPER	F Mechanical  Tankage F Mechanical  Tankage Tankage F Mechanical F Mechanical F Mechanical E Platework F Mechanical	Pump Tank Pump Tank Tank Tank Mixer Mixer Hopper	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flor  Agitator - Slurry, Axial flor  Vertical Spindle	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH	6/4 AH  Diameter 4.8m x 5.4 m Q/A  6X4  Diameter 6.1 m x 7.2 m Q/A  Diameter 6.1 m x 7.2 m Q/A  Impeller dia 2.9m x 8.0m shaft length  impeller dia 2.9m x 8.0m shaft length	155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box Without root, c/w internal O/F box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive Vertical cantilever, 1800 mm spindle	MS-004	1320 1320 1320 1320 1280 1280	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY AGITATORS AGITATORS PUMPS - VERTICAL CANTILEVER	Warman Warman Warman MIXTEC MIXTEC WARMAN	Warman Warman Warman MixTEC MixTEC MixTEC WARMAN	6/4 AH MilMAX 6x4-16		Variable Fixed Fixed Fixed Fixed	
New New New New New New New	F-105 F-105 F-105 F-105 F-105 F-106 F-106	TK PP TK TK AG AG PP HP PP	00 01 08 01 01 07 08 05 17 21 22	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BX-05  1  146-PP-17  1  146-PP-22  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX FEED BOX  DETOX AREA SUMP PUMP  TAILINGS HOPPER  TAILINGS PUMP 1	F Mechanical  Tankage F Mechanical  Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical	Pump Tank Pump Tank Tank Mixer Mixer Box Pump Hopper	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flow  Apitator - Slurry, Axial flow  Vertical Spindle  Centrifugal Slurry	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume 178 m³ / tank live volume  50 m3/hr @ 16m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft length  Impeller dia. 2.9m x 8.0m shaft length	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor  Open roof  .  Without root, c/w internal O/F box  Without root, c/w internal O/F box  Dual stage, RL impellers c/w gearbox drive  Dual stage, RL impellers c/w gearbox drive  Vertical cartilever, 1800 mm spindle  Single stage pumping	MS-004	1320 1320 1320 1320 1280 1280	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY  AGITATORS AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman MIXTEC MIXTEC WARMAN	Warman Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN	6/4 AH  MilmAX 6x4-16  65SPR		Variable Fixed Fixed Fixed Variable	
New New New New New New New New New	F-105 F-105 F-105 F-105 F-106 F-106 F-106	TK PP TK TK AG AG BX PP HP PP	00 01 08 01 01 07 08 05 17 21 22 23	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BX-05  1  145-PP-17  1  146-PP-22  1  146-PP-23	1	CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS PUMP 1  TAILINGS PUMP 2	F Mechanical Tankage F Mechanical Tankage Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical F Mechanical	Pump Tank Pump Tank Tank Mixer Box Pump Hopper Pump	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Valid Steel (6 mm rubber lined)  Various  Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume 178 m³ / tank live volume 50 m3/hr @ 16m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft length  Impeller dia. 2.8m x 8.0m shaft length  65 SPR	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor  Open roof  Without root, c/w internal O/F box  Without root, c/w internal O/F box  Dual stage, RL impellers c/w gearbox drive  Dual stage, RL impellers c/w gearbox drive  Vertical cartilever, 1800 mm spindle  Single stage pumping  Single stage pumping	MS-004	1320 1320 1320 1320 1280 1280 1370	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN	Warman Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN	6/4 AH  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH		Variable  Fixed  Fixed  Fixed  Variable  Variable	
New New New New New New New New New	F-105 F-105 F-105 F-105 F-105 F-106 F-106	TK PP TK TK AG AG PP HP PP	00 01 08 01 01 07 08 05 17 21 22	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BX-05  1  146-PP-17  1  146-PP-22  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX FEED BOX  DETOX AREA SUMP PUMP  TAILINGS HOPPER  TAILINGS PUMP 1	F Mechanical  Tankage F Mechanical  Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical	Pump Tank Pump Tank Tank Mixer Mixer Box Pump Hopper	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flow  Apitator - Slurry, Axial flow  Vertical Spindle  Centrifugal Slurry	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume 178 m³ / tank live volume  50 m3/hr @ 16m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft length  Impeller dia. 2.9m x 8.0m shaft length	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor  Open roof  .  Without root, c/w internal O/F box  Without root, c/w internal O/F box  Dual stage, RL impellers c/w gearbox drive  Dual stage, RL impellers c/w gearbox drive  Vertical cartilever, 1800 mm spindle  Single stage pumping	MS-004	1320 1320 1320 1320 1280 1280 1370	PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY PUMPS - CENTRIFUGAL SLURRY  AGITATORS AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman MIXTEC MIXTEC WARMAN	Warman Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN	6/4 AH  MilmAX 6x4-16  65SPR		Variable  Fixed  Fixed  Fixed  Variable  Variable	75.00
New New New New New New New New Fut.	F-105 F-105 F-105 F-105 F-106 F-106 F-106	TK PP TK TK AG AG BX PP HP PP	00 01 08 01 01 07 08 05 17 21 22 23	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BX-05  1  145-PP-17  1  146-PP-22  1  146-PP-23		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS PUMP 1  TAILINGS PUMP 2	F Mechanical Tankage F Mechanical Tankage Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical F Mechanical	Pump Tank Pump Tank Tank Mixer Box Pump Hopper Pump	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Valid Steel (6 mm rubber lined)  Various  Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume 178 m³ / tank live volume 50 m3/hr @ 16m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft length  Impeller dia. 2.8m x 8.0m shaft length  65 SPR	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor  Open roof  Without root, c/w internal O/F box  Without root, c/w internal O/F box  Dual stage, RL impellers c/w gearbox drive  Dual stage, RL impellers c/w gearbox drive  Vertical cartilever, 1800 mm spindle  Single stage pumping  Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN	Warman Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN	6/4 AH  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH		Variable  Fixed  Fixed  Fixed  Variable  Variable	
New New New New New New New New Fut. Fut.	F-105 F-105 F-105 F-105 F-105 F-106 F-106 F-106 F-106 F-106	TK PP TK TK AG AG PP HP PP PP PP	00 01 08 01 01 07 08 05 17 21 22 23	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BX-05  1  145-PP-17  1  146-PP-22  1  146-PP-22  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS PUMP 1  TAILINGS PUMP 1	F Mechanical Tankage F Mechanical Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical F Mechanical F Mechanical	Pump Tank Pump Tank Tank Mixer Mixer Box Pump Hopper Pump Pump	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spinde  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various  Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m³ / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m³ / tank live volume 178 m³ / tank live volume 178 m³ / tank live volume 50 m3/hr @ 16m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft sength  Impeller dia. 2.9m x 8.0m shaft length  65 SPR  6X4  6X4	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without roof, c/w internal O/F box Without roof, c/w internal O/F box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive  Vertical cartilever, 1900 mm spindle  Single stage pumping Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH		Variable Fixed Fixed Fixed Variable Variable Variable	
New New New New New New New Fut.	F-105 F-105 F-105 F-105 F-105 F-106 F-106 F-106 F-106 F-106	TK PP TK TK AG AG BX PP HP PP PP PP	00 01 08 01 01 07 08 05 17 21 22 23 22	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BY-05  1  145-PP-17  1  146-PP-22  1  146-PP-22  1  146-PP-22  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS HUMP 1  TAILINGS PUMP 1  TAILINGS PUMP 2	F Mechanical Tankage F Mechanical Tankage Tankage F Mechanical F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical F Mechanical F Mechanical F Mechanical F Mechanical	Pump Tank Pump Tank Tank Tank Mixer Mixer Hopper Pump Pump Pump Pump	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various  Various  Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH  230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A 6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft fength  impeller dia. 2.9m x 8.0m shaft length  65 SPR  6X4  6X4  6X4	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without roof, c/w internal O/F box Without roof, c/w internal O/F box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive  Vertical cantilever, 1800 mm spindle  Single stage pumping Single stage pumping Single stage pumping Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH  6/4 AH		Fixed Fixed Fixed Variable Variable Variable Variable	
New New New New New New New Fut. New	F-105 F-105 F-105 F-105 F-106 F-106 F-106 F-106 F-106 F-106 F-106	TK PP TK TK AG AG BX PP HP PP PP PP	00 01 08 01 01 07 08 05 17 21 22 23 22	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BY-05  1  145-PP-17  1  146-PP-22  1  146-PP-22  1  146-PP-22  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS HUMP 1  TAILINGS PUMP 1  TAILINGS PUMP 2	F Mechanical Tankage F Mechanical Tankage Tankage F Mechanical F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical F Mechanical F Mechanical F Mechanical F Mechanical	Pump Tank Pump Tank Tank Tank Mixer Mixer Hopper Pump Pump Pump Pump	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various  Various  Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH  230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A 6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft fength  impeller dia. 2.9m x 8.0m shaft length  65 SPR  6X4  6X4  6X4	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without roof, c/w internal O/F box Without roof, c/w internal O/F box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive  Vertical cantilever, 1800 mm spindle  Single stage pumping Single stage pumping Single stage pumping Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH  6/4 AH		Fixed Fixed Fixed Variable Variable Variable Variable	
New	F-105 F-105 F-105 F-105 F-106	TK PP TK TK AG AG BX PP HP PP PP PP PP	00 01 08 01 01 07 08 05 17 21 22 23 22	145-PP-00  145-TK-01  145-TK-01  145-TK-01  145-TK-01  145-TK-01  145-AG-07  145-AG-07  145-AG-08  145-BY-05  145-PP-17  146-PP-22  146-PP-22  146-PP-23  146-PP-24  146-PP-24  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS HOPPER  TAILINGS PUMP 1  TAILINGS PUMP 2	F Mechanical  Tankage F Mechanical  Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical F Mechanical F Mechanical F Mechanical F Mechanical F Mechanical	Pump Tank Pump Tank Tank Tank Mixer Mixer Hopper Pump Pump Pump Pump Pump	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various  Various  Various  Various	155 m3/hr @ 12.8 m TDH Water  Residence 25min (of thickener off)	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH  230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m Q/A  6X4  Diameter 6.1 m x 7.2 m Q/A  Diameter 6.1 m x 7.2 m Q/A  Impeller dia 2.2 m x 8.0m shaft length  impeller dia 2.2 m x 8.0m shaft length  65 SPR  6X4  6X4  6X4  6X4  6X4  65 SPR	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without roof, c/w internal O/F box Without roof, c/w internal O/F box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive  Vertical cantilever, 1800 mm spindle  Single stage pumping Single stage pumping Single stage pumping Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - VERTICAL CANTILEVER	Warman Warman Warman Warman MIXTEC MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH  6/4 AH		Fixed  Fixed  Fixed  Fixed  Variable  Variable  Variable  Variable  Variable  Fixed	
New	F-105 F-105 F-105 F-105 F-105 F-106	TK PP TK TK AG AG BX PP HP PP PP PP PP CN	00 01 08 01 01 07 08 05 17 21 22 23 22 23 24	145-PP-00  145-TK-01  146-PP-23  146-PP-23  146-PP-23  146-PP-24  1  161-CN-01  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS HOPPER  TAILINGS PUMP 1  TAILINGS PUMP 2  TAILINGS PRIMP 1  TAILINGS PRIMP 1  TAILINGS PRIMP 2  TAILINGS AREA SUMP PUMP	F Mechanical  Tankage F Mechanical  Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical	Pump Tank Pump Tank Tank Tank Mixer Mixer Box Pump Hopper Pump Pump Pump Pump Pump Pump Pump	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Vertical Spindle	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber kned)  Various  Various  Various  Various  Various  Various  Various  Mild Steel (6 mm rubber kned)	155 m3hr @ 12.8 m TDH Water  Residence 25min (of thickner off) 184 m3h @ 1.0 S.G., 100gim3 eds, 27 m TDH	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH  230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 250m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.8m x 8.0m shaft length  65 SPR  6X4  6X4  6X4  6X4  65 SPR	155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box Without root, c/w internal O/F box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive  Vertical cantilever, 1900 mm spinxtle  Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY	Warman Warman Warman Warman MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH  6/4 AH		Fixed Fixed Fixed Variable Variable Variable Variable	
New	F-105 F-105 F-105 F-105 F-105 F-106	TK PP TK TK AG AG BX PP HP PP PP PP CN BX	00 01 08 01 01 07 08 05 17 21 22 23 24 01	145-PP-00  145-TK-01  145-PP-08  1  145-PP-08  1  145-TK-01  1  145-TK-01  1  145-AG-07  1  145-AG-08  1  145-BX-05  1  146-PP-17  1  146-PP-23  146-PP-23  146-PP-24  1  161-CN-01  1  161-EX-01  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS PUMP 1  TAILINGS PUMP 1  TAILINGS PUMP 2  TAILINGS AREA SUMP PUMP  CIL AREA CRANE  CIL FEED BOX	F Mechanical  Tankage F Mechanical  Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical	Pump Tank Pump Tank Tank Mixer Mixer Box Pump Hopper Pump Pump Pump Pump CraneHoist Box	Centrifugal Silurry  Vertical Open  Agitator - Silurry, Axial flox  Agitator - Silurry, Axial flox  Vertical Spindle  Centrifugal Silurry  Centrifugal Silurry  Centrifugal Silurry  Centrifugal Silurry  Vertical Spindle  Bridge Crane w/ Auxiliary  Hoists  -	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various  Various  Various  Various  Various  Mild Steel  Mild Steel (6 mm nat. rubber lined)	155 m3hr @ 12.8 m TDH Water  Residence 25min (of thickner off) 184 m3h @ 1.0 S.G., 100gim3 eds, 27 m TDH	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH  230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solds w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft length  65 SPR  6X4  6X4  6X4  6X4  6X4  65 SPR	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box Without root, c/w internal O/F box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive  Vertical cartilever, 1800 mm spindle  Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - VERTICAL CANTILEVER	Warman Warman Warman Warman MIXTEC MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH  6/4 AH		Fixed  Fixed  Fixed  Fixed  Variable  Variable  Variable  Variable  Variable  Fixed	
New	F-105 F-105 F-105 F-105 F-105 F-106	TK PP TK TK AG AG BX PP HP PP PP PP PP CN	00 01 08 01 01 07 08 05 17 21 22 23 22 23 24	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BX-05  1  145-PP-17  1  146-PP-22  1  146-PP-22  1  146-PP-23  146-PP-24  1  161-CN-01  1  161-SX-01  1  161-SX-01  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS PUMP 1  TAILINGS PUMP 1  TAILINGS PUMP 2  TAILINGS PUMP 2  TAILINGS AREA SUMP PUMP  CIL AREA CRANE  CIL FEED BOX  LEACH FEED SAMPLER	F Mechanical  Tankage F Mechanical  Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical E Platework F Mechanical	Pump Tank Pump Tank Tank Tank Mixer Mixer Box Pump Hopper Pump Pump Pump Pump Pump Pump Pump	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Vertical Spindle	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber kned)  Various  Various  Various  Various  Various  Various  Various  Mild Steel (6 mm rubber kned)	155 m3hr @ 12.8 m TDH Water  Residence 25min (of thickner off) 184 m3h @ 1.0 S.G., 100gim3 eds, 27 m TDH	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH  230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 250m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft length  65 SPR  6X4  6X4  6X4  6X4  6X4  65 SPR	155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m²hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box Without root, c/w internal O/F box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive  Vertical cantilever, 1900 mm spinxtle  Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - VERTICAL CANTILEVER	Warman Warman Warman Warman MIXTEC MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH  6/4 AH		Fixed  Fixed  Fixed  Fixed  Variable  Variable  Variable  Variable  Variable  Fixed	
New	F-105 F-105 F-105 F-105 F-105 F-106	TK PP TK TK AG AG BX PP HP PP PP PP CN BX	00 01 08 01 01 07 08 05 17 21 22 23 24 01	145-PP-00  145-TK-01  145-PP-08  1  145-PP-08  1  145-TK-01  1  145-TK-01  1  145-AG-07  1  145-AG-08  1  145-BX-05  1  146-PP-17  1  146-PP-23  146-PP-23  146-PP-24  1  161-CN-01  1  161-EX-01  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS PUMP 1  TAILINGS PUMP 1  TAILINGS PUMP 2  TAILINGS AREA SUMP PUMP  CIL AREA CRANE  CIL FEED BOX	F Mechanical  Tankage F Mechanical  Tankage Tankage F Mechanical F Mechanical E Platework F Mechanical	Pump Tank Pump Tank Tank Mixer Mixer Box Pump Hopper Pump Pump Pump Pump CraneHoist Box	Centrifugal Silurry  Vertical Open  Agitator - Silurry, Axial flox  Agitator - Silurry, Axial flox  Vertical Spindle  Centrifugal Silurry  Centrifugal Silurry  Centrifugal Silurry  Centrifugal Silurry  Vertical Spindle  Bridge Crane w/ Auxiliary  Hoists  -	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various  Various  Various  Various  Various  Mild Steel  Mild Steel (6 mm nat. rubber lined)	155 m3hr @ 12.8 m TDH Water  Residence 25min (of thickner off) 184 m3h @ 1.0 S.G., 100gim3 eds, 27 m TDH	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH  230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 250m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft fength  impeller dia. 2.9m x 8.0m shaft length  65 SPR  6X4  6X4  6X4  6X4  6X4  6X4  6X5  Diameter 10.00 m x 11.0 m O/A	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box Without root, c/w internal O/F box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive  Vertical cartilever, 1800 mm spindle  Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - VERTICAL CANTILEVER	Warman Warman Warman Warman MIXTEC MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH  6/4 AH		Fixed  Fixed  Fixed  Fixed  Variable  Variable  Variable  Variable  Variable  Fixed	
New	F-105 F-105 F-105 F-105 F-105 F-106	TK PP TK TK AG AG BX PP HP PP PP PP CN BX SA	00 01 08 01 01 07 08 05 17 21 22 23 24 01 01	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-07  1  145-AG-08  1  145-BX-05  1  145-PP-17  1  146-PP-22  1  146-PP-22  1  146-PP-23  146-PP-24  1  161-CN-01  1  161-SX-01  1  161-SX-01  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS PUMP 1  TAILINGS PUMP 1  TAILINGS PUMP 2  TAILINGS PUMP 2  TAILINGS AREA SUMP PUMP  CIL AREA CRANE  CIL FEED BOX  LEACH FEED SAMPLER	F Mechanical Tankage F Mechanical Tankage F Mechanical Tankage F Mechanical F Mechanical F Mechanical F Platework F Mechanical	Pump Tank Pump Tank Pump Tank Tank Mixer Mixer Mover Box Pump Hopper Pump Pump Pump Pump Crane/Hoist Box Sampler	Centrifugal Slurry  Vertical Open  Centrifugal Solution  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Vertical Spindle  Bridge Crane w/ Auxiliary  Fores Cut (2 in 1)	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various  Various  Various  Various  Various  Mild Steel (6 mm nubber lined)  Mild Steel (6 mm nubber lined)	155 m3hr @ 12.8 m TDH Water  Residence 25min (of thickner off) 184 m3h @ 1.0 S.G., 100gim3 eds, 27 m TDH	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH  230m3/h, 60% solids w/w, 1.66 SG, 45 2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45 2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45 2m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45 2m TDH 50m3/hr @ 12m TDH Water	6/4 AH  Diameter 4.8m x 5.4 m O/A  6X4  Diameter 6.1 m x 7.2 m O/A  Diameter 6.1 m x 7.2 m O/A  Impeller dia. 2.9m x 8.0m shaft  length  Impeller dia. 2.9m x 8.0m shaft  length  65 SPR  6X4  6X4  6X4  6X4  6X4  COMPAN OF AMERICAN OF A	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor  Open roof  Without roof, c/w internal O/F box  Without roof, c/w internal O/F box  Dual stage, RL impellers c/w gearbox drive  Dual stage, RL impellers c/w gearbox drive  Vertical cantilever, 1900 mm spindle  Single stage pumping	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - VERTICAL CANTILEVER	Warman Warman Warman Warman MIXTEC MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  MilMAX 6x4-16  65SPR  6/4 AH  6/4 AH  6/4 AH  6/4 AH		Fixed  Fixed  Fixed  Fixed  Variable  Variable  Variable  Variable  Variable  Fixed	
New	F-105 F-105 F-105 F-105 F-105 F-106 F-106 F-106 F-106 F-106 F-106 F-106 F-106 F-107 F-107 F-108 F-108 F-108 F-109 F-109 F-109 F-109 F-109 F-109 F-109 F-109	TK PP TK TK AG AG BX PP HP PP PP PP CN BX SA TK	00 01 08 01 07 08 05 17 21 22 23 24 01 01 01	145-PP-00  145-TK-01  145-PP-08  1  145-TK-01  145-TK-01  145-TK-01  145-AG-08  1  145-AG-08  1  145-BX-05  1  145-PP-17  1  146-PP-22  1  146-PP-23  146-PP-23  146-PP-24  1  161-CN-01  1  161-SX-01  1  161-SX-01  1  161-TK-01  1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 1  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS HOPPER  TAILINGS PUMP 1  TAILINGS PUMP 2  TAILINGS PUMP 2  TAILINGS AREA SUMP PUMP  CIL AREA CRANE  CIL FEED BOX  LEACH FEED SAMPLER	F Mechanical Tankage F Mechanical Tankage F Mechanical Tankage F Mechanical	Pump Tank Pump Tank Pump Tank Tank Mixer Mixer Blox Pump Hopper Pump Pump Pump Pump Pump Pump Pump Pump	Centrifugal Slurry  Vertical Open  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Vertical Spindle  Bridge Crane w/ Auxiliary  - Cross Cut (2 in 1)  Vertical Open	Various  Various  Mild Steel  Verious  Mild Steel (6 mm rubber lined)  Various  Various  Various  Various  Various  Various  Mild Steel	155 m3hr @ 12.8 m TDH Water  Residence 25min (of thickner off) 184 m3h @ 1.0 S.G., 100gim3 eds, 27 m TDH	186 m3/hr @ 13.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1.01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 30m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 50m3/hr @ 12m TDH Water	6/4 AH  Diameter 4.8m x 5.4 m Q/A  6X4  Diameter 6.1 m x 7.2 m Q/A  Diameter 6.1 m x 7.2 m Q/A  Impeller dia. 2.8m x 8.0m shaft length  65 SPR  6X4  6X4  6X4  6X4  6X4  CMA  6X4  CMA  6X4  CMA  6X4  CMA  CMA  CMA  CMA  CMA  CMA  CMA  CM	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without root, c/w internal O/F box Without root, c/w internal O/F box Dual stage, RL impeliers c/w gearbox drive Dual stage, RL impeliers c/w gearbox drive  Vertical cartilever, 1800 mm spindle  Single stage pumping Om/hr @ 12m TDH water Warman 65SPR c/w 7.5kW motor  0.5m*/approx 8 secs residence time Without root, c/w internal O/F box Without root, c/w internal O/F box	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - VERTICAL CANTILEVER	Warman Warman Warman Warman MIXTEC MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  6/5SPR  6/4 AH  6/4 AH  6/4 AH  6/4 AH  10m dia. x 10m H		Fixed  Fixed  Fixed  Fixed  Variable  Variable  Variable  Variable  Variable  Fixed	
New	F-105 F-105 F-105 F-105 F-105 F-106 F-107 F-107 F-108 F-108 F-108 F-109	TK PP TK TK AG AG BX PP HP PP PP PP CN BX SA TK TK	00 01 08 01 01 07 08 05 17 21 22 23 24 01 01 01 01	145-PP-00  145-TK-01 1  145-PP-08 1  145-TK-01 1  145-TK-01 1  145-AG-07 1  145-AG-08 1  145-BC-05 1  145-PP-17 1  146-PP-22 1  146-PP-23 1  146-PP-24 1  161-CN-01 1  161-SK-01 1  161-TK-01 1  161-TK-01 1		CYANIDE RECOVERY THICKENER UIF PUMP No.2  CYANIDE RECOVERY THICKENER OIF TANK  CYANIDE RECOVERY THICKENER OIF WATER PUMP  DETOX TANK No. 1  DETOX TANK No. 2  DETOX AGITATOR No. 2  DETOX AGITATOR No. 2  DETOX AREA SUMP PUMP  TAILINGS PUMP 1  TAILINGS PUMP 2  TAILINGS PUMP 2  TAILINGS PUMP 1  CIL AREA CRANE  CIL FEED BOX  LEACH FEED SAMPLER  LEACH TANK  CIL TANK 1	F Mechanical Tankage F Mechanical Tankage Tankage F Mechanical	Pump Tank Pump Tank Pump Tank Mixer Mixer Mixer Hopper Pump Pump Pump Pump Pump Pump Pump Pump	Centrifugal Slurry  Vertical Open  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Agitator - Slurry, Axial flox  Vertical Spindle  Centrifugal Slurry  Centrifugal Slurry  Centrifugal Slurry  Vertical Spindle  Bridge Crane w/ Auxiliary  Hoists  -  Cross Cut (2 in 1)  Vertical Open	Various  Various  Mild Steel  Various  Mild Steel (6 mm rubber lined)  Various  Various  Various  Various  Various  Mild Steel (6 mm rubber lined)  Mild Steel (6 mm rubber lined)  Mild Steel (6 mm rubber lined)  Mild Steel  Mild Steel  Mild Steel  Mild Steel	155 m3hr @ 12.8 m TDH Water  Residence 25min (of thickner off) 184 m3h @ 1.0 S.G., 100gim3 eds, 27 m TDH	186 m3/hr @ 1:3.8 m TDH Water 76 m² / tank live volume 225 m3/h @ 1:01 S.G., 30 m TDH 178 m² / tank live volume 178 m² / tank live volume 178 m² / tank live volume  50 m3/hr @ 16m TDH 230m3/h, 60% solids w/w, 1.66 SG, 45.2m TDH 186m²/hr @ 12m TDH Water  186m²/hr @ 12m TDH Water  790 m² / tank live volume	6/4 AH  Diameter 4.8m x 5.4 m Q/A  6X4  Diameter 6.1 m x 7.2 m Q/A  Diameter 6.1 m x 7.2 m Q/A  Impeller dia. 2.8m x 8.0m shaft length  fingeller dia. 2.9m x 8.0m shaft length  65 SPR  6X4  6X4  6X4  6X4  6X4  6X5  Diameter 10.00 m x 11.0 m Q/A  Diameter 10.00 m x 11.0 m Q/A  Diameter 10.00 m x 11.0 m Q/A	155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor 155m*/hr @ 12.8m TDH water Warman 6/4 AH c/w 18.5kW motor Open roof  Without roof, c/w internal OJF box Without roof, c/w internal OJF box Dual stage, RL impellers c/w gearbox drive Dual stage, RL impellers c/w gearbox drive  Vertical cantilever, 1800 mm spindle  Single stage pumping Si	MS-004	1320 1320 1320 1320 1280 1370 1320 1320 1320 1320 1320	PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  PUMPS - CENTRIFUGAL SLURRY  AGITATORS  AGITATORS  AGITATORS  PUMPS - VERTICAL CANTILEVER  PUMPS - CENTRIFUGAL SLURRY  PUMPS - VERTICAL CANTILEVER	Warman Warman Warman Warman MIXTEC MIXTEC MIXTEC WARMAN WARMAN WARMAN WARMAN WARMAN WARMAN	Warman  Warman  Warman  Warman  MIXTEC  MIXTEC  MIXTEC  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN  WARMAN	6/4 AH  MilMAX 6x4-16  6/5SPR  6/4 AH  6/4 AH  6/4 AH  6/4 AH  10m dia. x 10m H		Fixed  Fixed  Fixed  Fixed  Variable  Variable  Variable  Variable  Variable  Fixed	

	Flow Ed	quipment I Identifier	Numerical Identifier	Equipment Dut Number Qt	y S/By Qty	Equipment Name	Generic Type 1	Generic Type 2	Generic Type 3	Matl of Constr. (incl. Lining)	Process Duty Point	Design Duty Point	Size	Notes/Comments Spec / Data Sheet No	BQR Package No.	BQR Package Name	Recommended Supplier	Manufacturer	Model No.	Detail Dwg No.	Variable Speed FUTUR	RE kW kW st. Inst.
New	F-104	тк	05	161-TK-05 1		CIL TANK 5		Tank	Vertical Open	Mild Steel	-	790 m³ / tank live volume	Diameter 10.00 m x 11.0 m O/A	Without roof, c/w internal O/F box					10m dia. x 10m H		Speed	
		тк	06	161-TK-06 1	-	CIL TANK 6		Tank	Vertical Open	Mild Steel	-	790 m³ / tank live volume	-	Without roof, c/w internal O/F box					10m dia. x 10m H			
New	F-103	LA	01	161-LA-01 1	-	INTERTANK LAUNDER 1	E Platework	Launder	Launder	Mild Steel		-	Included in tank	Inclidude 2 x launder gates								
		LA	02	161-LA-02 1		INTERTANK LAUNDER 2	E Platework	Launder	Launder	Mild Steel		-	Included in tank	Inclidude 2 x launder gates								
New		LA	03	161-LA-03 1	-	INTERTANK LAUNDER 3	E Platework	Launder	Launder	Mild Steel	-	-		Incldude 2 x launder gates								
		LA	04	161-LA-04 1	-	INTERTANK LAUNDER 4	-		Launder	Mild Steel	1.			Incldude 2 x launder gates								_
New		LA	05	161-LA-05 1		INTERTANK LAUNDER 5	E Platework	Launder	Launder	Mild Steel			Included in tank	Incldude 2 x launder gates								4
New		LA	05	161-LA-05 1	-	INTERTANK LAUNDER 6	E Platework		Launder	Mild Steel			Included in tank	Inclidude 2 x launder gates								_
++		LA	06			CIL DISCHARGE LAUNDER	E Platework	Launder		Mild Steel		-	Included in tank	Incloude 2 x launder gales	-							4
				161-LA-06 1			-	+	Launder		·	186m³/hr			1000	WITTER AND CORPTING						
		SC	01	161-SC-01 1	-	INTERTANK SCREEN 1	F Mechanical	Screen	Intertank	Various	-			MPS 350 3.5m² Vertical Mechanically swept Screen	1220	INTERTANK SCREENS					Fixed	5.60
		SC	02	161-SC-02 1		INTERTANK SCREEN 2	-	Screen	Intertank	Various	1	186m <sup>3</sup> /hr		MPS 350 3.5m² Vertical Mechanically swept Screen	1220	INTERTANK SCREENS					Fixed	5.60
		SC	03	161-SC-03 1		INTERTANK SCREEN 3	-	Screen	Intertank	Various	-	186m <sup>9</sup> /hr		MPS 350 3.5m² Vertical Mechanically swept Screen	1220	INTERTANK SCREENS					Fixed	5.60
New	F-104	SC	04	161-SC-04 1		INTERTANK SCREEN 4	F Mechanical	Screen	Intertank	Various	-	186m <sup>3</sup> /hr	<del> </del>	MPS 350 3.5m² Vertical Mechanically swept Screen	1220	INTERTANK SCREENS					Fixed	5.60
New	F-104	SC	05	161-SC-05 1		INTERTANK SCREEN 5	F Mechanical	Screen	Intertank	Various	-	186m <sup>3</sup> /hr	1.6 m dia x 6.080 m O/A length,	MPS 350 3.5m² Vertical Mechanically swept Screen	1220	INTERTANK SCREENS					Fixed	5.60
New	F-104	SC	06	161-SC-06 1		INTERTANK SCREEN 6	F Mechanical	Screen	Intertank	Various	-	186m <sup>3</sup> /hr	1.6 m dia x 6.080 m O/A length,	MPS 350 3.5m² Vertical Mechanically swept Screen	1220	INTERTANK SCREENS					Fixed	5.60
New	F-103	AL	11	161-AL-11 1		AIR LIFT No 1	E Platework							Ø 150 MS pipe construction.								
New	F-103	AL	12	161-AL-12 1		AIR LIFT No 2	E Platework							Ø 150 MS pipe construction.								
New	F-104	AL	13	161-AL-13 1		AIR LIFT No 3	E Platework							Ø 150 MS pipe construction.								
New	F-104	AL	14	161-AL-14 1		AIR LIFT No 4	E Platework							Ø 150 MS pipe construction.								
New	F-104	AL	15	161-AL-15 1		AIR LIFT No 5	E Platework							Ø 150 MS pipe construction.								
New	F-103	PP	16	161-PP-16 1		LOADED CARBON RECOVERY PUMP	F Mechanical	Pump	Vertical Recessed Impelle	r Various		67 m3/hr @ 3.5m TDH	4/4 TC	Based on 6hr/day advance	1370	PUMPS - VERTICAL CANTILEVER	Warman	Warman	4/4 TC		Fixed	11.00
New	F-103	СН	01	161-CH-01 1		CARBON RECOVERY SCREEN FEED CHUTE	E Platework	Chute	Chute	Mild Steel (6 mm rubber lined)	-	-	-	-								
New	F-103	SC	07	161-SC-07 1		CARBON RECOVERY SCREEN	F Mechanical	Screen	Vibratory (Wet)	Various		67m3/h total flow rate, 0.7 x 18.5 mm aperture, polyurethane deck material	0.915 x 1.83mm, Aperture size 0.8 mm x 18.5 mm c/w 2 x 1.6	0.915 x 1.83mm, Aperture size 0.8 mm x 18.5 mm c/w 2 x 1.6 MS-002	1480	VIBRATING SCREENS & GRIZZLY	JOEST	JOEST			Fixed	3.20
New	F-103	ST	01	161-ST-01 1		CARBON RECOVERY SCREEN ISOLATION FRAME	E Platework	Frame	Isolation	Mild Steel	-	-	-	incl with screen								
New		CH	02	161-CH-02 1	-	LOADED CARBON RECOVERY SCREEN O/S CHUTE			Chute	Mild Steel (6 mm rubber lined)		-	-	_								
New		CH	03	161-CH-03 1		LOADED CARBON RECOVERY SCREEN UNDERSIZE CHUTE	E Platework	Chute	Chute	Mild Steel (6 mm rubber lined)		-	-	-								
New		AG	01	161-AG-01 1		CIL TANK 1 AGITATOR	-	Mixer		Mild Steel (6mm rubber lined)	1		Impeller dia. 3.9m x 9.5m shaft	Dual stage, RL impellers c/w gearbox drive MS-004	1280	AGITATORS	MIXTEC	MIXTEC			Fixed	45.00
		AG	02	161-AG-02 1	-	CIL TANK 2 AGITATOR		Mixer		Mild Steel (6mm rubber lined)				Dual stage, RL impellers c/w gearbox drive MS-004	1280	AGITATORS	MIXTEC	MIXTEC			Fixed	45.00
			03	161-AG-02 1		CIL TANK 3 AGITATOR	-	Mixer						Dual stage, RL impellers c/w gearbox drive MS-004		AGITATORS	MIXTEC	MIXTEC				45.00
		AG					+			Mild Steel (6mm rubber lined)				<del>                                     </del>	1280				ļ		Fixed	
		AG	04	161-AG-04 1		CIL TANK 4 AGITATOR		Mixer		Mild Steel (6mm rubber lined)				<del> </del>	1280	AGITATORS	MIXTEC	MIXTEC			Fixed	45.00
New		AG	05	161-AG-05 1		CIL TANK 5 AGITATOR	-	Mixer		Mild Steel (6mm rubber lined)					1280	AGITATORS	MIXTEC	MIXTEC			Fixed	45.00
-		AG	06	161-AG-06 1		CIL TANK 6 AGITATOR	-	Mixer	Agitator - Slurry, Axial flow	Mild Steel (6mm rubber lined)			length	Dual stage, RL impellers c/w gearbox drive MS-004	1280	AGITATORS	MIXTEC	MIXTEC			Fixed	45.00
New	F-104	CH	05	161-CH-05 1	-	CARBON SIZING SCREEN FEED CHUTE	E Platework	Chute	Chute	Mild Steel	-	-	-	-								4
New	F-104	SC	08	161-SC-08 1		CARBON SIZING SCREEN	F Mechanical	Screen	Vibratory (Wet)	Various		67m3/h total flow rate, 0.7 x 18.5 mm aperture, polyurethane deck material	0.915 x 1.83mm, Aperture size 0.8 mm x 18.5 mm c/w 2 x 1.6	0.915 x 1.83mm, Aperture size 0.8 mm x 18.5 mm c/w 2 x 1.6 MS-002	1480	VIBRATING SCREENS & GRIZZLY	JOEST	JOEST			Fixed	3.20
New	F-104	ST	03	161-ST-03 1		CARBON SIZING SCREEN ISOLATION FRAME	E Platework	Frame	Isolation	Mild Steel	-	-	1280 mm x 2400 mm	Fitted with vibration isolation springs, refer to MDS-061								
New	F-104	СН	06	161-CH-06 1		CARBON SIZING SCREEN O/S CHUTE	E Platework	Chute	Chute	Mild Steel	-	-	-	-								
New	F-104	СН	07	161-CH-07 1		CARBON SIZING SCREEN U/S CHUTE	E Platework	Chute	Chute	Mild Steel	-	-	-	-								
New	F-104	LA	07	161-LA-07 1		CARBON SIZING SCREEN OVERFLOW LAUNDER	E Platework	Launder	Launder	Mild Steel	-	-	-	-								
New	F-103	PP	17	161-PP-17 1		CIL AREA SUMP PUMP 1	F Mechanical	Pump	Vertical Spindle	Various	-	50 m3/hr @ 16m TDH	65 SPR	Vertical cantilever, 1800 mm spindle	1370	PUMPS - VERTICAL CANTILEVER	WARMAN	WARMAN	65SPR		Fixed	11.00
New	F-104	PP	18	161-PP-18 1		CIL AREA SUMP PUMP 2	F Mechanical	Pump	Vertical Spindle	Various	-	50 m3/hr @ 16m TDH	65 SPR	Vertical cantilever, 1800 mm spindle	1370	PUMPS - VERTICAL CANTILEVER	WARMAN	WARMAN	65SPR		Fixed	11.00
Fut.	F-103	SA	02	161-SA-02 1		CIL TAILS SAMPLER	F Mechanical	Sampler	Cross Cut (2 in 1)	Mild Steel	-		Diameter 10.00 m x 11.0 m O/A	Without roof, c/w internal O/F box								
New	F-104	СН	08	161-CH-08 1		CARBON SAFETY SCREEN FEED BOX	E Platework	Chute	Chute	Mild Steel (6 mm nat. rubber lined)	-	-	-	-								
New	F-104	SC	09	161-SC-09 1		CARBON SAFETY SCREEN	F Mechanical	Screen	Vibratory (Wet)	Various		186 m3/h total flow rate, 1.0 x 18.0 mm aperture, polyurethane deck material	1.20 x 3.60m	Vibrating Horizontal 2 x 3kW vibrating motors MS-002	1480	VIBRATING SCREENS & GRIZZLY	JOEST	JOEST			Fixed	6.00
New	F-104	ST	04	161-ST-04 1	1	CARBON SAFETY SCREEN ISOLATION FRAME	E Platework	Frame	Isolation	Mild Steel	-	-	4450 mm W x 7035 mm L	Fitted with vibration isolation springs refer to MDS-061.								
New	F-104	СН	09	161-CH-09 1	-	CARBON SAFETY SCREEN O/S CHUTE	E Platework	Chute	Chute	Mild Steel (plastic lined/epoxy painted)	-	-	-	-								
New	F-104	BN	01	161-BN-01 1	-	FINE CARBON COLLECTION BIN	E Platework	Bin	Bin	Mild Steel		-	-	Forkliftable Skip bin								
New		CH	10	161-CH-10 1		CARBON SAFETY SCREEN U/S CHUTE	-	Chute	Chute	Mild Steel (6 mm nat. rubber lined)	-	-	_	-								
	F-104	LA	08	161-LA-08 1	-	CARBON SAFETY SCREEN U/S LAUNDER	E Platework	Launder	Launder	Mild Steel (6 mm nat. rubber lined)				Parts A.B.C.D								
						CYANIDE ANALYSER	Lineta montation 8			will dieer (o minimal radoer lined)					-						David .	200
New	F-104	ZM	04	161-ZM-04 1		CTANIDE ANALTSEN	Control	Ore Size Analyser			<u> </u>	-	-	Parts A,B,C,D							Fixed	3.00
						<u> </u>																4-
NO. 170 - DE						1			T									1				121.83
New		CH	01	171-CH-01 1		CARBON DEWATERING SCREEN FEED CHUTE	E Platework	Chute	Chute	Mild Steel (rubber lined)			100-045	-								
New		SC	01	171-SC-01 1		CARBON DEWATERING SCREEN	F Mechanical	Screen	Vibratory (Wet)	Various	50 m3/h total flow rate, 0.7 x 18.0 mm aperture, polyurethane deck material	60 m3/h total flow rate, 0.7 x 18.0 mm aperture, polyurethane deck material	1.22 x 2.45 Aperture size 0.7 x 18mm	Vibrating Horizontal 2 x 2.4kW vibrating motors MS-002	1480	VIBRATING SCREENS & GRIZZLY	JOEST	JOEST			Fixed	4.80
New	F-109	ST	01	171-ST-01 1		CARBON DEWATERING SCREEN ISOLATION FRAME	E Platework	Frame	Isolation	Mild Steel	-	-	1696 mm W x 4460 mm L	-								
New	F-109	СН	02	171-CH-02 1		CARBON DEWATERING SCREEN O/S CHUTE	E Platework	Chute	Chute	Mild Steel	-	-	-	-								
New	F-109	CH	03	171-CH-03 1		CARBON DEWATERING SCREEN U/S CHUTE	E Platework	Chute	Chute	Mild Steel	-	-	-	-								
New	F-109	HP	01	171-HP-01 1		CARBON REGENERATION KILN FEED HOPPER	E Platework	Hopper	Hopper	Mild Steel			18m3	part of Regen Kiln package MDS-53	1050	CARBON REGEN KILN	ANSAC	ANSAC	18m3			
New	F-109	RO	01	171-RO-01 1		CARBON REGENERATION KILN	F Mechanical	Kiln	Regeneration	Various		140 kg/h, horizontal, Diesel fired	HK510D	c/w burner, fan, diesel filters, drip tray, exhaust stack, control panel, 304 S/S exhaust stack, c/w control panel and motor starters	1050	CARBON REGEN KILN	ANSAC	ANSAC	HK510D		Variable	1.63
-+	-+				-	<u> </u>		-	1	-			-	3.200 m³/hr @ 500 Pa centrifugal fan fitted with stainless steel case, fan								
Fut.	F-109	ZM	01	171-ZM-01 1		REGEN KILN SCRUBBER	F Mechanical	Scrubber	-	Various		-	-	Impeller -							Fixed 2.2	1
<u>'</u>									1		i contract of the contract of		t and the second							- 1		
Fut.	F-109	PP	02	171-PP-02 1		REGEN KILN SCRUBBER PUMP	F Mechanical	Pump	Centrifugal Solution				3.5 m dia x 2.6m H, 60 deg								Fixed 5.5	10

ev Status	Flow	Equipment	Numerical	Equipment	Duty S/By Qty Qty	Equipment Name	Generic	Generic Type 2	Generic	Matl of Constr.	Process Duty Point	Design Duty Point	Size		BQR Package	BQR Package	Recommended Supplier N	Manufacturer	Model Det	ail Dwg Fixed	No FUIL	JRE kW
	Sheet	Identifier	Identifier	Number	Qty Qty	T	Type 1	Type 2	Type 3	(incl. Lining)		I I		Sheet NO	No.	Name				Speed	d "	nst.
New	F-109	PP	19	171-PP-19	1	CARBON TRANSFER PUMP	F Mechanical	Pump	Centrifugal Slurry	Various		30m <sup>9</sup> /h @ 14.5 m TDH, 1.02 SG	2/2 TC	Centrifugal horizontal vortex impeller Warman TC pump	1320	PUMPS - CENTRIFUGAL SLURRY	Warman	Warman	2/2 TC	Fixed	d 5	i.50
New	F-109	CN	01	171-CN-01	1	CARBON LOADING HOIST	F Mechanical	Crane/Hoist	Electric Hoist	Mild Steel	-	-	1.5 tonne, 12m lift, 14.5m travel		1090	CRANES & HOISTS	KONE	KONE		Fixed	d 5	i.50
New	F-109	PP	17	171-PP-17	1	CARBON REGEN AREA SUMP PUMP	F Mechanical	Pump	Vertical Spindle	Various	-	50 m3/hr @ 16m TDH	65 SPR	Vertical cantilever, 1800 mm spindle	1370	PUMPS - VERTICAL CANTILEVER	WARMAN	WARMAN	65SPR	Fixed	d 24	4.50 1
New	F-107	СМ	01	171-CM-01	1	ACID WASH COLUMN	E Platework	Vessel	Pressure	Mild Steel (6 mm nat. rubber lined)	4.5 tonne carbon capacity, 10.86 m <sup>3</sup> total volume.	4.5 tonne carbon capacity, 10.86 m <sup>3</sup> total volume.	1.219 ID x 9.5.m	Rubber Lined Mild Steel	1000	ACID WASH & ELUTION COLUMNS	ALLOYTECH A	ALLOYTECH			4	1.00
New	F-107	FL	0.1	171-FL-01		ACID WASH FILTER 1	F Mechanical	Fiber	0-4-4	Dahamadaa		10.0 -0.0 -0.0 -0.0 -0.0 -0.0 -0.0 -0.0	80 mm NB		1550	FILTERS						i.60
New	F-107			171-FL-01		AGID WASH FILTER I	r Mechanical	riler	Cartridge	Polypropylene		18.2 m3/h, 560 micron aperture, 600 kPa	OU HIHI ND		1550	FILTERS					5	1.00
New	F-107	FL	02	171-FL-02	1	ACID WASH FILTER 2	F Mechanical	Filter	-	Polypropylene		18.2 m3/h, 560 micron aperture, 600 kPa	80 mm NB		1550	FILTERS					37	7.00
New	F-107	СМ	02	171-CM-02	1	ELUTION COLUMN	E Platework	Vessel	Pressure	SS304L	4.5 tonne carbon capacity, 10.83 m <sup>3</sup> total volume.	4.5 tonne carbon capacity, 10.83 m <sup>3</sup> total volume.	1.219 ID x 8.70 m tan to tan	Insulated for Personnel Protection	1000	ACID WASH & ELUTION COLUMNS	ALLOYTECH A	ALLOYTECH				
New	F-107	FL	03	171-FL-03	1	ELUATE FILTER 1	F Mechanical	Filter	Cartridge	SS316		18.2 m3/h capacity, 8 bar TDH, 1 SG, aperture 500	DN 80 x 1000 L	Insulated for Personnel Protection	1550	FILTERS						
New	F-107	FL	04	171-FL-04		ELUATE FILTER 2	F Mechanical	Filter		SS316		µm @ 140 °deg C 18.2 m3/h capacity, 8 bar TDH, 1 SG, aperture 500	DN 80 x 1000 L	Insulated for Personnel Protection	1550	FILTERS						
New		<u> </u>				ļ	-	-				μm @ 140 °deg C			1330	TIETENS						
New	F-107	тк	02	171-TK-02	1	TRANSFER WATER TANK	E Platework	Tank	Vertical Closed	Mild Steel	30m3	30m3 Live capacity	2.68m dia x 2.87 O/A	30m³ industrial poly tank								
New	F-107	PP	25	171-PP-25	1	TRANSFER WATER PUMP	F Mechanical	Pump	Helical Rotor	Various	-	18.2 m3/h @ 25 m TDH, 1.0 SG	-	Helical Rotor pump	1330	PUMPS - SOLUTION	DYNAPUMPS	NETZSCH		Fixed	d	
New		VS	01	171-VS-01	1	ELUATE EXPANSION TANK	F Mechanical	Pressure Vessel	-	SS 304	3.7 m3 live capacity	3.7 m3 live capacity	0.9 m dia, 5.9 m O/A	AS 1210 pressure vessel								
New	F-107	нх	01	171-HX-01	1	STRIP SOLUTION HEATER	F Mechanical	Heater	Diesel Fuel Fired	Various	Elution - 900kW / Preheat - 1400kW (90mins)	1750kW design	1750kW rating, 135°C	Diesel fired oil heaters c/w modulating controller. Installed power shown includes for all ancillaries	1300	PROCESS HEATING SYSTEM	CUSTOM FURNACES CUST	TOM FURNACES	TM1750	Fixed	d	3
New	F-107	FA	01	171-FA-01	1	STRIP SOLUTION HEATER BURNER FAN	F Mechanical	Fan		Various	-	-	-	included in Strip Solution Heater package	1300	PROCESS HEATING SYSTEM	CUSTOM FURNACES CUST	TOM FURNACES				
New	F-107	PP	26	171-PP-26		STRIP SOLUTION HEATER DIESEL PUMP	F Mechanical	D		Mada											-	
New			26				F Mechanical	Pump	-	Various	-	-	-									
New	F-107	SX	01	171-SX-01	1	STRIP SOLUTION HEATER STACK	E Platework	Misc.	Fume Hood	Mild Steel (Galvanised)	-	-	Dia 450mm	-								
New	F-107	PP	27	171-PP-27	1	HEATER OIL RECIRCULATION PUMP	F Mechanical	Pump	Centrifugal Solution	Various	60m3/h		-	included in Strip Solution Heater package	1300	PROCESS HEATING SYSTEM	CUSTOM FURNACES CUST	FOM FURNACES		Fixed	d	
New	F-107	нх	02	171-HX-02	1	PRIMARY HEAT EXCHANGER NO.1	F Mechanical	Heat Exchanger	Plate and frame	SS 316 L	Eluant - 17m3/h / Oil - 60m3/h	-	1126 x 440 x 1712 mm	Plate Type, included in Strip Solution Heater package	1300	PROCESS HEATING SYSTEM	CUSTOM FURNACES CUST	FOM FURNACES				
New	F-107	нх	03	171-HX-03	1 1	RECOVERY HEAT EXCHANGER NO.1	F Mechanical	Heat Exchanger	Plate and frame	SS 316 L	Eluant - 17m3/h	-	621 x 440 x 1712 mm	Plate Type, included in Strip Solution Heater package	1300	PROCESS HEATING SYSTEM	CUSTOM FURNACES CUST	FOM FURNACES				
New	F-107	нх	04	171-HX-04	1	PRIMARY HEAT EXCHANGER NO.2	F Mechanical	Heat Exchanger	Plate and frame	SS 316 L	Eluant - 17m3/h / Oil - 60m3/h	-	1126 x 440 x 1712 mm	Plate Type, included in Strip Solution Heater package	1300	PROCESS HEATING SYSTEM	CUSTOM FURNACES CUST	FOM FURNACES				
New	F-107	нх	05	171-HX-05	1 1	RECOVERY HEAT EXCHANGER NO.2	F Mechanical	Heat Exchanger	Plate and frome	SS 316 L	Eluant - 17m3/h	_	621 x 440 x 1712 mm	Plate Type, included in Strip Solution Heater package	1300	PROCESS HEATING EVETEM	CUSTOM FURNACES CUST	TOM FURNACES				
									ļ						1300		COSI	OINTAOLO				
New	F-107	тк	03	171-TK-03	1	STRIP SOLUTION TANK	E Platework	Tank	Vertical Closed	Mild Steel	78 m3 (8.6 BV)	78 m3 (8.6 BV)		c/w roof, full wall insulated and clad								
New	F-107	PP	28	171-PP-28	1	STRIP SOLUTION PUMP 1	F Mechanical	Pump	Helical Rotor	Grey Cast Iron with 316SS Rotor	18.2 m3/h capacity, 75 m TDH, 1 SG	18.2 m3/h capacity, 75 m TDH, 1 SG		2% w/v NaOH and 2% CN, solution @ 100°C, 316 SS rotor and EPDM stator required.	1330	PUMPS - SOLUTION	DYNAPUMPS	NETZSCH		Fixed	d	
New	F-107	тк	04	171-TK-04	1	PREGNANT SOLUTION TANK	E Platework	Tank	Vertical Closed	Mild Steel	78 m3 (8.6 BV)	78 m3 (8.6 BV)	Dia 4.6m x 5.5m O/A	C/w roof, full wall insulated and clad								
New	F-107	PP	30	171-PP-30	1	PREGNANT SOLUTION PUMP No.1	F Mechanical	Pump	Centrifugal Solution	Various	18.2m3/h @ 34 m TDH, 1.0 SG	18.2m3/h @ 34 m TDH, 1.0 SG	100 mm suction, 65 mm discharge	2% w/v NaCN, 3% w/v NaOH @ 70°C, 316 SS impeller required	1330	PUMPS - SOLUTION	DYNAPUMPS	SULZER		Fixed	4	1
New	F-107	PP	35	171-PP-35	1	PREGNANT SOLUTION PUMP №.2	F Mechanical	Pump	Centrifugal Solution	Various	18.2m3/h @ 34 m TDH, 1.0 SG	18.2m3/h @ 34 m TDH, 1.0 SG	100 mm suction, 65 mm	2% w/v NaCN, 3% w/v NaOH @ 70°C, 316 SS impeller required	1330	PUMPS - SOLUTION	DYNAPUMPS	SULZER		Fixed		1
								· · · · · · · · · · · · · · · · · · ·	1				discharge									
New	F-107	PP	31	171-PP-31		STRIPPING WATER/ TREATED WATER TANK ANTI-SCALANT PUMP	F Mechanical	Pump	Diaphragm/Peristaltic	Various	30 m3/hr @ 10 m TDH	-	Continu / Displaces Of ND	Diaphragm pump 220 v, owner supply	1330	PUMPS - SOLUTION				Fixed		
New	F-107	PP	32	171-PP-32	1	SULPHAMIC ACID PUMP	F Mechanical	Pump	Peristaltic	Various	-	1.8 m3/hr @ 8 m TDH	Suction / Discharge 25 NB BS4505 PN16	Peristaltic pump - part of strip solution heater package						Fixed	d	
New	F-107	PP	33	171-PP-33	1	ACID WASH COLUMN AREA SUMP PUMP	F Mechanical	Pump	Vertical Spindle	Various	-		40SPR	Vertical cantilever, 1200 mm spindle	1370	PUMPS - VERTICAL CANTILEVER	WARMAN	WARMAN	40SPR	Fixed	d	1
New	F-107	PP	34	171-PP-34	1	PREGNANT SOLUTION AREA SUMP PUMP	F Mechanical	Pump	Vertical Spindle	Various	-		40SPR	Vertical cantilever, 1200 mm spindle	1370	PUMPS - VERTICAL CANTILEVER	WARMAN	WARMAN	40SPR	Fixed		1
	<u> </u>					<u> </u>																
EA NO. 180 - RI	REFINING																					9
New	F-107	BX	01	181-BX-01	1	ELECTROWINNING CELL FEED DISTRIBUTOR	E Platework	Distributor	Solution	Mild Steel	-	-	Dia 0.7 m x 1 m O/A	2 way distributor.								
New	F-107	CL	01	181-CL-01	1	ELECTROWINNING CELL 1	F Mechanical	Cell	Electrowinning	SS 304 / Poly lined	-	12 cathodes per cell	-	c/w lid anode baskets & facility for fume extraction	1120	ELECTROWINNING CELLS & RECTIFIER	KEMIX	KEMIX				
) New	F-107	RC	01	181-RC-01		ELECTROWINNING CELL 1 RECTIFIER	F Mechanical	Rectifier	Electrowinning				1500A		1120	ELECTROWINNING CELLS &	KEMIX	KEMIX		Fixed		1
								-	1		-		1500A			RECTIFIER  ELECTROWINNING CELLS &				rixed		
) New	F-107	CL	02	181-CL-02	1	ELECTROWINNING CELL 2	F Mechanical	Cell	Electrowinning	SS 304 / Poly lined	-	12 cathodes per cell	-	c/w lid anode baskets & facility for fume extraction	1120	RECTIFIER	KEMIX	KEMIX				
New	F-107	RC	02	181-RC-02	1	ELECTROWINNING CELL 2 RECTIFIER	F Mechanical	Rectifier	Electrowinning		-		1500A		1120	ELECTROWINNING CELLS & RECTIFIER	KEMIX	KEMIX		Fixed	d	1
New	F-107	CL	02	181-CL-02	1	ELECTROWINNING CELL 3	F Mechanical	Cell	Electrowinning	SS 304 / Poly lined	-	12 cathodes per cell	-	c/w lid anode baskets & facility for fume extraction	1120	ELECTROWINNING CELLS & RECTIFIER	KEMIX	KEMIX				
) New	F-107	RC	02	181-RC-02	1	ELECTROWINNING CELL 3 RECTIFIER	F Mechanical	Rectifier	Electrowinning		-		1500A		1120	ELECTROWINNING CELLS & RECTIFIER	KEMIX	KEMIX		Fixed	d	1
New New	F-107	DU	01	181-DU-01	1	ELECTROWINNING CELL FUME DUCTING	E Platework	Ducting	Circular	SS 316	-		-	Also services drying ovens		com int						
								-	Man					1,500 m³/hr @ 500 Pa centrifugal fan fitted with stainless steel case, fan								100
) Fut.	F-107	ZM	01	181-ZM-01		ELECTROWINNING SCRUBBER	F Mechanical	Scrubber	wet	Various		-		impeller						Fixed	_	2.20
) Fut.	F-107	PP	01	181-PP-01	1	ELECTROWINNING SCRUBBER PUMP	F Mechanical	Pump	Centrifugal Solution											Fixed	d 5	i.50
Fut.	F-107	FA	01	181-FA-01	1	ELECTROWINNING FAN	F Mechanical	Fan	Centrifugal (Single Stage)											Fixed	d 5	i.50
New	F-107	ZM	01	181-ZM-01	1	CATHODE WASH HP SPRAY MACHINE	F Mechanical	Water Monitor	Water Monitor	Various	-	25000 kPa @ 550 L/h	-	-	1060	CATHODE SPRAYING MACHINE				Fixed	d 24	4.50
New			01	181-HP-01	1	GOLDROOM SLUDGE FILTER HOPPER	E Platework	Hopper	Hopper					1 m3 capacity.1.15m dia x 1.2m h O/A MS construction epoxy lined,40mm top wash bar							4	1.00
	F-108	HP				<u> </u>	+	Filter		Various	20L cake volume/ batch			top wash bar 20L Pressure Filter	1190	GOLDROOM SLUDGE FILTER						i.60
New New	F-108		01	181-FL-01	1	GOLDROOM SLUDGE FILTER NO.1	F Mechanical													1	_	
New	F-108	FL		181-FL-01	1	GOLDROOM SLUDGE FILTER NO.1	+							au 5 5		0.01 0.000	1					
New New	F-108	FL FL	01	181-FL-01	1	GOLDROOM SLUDGE FILTER NO.2	F Mechanical	Filter		Various	20 cake volume/ batch			20L Pressure Filter	1190	GOLDROOM SLUDGE FILTER						7.00
New	F-108	FL			1 1 1		F Mechanical		Electric oven	Various Various	20 cake volume/ batch		1045 x 1275 x 1310 mm (internal) x 9 trays		1190	GOLDROOM SLUDGE FILTER  GOLDROOM DRYING OVEN	ANSAC			Fixed		
New New New New	F-108	FL FL	01	181-FL-01	1 1 1 1	GOLDROOM SLUDGE FILTER NO.2	F Mechanical	Filter	Electric oven		20 cake volume/ batch	-	1045 x 1275 x 1310 mm (internal)				ANSAC ANSAC			Fixed		7.00
New New New New New New	F-108 F-108	FL FL DR	01	181-FL-01 181-DR-01	1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2 DRYING OVEN	F Mechanical	Filter	Electric oven - Bullion Smelting	Various	20 cake volume/ batch 316 kg brass, Fuel fired	-	1045 x 1275 x 1310 mm (internal)	Electric, calcine	1170	GOLDROOM DRYING OVEN		ANSAC	TA300	Fixed	d	
New New New New New New	F-108 F-108 F-108 F-108	FL FL DR ZM	01 01 03	181-FL-01 181-DR-01 181-ZM-03	1 1 1 1 1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2 DRYING OVEN DRYING OVEN TRAYS AND RACK	F Mechanical  F Mechanical  E Platework	Filter Drier Misc.	-	Various SS 316	-		1045 x 1275 x 1310 mm (internal) x 9 trays	Electric, calcine 9 S/S trays per oven 800x800x75	1170	GOLDROOM DRYING OVEN  GOLDROOM DRYING OVEN	ANSAC	ANSAC	TA300		d	1
New New New New New New New	F-108 F-108 F-108 F-108 F-108	FL FL DR ZM FC ST	01 01 03 01 04	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04	1 1 1 1 1 1 1 1 5	GOLDROOM SLUDGE FILTER NO.2  DRYING OVEN  DRYING OVEN TRAYS AND RACK  BARRING FURNACE  BARRING FURNACE FUME HOOD	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework	Filter Drier Misc. Furnace Hood	- Bullion Smelting	Various SS 316 Various SS 316	-	-	1045 x 1275 x 1310 mm (internal) x 9 trays 319 kg brass	Electric, calcine 9 SiS trays per oven 800x800x75  Diesel fired	1170 1170 1180	GOLDROOM DRYING OVEN GOLDROOM DRYING OVEN GOLDROOM FURNACE	ANSAC ANSAC	ANSAC	TA300		d	1
New New New New New New New New New	F-108 F-108 F-108 F-108 F-108 F-108 F-108	FL FL DR ZM FC ST ZM	01 01 03 01 04	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04 181-ZM-04	1 1 1 1 1 1 5 5	GOLDROOM SLUDGE FILTER NO.2  DRYING OVEN  DRYING OVEN TRAYS AND RACK  BARRING FURNACE  BARRING FURNACE FUME HOOD  POURING MOULDS	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical	Filter Drier Misc. Furnace Hood Misc	- Bullion Smelting	Various SS 316 Various SS 316 Carbon	-	-	1045 x 1275 x 1310 mm (internal) x 9 trays 319 kg brass	Electric, calcine 9 S/S trays per oven 800x800x75	1170	GOLDROOM DRYING OVEN  GOLDROOM DRYING OVEN	ANSAC	ANSAC	TA300		d	1
New New New New New New New New New	F-108 F-108 F-108 F-108 F-108 F-108 F-108	FL FL DR ZM FC ST	01 01 03 01 04	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04	1 1 1 1 1 1 1 1 5 5 1 1	GOLDROOM SLUDGE FILTER NO.2  DRYING OVEN  DRYING OVEN TRAYS AND RACK  BARRING FURNACE  BARRING FURNACE FUME HOOD	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework	Filter Drier Misc. Furnace Hood	- Bullion Smelting	Various SS 316 Various SS 316	-		1045 x 1275 x 1310 mm (internal) x 9 trays 319 kg brass	Electric, calcine 9 SiS trays per oven 800x800x75  Diesel fired	1170 1170 1180	GOLDROOM DRYING OVEN GOLDROOM DRYING OVEN GOLDROOM FURNACE	ANSAC ANSAC	ANSAC	TA300		d	1
New	F-108 F-108 F-108 F-108 F-108 F-108 F-108	FL FL DR ZM FC ST ZM	01 01 03 01 04	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04 181-ZM-04	1 1 1 1 1 1 1 1 5 5 1 1 1 1 1 1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2  DRYING OVEN  DRYING OVEN TRAYS AND RACK  BARRING FURNACE  BARRING FURNACE FUME HOOD  POURING MOULDS	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical	Filter Drier Misc. Furnace Hood Misc	- Bullion Smelting	Various SS 316 Various SS 316 Carbon	-	-	1045 x 1275 x 1310 mm (internal) x 9 trays 319 kg brass	Electric, calcine 9 SiS trays per oven 800x800x75  Diesel fired	1170 1170 1180	GOLDROOM DRYING OVEN GOLDROOM DRYING OVEN GOLDROOM FURNACE	ANSAC ANSAC	ANSAC	TA300		d	
New	F-108 F-108 F-108 F-108 F-108 F-108 F-108 F-108	FL FL DR ZM FC ST ZM HP	01 01 03 01 04 04	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04 181-HP-02	1 1 1 1 1 1 1 5 5 1 1 1 1 1 1 1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2 DRYING OVEN DRYING OVEN TRAYS AND RACK BARRING FURNACE BARRING FURNACE FUME HOOD POURING MOULDS FLUX STORAGE HOPPER	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework	Filter Drier Misc. Furnace Hood Misc Hopper	Bullion Smelting Hopper	Various SS 316 Various SS 316 Carbon SS 304	-	-	1045 x 1275 x 1310 mm (internal) x 9 trays	Electric, calcine 9 SIS trays per oven 800x800x75 Deset fired - Cascade Type -	1170 1170 1180	GOLDROOM DRYING OVEN GOLDROOM DRYING OVEN GOLDROOM FURNACE	ANSAC ANSAC	ANSAC	TA300		d	
New	F-108	FL FL DR ZM FC ST ZM HP	01 01 03 01 04 04 02	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04 181-ZM-04 181-HP-02 181-SL-01	1 1 1 1 1 1 5 5 1 1 1 1 1 1 1 1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2 DRYING OVEN DRYING OVEN TRAYS AND RACK BARRING FURNACE BARRING FURNACE FUME HOOD POURING MOULDS FLUX STORAGE HOPPER BULLION BALANCE	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical	Filter Drier Misc. Furnace Hood Misc Hopper Weigher	Bullion Smelting Hopper Balance scale	Various SS 316 Various SS 316 Carbon SS 304 Various	-	-	1045 x 1275 x 1310 mm (internal) x 9 trays 319 kg brass 	Electric, calcine 9 S/S trays per oven 800x800x75 Dieset fired - Cascade Type - 34kg electronic balance	1170 1170 1180	GOLDROOM DRYING OVEN GOLDROOM DRYING OVEN GOLDROOM FURNACE GOLDROOM FURNACE	ANSAC ANSAC	ANSAC	TA300		d	1
New	F-108	FL DR ZM FC ST ZM HP SL ZM ZM	01 01 03 01 04 04 02 01 05	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04 181-ZM-04 181-HP-02 181-SL-01 181-ZM-05	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2  DRYING OVEN  DRYING OVEN TRAYS AND RACK  BARRING FURNACE  BARRING FURNACE FUME HOOD  POURING MOULDS  FLUX STORAGE HOPPER  BULLION BALANCE  GOLDROOM SAFE  STRONG ROOM DOOR	F Mechanical  F Mechanical  E Platework  F Mechanical  F Mechanical  F Mechanical	Filter Drier Misc. Furnace Hood Misc Hopper Weigher Safe Misc	Bullion Smelting Hopper Balance scale	Various SS 316 Various SS 316 Carbon SS 304 Various Various Mild Steel	-	-	1045 x 1275 x 1310 mm (internal) x 9 tays 319 kg brass  800 cc 	Electric, calcine  9 SIS trays per oven 800x800x75  Diesel fired  -  Cascade Type  -  34kg electronic balance  TDR resistant, key and combination  15000 m/hr @ 1000 Pa centrifugal fan fitted with stainless steel case, fan	1170 1170 1180 1180	GOLDROOM DRYING OVEN GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM FURNACE	ANSAC ANSAC	ANSAC	TA300		d	1
New	F-108	FL  FL  DR  ZM  FC  ST  ZM  HP  SL  ZM  ZM  FA	01 01 03 01 04 04 04 02 01 05	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04 181-SL-01 181-SL-01 181-ZM-05 181-ZM-05	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2  DRYING OVEN  DRYING OVEN TRAYS AND RACK  BARRING FURNACE  BARRING FURNACE FUME HOOD  POURING MOULDS  FLUX STORAGE HOPPER  BULLION BALANCE  GOLDROOM SAFE  STRONG ROOM DOOR  SMELTING FURNACE EXTRACTION FAN	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  F Mechanical  F Mechanical  F Mechanical  F Mechanical	Filter Drier Misc. Furnace Hood Misc Hopper Weigher Safe Misc Hood	Bullion Smelting  Hopper Balance scale Safe	Various SS 316 Various SS 316 Carbon SS 304 Various Mild Steel Mild Steel	-	-	1045 x 1275 x 1310 mm (internal) x 9 trays	Electric, calcine  9 SIS trays per oven 800x800x75  Diesel fired  -  Cascade Type  -  34kg electronic balance  TDR resistant, key and combination  15000 m/hr @ 1000 Pa centrifugal fan fitted with stainless steel case, fan impeller	1170 1170 1180 1180 11200	GOLDROOM DRYING OVEN GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM SAFE & DOOR GOLDROOM SAFE & DOOR	ANSAC  ANSAC  ANSAC			Fixed	d	
New	F-108	FL DR ZM FC ST ZM HP SL ZM ZM	01 01 03 01 04 04 02 01 05	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04 181-ZM-04 181-HP-02 181-SL-01 181-ZM-05	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2  DRYING OVEN  DRYING OVEN TRAYS AND RACK  BARRING FURNACE  BARRING FURNACE FUME HOOD  POURING MOULDS  FLUX STORAGE HOPPER  BULLION BALANCE  GOLDROOM SAFE  STRONG ROOM DOOR	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  F Mechanical  F Mechanical  F Mechanical  F Mechanical	Filter Drier Misc. Furnace Hood Misc Hopper Weigher Safe Misc	Bullion Smelting Hopper Balance scale	Various SS 316 Various SS 316 Carbon SS 304 Various Various Mild Steel	-	-	1045 x 1275 x 1310 mm (internal) x 9 tays 319 kg brass  800 cc 	Electric, calcine  9 SIS trays per oven 800x800x75  Diesel fired  -  Cascade Type  -  34kg electronic balance  TDR resistant, key and combination  15000 m/hr @ 1000 Pa centrifugal fan fitted with stainless steel case, fan	1170 1170 1180 1180 1200 1200	GOLDROOM DRYING OVEN GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM FURNACE	ANSAC  ANSAC  ANSAC		TA300		d	
New	F-108	FL  FL  DR  ZM  FC  ST  ZM  HP  SL  ZM  ZM  FA	01 01 03 01 04 04 04 02 01 05	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04 181-SL-01 181-SL-01 181-ZM-05 181-ZM-05	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2  DRYING OVEN  DRYING OVEN TRAYS AND RACK  BARRING FURNACE  BARRING FURNACE FUME HOOD  POURING MOULDS  FLUX STORAGE HOPPER  BULLION BALANCE  GOLDROOM SAFE  STRONG ROOM DOOR  SMELTING FURNACE EXTRACTION FAN	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  F Mechanical  F Mechanical  F Mechanical  F Mechanical	Filter Drier Misc. Furnace Hood Misc Hopper Weigher Safe Misc Hood	Bullion Smelting  Hopper Balance scale Safe	Various SS 316 Various SS 316 Carbon SS 304 Various Mild Steel Mild Steel	-		1045 x 1275 x 1310 mm (internal) x 9 trays	Electric, calcine  9 SIS trays per oven 800x800x75  Diesel fired  -  Cascade Type  -  34kg electronic balance  TDR resistant, key and combination  15000 m/hr @ 1000 Pa centrifugal fan fitted with stainless steel case, fan impeller	1170 1170 1180 1180 11200	GOLDROOM DRYING OVEN GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM SAFE & DOOR GOLDROOM SAFE & DOOR	ANSAC  ANSAC  ANSAC			Fixed	d	1
New	F-108	FL  FL  DR  ZM  FC  ST  ZM  HP  SL  ZM  FA  PP	01 01 03 01 04 04 02 01 05 06	181-FL-01 181-DR-01 181-ZM-03 181-FC-01 181-ST-04 181-SL-01 181-SL-01 181-ZM-05 181-ZM-06 181-ZM-06 181-ZM-06	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	GOLDROOM SLUDGE FILTER NO.2  DRYING OVEN  DRYING OVEN TRAYS AND RACK  BARRING FURNACE  BARRING FURNACE FUME HOOD  POURING MOULDS  FLUX STORAGE HOPPER  BULLION BALANCE  GOLDROOM SAFE  STRONG ROOM DOOR  SMELTING FURNACE EXTRACTION FAN  GOLDROOM AREA SUMP PUMP	F Mechanical  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  E Platework  F Mechanical  F Mechanical  F Mechanical  F Mechanical  F Mechanical  F Mechanical  F Mechanical	Filter Drier Misc. Furnace Hood Misc Hopper Weigher Safe Misc Hond Furnace Misc Hopper Misc Furnace Misc Furnace Misc Furnace Misc Furnace Fur	Bullion Smelting	Various SS 316 Various SS 316 Carbon SS 304 Various Various Mild Steel Mild Steel Various	-	-	1045 x 1275 x 1310 mm (internal) x 9 trays	Electric, calcine  9 SIS trays per oven 800x800x75  Diesel fired  -  Cascade Type  -  34kg electronic balance  TDR resistant, key and combination  -  15000 m/hr @ 1000 Pa centrifugal fan fitted with stainless steel case, fan impeller  Vertical cartillever, 1200mm spindle	1170 1170 1180 1180 1200 1200	GOLDROOM DRYING OVEN GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM FURNACE GOLDROOM SAFE & DOOR GOLDROOM SAFE & DOOR FURNACE	ANSAC  ANSAC  ANSAC			Fixed	d d	7.00

# CONDOR GOLD PLC LA INDIA GOLD PROJECT - PRE-FEASIBILITY STUDY

	wg Fixed/ Variable Speed	Vari	Detail Do	Model No.	Model No.	Manufacturer	nmended Supplier	Rei	BQR Package Name		ata BQR Pa	Spec / Data Sheet No		Notes/Comments	Size	Design Duty Point	Process Duty Point	Matl of Constr. (incl. Lining)	Generic Type 3	Generic Type 2	Generic Type 1	uipment Name	S/By Equipment Nam	S/By Qty	quipment Duty Number Qty	cal Eq	nent Numeri fier Identif	w Equipr	tatus Flow
	Speed	sp																											
																												IGS DAM	. 340 - TAILING
	Fixed	Fi					DYNAPUMPS		PUMPS - SOLUTION	1330	133			Submersible, c/w 30 cable	DN100 Discharge	118m3/hr @ 34m TDH	98 m3/hr @ 30m TDH	Various	ubmersible	Pump	/lechanical	F Mech	DECANT RETURN PUMP		44-PP-37 1	34	37	10 PF	New F-110
	Fixed						OYNAPUMPS		PUMPS - SOLUTION	1330	133			Submersible / Bore, c/w 60m cable	150mm	50 m3/hr @ 40m TDH	-	Various	ubmersible	Pump	/lechanical	F Mech	UNDERDRAINAGE PUMP		44-PP-38 1	34	38	10 PF	
	Fixed	Fit											numbly of		80mm		-	Various	ubmersible	Pump				-					
							OYNAPUMPS		PUMPS - SOLUTION	1330	133	-	suppry, c/w	30m cable	-	sample only, 30 m TDH	-	Various	ubmersible	Pump	.fechanical	DRE PUMP F Mech	PORTABLE MONITORING BORE PUMP		44-PP-40 1	34	40	10 PF	New F-110
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												-			0-50-11			Mild Const		Tools		T1	DAW WATER TANK		20 TK 01				
	Fixed				-	GRUNDFOS	YNAPI IMPS		PLIMPS - SOLUTION	1990	133	-		harge Contributal	Suction 150 NB ANSI, Discharge	100 m3/hr @ 50 m TDH				-									
	Fixed														Suction 150 NB ANSI, Discharge		-						1 RAW WATER PUMP 2	1					
	Fixed				-			_				-	x 0.55kW		100 NB ANSI														
	Fixed					GRUNDFOS	OYNAPUMPS	+	PUMPS - SOLUTION	1330	133	-		narge Centrifugal	Suction 65 NB ANSI, Discharge	15 m3/hr @ 90m TDH	-	Various	fulti stage centrifugal	Pump	Mechanical	F Mech	GLAND WATER PUMP 1						New F-111
	Fixed	F		+		GRUNDFOS	OYNAPUMPS	+	PUMPS - SOLUTION	1330	133	+		harge Centrifugal	Suction 65 NB ANSI, Discharge	15 m3/hr @ 90m TDH	-	Various	fulti stage centrifugal ertical	Pump	Mechanical	F Mech	1 GLAND WATER PUMP 2	1	35-PP-49	23	49	11 PF	New F-111
			1			DYNAPUMPS	OYNAPUMPS		PUMPS - SOLUTION	1330	133			mounted on a common skid with control system etc.	-	72 m3/hr @ 70 m TDH	-	Various	entrifugal Solution	Pump	Mechanical	F Mech	1 FIREWATER PUMP - DIESEL	1	38-PP-50	23	50	11 PF	New F-111
	Fixed	F				DYNAPUMPS	OYNAPUMPS		PUMPS - SOLUTION	1330	133			mounted on a common skid with control system etc.	-	1 m3/hr @ 70 m TDH	-	Various	entrifugal Solution	Pump	Mechanical	/ F Mech	FIREWATER PUMP - JOCKEY		38-PP-51 1	23	51	11 PF	New F-111
	Fixed	Fi				DYNAPUMPS	DYNAPUMPS		PUMPS - SOLUTION	1330	133			mounted on a common skid with control system etc.	-	72 m3/hr @ 70 m TDH	-	Various	entrifugal Solution	Pump	Mechanical	RICAL F Mech	FIREWATER PUMP - ELECTRICAL		38-PP-52 1	23	52	11 PF	New F-111
*** **********************************								ENT	FIRE FIGHTING EQUIPMENT	1150	115				-	-		Various	ire Hydrant	Misc	Mechanical	F Mech	FIRE HYDRANTS		38-FH-01 16	23	01	11 FH	New F-111
*** *** ******************************								ENT	FIRE FIGHTING EQUIPMENT	1150	115				-	-	-	Various	ire Hose Reel	Misc	Mechanical	F Mech	HOSE REELS		38-HR-01 20	23	01	11 HF	New F-111
**************************************	Fixed	Fi												Operated by compressed air cylinder-Standby	-	-	-	SS 316		Safety Shower	Mechanical	F Mech	WATER TREATMENT PLANT		34-ZM-02 1	23	02	11 ZN	Fut. F-011
Fig.																-	-	Mild steel	ertical Open	Tank	nkage	Tankag	PROCESS WATER TANK		33-TK-01 1	23	01	14 TK	New F-114
*** *** ******************************	Fixed	Fi			<u> </u>	SULZER	OYNAPUMPS		PUMPS - SOLUTION	1330	133			I .	0011070101	150 m3/hr @ 45 m TDH	125 m3/hr capacity, 40 m TDH	Various	entrifugal Solution	Pump	/lechanical	F Mech	PROCESS WATER PUMP 1		33-PP-53 1	23	53	14 PF	New F-114
**************************************	Fixed	Fi				SULZER	DYNAPUMPS		PUMPS - SOLUTION	1330	133			harge   Centrifugal	Suction 125 NB ANSI, Discharge 80 NB ANSI	150 m3/hr @ 45 m TDH	125 m3/hr capacity, 40 m TDH	Various	entrifugal Solution	Pump	Mechanical	F Mech	1 PROCESS WATER PUMP 2	1	33-PP-54	23	54	14 PF	New F-114
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	Fixed										_	_			150mm discharge		-	Various	ubmersible	Pump				1					
	Fixed	Fir			<del> </del>				BLOWERS							300m3/min @ 700 kPag	-	Various	otary screw	Compressor				-					
					-				BLOWERS						-	-	-												
									BLOWERS						-	-	-							-		-			
Mathematical Content of the conten	Fixed	Fi							BLOWERS							-	-							-					
				15000	VNSUU	CAPS	CAPS	-	BLOWERS	1070	107	MS-005				46m3												-	
*** *** *** *** *** *** *** *** *** **	Fixed					GRUNDFOS	OYNAPLIMPS	_	PUMPS - SOLUTION	1330	133	-			4010 02 250 11 X 0.1011		_			-				-				-	
*** **********************************	Fixed				-							-					-							1					
*** **********************************		-						_												Misc									
								-							-	-	-	SS 316		Safety Shower			SAFETY SHOWERS						New F-115/1
**************************************												-		Operated by compressed air cylinder-Standby	-	-	-	SS 316		Safety Shower	Mechanical	RS F Mech	PORTABLE SAFETY SHOWERS		34-ES-02 2	23	02	ES	New
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No.													others	mounted on a common skid with control system etc. VSD by others										İ				RVICES	250 - AIR SER
Vis.	Fixed	Fr		ML 37	ML 3	INGERSOL RAND	CAPS	Р	COMPRESSED AIR & LP BLOWERS	1070	107	MS-005	ls.	Packaged rotary screw c/w all instruments, filters and controls.	-	600m3/min @ 700 kPag	-	Various	lotary screw	Compressor	Mechanical	F Mech	AIR COMPRESSOR 1		51-CO-01 1	25	01	12 CC	New F-112
No.	Fixed	FI		ML 37	ML 3	INGERSOL RAND	CAPS	Р		1070	5 107	MS-005	ls.	Packaged rotary screw c/w all instruments, filters and controls.	-	600m3/min @ 700 kPag	-	Various	lotary screw	Compressor	Mechanical	F Mech	1 AIR COMPRESSOR 2	1	51-CO-02	25	02	12 00	New F-112
No.				3220U	G220I	CONQUEST	CAPS	Р		1070	107	MS-005		-	-	-	-	Various		Filter	Mechanical	F Mech	AIR DRYER PRE FILTER		51-FL-01 1	25	01	12 FL	New F-112
**************************************				3220U	G220I	CONQUEST	CAPS	ρ	COMPRESSED AIR & LP BLOWERS	1070	107	MS-005		-	-	-	-	Various		Filter	Mechanical	F Mech	AIR DRYER PRE FILTER		51-FL-02 1	25	02	12 FL	New F-112
No.	Fixed	Fi		K1050K	HX105/	CONQUEST	CAPS		BLOWERS	1070	107	MS-005		To suit above compressor		-	-	Various	lessicant	Drier	/lechanical	F Mech	AIR DRYER		51-DR-01 1	25	01	12 DF	New F-112
No.				R5000	VR500	CAPS	CAPS		BLOWERS	1070	107	MS-005			3 m3		-	Mild Steel		Pressure Vessel	/lechanical	F Mech	PLANT AIR RECEIVER		51-VS-01 1	25	01	12 VS	New F-112
No.	Fixed		<b></b>						BLOWERS															ļ					
No.   File   No.   File   No.   File   No.   File   No.	Fixed		<b></b>						BLOWERS															1				-	
No.	Fixed				1				BLOWERS											-									
New   F-10   Ph   F-10   F-10   Ph   F-10   F-10   Ph   F-10   F-10   Ph   Ph   F-10   Ph   Ph   F-10   Ph   Ph   Ph   Ph   Ph   Ph   Ph   P	Fixed	Fit		-C50MX2	C400-C50	INGERSOL RAND	CAPS		BLOWERS	1070	107	MS-005		w/ aftercooler		900 Nm3/h air @255kPag			otary	Compressor	fechanical	WER 2 F Mech	1 CIL LOW PRESSUREAIR BLOWER 2	1	52-BL-02	25	02	12 BL	New F-112
New   File   F					-			-				-				-								-		-		ENTS	210 . PE : 2
No.	Fixed	-+-				4900	OVNADI IMBE	+	PLIMPS COLLITION	1330	400	-		VB Periotaltic numn EDPM hors 999/ U/N act-4	Suction/ Discharge 50 NB	5 m3/hr @ 1/hm TDU 1 10 00	_	Various	arietaltic	Pump	Machanical		HCI ACID DOIM DUM	-	16-PP-67 *	-			
New   F-110   PP   68   216-PP-88   1   NCLACID WASH PUMP   FMechanical   Pump   Centringsi Solution   Various	1 Med				-		JINFO	+				-		Pelistanic pulity, EDFW 1056, 32 is 1101 solution	BS4504 PN16									-					
New   F-10   PP   69   216-PP-69   1   ACID AREA SUMP PUMP   FMechanical Pump   Air Op Disphragm   Various   - Air Operating Disphragm   - Air Operating Disphragm   - Air Operating Disphragm   - Air Operating Disphragm   - Air Op Disphrag	Fixed					ARGAI	DYNAPUMPS	+				+			2.111 May 2.111 May 1	<u> </u>	-							-					
New   F-110   TK   01   214-TK-01   1   CAUSTIC MIXING AND STORAGE TANK   February   February   Tank   Vertical Closed   Mild Steel     1   1   1   1   1								+				-	0 kPa	Air operated polyethylene/polypropylene pump, air supply 560 kPa	-		-							-					
C New F-10 AG 01 214-AG-01 1 CAUSTIC MXING TANKA GITATOR F Mechanical Agliator Top Entry Well End: 316 S Drive End Casing MMd Steel - Set No. 10 mS/N @ 2 14-PP-70 1 CAUSTIC DOSING PUMP F Mechanical Pump Helical Rotor Various - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F Mechanical Canage Mid Steel - One New F-10 CN 02 211-CN-42 1 CVANIDE BAG LIFTING HOIST F MECHANICAL CANAGE F MID F	-				-			-			-	+		<del></del>	2.86m dia x 2.7 m high	14 m3 Live capacity	-												
C New F-10 PP 70 214-PP-70 1 CAUSTIC DOSING PUMP F Mechanical Pump Helical Rotor Visitous - 10 m/3hr @ 20 m TDH, 1.1 SG - 20% w/v NaOH solution 1330 PUMPS-SCLUTION DYNAPUMPS NETZSCH C New F-10 CN 02 211-CN-02 1 CYANIDE BAG LIFTING HOIST F Mechanical Crane-Hoist Bectric Hoist Mild Steel 2.8 1 1090 CRANES & HOISTS KONE KONE	Fixed	F				MIXTEC	MIXTEC	+	AGITATORS	1280	1 128	MS-004			Impeller dia.0.94m x 1.93m shaft		-	Wet End: 316 SS											
C New F-10 CN 02 211-CN-02 1 CYANIDE BAG LIFTING HOIST FMechanical Crane/Hoist Electric Hoist Mild Steel 2.51 1090 CRANES & HOISTS KONE KONE	Variable						DYNAPUMPS	+	PUMPS - SOLUTION			-		20% w/v NaOH solution	iength -		-			-								-	
	Fixed	F					KONE					+			2.5t	-	-	Mild Steel	lectric Hoist		Mechanical	T F Mech			11-CN-02 1			10 CN	
		-+		$\rightarrow$				+				+						Mild Steel		Bag Breaker	Platework	E Plate	CYANIDE BAG BREAKER		11-ST-01 1			-	+-
C New F-110 TK 01 211-TK-01 1 CYANDE MIXING TANK E Platework Tenk Vertical Closed Mild Steel - 10 mS live capacity dis. 2.5 x 2.7m O/A c/w rod.								+				1		c/w roof.	dia. 2.5 x 2.7m O/A	10 m3 live capacity	-	Mild Steel	ertical Closed	Tank	Platework	E Plate	CYANIDE MIXING TANK		11-TK-01 1	21	01	10 TK	New F-110
C New F-110 AG 01 211-AG-01 1 CYANIDE MIXING TANK AGITATOR F Mechanical Agitator Top Entry Well End: 316 SS Drive End Casing: Mid Steel MIS-004 1280 AGITATORS MIXTEC MIXTEC	Fixed	F		$\overline{}$		MIXTEC	MIXTEC		AGITATORS	1280	128	MS-004		shaft		-	-			Agitator	Mechanical	TATOR F Mech	CYANIDE MIXING TANK AGITATOR		11-AG-01 1	21	01	10 AG	New F-110

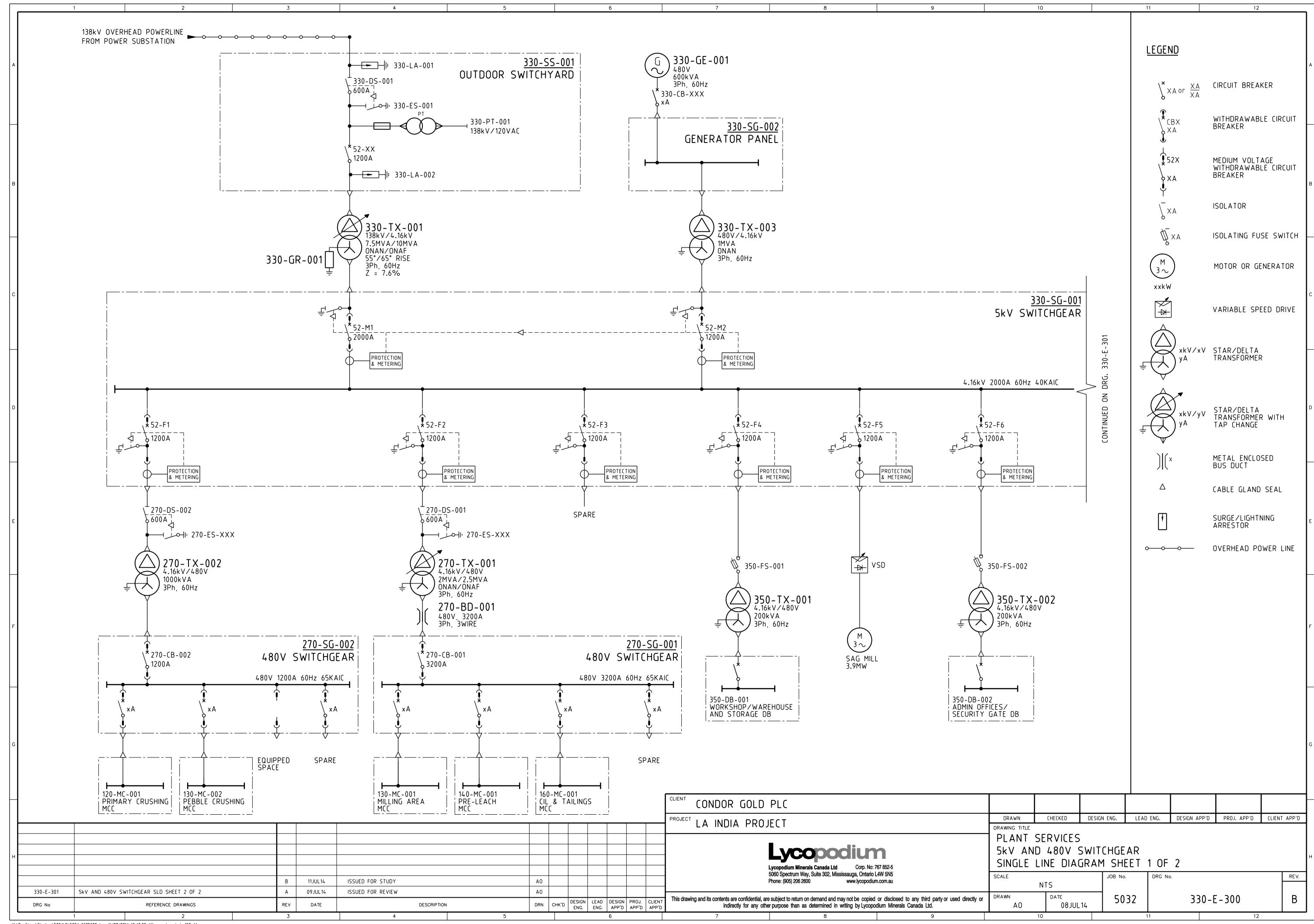
Rev Status Flow Sheet	Equipment Identifier	Numerical Identifier	Equipment Number	Duty S/By Qty Qty	Equipment Name	Generic Type 1	Generic Type 2	Generic Type 3	Matl of Constr. (incl. Lining)	Process Duty Point	Design Duty Point	Size	Notes/Comments	Spec / Data Sheet No	BQR Package No.	BQR Package Name	Recommended Supplier	Manufacturer	Model No.	Detail Dwg Fit No.	able eed FUTURI	E kW kW
C New F-110		Identifier 71	Number 211-PP-71	dty Oty	CYANIDE TRANSFER PUMP	1	Type 2	Centrifugal Solution	(incl. Lining)		50 m3/hr @ 20m TDH, 1.1 SG	Suction 125 NB ANSI, Discharge		Sheet No	No.	PUMPS - SOLUTION	DYNAPUMPS	GRUNDFOS	NO.		eed Inst	. Inst. 5.60
C New F-110	PP TK		211-PP-71 211-TK-02										20% w/v NaCN solution	-	1330	FUMPS - SULUTION	DINAPUMPS	UNUNDFUS		F	Ned	5.60
		02		1	CYANIDE STORAGE TANK		Tank	Vertical Closed	Mild Steel		15 m3 live capacity	<del> </del>		-								4
C New F-110		72	211-PP-72	1	CYANIDE DOSING PUMP		Pump	Helical Rotor	Various	-	1.5 m3/hr @ 25m TDH, 1.1 SG		Progressive cavity c/w EPDM stator, 316 ss rotor. 20% w/v NaOH solution	-	1330	PUMPS - SOLUTION	DYNAPUMPS	NETZSCH			iable	0.37
C New F-110		73	211-PP-73	1	CYANIDE RECIRCULATION PUMP 1		Pump	Centrifugal Solution	Various	-	5m3/hr @ 42m TDH, 1.1 SG	Suction 50 NB ANSI, Discharge 32 NB ANSI			1330	PUMPS - SOLUTION	DYNAPUMPS	GRUNDFOS			ked	2.20
C New F-110	PP	74	211-PP-74	1	CYANIDE RECIRCULATION PUMP 2	F Mechanical	Pump	Centrifugal Solution	Various	-	5m3/hr @ 42m TDH, 1.1 SG	Suction 50 NB ANSI, Discharge 32 NB ANSI	20% w/v NaCN solution	ļ	1330	PUMPS - SOLUTION	DYNAPUMPS	GRUNDFOS		F	red	2.20
C New F-110	PP	75	211-PP-75	1	CYANIDE AREA SUMP PUMP	F Mechanical	Pump	Vertical Spindle	Various	-		40SPR	Vertical cantilever, 1200mm spindle		1370	PUMPS - VERTICAL CANTILEVER	WARMAN	WARMAN	40SPR	F	red	11.00
D New F-110	тк	01	211-TK-01	1	COPPER SULPHATE MIXING TANK	E Platework	Tank	Vertical Closed	SS316		7.5 m3 live capacity	dia. 2.2 x 2.5m O/A	c/w roof.									
D New F-105	CN	02	215-CN-02	1	COPPER SULPHATE BAG LIFTING HOIST	F Mechanical	Crane/Hoist	Electric Hoist	Mild Steel	-	-	1.5t			1090	CRANES & HOISTS	KONE	KONE		F	red	3.70
C New F-110	AG	02	211-AG-02	1	COPPER SULPHATE MIXING TANK AGITATOR	F Mechanical	Agitator	Top Entry	Wet End: 316 SS Drive End Casing: Mild Steel	-		Impeller dia 0.7m x 2.0m shaft length	_	MS-004	1280	AGITATORS	MIXTEC	MIXTEC		F	ked	2.20
C New F-110	PP	71	044 PD 74				-	0.17.101.5				Suction 125 NB ANSI, Discharge 100 NB ANSI		-		DIMENS COLUTION	Diales in the	ODUNDEOO.				
			211-PP-71	1	COPPER SULPHATE TRANSFER PUMP	F Mechanical	Pump	Centrifugal Solution	Various		50 m3/hr @ 20m TDH, 1.1 SG			-	1330	PUMPS - SOLUTION	DYNAPUMPS	GRUNDFOS		F	red	5.60
D New F-110		02	211-TK-02	1	COPPER SULPHATE STORAGE TANK	E Platework	Tank	Vertical Closed	SS316	•	10 m3 live capacity	dia. 2.5 x 2.7m O/A	c/w roof.									4
C New F-110	PP	72	211-PP-72	1	COPPER SULPHATE DOSING PUMP	F Mechanical	Pump	Helical Rotor	Various	-	1.5 m3/hr @ 25m TDH, 1.1 SG		Progressive cavity c/w EPDM stator, 316 ss rotor. 20% w/v NaOH solution	-	1330	PUMPS - SOLUTION	DYNAPUMPS	NETZSCH			iable	0.37
C New F-105	CN	02	215-CN-02	1	SMBS BAG LIFTING HOIST	F Mechanical	Crane/Hoist	Electric Hoist	Mild Steel	-	-	1.5t	<u> </u>	ļ	1090	CRANES & HOISTS	KONE	KONE		F	red	3.70
C New F-105	ST	01	215-ST-01	1	SMBS BAG BREAKER	E Platework	Bag Breaker		SS316													
C New F-105	тк	01	215-TK-01	1	SMBS MIXING TANK	E Platework	Tank	Vertical Closed	SS304	-	10 m3 live capacity	dia. 2.5 x 2.7m O/A	c/w roof.									
C New F-105	AG	01	215-AG-01	1	SMBS MIXING TANK AGITATOR	F Mechanical	Agitator	Top Entry	Wet End: 316 SS Drive End Casing: Mild Steel	-		Impeller dia 0.75m x 2.2m shaft length	- -	MS-004	1280	AGITATORS	MIXTEC	MIXTEC		F	ked	2.20
C New F-105	PP	71	215-PP-71	1	SMBS TRANSFER PUMP	F Mechanical	Pump	Centrifugal Solution	Various Various		50 m3/hr @ 20m TDH, 1.1 SG	Suction 125 NB ANSI, Discharge	20% w/v solution	<del> </del>	1330	PUMPS - SOLUTION	DYNAPUMPS	GRUNDFOS			ked	5.60
		+					+							-	1330	r-umr's - sulutiun	DINAPOMPS	GHUNDFUS		F	ned .	5.60
		02	215-TK-02	-	SMBS STORAGE TANK	E Platework	Tank	Vertical Closed	Mild Steel		15 m3 live capacity	dia. 2.8m x 3.0 m H	c/w roof.	-		DUMP						4-
C New F-105		72	215-PP-72	1	SMBS DOSING PUMP No.1		Pump	Diaphragm/Peristaltic	Various	-	-	0.9 m3/hr @ 60m TDH	Iwaki LK-B65, mechanical diaphragm metering	ļ	1330	PUMPS - SOLUTION	IWAKI	IWAKI	LK-B65	-	iable	0.75
C New F-105	PP	73	215-PP-73	1	SMBS DOSING PUMP No.2	F Mechanical	Pump	Diaphragm/Peristaltic	Various	-	-	0.9 m3/hr @ 60m TDH	lwaki LK-B65, mechanical diaphragm metering	ļ	1330	PUMPS - SOLUTION	IWAKI	IWAKI	LK-B65	Va	iable	0.75
C New F-105	PP	75	215-PP-75	1	SMBS AREA SUMP PUMP	F Mechanical	Pump	Vertical Spindle	Various	-		40 SPR	Vertical cantilever, 1200mm spindle	ļ	1370	PUMPS - VERTICAL CANTILEVER	WARMAN	WARMAN	40SPR	F	ked	11.00
C New F-105	FA	04	215-FA-04	1	SMBS EXTRACTION FAN	F Mechanical	Fan				300m*/hr @ 0.5kPa									F	ked	3.00
D New F-113	ZM	01	213-ZM-01	1	FLOCCULANT MIXING PACKAGE	F Mechanical	Packaged Equipment	-	-	-	20kg (dry) / hr, 8m3/h dosage rate @ 0.25%	-		MS-051	1160	FLOCCULANT MIXING SYSTEM	ROYMEC					
A New F-113	HP	01	213-HP-01	1	FLOCCULANT HOPPER	E Platework	Hopper	Hopper	Mild Steel	-	-	-		MS-051	1160	FLOCCULANT MIXING SYSTEM	ROYMEC					
C New F-113	FE	01	213-FE-01	1	FLOCCULANT SCREW FEEDER	F Mechanical	Conveyor	Screw	Various	-	200kg/hr	-		MS-051	1160	FLOCCULANT MIXING SYSTEM	ROYMEC			F	ked	1.10
C New F-113	BL	01	213-BL-01	1	FLOCCULANT BLOWER	F Mechanical	Blower	Centrifugal	Various	-	200m <sup>3</sup> /hr FAD	-		MS-051	1160	FLOCCULANT MIXING SYSTEM	ROYMEC			F	red	7.50
New F-113	ZM	03	213-ZM-03	1	FLOCCULANT WETTING HEAD	F Mechanical	Mixer	-	Various	-	45m³/hr @ 300kPa(g)	_		MS-051	1160	FLOCCULANT MIXING SYSTEM	ROYMEC					4
C New F-113	TK	01	213-TK-01		FLOCCULANT MIXING & STORAGE TANK	E Platework	Tank	Vertical Open	Mild Steel		10 m3 live capacity	dia. 2.4m x 3 m H	Without roof. Design (only) by flocculant mixing package vendor	-								4-
New F-113	<u> </u>	01	213-AG-01		FLOCCULANT MIXING & STORAGE TANK AGITATOR	F Mechanical	+	Top Entry	Wet End: 316 SS		10 IIS IVE Capacity	to suit	William tool. Design (only) by noccuain mixing package vendor	MS-051	1160	FLOCCULANT MIXING SYSTEM	ROYMEC				ked	1.50
							Agitator		Drive End Casing: Mild Steel					M3-031								
C New F-113		77	213-PP-77	1	PRE-LEACH THICKENER FLOCCULANT DOSING PUMP	F Mechanical	Pump	Helical Rotor	Various	-	1.5-5 m3/hr capacity, 30 m TDH, 1.0 SG		Progressive cavity c/w EPDM stator, 316 ss rotor, 0.25% w/v conc	ļ	1330	PUMPS - SOLUTION	DYNAPUMPS	NETZSCH			iable	1.50
C New F-113	PP	78	213-PP-78	1	CYANIDE RECOVERY THICKENER FLOCCULANT DOSING PUMP	F Mechanical	Pump	Helical Rotor	Various	-	1.5-5 m3/hr capacity, 30 m TDH, 1.0 SG	Suction, Discharge 80 NB	Progressive cavity c/w EPDM stator, 316 ss rotor, 0.25% w/v conc	-	1330	PUMPS - SOLUTION	DYNAPUMPS	NETZSCH		Va	iable	1.50
C New F-113	HP	01	212-HP-01	1	LIME SILO	E Platework	Hopper	Hopper	Mild Steel			65 t	65 tonne live capacity via Bulk Loader	ļ								4
C New F-113	DC	01	212-DC-01	1	LIME DUST COLLECTOR	F Mechanical	Dust Collector	Insertable												F	red	2.20
C New F-113	FE	01	212-FE-01	1	LIME ROTARY FEEDER	F Mechanical	Rotary Valve	Rotary Valve												FI	ked	0.75
C New F-113	VB	01	212-VB-01	1	LIME BIN ACTIVATOR	F Mechanical	Bin Activator	Bin Activator												F	red	0.40
C New F-113	FE	02	212-FE-02	1	LIME SCREW FEEDER	F Mechanical	Conveyor	Screw					2.64 - 9.9 tph							Va	iable	0.37
New F-113	тк	01	212-TK-01	1	LIME MIXING & STORAGE TANK	E Platework	Tank	Vertical Closed	Mild Steel			dia. 4.5m x 4.57m H	45m3 live volume mixing tank									
C New F-113	AG	01	212-AG-01	1	LIME MIXING & STORAGE TANK AGITATOR	F Mechanical	Agitator	Top Entry	Mild Steel					MS-004	1280	AGITATORS	MIXTEC	MIXTEC		F	red	7.50
C New F-113	PP	02	212-PP-02	1	LIME PUMP	F Mechanical	Pump		Various				22.58m <sup>3</sup> /hr @78.5m TDH Water Warman 1.5/1AH c/w 15kW motor	1						F	red	15.00
	-	-					·		_					-								
EA NO. 260 - FUELS		-					+	-	+					-						-		2.20
	TV	0.1	264 TV ^-		DI ANT DIESEI STOBAGE TANK	E Montroire	Took	Horizontal D. C.	Various		10.m2	10-0	Self-bunded, horizontal tank with self contained fuel	-								2.20
C New F-110		01	261-TK-01	-  -	PLANT DIESEL STORAGE TANK		Tank	Horizontal Bullet	Various	-	10 m3	10m3 capacity Suction/ Discharge 32 NB	dispensing/management system and light vehicle bowser	-		BURET		000				4-
C New F-110		80	261-PP-80	1	PLANT DIESEL DISTRIBUTION PUMP No.1	-	Pump		Various		2 m3/hr @ 25m TDH, 0.85 SG	AS2129 ANSI		ļ	1330	PUMPS - SOLUTION	DYNAPUMPS	GRUNDFOS			red	1.10
C New F-110	PP	81	261-PP-81	1	PLANT DIESEL DISTRIBUTION PUMP No.2	F Mechanical	Pump	-	Various		2 m3/hr @ 25m TDH, 0.85 SG	Suction/ Discharge 32 NB AS2129 ANSI		-	1330	PUMPS - SOLUTION	DYNAPUMPS	GRUNDFOS		F	red	1.10
C New F-110	FL	01	261-FL-01	1	PLANT DIESEL DISTRIBUTION FILTER 1	F Mechanical	Filter	-	Various		23.16 l/min											
C New F-110	FL	02	261-FL-02	1	PLANT DIESEL DISTRIBUTION FILTER 2	F Mechanical	Filter		Various		23.16 l/min											
A NO. 320 - UTILITIES	& SERVICES (C	CONTINUED)																				7.40
New F-114	тк	01	324-TK-01	1	MSA SEWAGE SEPTIC PIT	F Mechanical	Misc		Various	-		1200L	Plastic tank, c/w 2 pumps and level instruments.		1430	SEWAGE FORWARDING PUMP STATIONS						
New F-114	PP	83	324-PP-83	1	LABORATORY ACID WASTE PUMP	F Mechanical	Pump	Submersible	Various					1	1330	PUMPS - SOLUTION				F	red	3.70
New F-114		84	324-PP-84	1	LABORATORY GENERAL WASTE PUMP	F Mechanical	Pump	Submersible	Various		-	<del> </del>		1	1330	PUMPS - SOLUTION				-	ked	3.70
D New F-114		+	324-FF-64 324-TK-02	1	PLANT ADMIN OFFICE AREA SEWAGE SEPTIC PIT		-		-		-	12001	Plactic tank, olw 2 numps and lovel instruments			SEWAGE FORWARDING PUMP					-	3.70
	-	02				F Mechanical	Misc	-	Various			1200L	Plastic tank, c/w 2 pumps and level instruments.	-	1430	STATIONS SEWAGE FORWARDING PUMP				-		4-
New F-114		03	324-TK-03	1	PROCESS PLANT SEWAGE SEPTIC PIT	F Mechanical	Misc		Various	-		1200L	Plastic tank, c/w 2 pumps and level instruments.	<del> </del>	1430	STATIONS						4
Fut. F-114	PP	86	324-PP-86	1	PROCESS PLANT SEWAGE FORWARDING PUMPS		Pump	Submersible	Various	1 m3/ hr @ 12 m	10 m3/ hr @ 15 m				1430	SEWAGE FORWARDING PUMP STATIONS				F	ked 5.60	
D Fut. F-114	TE	02	324-TE-02	1	PROCESS PLANT SEWAGE TREATMENT PLANT (STP)	F Mechanical	Sewage Treatme Plant	nt -	Various	-	50 m3/ day each	-	Containerised design		1440	SEWAGE TREATMENT PLANTS				F	ked 37.0	
EA NO. 360 - BUILDING	S - PLANT																					10.50
New F-XXX	CN	01	360-CN-01	1	WAREHOUSE/ WORKSHOP CRANE	F Mechanical	Crane/Hoist	Electric Hoist	Mild Steel	-	St, 7m Lift, 50 m travel, 28m Span	5t, 7m Lift, 50 m travel, 28m Span			1090	CRANES & HOISTS	KONE	KONE		F	red	10.50
							1															
	ACILITIES - GEN	NERAL					1	-						1						+		29.50
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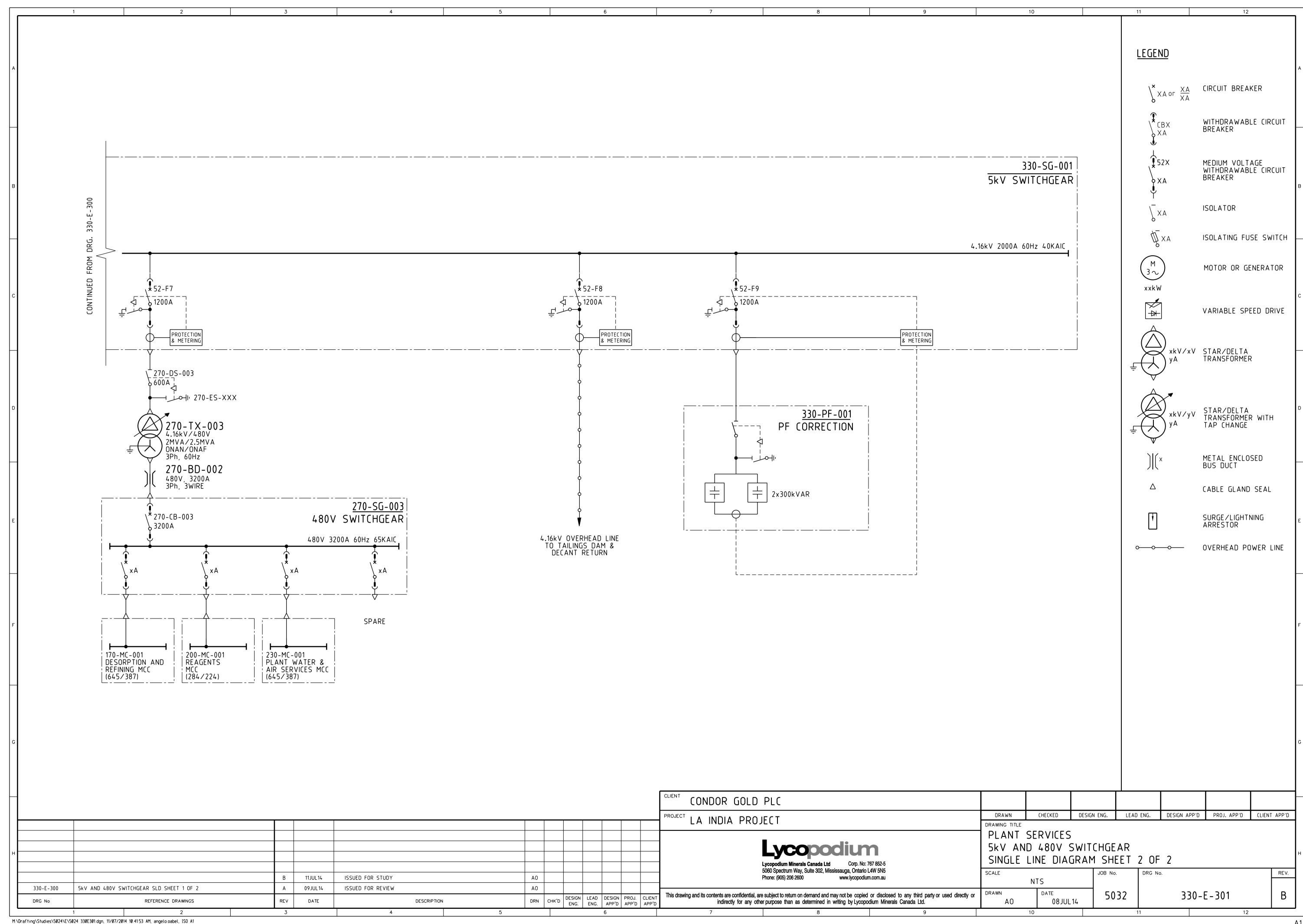


# CONDOR GOLD PLC LA INDIA GOLD PROJECT - PRE-FEASIBILITY STUDY

Rev	Status Flow Sheet			umerical dentifier	Equipment Number	Duty Qty	S/By Qty	Equipment Name	Generic Type 1	Generic Type 2	Generic Type 3	Matl of Constr. (incl. Lining)	Process Duty Point	Design Duty Point	Size	Notes/Comments	Spec / Data Sheet No	BQR Package No.	BQR Package Name	Recommended Supplier	Manufacturer	Model No.	Detail Dwg No.	Fixed/ Variable Speed	FUTURE kW Inst.	kW Inst.
D	New F-017	7 T	тк	01	451-TK-01	1		TRUCK WASH WATER TANK	F Mechanical	Tank	Vertical Open	Poly	-	10 m³ live capacity, 15 m³ total capacity	2.5m dia. x 3m H	BY OTHERS - MINING										
D	.	7 F	РР	01	451-PP-01	1		TRUCK WASH PUMP	F Mechanical	Pump	Centrifugal Solution	Cast Iron	-	48m <sup>9</sup> /hr @ 63m TDH	80-50-250	BY OTHERS - MINING		1330	PUMPS - SOLUTION	DYNAPUMPS	GOULDS	IC 80-50-250		Fixed		18.50
D	New F-017	7 Z	ZM	01	451-ZM-01	1		TRUCK WASH HIGH PRESSURE WASHER	F Mechanical	Misc		Manufacturer's Standard	-			BY OTHERS - MINING										
D	New F-017	7 F	PP	01	451-PP-01	1		TRUCK WASH SUMP PUMP	F Mechanical	Pump	Vertical Spindle	Various	-	48.6m <sup>3</sup> /hr @ 17.6m TDH water	65SPR	BY OTHERS - MINING		1370	PUMPS - VERTICAL CANTILEVER	WARMAN	WARMAN	65SPR		Fixed		11.00
D	New F-017	7 Z	ZM	01	451-ZM-01	1		TRUCK WASH WATER MONITOR NO.1	F Mechanical	Misc						BY OTHERS - MINING										
D	New F-017	7 Z	ZM	01	451-ZM-01	1		TRUCK WASH WATER MONITOR NO.2	F Mechanical	Misc						BY OTHERS - MINING										
D	New F-017	7 Z	ZM	01	451-ZM-01	1		TRUCK WASH WATER MONITOR NO.3	F Mechanical	Misc						BY OTHERS - MINING										
D	New F-017	7 Z	ZM	01	451-ZM-01	1		TRUCK WASH WATER MONITOR NO.4	F Mechanical	Misc						BY OTHERS - MINING										
D	New F-017	7 Z	ZM	01	451-ZM-01	1		OILY/WATER SEPARATOR	F Mechanical							BY OTHERS - MINING										
											· · · · · · · · · · · · · · · · · · ·			· · · · · · · · · · · · · · · · · · ·											519.42	7,077.42

# **APPENDIX 5 ELECTRICAL SINGLE LINE DIAGRAM**





# **APPENDIX 6 CAPITAL COST ESTIMATE**

Prepared by : RJO Print Date : 30/10/2014 9:25 AM

Period: 2Q14 Currency : USD Accuracy : +/-% 25%

### **CAPITAL COST ESTIMATE** Rev A

Condor Gold La India Gold Project 5032

### **Summ Prim Disc**

Scope	Main Area CCC Code	PDisc. Prelim.	Supply Cost	Installation	Labour	Freight Cost	Sub-Totals USD	Contingency	Total Project
				Hours	Installation Cost			USD	USD
Lyco Indirects	000 Construction Indirects	A General	561,059	400	173,078	508,000	1,242,137	124,214	1,366,350
		B Earthworks	-	-	189,000	-	189,000	47,250	236,250
		C Concrete	299,000	-	-	-	299,000	32,890	331,890
		D Steelwork	-	-	670,000	-	670,000	73,700	743,700
		E Tankage	-	-	298,154	-	298,154	26,834	324,987
		F Mechanical	-	-	312,500	-	312,500	34,375	346,875
		P EPCM	-	-	542,850	-	542,850	54,285	597,135
		M Buildings	165,000	-	-	-	165,000	16,500	181,500
	500 Management Costs	P EPCM	4,170,000	28,920	3,158,000	-	7,328,000	732,800	8,060,800
Lyco Directs	100 Treatment Plant	A General	40,000	240	5,346	-	45,346	4,535	49,881
		B Earthworks	99,000	2,250	592,760	-	691,760	172,940	864,701
		C Concrete	1,341,923	66,517	731,684	-	2,073,608	228,097	2,301,705
		D Steelwork	2,183,110	49,179	1,229,469	249,466	3,662,045	402,825	4,064,870
		E Platework	768,171	16,620	415,502	79,299	1,262,972	137,939	1,400,912
		E Tankage	1,000,601	22,576	965,470	66,492	2,032,563	182,931	2,215,494
		F Mechanical	10,830,618	48,709	1,500,540	882,049	13,213,207	938,575	14,151,782
		G Piping	2,051,386	36,498	1,094,955	164,111	3,310,452	662,090	3,972,542
		H Electrical & Inst	4,246,793	36,734	918,361	192,856	5,358,011	1,171,602	6,529,613
	200 Reagents & Plant Services	A General	-	-	-	-	-	-	-
		C Concrete	202,701	8,847	97,318	-	300,019	33,002	333,021
		D Steelwork	394,375	8,409	210,234	43,056	647,665	71,243	718,909
		E Tankage	326,290	5,533	220,452	31,150	577,892	52,745	630,637
		F Mechanical	1,124,713	8,781	263,439	89,977	1,478,129	103,469	1,581,599
	300 Infrastructure	A General	-	-	-	-	-	-	-
		B Earthworks	6,432	-	21,742	-	28,174	7,043	35,217
		C Concrete	3,752	27	295	-	4,047	445	4,492
		F Mechanical	81,638	872	26,145	6,531	114,314	8,002	122,316
		G Piping	129,000	7,785	233,550	10,320	372,870	74,574	447,444
		M Buildings	986,872	32,014	606,821	246,286	1,839,979	183,998	2,023,977
Grand Total			31,012,436	380,911	14,477,665	2,569,594	48,059,694	5,578,903	53,638,597

### **Exclusions**

Mining Costs and mine service buildings Tailings Dam Surface Water Management System Owners Costs Road Diversion **HV Power Line Relocation HV Sub-Station** Import Duties and Taxes Construction Camp Sunk Costs Pre-Production Costs Mobile Plant and Light Vehicles Maintenance Equipment

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Period : 2Q14 Currency : USD Accuracy : +/-% 25%

Village Relocation Operations Accommodation Geotechncial, Tailings, other EPCM costs

# CAPITAL COST ESTIMATE Rev A

Condor Gold La India Gold Project 5032

**Summ Prim Disc** 

Prepared by : RJO Print Date : 30/10/2014 9:26 AM

CAPITAL COST ESTIMATE Rev A Condor Gold La India Gold Project 5032

Period : 2Q14 Currency : USD Accuracy : +/-% 25%

**Summary Plant Area** 

Scope	Main Area	Plant Area	Supply Cost	Installation	Labour	Freight Cost	Project Totals	Contingency	Total Project
		CCC Code	2 2 1 2 1 2 2	Hours	Installation Cost		USD	USD	USD
Lyco Directs	100 Treatment Plant	101 Treatment Plant - General	6,242,180	75,723	2,585,712	356,967	9,184,859	2,004,740	11,189,598
		120 Feed Preparation	2,090,203	37,730	819,481	173,123	3,082,807	282,920	3,365,727
		130 Milling	8,292,703	54,414	1,216,846	660,162	10,169,711	812,093	10,981,804
		140 Tailings	1,711,186	33,695	805,586	108,536	2,625,308	223,264	2,848,572
		160 Leaching	2,649,295	54,935	1,413,391	205,331	4,268,017	383,314	4,651,331
		170 Desorption	758,640	4,199	111,767	61,979	932,386	69,509	1,001,896
		180 Refining	809,996	18,592	500,225	67,585	1,377,805	125,058	1,502,864
		190 Other Plant Areas	7,400	36	1,080	592	9,072	635	9,707
	100 Treatment Plant Total		22,561,603	279,323	7,454,088	1,634,274	31,649,965	3,901,534	35,551,499
	200 Reagents & Plant Services	210 Reagents	797,546	11,154	283,989	63,922	1,145,457	100,708	1,246,165
		230 Water Services	660,269	12,966	335,587	51,598	1,047,454	92,173	1,139,628
		250 Air Services	440,414	2,597	62,763	35,465	538,642	41,110	579,752
		260 Fuels	47,050	1,068	22,894	4,340	74,284	6,497	80,780
		270 Electrical Services	102,800	3,787	86,211	8,858	197,869	19,970	217,839
	200 Reagents & Plant Services	Total	2,048,079	31,570	791,444	164,183	3,003,706	260,459	3,264,165
	300 Infrastructure	310 Environmental	11,432	36	22,822	400	34,654	7,497	42,150
		320 Utilities & Services	80,000	3,675	110,250	6,400	196,650	33,948	230,598
		340 Tailings Dam	79,000	4,410	132,300	6,320	217,620	43,524	261,144
		350 Plant Buildings	1,037,262	32,576	623,181	250,017	1,910,460	189,093	2,099,553
	300 Infrastructure Total		1,207,694	40,697	888,552	263,137	2,359,383	274,062	2,633,446
Lyco Directs To	tal		25,817,377	351,591	9,134,084	2,061,594	37,013,054	4,436,055	41,449,109
Lyco Indirects	000 Construction Indirects	001 Construction Indirects - Contractors	464,000	-	1,469,654	-	1,933,654	231,549	2,165,202
		010 Construction Indirects - General	205,000	-	542,850	500,000	1,247,850	124,785	1,372,635
		020 Site Construction Facilities	29,500	400	9,092	8,000	46,592	4,659	51,251
		040 Construction Operations	326,559	-	163,986	-	490,545	49,054	539,599
	000 Construction Indirects Tot	al	1,025,059	400	2,185,581	508,000	3,718,640	410,047	4,128,687
	500 Management Costs	510 EPCM - Home Office	4,000,000	-	-	-	4,000,000	400,000	4,400,000
		520 EPCM - Site	150,000	28,920	3,158,000	-	3,308,000	330,800	3,638,800
		540 Specialist Consultants	20,000	-	· · · · -	-	20,000	2,000	22,000
	500 Management Costs Total		4,170,000	28,920	3,158,000	-	7,328,000	732,800	8,060,800
Lyco Indirects T			5,195,059	29,320	5,343,581	508,000	11,046,640	1,142,847	12,189,487
Grand Total			31,012,436	380,911	14,477,665	2,569,594	48,059,694	5,578,903	53,638,597
Orana Total			31,012,430	300,311	14,477,003	2,303,334	40,000,004	3,370,303	33,030,33

64.5%

0.8%

30.1%

5.3%

100.0%

### **Exclusions**

Mining Costs and mine service buildings Tailings Dam Surface Water Management System Owners Costs Road Diversion 11.6%

Prepared by : RJO Print Date : 30/10/2014 9:26 AM

Currency : USD Accuracy : +/-% 25%

Period: 2Q14 **Summary Plant Area** 

CAPITAL COST ESTIMATE

Rev A

Condor Gold La India Gold Project 5032

HV Power Line Relocation HV Sub-Station Import Duties and Taxes Construction Camp Sunk Costs Pre-Production Costs Mobile Plant and Light Vehicles Maintenance Equipment Village Relocation Operations Accommodation Geotechncial, Tailings, other EPCM costs Prepared by : RJO Print Date : 30/10/2014 9:28 AM Period : 2Q14

Currency : USD
Accuracy : +/-% 25%

#### Summary Plant Area & Facility

Condor Gold La India Gold Project 5032

100 Treatment Plant	Plant Area	Facility	Supply Cost Ins	stallation Hours	Labour Installation Cost	Freight Cost P		Contingency USD	
100 Hoddinont Hant	101 Treatment Plant - General	110 Treatment Plant - General	- 195,000	-	-		195,000		19
		112 Bulk Site Earthworks	99,000	2,250	567,050	=	666,050	166,513	83
		117 Site Security Fencing	40,000	240	5,346		45,346	4,535	4
		118 Plant Piping	2,051,386	36,498	1,094,955	164,111	3,310,452	662,090	3,97
	404 Toronto and Bland Community Total	119 Plant Electrical & Instrumentation	4,246,793	36,734	918,361	192,856 <b>356,967</b>	5,358,011 9,184,859	1,171,602 2,004,740	6,52 11,18
	101 Treatment Plant - General Total	121 Primary Crushing	6,242,180	<b>75,723</b> 31,309	<b>2,585,712</b> 645,773	137,295	2,472,421	2,004,740	2,7
	120 Feed Preparation	125 Stockpiling	1,689,353 400,850	6,420	173,708	35,828	610,386	51,902 51,018	2,7
	120 Feed Preparation Total	125 Stockpilling	2,090,203	37,730	819,481	173,123	3,082,807	282,920	3,3
	130 Milling	131 Reclaim	1,007,823	16,103	370,198	84,846	1,462,868	131,830	1.5
	100 Willing	132 Grinding	7,080,511	37,447	821,572	558,979	8,461,061	662,555	9,1
		133 Classification	204.369	864	25.076	16.337	245.782	17.709	2
	130 Milling Total	100 0100111011011	8,292,703	54,414	1,216,846	660,162	10,169,711	812,093	10,9
	140 Tailings	142 Pre-Leach Thickening	654,885	12,369	314,285	50,108	1,019,278	85,130	1,1
	9.	144 Carbon Safety Screening	19,036	450	11,250	1,836	32,122	3,533	
		145 Cyanide Detoxification	964,370	20,201	461,151	51,176	1,476,697	126,780	1,
		146 Thickening	-	-	=	-	-	-	
		147 Tails Pumping	72,895	675	18,900	5,416	97,211	7,820	
	140 Tailings Total		1,711,186	33,695	805,586	108,536	2,625,308	223,264	2,
	160 Leaching	161 CIL	2,465,424	54,031	1,388,303	190,879	4,044,605	366,331	4,
		162 Carbon Recovery	31,937	410	11,588	2,507	46,032	3,659	
		163 Trash Screening	151,935	495	13,500	11,945	177,380	13,323	
	160 Leaching Total		2,649,295	54,935	1,413,391	205,331	4,268,017	383,314	4
	170 Desorption	171 Acid Wash / Elution	521,946	3,596	94,127	42,934	659,006	50,160	
	470 Decembles Tatal	172 Carbon Regeneration	236,695	603	17,640	19,046	273,380	19,350	
	170 Description Total	Id04 Coldroom	758,640	4,199	111,767	61,979	932,386	69,509	1,
	180 Refining	181 Goldroom	413,220	11,198	251,611	34,123	698,954	69,204	
		183 Electrowinning	287,936 108,840	6,863 531	233,044	24,665 8,796	545,646 133,205	46,359 9,495	
	180 Refining Total	185 Smelting	809,996	18,592	15,570 <b>500,225</b>	67,585	1,377,805	125,058	1
	190 Other Plant Areas	191 Other Plant Areas	7,400		1,080	592	9,072		1
	190 Other Plant Areas Total	191 Other Plant Areas	7,400	36 <b>36</b>	1,080	592 592	9,072	635 <b>635</b>	
100 Treatment Plant Total	190 Other Flant Areas Total		22,561,603	279,323	7,454,088	1,634,274	31,649,965	3,901,534	35
200 Reagents & Plant Services	210 Reagents	211 Cyanide	118,082	2,307	54,172	7,835	180,090	15,850	- 00
200 Hoagonio a Fiant Confiden	2 to reagonito	212 Lime	101,549	1,296	46,944	8,124	156,617	11,956	
		213 Flocculants	102,325	804	23,730	7,960	134,015	9,896	
		214 Caustic	62,892	1,125	26,319	3,793	93,004	7,743	
		216 Acid	51,916	671	20,299	3,781	75,996	6,677	
		217 Sodium Metabisulphite	193,161	2,332	46,420	16,159	255,741	23,358	
		218 Copper Sulphate	59,096	445	12,339	6,024	77,459	6,249	
		220 Reagents Store	108,525	2,173	53,765	10,246	172,536	18,979	
	210 Reagents Total		797,546	11,154	283,989	63,922	1,145,457	100,708	1,
	230 Water Services	231 Water Services - General	12,000	720	7,920	-	19,920	2,191	
		232 Raw Water	93,112	1,929	73,655	8,009	174,776	15,277	
		234 Potable Water	40,300	1,327	30,514	2,160	72,974	6,642	
		235 Gland Seal Water	8,000	144	4,320	640	12,960	907	
		238 Fire Water	166,000	1,431	42,930	13,280	222,210	15,555	
		240 Piperacks	174,746	5,279	94,920	14,220	283,887	31,228	
		242 Water Treatment Plant	70,000	563 72	16,875	5,600 960	92,475 15,120	6,473 1,058	
		232 Raw Water 233 Process Water	12,000 84,112	1,502	2,160 62,293	6,729	15,120	1,058	
	230 Water Services Total	1200 i lucess water	660,269	1,502	335.587	51,598	1,047,454	92,173	1
	250 Air Services	251 Compressed Air	440,414	2,597	62,763	35,465	538,642	41,110	
	250 Air Services Total	JED 1 COMPICESCO 7 III	440,414	2,597	62,763	35,465	538,642	41,110	
	260 Fuels	261 Fuel Storage & Distribution	47,050	1,068	22,894	4,340	74,284	6,497	
	260 Fuels Total	I== : : doi otorago a Diotribation	47,050	1.068	22,894	4.340	74,284	6.497	
	270 Electrical Services	272 Plant Sub Stations	102,800	3,787	86,211	8.858	197,869	19.970	
	270 Electrical Services Total		102,800	3,787	86,211	8,858	197,869	19,970	
200 Reagents & Plant Service			,	-,	,	-,	,	,	
Total			2,048,079	31,570	791,444	164,183	3,003,706	260,459	3
300 Infrastructure	310 Environmental	312 Event Pond	11,432	36	22,822	400	34,654	7,497	
300 infrastructure	310 Environmental Total		11,432	36	22,822	400	34,654	7,497	
300 Infrastructure	320 Utilities & Services	323 Water Bores	-	-	-	-	-	-	
300 Infrastructure		324 Sewage Treatment	80,000	3,675	110,250	6,400	196,650	33,948	
300 Infrastructure				3.675	110,250	6,400	196,650	33,948	
300 Infrastructure	320 Utilities & Services Total		80,000			0.700			
300 infrastructure	320 Utilities & Services Total 340 Tailings Dam	342 Tailings Pipeline	47,000	2,430	72,900	3,760	123,660	24,732	
300 infrastructure	340 Tailings Dam		47,000 32,000	2,430 1,980	59,400	2,560	93,960	18,792	
300 infrastructure	340 Tailings Dam  340 Tailings Dam Total	342 Tailings Pipeline 345 Decant Return Pipeline	47,000 32,000 <b>79,000</b>	2,430 1,980 <b>4,410</b>	59,400 <b>132,300</b>	2,560 <b>6,320</b>	93,960 <b>217,620</b>	18,792 <b>43,524</b>	
300 infrastructure	340 Tailings Dam	342 Tailings Pipeline 345 Decant Return Pipeline 359 Crusher MCC	47,000 32,000 <b>79,000</b> 12,000	2,430 1,980 <b>4,410</b> 480	59,400 132,300 9,600	2,560 <b>6,320</b> 2,880	93,960 <b>217,620</b> 24,480	18,792 <b>43,524</b> 2,448	
300 infrastructure	340 Tailings Dam  340 Tailings Dam Total	342 Tailings Pipeline 345 Decant Return Pipeline 359 Crusher MCC 360 Main MCC	47,000 32,000 <b>79,000</b> 12,000 12,000	2,430 1,980 <b>4,410</b> 480 480	59,400 132,300 9,600 9,600	2,560 <b>6,320</b> 2,880 2,880	93,960 <b>217,620</b> 24,480 24,480	18,792 43,524 2,448 2,448	
300 infrastructure	340 Tailings Dam  340 Tailings Dam Total	342 Tailings Pipeline 345 Decant Return Pipeline 359 Crusher MCC 360 Main MCC 367 Primary Crusher Control Room	47,000 32,000 79,000 12,000 12,000 25,000	2,430 1,980 <b>4,410</b> 480 480 100	59,400 132,300 9,600 9,600 2,000	2,560 <b>6,320</b> 2,880 2,880 2,000	93,960 <b>217,620</b> 24,480 24,480 29,000	18,792 43,524 2,448 2,448 2,900	
300 infrastructure	340 Tailings Dam  340 Tailings Dam Total	342 Tailings Pipeline 345 Decant Return Pipeline  359 Crusher MCC 360 Main MCC 367 Primary Crusher Control Room 368 Main Control Room	47,000 32,000 79,000 12,000 12,000 25,000 22,060	2,430 1,980 <b>4,410</b> 480 480 100 682	59,400 132,300 9,600 9,600 2,000 10,733	2,560 6,320 2,880 2,880 2,000 3,014	93,960 217,620 24,480 24,480 29,000 35,807	18,792 43,524 2,448 2,448 2,900 3,581	
300 infrastructure	340 Tailings Dam  340 Tailings Dam Total	342 Tailings Pipeline 345 Decant Return Pipeline  359 Crusher MCC 360 Main MCC 367 Primary Crusher Control Room 368 Main Control Room 369 Control/Titration Room	47,000 32,000 79,000 12,000 12,000 25,000	2,430 1,980 <b>4,410</b> 480 480 100	59,400 132,300 9,600 9,600 2,000	2,560 <b>6,320</b> 2,880 2,880 2,000	93,960 <b>217,620</b> 24,480 24,480 29,000	18,792 43,524 2,448 2,448 2,900	
300 infrastructure	340 Tailings Dam  340 Tailings Dam Total	342 Tailings Pipeline 345 Decant Return Pipeline  359 Crusher MCC 360 Main MCC 367 Primary Crusher Control Room 368 Main Control Room	47,000 32,000 79,000 12,000 12,000 25,000 22,060	2,430 1,980 <b>4,410</b> 480 480 100 682	59,400 132,300 9,600 9,600 2,000 10,733	2,560 6,320 2,880 2,880 2,000 3,014	93,960 217,620 24,480 24,480 29,000 35,807	18,792 43,524 2,448 2,448 2,900 3,581	

Condor Gold La India Gold Project 5032 CAPITAL COST ESTIMATE Rev A

Prepared by : RJO
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Accuracy : +/-% 25%

#### Summary Plant Area & Facility

Scope	Main Area	Plant Area	Facility	Supply Cost	Installation Hours	Labour Installation Cost	Freight Cost	Project Totals USD	Contingency USD	Sum Total USD
			373 Mining Administration Office	-	-	-	-	-	-	-
			374 Laboratory & Plant Office	250,474	5,369	79,453	119,000	448,927	44,577	493,504
			375 Plant Change House	-	-	-	-	-	-	-
			376 Plant Chop Kitchen & Dining	39,488	1,614	32,272	8,282	80,042	8,004	88,046
			377 Plant First Aid Clinic	24,790	1,240	24,790	7,437	57,017	5,702	62,719
			378 Plant Administration Building	139,675	7,610	152,200	45,460	337,335	33,734	371,069
			379 Plant Gatehouse	15,962	726	13,113	5,258	34,333	3,433	37,767
			380 Plant Security Gatehouse	-	-	-	-	-	-	-
			382 Emergency Response Vehicle Building	29,400	1,680	33,600	2,352		6,535	71,887
			383 Core Shed	60,000	1,500	30,000	4,800	94,800	9,480	104,280
			384 Mine Warehouse Buliding	-	-	-	-	-	-	-
			385 Mine Heavy Vehicle Workshop	-	-	-	-	-	-	-
			386 Reagents Permanent Store	112,000	2,754	55,620	8,960	176,580	17,480	194,060
			387 Plant Workshop, Main Warehouse & Offices	273,163	7,263	148,640	31,253	453,056	43,847	496,903
		350 Plant Buildings Total		1,037,262	32,576	623,181	250,017	1,910,460	189,093	2,099,553
	300 Infrastructure Total			1,207,694	40,697	888,552	263,137	2,359,383	274,062	2,633,446
yco Directs Total				25,817,377	351,591	9,134,084	2,061,594	37,013,054	4,436,055	41,449,109
_yco Indirects	000 Construction Indirects	001 Construction Indirects - Contractors	002 Earthworks	-	-	189,000	-	189,000	47,250	236,250
			003 Concrete	299,000	-	-	-	299,000	32,890	331,890
			004 SMP	-	-	982,500	-	982,500	108,075	1,090,575
			005 Field Erected Tankage	-	-	298,154	-	298,154	26,834	324,987
			008 Buildings	165,000	-	-	-	165,000	16,500	181,500
		001 Construction Indirects - Contractors								
		Total		464,000		1,469,654	-	1,933,654	231,549	2,165,202
		010 Construction Indirects - General	011 Construction Equipment	105,000	-	-	-	105,000	10,500	115,500
			013 General Freight & Transport	100,000	-	-	500,000		60,000	660,000
			015 Vendor Representatives	-	-	542,850	-	542,850	54,285	597,135
		010 Construction Indirects - General Tot	al	205,000		542,850	500.000	1,247,850	124,785	1,372,635
		020 Site Construction Facilities	023 Laydown Areas (Hardstand)	17,500	240	5.892	500,000	23.392	2.339	25.731
		020 Site Constituction Facilities	024 Construction Site Offices	12,000	160	3,200	8.000	23,200	2,339	25,520
		020 Site Construction Facilities Total	024 Collstituction Site Offices	29,500	400	9.092	8,000	46,592	4,659	51,251
		040 Construction Operations	041 Construction Operating Costs	326,559	-	163,986		490.545	49.054	539,599
		040 Construction Operations Total	041 Constituction Operating Costs	326,559		163.986		490,545	49.054	539,599
		040 Construction Operations Total		320,333		103,900	-	430,343	40,004	333,333
	000 Construction Indirects Total	al		1,025,059	400	2.185.581	508.000	3,718,640	410.047	4.128.687
	500 Management Costs	510 EPCM - Home Office	512 Process / Engineering	750,000	-	-	-	750.000	75.000	825,000
	ood management occio	o to El olir Florido o inico	513 Drafting	1,200,000	_	_	_	1,200,000	120,000	1,320,000
			514 Projects	850,000	_	_	_	850,000	85,000	935,000
			515 Project Services	600,000	_	_	_	600,000	60,000	660,000
			517 Home Office Expenses	600,000	_	_	_	600,000	60,000	660,000
		510 EPCM - Home Office Total		4,000,000			-	4.000.000	400.000	4.400.000
		520 EPCM - Site	519 Site Support	150,000	-	-	-	150.000	15,000	165,000
			522 Construction Services	-	25,000	2,500,000	_	2,500,000	250,000	2,750,000
			527 Commissioning	_	3,920	658,000	-	658,000	65,800	723,800
		520 EPCM - Site Total		150.000	28,920	3,158,000	-	3,308,000	330,800	3,638,800
		540 Specialist Consultants	549 Hazop	20,000	-	-	_	20.000	2.000	22,000
		540 Specialist Consultants Total	<u> </u>	20,000			-	20,000	2,000	22,000
	500 Management Costs Total			4,170,000	28,920	3.158.000	-	7.328.000	732.800	8.060.800
yco Indirects Total				5,195,059	29,320	5,343,581	508,000	11,046,640	1,142,847	12,189,487
Frand Total				31,012,436	380,911	14,477,665	2,569,594	48,059,694	5,578,903	53,638,597

CAPITAL COST ESTIMATE Rev A

Condor Gold La India Gold Project 5032

Prepared by : RJO
Print Date : 30/10/2014 9:27 AM
Period : 2Q14 Currency : USD Accuracy : +/-% 25%

### Summary Plant Area & Disc

Scope	Main Area	Plant Area CCC Code	PDisc. Prelim.	Supply Cost	Installation Hours	Labour Installation	Freight Cost	Project Totals USD	Contingency USD	Total Project USD
		355 5545			Houre	Cost		002	002	552
Lyco Directs	100 Treatment Plant	101 Treatment Plant - General	A General	40,000	240	5,346	-	45,346	4,535	49,881
			B Earthworks	99,000	2,250	567,050	-	666,050	166,513	832,563
			F Mechanical	- 195,000	-	-	-	- 195,000	-	- 195,000
			G Piping	2,051,386	36,498	1,094,955	164,111	3,310,452	662,090	3,972,542
			H Electrical & Inst	4,246,793	36,734	918,361	192,856	5,358,011	1,171,602	6,529,613
		120 Feed Preparation	B Earthworks	-	-	16,034	-	16,034	4,009	20,043
			C Concrete	276,745	13,338	146,719	-	423,464	46,581	470,045
			D Steelwork	404,960	9,218	230,441	46,862	682,263	75,049	757,312
			E Platework	339,516	5,786	144,647	40,742	524,906	56,752	581,658
		100 150	F Mechanical	1,068,982	9,388	281,640	85,519	1,436,140	100,530	1,536,670
		130 Milling	B Earthworks	-	-	9,676	-	9,676	2,419	12,095
			C Concrete	456,990	18,621	204,832	-	661,821	72,800	734,622
			D Steelwork E Platework	857,625 265,623	18,553 3,589	463,823 89,730	98,652 24,513	1,420,100 379,866	156,211	1,576,311 421,652
			F Mechanical	6,712,465	3,569 13,651	448,785	536,997	7,698,247	41,785 538,877	8,237,125
		140 Tailings	A General	0,712,403	- 13,031	440,700	550,997	7,090,247	330,077	0,237,123
		170 Tallings	C Concrete	233,538	- 11,152	122,670	-	356,208	39,183	395,391
			D Steelwork	180,475	4,332	108,295	20,096	308,866	33,975	342,842
			E Platework	55,215	1,080	27,000	4,159	86,374	9,501	95,876
			E Tankage	325,618	3,382	135,128	10,974	471,720	42,455	514,175
			F Mechanical	916,340	13,750	412,493	73,307	1,402,139	98,150	1,500,289
		160 Leaching	C Concrete	313,676	20,531	225,844	-	539,519	59,347	598,866
			D Steelwork	498,650	10,755	268,875	57,570	825,095	90,760	915,855
			E Platework	48,390	1,292	32,288	4,674	85,352	9,389	94,741
			E Tankage	601,748	15,405	677,809	48,140	1,327,698	119,493	1,447,191
			F Mechanical	1,186,831	6,953	208,575	94,946	1,490,353	104,325	1,594,677
		170 Desorption	C Concrete	7,975	414	4,554	-	12,529	1,378	13,907
			D Steelwork	50,900	1,157	28,913	5,812	85,625	9,419	95,043
			E Platework	4,649	108	2,700	558	7,907	870	8,777
			E Tankage		-		-	-		-
		100 B. 5 :	F Mechanical	695,116	2,520	75,600	55,609	826,325	57,843	884,168
		180 Refining	C Concrete	53,000	2,461	27,067	-	80,067	8,807	88,874
			D Steelwork	190,500	5,165	129,122	20,474	340,096	37,411	377,506
			E Platework	54,776	4,766	119,138	4,653	178,567	19,642 20,983	198,209
			E Tankage F Mechanical	73,235 438,485	3,789 2,412	152,532 72,367	7,379 35,079	233,145 545,931	38,215	254,128 584,146
		190 Other Plant Areas	A General	430,400	2,412	72,307	33,079	545,951	30,213	504,140
		150 Other Fidnit Areas	F Mechanical	7,400	36	1,080	592	9,072	635	9,707
	100 Treatment Plant Total		i inconanica	22,561,603	279,323	7,454,088	1,634,274	31,649,965	3,901,534	35,551,499
		es 201 Reagents & Plant Services - Ge	er A General	-	-	-	-	-	-	-
		210 Reagents	C Concrete	87,255	2,773	30,505	-	117,760	12,954	130,714
			D Steelwork	142,175	3,050	76,247	14,526	232,948	25,624	258,572
			E Tankage	187,567	2,145	81,671	18,952	288,189	26,671	314,861
			F Mechanical	380,549	3,186	95,567	30,444	506,559	35,459	542,019
		230 Water Services	A General	-	-	-	-	-	-	-
			C Concrete	78,546	4,138	45,516	-	124,062	13,647	137,709
			D Steelwork	135,500	2,925	73,125	15,900	224,525	24,698	249,223
			E Tankage	111,223	2,847	125,282	8,898	245,403	22,086	267,489
		OFO Air Opering	F Mechanical	335,000	3,056	91,665	26,800	453,465	31,743	485,208
		250 Air Services	C Concrete	11,400	572	6,288	-	17,688	1,946	19,633
			D Steelwork	41,600	855 1 170	21,375	4,472	67,447	7,419	74,866
1	I	I	F Mechanical	387,414	1,170	35,100	30,993	453,508	31,746	485,253

CAPITAL COST ESTIMATE
Rev A

Condor Gold La India Gold Project 5032

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### Summary Plant Area & Disc

Scope	Main Area	Plant Area CCC Code	PDisc. Prelim.	Supply Cost	Installation Hours	Labour Installation Cost	Freight Cost	Project Totals USD	Contingency USD	Total Project USD
		260 Fuels	C Concrete	6,550	339	3,724	-	10,274	1,130	11,404
			E Tankage	27,500	540	13,500	3,300	44,300	3,987	48,287
			F Mechanical	13,000	189	5,670	1,040	19,710	1,380	21,090
		270 Electrical Services	C Concrete	18,950	1,026	11,286	-	30,236	3,326	33,562
			D Steelwork	75,100	1,580	39,488	8,158	122,746	13,502	136,248
			F Mechanical	8,750	1,181	35,438	700	44,888	3,142	48,030
	200 Reagents & Plant Service			2,048,079	31,570	791,444	164,183	3,003,706	260,459	3,264,165
	300 Infrastructure		A General	-	-	-	-	-	-	-
			B Earthworks	6,432	-	21,742	-	28,174	7,043	35,217
			F Mechanical	5,000	36	1,080	400	6,480	454	6,934
		320 Utilities & Services	A General	-	-	-	-	-	-	-
			F Mechanical	30,000	300	9,000	2,400	41,400	2,898	44,298
			G Piping	50,000	3,375	101,250	4,000	155,250	31,050	186,300
			G Piping	79,000	4,410	132,300	6,320	217,620	43,524	261,144
		350 Plant Buildings	C Concrete	3,752	27	295	-	4,047	445	4,492
			F Mechanical	46,638	536	16,065	3,731	66,434	4,650	71,084
			M Buildings	986,872	32,014	606,821	246,286	1,839,979	183,998	2,023,977
	300 Infrastructure Total			1,207,694	40,697	888,552	263,137	2,359,383	274,062	2,633,446
Lyco Directs Tota				25,817,377	351,591	9,134,084	2,061,594	37,013,054	4,436,055	41,449,109
Lyco Indirects	000 Construction Indirects	001 Construction Indirects - Contract		-	-	189,000	-	189,000	47,250	236,250
			C Concrete	299,000	-	-	-	299,000	32,890	331,890
			D Steelwork	-	-	670,000	-	670,000	73,700	743,700
			E Tankage	-	-	298,154	-	298,154	26,834	324,987
			F Mechanical	-	-	312,500	-	312,500	34,375	346,875
			M Buildings	165,000	-	-	-	165,000	16,500	181,500
		010 Construction Indirects - General		205,000	-	-	500,000	705,000	70,500	775,500
			P EPCM	-	-	542,850	-	542,850	54,285	597,135
			A General	29,500	400	9,092	8,000	46,592	4,659	51,251
			A General	326,559	-	163,986	-	490,545	49,054	539,599
	000 Construction Indirects T			1,025,059	400	2,185,581	508,000	3,718,640	410,047	4,128,687
	500 Management Costs	510 EPCM - Home Office	P EPCM	4,000,000	-	-	-	4,000,000	400,000	4,400,000
			P EPCM	150,000	28,920	3,158,000	-	3,308,000	330,800	3,638,800
			P EPCM	20,000	-	-	-	20,000	2,000	22,000
	500 Management Costs Tota	l		4,170,000	28,920	3,158,000	-	7,328,000	732,800	8,060,800
Lyco Indirects To	otal			5,195,059	29,320	5,343,581	508,000	11,046,640	1,142,847	12,189,487
Grand Total				31,012,436	380,911	14,477,665	2,569,594	48,059,694	5,578,903	53,638,597

#### **Exclusions**

Mining Costs and mine service buildings
Tailings Dam
Surface Water Management System
Owners Costs
Road Diversion
HV Power Line Relocation
HV Sub-Station
Import Duties and Taxes
Construction Camp
Sunk Costs
Pre-Production Costs
Mobile Plant and Light Vehicles

Maintenance Equipment Village Relocation

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Period : 2Q14 Currency : USD Accuracy : +/-% 25% CAPITAL COST ESTIMATE Rev A

Condor Gold La India Gold Project 5032

### Summary Plant Area & Disc

Scope	Main Area	Plant Area	PDisc. Prelim.	Supply Cost	Installation	Labour	Freight Cost	Project Totals	Contingency	Total Project
		CCC Code			Hours	Installation		USD	USD	USD
						Cost				

Operations Accommodation

Geotechncial, Tailings, other EPCM costs

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Period : 2Q14 Currency : USD Accuracy : +/-% 25%

# CAPITAL COST ESTIMATE Rev A

Condor Gold La India Gold Project 5032

### **Summary Main Area**

Scope	Main Area	Supply Cost	Installation	Labour	Freight Cost	Project Totals	Contingency	Total Project USD	%
			Hours	Installation Cost		USD	USD		
Lyco Directs	100 Treatment Plant	22,561,603	279,323	7,454,088	1,634,274	31,649,965	3,901,534	35,551,499	66.3%
	200 Reagents & Plant Services	2,048,079	31,570	791,444	164,183	3,003,706	260,459	3,264,165	6.1%
	300 Infrastructure	1,207,694	40,697	888,552	263,137	2,359,383	274,062	2,633,446	4.9%
Lyco Directs Total		25,817,377	351,591	9,134,084	2,061,594	37,013,054	4,436,055	41,449,109	77.3%
Lyco Indirects	000 Construction Indirects	1,025,059	400	2,185,581	508,000	3,718,640	410,047	4,128,687	7.7%
	500 Management Costs	4,170,000	28,920	3,158,000	-	7,328,000	732,800	8,060,800	15.0%
Lyco Indirects 7	Total Total	5,195,059	29,320	5,343,581	508,000	11,046,640	1,142,847	12,189,487	22.7%
Grand Total		31,012,436	380,911	14,477,665	2,569,594	48,059,694	5,578,903	53,638,597	100.0%
		64.5%	0.8%	30.1%	5.3%	100.0%	11.6%	_	

Exclusions
Mining Costs and mine service buildings
Tailings Dam
Surface Water Management System
Owners Costs
Road Diversion
HV Power Line Relocation
HV Sub-Station
Import Duties and Taxes
Construction Camp
Sunk Costs
Pre-Production Costs
Mobile Plant and Light Vehicles
Maintenance Equipment
Village Relocation
Operations Accommodation
Geotechncial, Tailings, other EPCM costs

Orginal Cost Estimate	58,247,162	Saving
Fab steel in Thailand	57,569,804	677,358
Fab Platework in Indonesia	57,281,805	287,999
Use flat pack buildings	56,878,226	403,579
Field Erected Tankage Savings	56,590,208	288,018
General Plant Site Reductions	54,717,091	1,873,117
Potential Savings in E&I (10% of Direct Costs)		500,000
Bundle Major Mech Equipment (3% saving)		195,000
	54,022,090	
Delete Mining Buildings covered by SRK		383,493
		4,608,564

# **APPENDIX 7 OPERATING COST ESTIMATE**

## **Condor Gold PLC**

## La India Gold Project

### 2300 TPD PRIMARY THROUGHPUT

### **PLANT OPERATING COSTS**

01-Aug-14

Prepared By:



	REV. NO.	DATE	DESCRIPTION OF REVISION	BY	DESIGN PRO APPROVAL APP	DJECT ROVAL
Ī					DECION DD	LEGT
	Α	17-Jun-14	Issued for Review	AC		
Ī	В	26-Jun-14	Issued for Final Review	AF		
Ī	С	09-Jul-14	Issued for Study	AC		
Ī	D	17-Jul-14	Re-Issued for Study	AC		
	E	01-Aug-14	Re-Issued for Study	AC		



La India Gold Project Condor Gold PLC Pre Feasibility Study S5032

Rev E

### **REVISION RECORD**

Seview of maintenance and labour costs to fit to shift schedule   AF	Date	Revision		Reason	Initials
Review of maintenance and labour costs to fit to shift schedule Fixed vs variable power calculation - set mill to 0%, adjusted some of the other usage factors.  Average continous power draw in crushing and grinding estimate based on operating hours.  Cyanide cost from \$3,400 to \$2,700 based on new quote from Cyanco.  AF Cyanide cost from \$3,400 to \$2,700 based on new quote from Cyanco.  AF Liner wear consumable reduced to 55% of the amount calculated by Bond.  Equipment list power total, removed duplicates and non continuous items.  AF  O9-Jul-14 C Issued for Study AC Diesel price down to \$1.00 from \$1.20 per Dan M AC Grinding power calculation corrected from availability to continuous load factor  SBMS consumption rate reduced from 10kg/kg CN to 8kg/kg CN to account for increase discharge of 30ppm CN from 1ppm Power cost reduced from \$0.20/kWh to \$0.18/kWh per Dan M AC Labour Rates Increased per Dan M based on data reported from B2 AC Equipment Capital Cost updated per estimate to correct maintenance cost AC Abrasion index reduced from 1.0 to 1.08 to represent a weighted average AC Cyanide cost from \$2,700 to \$2,620 based on new quote from Dupont AC Concentrate assay costs removed AC AC SBMS unit cost lowered to reflect flottec quote and lime unit cost raised to include freight Added costs associated with FEL operation for reclaiming the crushed ore stockpile  O1-Aug-14 B Updated power consumption to reflect latest load list and corrected mill average AC Updated power consumption to reflect flotted list and corrected mill average AC					AC
Fixed vs variable power calculation - set mill to 0%, adjusted some of the other usage factors.  Average continous power draw in crushing and grinding estimate based on operating hours.  Cyanide cost from \$3,400 to \$2,700 based on new quote from Cyanco.  AF  Liner wear consumable reduced to 55% of the amount calculated by Bond. Equipment list power total, removed duplicates and non continuous items.  AF  Bsued for Study  Diesel price down to \$1.00 from \$1.20 per Dan M  C Grinding power calculation corrected from availability to continuous load factor  AC  SBMS consumption rate reduced from 10kg/kg CN to 8kg/kg CN to account for increase discharge of 30ppm CN from 1ppm  Power cost reduced from \$0.20/kWh to \$0.18/kWh per Dan M  Labour Rates Increased per Dan M based on data reported from B2  Equipment Capital Cost updated per estimate to correct maintenance cost  Abrasion index reduced from 1.13 to 1.08 to represent a weighted average  Cyanide cost from \$2,700 to \$2,620 based on new quote from Dupont  AC  17-Jul-14  D Revised diesel price to \$0.85 per email from Condor and completed elution, goldroom, and regeneration energy requirements utilizing new diesel price  SBMS unit cost lowered to reflect flottec quote and lime unit cost raised to include freight  Added costs associated with FEL operation for reclaiming the crushed ore stockpile  O1-Aug-14  E Updated power consumption to reflect latest load list and corrected mill average  AC	26-Jun-14	В			
usage factors.  Average continous power draw in crushing and grinding estimate based on operating hours.  Cyanide cost from \$3,400 to \$2,700 based on new quote from Cyanco.  Liner wear consumable reduced to 55% of the amount calculated by Bond.  Equipment list power total, removed duplicates and non continuous items.  AF  Beguipment list power total, removed duplicates and non continuous items.  Diesel price down to \$1.00 from \$1.20 per Dan M  Grinding power calculation corrected from availability to continuous load factor  SBMS consumption rate reduced from 10kg/kg CN to 8kg/kg CN to account for increase discharge of 30ppm CN from 1ppm  Power cost reduced from \$0.20/kWh to \$0.18/kWh per Dan M  Labour Rates Increased per Dan M based on data reported from B2  Equipment Capital Cost updated per estimate to correct maintenance cost  AC  Abrasion index reduced from 1.13 to 1.08 to represent a weighted average  Cyanide cost from \$2,700 to \$2,620 based on new quote from Dupont  AC  Concentrate assay costs removed  AC  17-Jul-14  D Revised diesel price to \$0.85 per email from Condor and completed elution, goldroom, and regeneration energy requirements utilizing new diesel price  SBMS unit cost lowered to reflect flottec quote and lime unit cost raised to include freight  Added costs associated with FEL operation for reclaiming the crushed ore stockpile  O1-Aug-14  E Updated power consumption to reflect latest load list and corrected mill average  AC					
Average continous power draw in crushing and grinding estimate based on operating hours.  Cyanide cost from \$3,400 to \$2,700 based on new quote from Cyanco.  Liner wear consumable reduced to 55% of the amount calculated by Bond.  Equipment list power total, removed duplicates and non continuous items.  AF  O9-Jul-14  C  Diesel price down to \$1.00 from \$1.20 per Dan M  Grinding power calculation corrected from availability to continuous load factor  AC  SBMS consumption rate reduced from 10kg/kg CN to 8kg/kg CN to account for increase discharge of 30ppm CN from 1ppm  Power cost reduced from \$0.20/kWh to \$0.18/kWh per Dan M  Labour Rates Increased per Dan M based on data reported from B2  Equipment Capital Cost updated per estimate to correct maintenance cost  AC  AD  AC  AD  AC  AC  AD  AC  AC					AF
operating hours. Cyanide cost from \$3,400 to \$2,700 based on new quote from Cyanco. Liner wear consumable reduced to 55% of the amount calculated by Bond. Equipment list power total, removed duplicates and non continuous items. AF Equipment list power total, removed duplicates and non continuous items. AF O9-Jul-14 C Issued for Study AC Diesel price down to \$1.00 from \$1.20 per Dan M AC Grinding power calculation corrected from availability to continuous load factor AC  SBMS consumption rate reduced from 10kg/kg CN to 8kg/kg CN to account for increase discharge of 30ppm CN from 1ppm Power cost reduced from \$0.20/kWh to \$0.18/kWh per Dan M Labour Rates Increased per Dan M based on data reported from B2 Equipment Capital Cost updated per estimate to correct maintenance cost AC Abrasion index reduced from 1.13 to 1.08 to represent a weighted average AC Cyanide cost from \$2,700 to \$2,620 based on new quote from Dupont AC Concentrate assay costs removed AC AC AP-Jul-14 D Revised diesel price to \$0.85 per email from Condor and completed elution, goldroom, and regeneration energy requirements utilizing new diesel price  SBMS unit cost lowered to reflect flottec quote and lime unit cost raised to include freight Added costs associated with FEL operation for reclaiming the crushed ore stockpile  O1-Aug-14 E Updated power consumption to reflect latest load list and corrected mill average AC Updated power consumption to reflect latest load list and corrected mill average AC					
Cyanide cost from \$3,400 to \$2,700 based on new quote from Cyanco.  Liner wear consumable reduced to 55% of the amount calculated by Bond.  Equipment list power total, removed duplicates and non continuous items.  AF  O9-Jul-14  C  Issued for Study  Diesel price down to \$1.00 from \$1.20 per Dan M  Grinding power calculation corrected from availability to continuous load factor  AC  SBMS consumption rate reduced from 10kg/kg CN to 8kg/kg CN to account for increase discharge of 30ppm CN from 1ppm  Power cost reduced from \$0.20/kWh to \$0.18/kWh per Dan M  Labour Rates Increased per Dan M based on data reported from B2  Equipment Capital Cost updated per estimate to correct maintenance cost  Abrasion index reduced from 1.13 to 1.08 to represent a weighted average  Cyanide cost from \$2,700 to \$2,620 based on new quote from Dupont  AC  Concentrate assay costs removed  17-Jul-14  D Revised diesel price to \$0.85 per email from Condor and completed elution, goldroom, and regeneration energy requirements utilizing new diesel price  SBMS unit cost lowered to reflect flottec quote and lime unit cost raised to include freight  Added costs associated with FEL operation for reclaiming the crushed ore stockpile  O1-Aug-14  E Updated power consumption to reflect latest load list and corrected mill average  AC  Liner wear consumable to the amount and completed elution, and completed elution, goldroom, and regeneration energy requirements utilizing new diesel price  O1-Aug-14  E Updated power consumption to reflect latest load list and corrected mill average					AF
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	04 4 44	_			
	01-Aug-14	E			AC



La India Gold Project Condor Gold PLC Pre Feasibility Study S5032

Rev E

#### QUALIFICATIONS

The operating cost estimate presented here includes all direct costs associated with the Project to allow production of Gold dorè. The operating cost estimate is presented with the following qualifications and exclusions:

#### 1 Exclusions Summary

#### 1.1 General

- 1.1.1 All costs associated with areas beyond the battery limits of the study.
- 1.1.2 Import duties
- 1.1.3 All taxes (GST and/or VAT, etc.)
- 1.1.4 Any impact of foreign exchange rate fluctuations, other than Cordoba to USD
- 1.1.6 Any escalation from the date of the estimate
- 1.1.7 Project finance costs
- 1.1.8 Interest charges
- 1.1.9 Corporate Overheads
- 1.1.10 Political risk insurance
- 1.1.11 Plant rehabilitation costs
- 1.1.12 Any land or crop compensation costs
- 1.1.13 Licence fees
- 1.1.14 Royalties
- 1.1.15 General and Administration Costs (G&A)

#### 1.2 Contingency

1.2.1 No allowance for contingency

#### 1.3 Mining

- 1.3.1 ROM Stockpile rehandling costs
- 1.3.2 All mining and exploration costs, including mining services
- 1.3.3 Maintenance cost of all mine, haul and plant access roads.

#### 1.4 Product

- 1.4.1 Products transport costs
- 1.4.2 Products marketing costs
- 1.4.3 Products insurance costs

#### 1.5 Tailings

- 1.5.1 Tailings storage costs, including future lifts and rehabilitation
- 1.5.2 External Government required monitoring costs

### 1.6 Environmental

1.6.1 Any rehabilitation or closure costs

#### 1.7 Laboratory

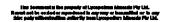
- 1.7.1 Grade control and exploration analytical costs
- 1.7.2 Contract labour

### 2 Estimate Basis

- 2.1 All costs and exchange rates are as at 2Q 2014
- 2.2 Currency of Estimate: US\$
- 2.3 Accuracy: ± 25 %
- 2.4 Exchange rate US\$ 1.00 = Cordoba 25
- 2.5 Fuel costs have been based on a diesel price of US\$ 0.86 /L
- 2.6 Power unit costs have been based on grid supply, with an electricity cost of US\$ 0.18 /kWh
- 2.7 Consumables costs have been based on data from the Lycopodium database of recent projects as well as vendor pricing.
- 2.8 Grinding media consumption rates have been based on Lycopodium Modelling
- 2.9 Reagent consumption rates have been based on preliminary testwork and the Lycopodium database of projects
- 2.10 Power consumption has been based on data from the Lycopodium database of recent projects
- 2.11 Maintenance costs have been factored from the capital cost estimate for similar sized plants, using factors from the Lycopodium database
- 2.12 Labour unit costs have been taken from client supplied data.
- 2.13 Mobile equipment cost provides for fuel and maintenance, not for purchase or vehicle lease
- 2.14 The pebble crusher circuit is not included in the operating cost.

### 3 Battery Limits

- 3.1 Feed into ROM bin. Loader to crusher excluded.
- 3.2 Tails in tailings dam
- 3.3 Gold bullion in safe on site. No transport or refining charge included





Project Name: Client: Project Description: Job No.: Option: Revision:

La India Gold Project Condor Gold PLC Pre Feasibility Study 5032

			_
Annual Throughput	805,000	tpa	Design Basis
	CR, SS-SAG, CIL		
Operating Basis Hours per day Days per yer	24 350		
Operating Hours Crushing Plant Milling	6300 7728	h/y h/y	5027-PDC-001 5027-PDC-001
Crusher Throughput	135	dtph	Calculated
Mill Throughput Mill Throughput	2,300 2,300	dry t/d tph	Calculated Calculated
Estimate Period Estimate Accuracy Estimate Currency	2Q 2014 ± 25% US\$		Design Basis Design Basis Design Basis
Labour Cost Basis	NON-EXPAT		
Exchange Rate: US\$ 1.00 Cordoba	1.000 25.000	US\$ Cordoba	20-month average
Fuel Price Diesel price	\$ 0.86	US\$/L	Email from Client
Power Supply	GRID		Client
Power Cost - Diesel Operating Cost Diesel Consumption Total Cost	\$ 0.036 0.26 0.26	US\$/kWh L/kWh US\$/kWh	Assumption Assumption
Power Cost - Grid Demand charge Local	\$ - \$ 0.18000 \$ -	US\$/month US\$/kWh US\$/kWh	Assumption Design Basis
Unit Rate Total Cost	\$ 0.180 \$ 0.180	US\$/kWh US\$/kWh	Calc
Ore Properties			
Au Ag	3.400 5.800	g Au/t g Ag/t	5032-PDC-001 5032-PDC-001
Specific Gravity (SG) Axb Bond BWI Bond AI Bond CWI	2.54 40.0 21.9 1.1300 19.5	3.3.	5032-PDC-001 AG-SAG Design 2013 La Indi AG-SAG Design 2013 La Indi AG-SAG Design 2013 La Indi Assumption
Recovery			
Gravity Circuit Recovery Au Ag	0.0% 0.0%		5032-PDC-001 5032-PDC-001
Flotation Circuit Recovery Au Ag	0.0% 0.0%		5032-PDC-001 5032-PDC-001
Intense Cyanidation Recovery Au Ag	:		5032-PDC-001 5032-PDC-001
CIL Leach Recovery Au Ag	90.2% 69.9%		5032-PDC-001 5032-PDC-001
Overall Recovery w/ Gravity Au Ag	90.2% 69.9%		5032-PDC-001 5032-PDC-001
Overall Recovery w/o Gravity Au Ag			5032-PDC-001 5032-PDC-001
Annual Gold Production Annual Silver Production	- 79,382 - - 104,940 -	oz/year oz/year	Calc Calc



Project Name: Client: Project Description: Job No.: Option: Revision:

La India Gold Project Condor Gold PLC Pre Feasibility Study 5032

Annual Metal Production	- 184,322	- oz/year	Calc
Annual Equivalent Gold Production  NY Spot price, Au (Jun 17th 2014)	- 81,006 1,264	- oz/year \$/oz	Calc  http://www.kitco.com
NY Spot price, Ag (Jun 17th 2014) Au/Ag Ratio	19.56 65	\$/oz	http://www.kitco.com
Crushing Crusher throughput	805,000	tpa	
Annual Operating Hours Availability	6,300 <b>75.0</b> %	h/y	Calc
SAG Mill SAG Mill throughput	805,000 104	tpa tph	
Annual Operating Hours Availability Specific Energy	7,728 92.0% 28.4	h/y kWh/t	Calc 5032-PDC-001
Pre-Leach Thickener Concentrate Thickener Feed	- 805,000 - 104.17	- tpa - tph	
Flocculant addition	- 48.0	g/t thickener fee	ed 5032-PDC-001
<u>Cyanide Thickener</u> Tailings Thickener Feed	- 805,000 - 104.2	- tpa - tph	Calculated
Flocculant addition	- 48.0	g/t thickener fee	ed 5032-PDC-001
CIL Number of Tanks %Solids CIL Feed Annual Operating Hours Availability	48% 805,000 104 7,728 92.0%	- tanks - - tpa - h/y	5032-PDC-001 5032-PDC-001 5032-PDC-001
Elution  Number of Strips Carbon Strip Time Strip Heater Operating Time Annual Operating Hours Availability	6 5.0 2.5 2.5 780 8.9%	- strips / week - t/strip - h/strip - h/strip - h/yr - %	5032-PDC-001 5032-PDC-001 Assumed
Gold Room Number of Smelts Smelt time	2 4	smelt / week h / smelt	Assumed Assumed
Cyanide Detoxification  Tailings %Solids Tailings Slurry Tailings Solution  WAD Cyanide in Reactor Feed WAD Cyanide in Reactor Discharge  WAD Cyanide Load  WAD Cyanide Discharge  WAD Cyanide Destroyed	\$02 / Air  50% 1,610,000 805,000  150 1 120,750 805 119,945	% solids tpa slurry m3/y solution g/m³ g/m³ kg/year kg/year kg/year	5032-PDC-001
Reagents Activated Carbon (Pica G210-AS or equivalent) CIL Carbon in circuit CIL Carbon consumption per day	60.0 40.0	- t - g/t ore	5032-PDC-001 5032-PDC-001
Total Annual Consumption  Lime [Quicklime - CaO 90% w/w) CIL  Cyanide treatment (destruction)  Flotation  Total  Cyanide	32.2 0.93 748.7 4 531.3 - - 1,280.0	. kg/t ore tpa kg/kg CN 0.0 tpa kg/h tpa tpa	5032-PDC-001 Calc 5032-PDC-001 Calc 5032-PDC-001 Calc Calc Calc
(NaCN 20% w/w)	I	I	I



Project Name: Client: Project Description: Job No.: Option: Revision: La India Gold Project Condor Gold PLC Pre Feasibility Study 5032

					_
CIL Solid NaCN		0.65	-	kg/t ore	5032-PDC-001
		523.3		tpa	Calc
Elution Solid NaCN		128		kg/strip	5032-PDC-001
		39.9		tpa	Calc
ILR Solid NaCN		0		kg/d	5032-PDC-001
				tpa	Calc
Total Solid NaCN		563.2		tpa	Calc
Total Colla Hacit		000.2		, pa	Calc
Sodium Hydroxide					
(NaOH 20% w/w)					
Elution Solid NaOH		365	-	I. a /atria	5032-PDC-001
Elution Solid NaOn			-	kg/strip	5032-PDC-001
		113.9	-	tpa	### BBG ###
ILR Solid NaOH		0		kg/d	5032-PDC-001
		-	-	tpa	
Total Solid NaOH			-		
		113.9	-	tpa	Calc
Hydrochloric Acid					
(HCI 32%)					
Elution / Gold Room HCI		598	_	kg/strip	5032-PDC-001
Total		186.6	-	tpa	Calc
		. 50.0		T-	04.0
Smelting Flux					
Silica	10	10	10	kg/1000oz	5032-PDC-001
					5032-PDC-001
Borax	15	15	15	kg/1000oz	5032-PDC-001
Sodium Nitrate	15	15		kg/1000oz	5032-PDC-001
Fluorspar	5	5	5	kg/1000oz	5032-PDC-001
Silica	-	1.843	-	tpa	Calc
Borax	-	2.765	-	tpa	Calc
Sodium Nitrate	-	2.765	-	tpa	Calc
Fluorspar	_	0.922		tpa	Calc
	_	8.294	_	tpa	Calc
		0.254		tpu .	Calc
Sodium Metabisulphite					
(NaS2O5)				14 ON	5000 BB0 004 i i i B 0 ( 40
Detox Area		8.0		kg/kg CN	5032-PDC-001 revised in Rev C from 10
Total		966.0	-	tpa	to account for 30ppm discharge
1					
Copper Sulphate Pentahydrate					
Detox Area		0.87		kg/kg CN	5032-PDC-001
1		105.1	-	tpa	Calc
Total		105.1	-	tpa	Calc
				•	
PAX Collector					
Flotation				kg/h	Calc
Total	_	0.0			Calc
Total	_	0.0	-	tpa	Calc
MIBC Frother					
Flotation	-			kg/h	Calc
Total	-	0.0	-	tpa	Calc
Flocculant					
Pre-Leach Thickener	-	48	0.0	a/t	5032-PDC-001
Total	_	38.6		tpa	Calc
Cyanide Thickener	_	48	0.0	kg/t	Calc
Total	_	38.6	-	tpa	5032-PDC-001
Total	-	30.0	-	гра	3032-FDC-001
Water					
Water Water		440		0 //-	5000 PPO 004
Process Water		113		m3/h	5032-PDC-001
Raw Water		11		m3/h	5032-PDC-001
Potable Water		0.0	0.2	m3/d/person	5032-PDC-001
Process Water	-	949,200	1,024,800	m3/y	Calc
Raw Water	-	92,400	84,000	m3/v	Calc
Raw Water Potable Water	-	92,400		m3/y m3/v	Calc Calc
Raw Water Potable Water	-			m3/y m3/y	Calc Calc



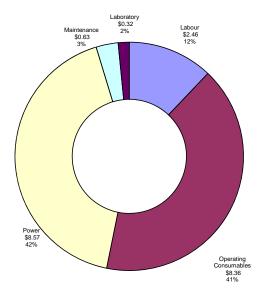
La India Gold Project Condor Gold PLC Pre Feasibility Study S5032

Rev E

### **SUMMARY OF OPERATING COSTS**

Annual throughput 805,000 tpa ore

Cost Category		Total Cost										Fixed Cost	Variable Co	ost		
	US\$/year	US	\$/t ore		US\$/oz Au		US\$/oz Ag	2	S\$/oz Au (Equiv.)		% Fixed		US\$/year	US\$/year	U	S\$/t ore
Labour	\$ 1,977,072	\$	2.46	\$	24.91	\$	18.84	\$	24.41	12.1%	100%	\$	1,977,072	\$ -	\$	-
Operating Consumables	\$ 6,730,133	\$	8.36	\$	84.78	\$	64.13	\$	83.08	41.1%	8%	\$	567,311	\$ 6,162,822	\$	7.656
Power	\$ 6,897,275	\$	8.57	\$	86.89	\$	65.73	\$	85.14	42.1%	13%	\$	874,216	\$ 6,023,060	\$	7.482
Maintenance	\$ 509,837	\$	0.63	\$	6.42	\$	4.86	\$	6.29	3.1%	100%	\$	509,837	\$ -	\$	-
Laboratory	\$ 256,135	\$	0.32	\$	3.23	\$	2.44	\$	3.16	1.6%	100%	\$	256,135	\$ -	\$	-
TOTAL	\$16,370,452	\$	20.34	\$	206.22	\$	156.00	\$	202.09	100%		\$	4,184,571	\$ 12,185,882	\$	15.14



Rev I

## LABOUR COSTS

 Basis
 12
 hours per day

 Shift Roster
 2
 shifts per day

 4
 shifts in total

 Panel Rotation
 4 days or, 4 days off

	Employees per	Number of	Number of			Base Annual	Overhead	Annual head Overhead Labour			1	otal Annual Labour	
	Team	Teams	Employees	Classification		lary/Wage	Costs		Costs		Costs		Costs
Administration Department						US\$	%		US\$		US\$		US\$
Management Site Manager	1	1	0	M 6	\$	160,000	24%	\$	38,800	\$	198,800	\$	_
Office Manager	Ö	1	ő	M 2	\$	18,288	24%	\$	4,435	\$	22,723	\$	-
Secretary	1	4	0	AC 1	\$	4,140	24%	\$	1,004	\$	5,144	\$	-
Safety, Health & Environment													
SHE Manager	1	1	0	M 1	\$	18,288	24%	\$	4,435	\$	22,723	\$	-
OH&S Officer	1	1	0	SD 6	\$	16,296	23%	\$	3,789	\$	20,085	\$	-
Environmental Monitoring Officer	1	1 1	0	SD 4 SD 1	\$	10,000	23%	\$	2,325	\$	12,325	\$	-
Environmental Technicians First Aid Officer	Ö	1	0	SD 2	\$	4,140 16,296	23% 23%	\$	963 3,789	\$	5,103 20,085	\$	-
Human Resources HR Manager	1	1	0	SD 7	\$	18,288	23%	\$	4,252	\$	22,540	\$	
Senior HR Officer	Ö	1	ő	SD 3	\$	18,288	23%	\$	4,252	\$	22,540	\$	-
HR Officer	0	1	0	SD 3	\$	18,288	23%	\$	4,252	\$	22,540	\$	-
Training Superintendent	1	1	0	SD 5	\$	18,288	23%	\$	4,252	\$	22,540	\$	-
Security													
Manager Security	1	1	0	SD 7	\$	18,288	23%	\$	4,252	\$	22,540	\$	-
Security Supervisors Security Staff	1 2	4	0	SS 5 SS 3	\$	16,296 5,000	33% 33%	\$	5,418 1,663	\$	21,714 6,663	\$	-
Joodiny Olan	_	-		55 5	۳	3,000	JJ /6	φ	1,003	Ψ	0,003	Ψ	-
Finance & Administration	l .				١.			L				١.	
Administration Manager	1	1	0	M 2	\$	100,000	24%	\$	24,250	\$	124,250	\$	-
Senior Accountant Accountant	0 1	1 1	0	SD 7 SD 6	\$	85,000 70,000	23% 23%	\$	19,763 16,275	\$	104,763 86,275	\$	-
Accounts Clerk	Ö	i	ő	SD 2	\$	50,000	23%	\$	11,625	\$	61,625	\$	-
Payroll Clerk	0	1	0	SD 2	\$	50,000	23%	\$	11,625	\$	61,625	\$	-
Purchasing Officer	1	1	0	SD 3	\$	55,000	23%	\$	12,788	\$	67,788	\$	-
Warehouse Officer Warehouse Labour	1	1 1	0	SD 3 SD 2	\$	55,000 3,024	23% 23%	\$	12,788 703	\$	67,788 3,727	\$	-
Expediter Clerk	Ö	1	ő	SD 2	\$	50,000	23%	\$	11,625	\$	61,625	\$	-
IT Communications / IT Technician	1	1	0	SD 4	\$	16,296	23%	\$	3,789	\$	20,085	\$	-
Community Relations			_										
Community Relations Manager	1	1	0	SD 6	\$	16,296	23%	\$	3,789	\$	20,085	\$	-
Administration Subtotal			0									\$	-
Process Plant													
Process Plant Manager	1	1	1	<b>M</b> 1	\$	143,000	24%	\$	34,678	\$	177,678	\$	177,678
Secretary	0	1	1	SD 1	\$	3,000	23%	\$	698	\$	3,698	\$	3,698
Operations													
Plant Superintendent	1	1	1	<b>M</b> 1	\$	137,500	24%	\$	33,344	\$	170,844	\$	170,844
General Foreman / Process Trainer	0	1	0	<b>M</b> 1	\$	54,000	24%	\$	13,095	\$	67,095	\$	-
Shift Supervisors	1	4	4	SS 1	\$	37,500	33.3%	\$	12,469	\$	49,969	\$	199,875
Control Room Operators Crushing Operators	1	4	4	SS 1 SS 1	\$	21,000 18,600	33% 33%	\$	6,983 6,185	\$	27,983 24,785	\$	111,930 99,138
Milling Operators	1	4	4	SS 1	\$	21,000	33%	\$	6,983	\$	27,983	\$	111,930
CIL Operators	1	4	4	<b>SS</b> 1	\$	18,600	33%	\$	6,185	\$	24,785	\$	99,138
Flotation Operators	0	4	0	SS 1	\$	18,600	33%	\$	6,185	\$	24,785	\$	-
Relief/Daycrew Operators Goldroom Supervisors	1 2	4 1	4 2	SS 1 SD 1	\$	18,600 37,500	33% 23%	\$	6,185 8,719	\$	24,785 46,219	\$	99,138 92,438
Goldroom Operators	2	1	2	SD 1	\$	18,600	23%	\$	4,325	\$	22,925	\$	45,849
Senior Metallurgist	1	1	1	SD 1	\$	54,000	23%	\$	12,555	\$	66,555	\$	66,555
Plant Metallurgist	1	1	1	SD 1	\$	23,400	23%	\$	5,441	\$	28,841	\$	28,841
Lab Analyst	1	1	2	SD 6	\$	16,296	23%	\$	3,789	\$	20,085	\$	40,170
Lab Technicians Met Technician	2 0	1 1	2	SD 2 SD 2	\$	10,800 10,800	23% 23%	\$	2,511 2,511	\$	13,311 13,311	\$	26,622 53,244
		'	•	55 2	Ű	10,000	2070	φ	۱۱ ک,ک	φ	10,011	Ψ	33,244
Maintenance Maintenance Manager	1	1	1	<b>M</b> 1	\$	42,000	24%	\$	10,185	\$	52,185	\$	52,185
Maintenance Supervisor	1	4	4	SD 1	\$	42,000	23%	\$	9,765	\$	51,765	\$	207,060
Maintenance Planner/Trainer	1	1	1	<b>SD</b> 1	\$	42,000	23%	\$	9,765	\$	51,765	\$	51,765
Mechanical Engineer	0	1	0	SD 1	\$	54,000	23%	\$	12,555	\$	66,555	\$	-
Electrical Engineer Mechanical Supervisor	0	1 1	0	SD 1 SD 1	\$	54,000 37,500	23% 23%	\$	12,555 8,719	\$	66,555 46,219	\$	-
Electrical Supervisor	0	1	0	SD 1	\$	37,500	23%	\$	8,719	\$	46,219	\$	-
Boilermakers	1	4	4	<b>SD</b> 1	\$	7,800	23%	\$	1,814	\$	9,614	\$	38,454
Millwright	1	4	4	SD 1	\$	7,800	23%	\$	1,814	\$	9,614	\$	38,454
Trades Assistants	1	4	4	SD 1	\$	6,600	23%	\$	1,535	\$	8,135	\$	32,538
Electricians Instrument Technicians	1	4	4	SD 1 SD 1	\$	11,400 10,800	23% 23%	\$	2,651 2,511	\$	14,051 13,311	\$	56,202 53,244
			1	SD 4	ě	16,296	23%	\$	3,789		20,085		
Warehouse Manager	1	1	'	30 4	Ψ	10,230	2070	φ	3,709	\$	20,000	\$	20,085
		1	68	35 4	Ů	10,290	2070	Ÿ	3,769	Þ	20,065	\$	1,977,072



#### Rev E

T:\Studies\5032 - La India Project\08.0 OP COST EST\08.01 Estimates\[La India Plant Operating Costs Rev E.xlsx]

## LABOUR COST SUMMARY

Basis 12 hours per day shifts per day shifts in total Shift Roster Panel Rotation

Area	Employees	Labo	ur	Camp	Transport	Housing	FIFO	Travel	Tota
		US\$/y	ear U	IS\$/year	US\$/year	US\$/year	US\$/year	US\$/year	US\$/yea
Administration	0	\$ -							\$ -
	41	\$ 1,427,0	35						\$ 1,427,085
Process Plant Maintenance	27	\$ 549,9	37						\$ 549,987
Mining Operations	0	\$ -							\$ -
Mining Maintenance	0	\$ -							\$ -
-									
Total	68	\$ 1,977,0	2 \$	- !	\$ -	\$ -	\$ -	\$ -	\$ 1,977,072

- NOTES

  1. Direct Labour Costs include Oncosts, refer to "Labour Costs" based on the selected rates.

  2. Camp Costs include all costs associated with the accommodation camp, as calculated here.
- 3. Transport Costs include the cost of transport between the camp/village and the plant (e.g. bussing)
- 4. Housing Costs include any additional housing assistance to senior staff that have not been included in the Labour costs
- FIFO Costs include all expenses relating to a fly-in-fly-out operation
   Travel Costs include all travel costs for senior staff that have not been included in the Labour costs (e.g. Expat travel to home country)



#### Rev E

### **OPERATING CONSUMABLES COST**

Throughput

805,000 t ore/year

Content   Cont				Unit Co	st								T			
Part	Operating Consumable			(Total o	n site)		Consumption Rate		Total	Cost				Varia	ble	
www.Charber Friend Jaw Metros C100 5 7,500 en. 1				US	\$/unit	Unit			US\$	US\$/t ore	%	US\$/y	_	US\$/y	US\$	/t ore
AG Mill   100 mm thickness   Sized	Crusher Liners															
\$\frac{1}{2}\$\frac	Jaw Crusher Fixed	Fixed Jaw	Metso C100	\$	7,500	ea.	8	8.9 set(s)/y	\$ 66,780	\$ 0.083	0%	\$ -	\$	66,780	\$	0.083
\$\frac{1}{2}\$\frac	Jaw Crusher Moveable	Swing Jaw	Metso C100	S	6,200	ea.	7	7.0 set(s)/y	\$ 43,400	\$ 0.054	0%	\$ -	\$	43,400	\$	0.054
Friedrig Media  AC (Mill Balls  15 mm  Sheel  5 1,000  AC (Mill Balls  15 mm  Sheel  5 1,000  AC (Mill Balls  15 mm  Sheel  5 1,000  AC (Mill Balls  16 mm  Sheel  5 1,000  AC (Mill Balls  10 mm  AC (Mill Ball		3.00			,				, ,,,,,	•				-,		
AGA Mill Balls	SAG Mill	100 mm thickness	Steel	\$	2,564	/tonne	0.188 kg/t milled	151 t/y	\$ 387,688	\$ 0.482	0%	\$ -	\$	387,688	\$	0.482
AGA Mila Balls   105 mm   Steel   5   1,600	Grinding Media															
AGA Mile Balls	SAG Mill Balls	125 mm	Steel	\$	1,600	/ t		0 t/y		Ψ	0%		\$	-	\$	-
AGA Mill Ballis 80 mm Steel \$ 1,000 /1	SAG Mill Balls			\$			1.842 kg/t milled			\$ 2.948				2,373,049	\$	2.948
AGA Mill Balls 65 mm Steel 5 1,000 /1	SAG Mill Balls			\$						-				-	-	-
Schedule   So mm   Steel   S   1,600	SAG Mill Balls			\$						*			-	-	*	-
1.0 set(s)   2   5.000   5   0.006   0   0   0   0   0   0   0   0   0	SAG Mill Balls		Steel	\$				0 t/y	\$ -	*			-	-	*	-
Tarkly   Circuit Screen   1.2 m x 2.4 m   Polyurehane   \$ 5,000   set	SAG Mill Balls	50 mm	Steel	\$	1,600	/t		0 t/y	\$ -	\$ -	0%	\$ -	\$	-	\$	-
1.0 set(s)/y   5   5.000   5   0.006	Screen Consumables															
Content Carbon Recovery SO /7 x 18 mm				\$		set										
Sathon Sizing Screen   0.83 x 18 mm				\$		set								5,000		0.006
Dil Internal Screen   1.6 m x 6 m   Polyurethane   \$ 5,000   set				\$									-	-	*	-
Satisfy Screen   1 x 18 mm				\$					•	T			-	-	-	-
Reagents - Carbon   Polyurethane   S   5,000   set	CIL Intertank Screen			\$		set			\$ -	*				-	\$	-
Reagents - Carbon Activated Carbon (Pica G210-AS or equivalent) 1.68 x 2.39 mm \$ 3,910 /t \$ 32.2 Uy \$ 125,902 \$ 0.156 50% \$ 62,951 \$ 62,951 \$ 0.078 \$	Carbon Safety Screen			\$						*				-	-	-
Activated Carbon   (Pica G210-AS or equivalent)   1.68 x 2.39 mm   \$ 3,910	Carbon Dewatering Screen	n 0.83 x 18 mm	Polyurethane	\$	5,000	set	0	0.0 set(s)/y	\$ -	\$ -	0%	\$ -	\$	-	\$	-
Reagents - ILR, CIL, Elution	Reagents - Carbon															
Line (Quickline CaO 90% w/w) Cyanide (NaC) 20% w/w) Dry briquettes \$ 2,620 /t   \$ 1,280 0 ft   \$ 1,475,547 \$ 1,833   \$ 1,475,547	Activated Carbon	(Pica G210-AS or equivalent)	1.68 x 2.39 mm	\$	3,910	/t		32.2 t/y	\$ 125,902	\$ 0.156	50%	\$ 62,951	\$	62,951	\$	0.078
Cyanide	Reagents - ILR, CIL, Elut															
Sodium Hydroxide	Lime			\$												
Phydrochoic Acid (HCl 32%)   IBC   \$ 900	Cyanide			\$												
Sedium Metabisulphite (NaS2O5)   S	Sodium Hydroxide			\$												
Copper Sulphate Pentahydrate   \$ 2,382	Hydrochloric Acid		IBC	\$									-			
Reagents - Smelting Flux  Silica  \$ 900	Sodium Metabisulphite			\$	496	/ t		966.0 t/y			0%		\$	479,136	\$	0.595
Silica   S	Copper Sulphate Pentahy	/drate		\$	2,382	/ t		105.1 t/y	\$ 250,235	\$ 0.311	100%	\$ 250,235	\$	-	\$	-
Separax   Sepa	Reagents - Smelting Flux	K														
Sodium Nitrate	Silica			\$										-		-
Season   S	Borax			\$										-	*	-
Reagents - Gold Room Crucibles  \$ 1,623 ea.  0.0 /y \$ - \$ - 100% \$ - \$ - \$ - \$  Electrowinning - CIL Electrodes  \$ - ea.  0.0 /y \$ - \$ - 0% \$ - \$ - \$  Replacement Anodes  Replacement Cathodes  \$ - ea.  0.0 /y \$ - \$ - 0% \$ - \$ - \$  Replacement Cathodes  \$ - ea.  0.0 /y \$ - \$ - 0% \$ - \$ - \$  Replacement Cathodes  \$ - ea.  0.0 /y \$ - \$ - 0% \$ - \$ - \$  Replacement Steel Stocking  \$ 72 kg  0.0 kg/y  0.0 set(s)/y				\$				_						-	-	-
Crucibles   Samples   Sa	Fluorspar			\$	900	/t		0.9 t/y	\$ 829	\$ 0.001	100%	\$ 829	\$	-	\$	-
Electrowinning - CIL Electrodes  \$ - ea.  Replacement Anodes  \$ - ea.  Replacement Cathodes  \$ - \$ - \$ - \$ - \$ - \$ - \$ - \$ - \$ - \$	Reagents - Gold Room											[.				
Clectrodes	Crucibles			\$	1,623	ea.		0.0 /y	\$ -	\$ -	100%	\$ -	\$	-	\$	-
Replacement Anodes  \$ - ea. Replacement Cathodes  \$ - 0.0 /y \$ - \$ - 0% \$ - \$ - \$ - \$ - \$ - \$ - \$ - \$ - \$ - \$	Electrowinning - CIL			1.					_			[_				
Comparison   Com	Electrodes			\$	-				•	T			-	-	-	-
Stainless Steel Stocking   \$ 72   kg     0.0 kg/y   \$ -   \$ -   0%   \$ -   \$	Replacement Anodes			\$	-				•	T			-	-	-	-
Stainless Steel Wool Mats	Replacement Cathodes			\$	-									-		-
Stainless Steel Wool \$ - set   0.0 set(s)/y \$ - \$ - 0% \$ - \$ -	Stainless Steel Stocking			\$	72	_								-		-
	Stainless Steel Wool Mats			\$	-					*				-		-
Electrowinning - Intense Cyanidation	Stainless Steel Wool			\$	-	set	0	0.0 set(s)/y	\$ -	\$ -	0%	\$ -	\$	-	\$	-
	Electrowinning - Intense	Cyanidation														



TOTAL									730,133	\$ 8.360	8%	\$	567,311	\$ 6,162		7.656
Operator Supplies	Allowance		\$	100	pp/yr			\$	6,800		100%	\$	6,800		- 3	
Mill Lubricants General supplies	Allowance Allowance			40,000 10,000	lot lot		1.0 lot/y 1.0 lot/y		40,000 10,000	\$ 0.050 \$ 0.012	100% 100%	\$	40,000 10,000	\$ \$	- 5	
General	Variable Component		\$	2.000	kL				114,413		15%	\$	17,228		185	
Water Treatment and Sup Water Supply Cost	Fixed Component		\$	5,000	/year			\$		\$ 0.006	100%	\$	5,000		- 5	
Sulphamic Acid		Cleaning	\$	765	/ t	50.0 kg/week	2.6 t/y			\$ 0.002	20%	\$	398		591	
Antiscalant Antiscalant		Elution and ILR Cooling Tower	\$	2,600 2,600	/ t / t	0.0 kg/week 0.0 kg/week	0.00 t/y 0.00 t/y			\$ - \$ -	0% 100%	\$	-	\$ \$	-   5	
Antiscalant Antiscalant		Lime slaking Decant return water		1,380 2,600	/ t / t	50.0 kg/week 0.0 kg/week	2.60 t/y 0.00 t/y	\$	-	\$ 0.004 \$ -	0% 100%	\$ \$	-	\$	588	-
Reagents - Water																
Diesel		Elution	\$	858	/kL		66 kL/y		56,523		0%	\$	-		523	
Diesel Diesel		Smelting Furnace Carbon Regen.	\$	858 858	/kL /kL		9 kL/y 179 kL/y		651.190 153,707		0% 0%	\$	-		651 S	
Natural Gas (Utilities)		Utilities	\$	0.15	/m3		0 m3/y	\$	-	\$ -	0%	\$	-	\$	- 5	-
Fuel Diesel		Mobile Equipment	•	858	/kL		273 kL/y	e ,	234,423	\$ 0.291	70%	\$	164,096	\$ 70	327	0.087
Flocculant - Cyanide Thick			\$	3,960	/ t					\$ 0.190	0%	\$	-		014	
Reagents - Thickening Flocculant - Pre-Leach Th	ic Superflow C-496		•	3,960	/t		38.6 t/v	\$	153,014	\$ 0.190	0%	\$	_	\$ 153	014	0.190
Filter Cloths Filter Plates	19 m x 1 m		\$ \$	152 6,000	/ t / t		0.0 set(s)/y 0.0 set(s)/y			\$ - \$ -	0% 0%	\$ \$	-	\$ \$	- 9	
Filter Consumables												Ť				
Stainless Steel Wool Mats Stainless Steel Wool			\$ \$	-	set set		0.0 set(s)/y 0.0 set(s)/y	\$ \$		\$ - \$ -	0% 0%	\$	-	\$ \$	- 5	
Stainless Steel Stocking			» \$	72	ea. kg		-	\$ \$		\$ - \$ -	0%	\$ \$	-	\$ \$	- 9	
Replacement Anodes Replacement Cathodes			\$	-	ea.		0.0 /y	\$	-	\$ -	0% 0%	\$	-	\$	- 5	-
Electrodes			\$	-	ea.		0.0 /y	\$	-	\$ -	0%	\$	-	\$	-   9	-



#### Rev E

#### **POWER CONSUMPTION COSTS**

Power Supply GRID

Power Unit Cost \$ 0.180 US\$/kWh

0

Area	Description	Installed	Peak	Average	Total Annual	Total		ıal			Annual	Ann		
		Power	Power	Continuous	Power	Po	ower		% Fixed		Fixed	Varia		
			Draw	Draw	Consumption	C	ost				Cost	Cos	st	
		kW	kW	kW	kWh/year	US\$/year	ι	JS\$/t ore	%		US\$/year	US\$/year	US	\$/t ore
121	CRUSHING AND SCREENING	268	-	120	756,000	\$ 136,0	30 \$	0.169	10%	\$	13,608	\$ 122,472	\$	0.152
120	CRUSHING AND SCREENING SWITCHROOM L&SP, AIR-CON LC	182	-	39	245,700	\$ 44,2	26 \$	0.055	10%	\$	4,423	\$ 39,803	\$	0.049
132	GRINDING	5,184	-	3,507	27,102,096	\$ 4,878,3	77 \$	6.060	0%	-\$	20,170	\$ 4,898,547	\$	6.085
130	MILLING SWITCHROOM L&SP, AIR-CON LOADS	192	-	41	344,400	\$ 61,9	92 \$	0.077	20%	\$	12,398	\$ 49,594	\$	0.062
160	CIL AND TAILINGS	387		241	2,024,400	\$ 364,3	92 \$	0.453	20%	\$	72,878	\$ 291,514	\$	0.362
170	DESORPTION	130		50	420,000	\$ 75,6	00 \$	0.094	20%	\$	15,120	\$ 60,480	\$	0.075
180	REFINING/ GOLDROOM	199	-	81	680,400	\$ 122,4	72 \$	0.152	20%	\$	24,494	\$ 97,978	\$	0.122
180	CIL SWITCHROOM L&SP, AIR-CON LOADS	162	-	35	294,000	\$ 52,9	20 \$	0.066	20%	\$	10,584	\$ 42,336	\$	0.053
145	DETOX	207	-	121	1,016,400	\$ 182,9	52 \$	0.227		\$	-	\$ 182,952	\$	0.227
142	THICKENING AND SCREENING	424	-	157	1,318,800	\$ 237,3	84 \$	0.295		\$	-	\$ 237,384	\$	0.295
210	REAGENTS	171	-	47	394,800	\$ 71,0	64 \$	0.088	100%	\$	71,064	\$ -	\$	-
232	PLANT WATER SYSTEMS	241	-	84	705,600	\$ 127,0	08 \$	0.158	100%	\$	127,008	\$ -	\$	-
251	COMPRESSED AIR	754	-	260	2,184,000	\$ 393,1	20 \$	0.488	100%	\$	393,120	\$ -	\$	-
100	MISCELLANEOUS FACILITIES AND BUILDINGS	278	-	99	831,600	\$ 149,6	88 \$	0.186	100%	\$	149,688	\$ -	\$	-
	Contingency	-	-	_	-	\$ -	\$	-		\$	-	\$ -	\$	-
	Sub Total Unit Rate	8,779	-	4,882	38,318,196	\$ 6,897,2	75 \$	8.568	13%	\$	874,216	\$ 6,023,060	\$	7.482
	Power Demand Cost					\$ -	\$	-		\$		\$ -	\$	-
	Service Charge					\$ -	\$	-		\$	-	\$ -	\$	-
	TOTAL					\$ 6,897,2	75 \$	8.568	13%	\$	874,216	\$ 6,023,060	\$	7.482

#### NOTES

- 1. Power taken from the detailed Equipment List (5032-LST-006-RevC)
- 2. Peak Power Draw = Installed Power x Load Factor (kW)
- 3. Average Continuous Power Draw = Peak Power Draw x %Utilisation (kW)
- 4. Total Annual Consumption = Average Continuous Power Draw x 350 x 24 (kWh), for Area 120, 121,132 = operating hours x Average Continuous power draw
- 5. Utilisation is calculated from the annual operating hours
- 6. Mill Motor Power Draw = Mill Pinion Power / Mill Power Factor (default 0.95)



### Rev E

## MAINTENANCE MATERIAL COSTS

	Capital	Maintenance	Ma	intenance	Ma	aintenance			Fixed	٧	ariable	Va	riable
Area	Cost	factor		Cost		Cost	% Fixed	Ma	aintenance	Mai	ntenance	Mair	tenance
	(Installed)								Cost		Cost		Cost
	US\$	%		US\$/year		US\$/t ore			US\$/year	U	S\$/year	US	\$\$/t ore
Plant Maintenance													
Crushing, Stockpile, Reclaim		2.9%	\$	-	\$	-	60%	\$	-	\$	-	\$	-
Milling, Classification, Gravity		3.6%	\$	-	\$	-	<b>70%</b>	\$	-	\$	-	\$	-
Flotation/CIL/Goldroom		2.3%	\$	-	\$	-	100%	\$	-	\$	-	\$	-
Reagents		1.2%	\$	-	\$	-	100%	\$	-	\$	-	\$	-
Services		0.0%	\$	-	\$	-	100%	\$	-	\$	-	\$	-
Tailings		2.0%	\$	-	\$	-	80%	\$	-	\$	-	\$	-
Infrastructure		1.0%	\$	-	\$	-	100%	\$	-	\$	-	\$	-
Plant Sub Total	\$ 12,700,000	3.0%	\$	381,000	\$	0.473	100%	\$	381,000	\$	-	\$	-
Mobile Equipment			\$	108,837	\$	0.135	100%	\$	108,837	\$	-	\$	-
Maintenance General	•	•											
Maintenance software (SAP etc)			\$	5,000	\$	0.006	100%	\$	5,000	\$	-	\$	-
Maintenance manuals			\$	5,000	\$	0.006	100%	\$	5,000	\$	-	\$	-
Maintenance training			\$	10,000	\$	0.012	100%	\$	10,000	\$	-	\$	-
TOTAL		3.0%	\$	509,837	\$	0.633		\$	509,837	\$	-	\$	-

### LIGHT VEHICLES, MOBILE EQUIPMENT, GENERATORS AND SMALL ENGINES

Equipment	Number	Treatment	Admin		Daily	Annual	Total	-	Annual		Mainte	nance	(A\$ per ar	num)			270	00				Total	Maintenance (	Cost	
1	of units	Plant		Make	Operating	Operating	Annual	Diesel (	Consumption	Tyre	es	Drive	e Train	Brakes		Oils/Lub	G	ieneral	Gene	eral			•		П
					hours	hours	hours	L/h	L/y	US\$ per	r Unit	US\$ p	per Unit	US\$ per l	lnit l	JS\$ per Unit	US\$	per Unit	USS	\$/h	US\$ pe	r Unit	US\$/year	US\$/year	1
Light Equipment																									
4WD Single Cab Ute	2	2	0	Toyota	3.0	1,095	2,190	6	13,140		960	\$	1,200		150 \$			2,000					\$ 9,020	\$ 9,02	
4WD Maintenance Truck	1	1		Toyota	3.0	1,095	1,095	8	8,760	\$	960	\$			150 \$			2,000					\$ 4,510		10
4WD Cargon Van	0	l	0		3.0	1,095	-	9	-						200 \$			2,000				5,200	\$ -	\$ -	
Personnel Carrier	0		0		8.0	2,920	-	10	-	\$	1,200	\$	1,600	\$	200 \$	200	\$	2,000			\$	5,200	\$ -	\$ -	
Subtotal	3				, ,				21,900														\$ 13,530	\$ 13,53	30
Medium/Heavy Equipment																									
8t Twincab 4WD Hiab Truck	1	l		Isuzu FER500	2.0	730	730	12	8.760	\$	1.600	s	2,000	\$	240 \$	200	\$	2,500		- 1.	\$	6,540	\$ 6,540	\$ 6,54	40
Warehouse Delivery Truck w/Boom	1	l		ISUZU FERSUU	2.0	730	730	12	8,760	<b>3</b>	1,600	•	2,000	•	240 \$	200	•	2,500			Ф	6,540	\$ 6,540	\$ 6,54	ŧU
5t Tip truck	1			Isuzu FVZ1400	3.0	4 005		12			1.600	s	2 000	\$		200		2.500		- 1.	•	0.540	•	\$ -	
		l		Isuzu FVZ1400 Isuzu FVZ1400		1,095	-		-						240 \$		3					6,540	<b>5</b> -	5 -	
Service/Lube Truck Fuel Truck		l			4.0	1,460 1,460	-	12	-		1,600 1.600	\$			240 \$ 240 \$	200 200	3	2,500 2,500				6,540	\$ -	\$ - \$ -	
		l		AC	4.0		-	12														6,540	<b>5</b> -		
All Terrain Forklift - Propane	1			Bobcat 753	3.0	1,095	1,095	6	6,570		800	\$			150 \$			1,500				3,850	\$ 3,850		
Warehouse Forklift - Propane	1	l		Bobcat 753	4.3	1,570	1,570	6	9,417	\$	800	\$			150 \$			1,500		- 13		3,850	\$ 3,850		
Bobcat	1	l		Bobcat 753	5.0	1,825	1,825	6	10,950	\$	800	\$	1,200	\$	150 \$	200	\$	1,500	_				\$ 3,850	\$ 3,85	50
Integrated Tool Carrier	0	l		Cat IT28G	6.0	2,190		12											\$			24,090	\$ -	\$ -	
Telescopic Handler CAT TH 62	1			Cat TH62	3.6	1,314	1,314	6	7,884										\$				\$ 10,512	\$ 10,51	12
Mac 14 14t Franna Crane	0	l			2.0	730	-	10	-										\$			7,300	\$ -	\$ -	
50 t All terrain Crane	1	l			2.0	730	730	10	7,300										\$				\$ 7,300	\$ 7,30	00
150 t Crawler Crane	0	l			0.5	183	-	12	-										\$			1,825	\$ -	\$ -	
Backhoe/FEL	1	l		Cat 446B	3.6	1,314	1,314	10	13,140										\$				\$ 13,140		
Loader (ROM) Reclaim	1	l		950	3.3	1,166	1,166	18	20,979										\$			34,965	\$ 34,965	\$ 34,96	35
18 t Grader				Cat 14H	5.0	1,825	-	20	-										\$	16	\$ 2	28,288	\$ -	\$ -	
Subtotal	9								85,000														\$ 84,007	\$ 84,00	)7
Equipment																									
Emergency Generator (2,000 kVA)	1	l			0.6	219	219	500	109,500							500	•	3.000			\$	3,500	\$ 3,500	\$ 3,50	ഹ
Stand-by Generator (800 kVA)	1				0.4	131	131	200	26.280						ě	500	ě	2.000					\$ 2,500		
Portable Pumps Generator (200 kVA)	l i	l			1.2	438	438	50	21,900						ě	500	ě	1.000					\$ 1,500		
Generator (5 kVA)	1	l			2.2	800	800	2	1,600						į	500		500					\$ 1,000		
Portable Compressor	4	l			2.2	800	800	4	3.200						2	500		500					\$ 1,000		
Diesel Welder	2			Lincoln	1.8	640	1,280	2	2,560						•	100		500			s S		\$ 1,000		
Fusion Butt Welder Damos 90/315	4	l		Damoss 90/315	1.8	640	640	2	1,280						1 2	100		500			э \$	600	\$ 1,200	\$ 60	
Subtotal	8	1		Dai1105S 90/315	1.0	640	640		166.320						Þ	100	· P	500			Φ	000	\$ 11.300		
Subtotal	- °								100,320													-+	φ 11,300	φ 11,30	~
TOTAL	20								273,220														\$ 108,837	\$ 108,83	37

Mobile Equipment Cost Summary		US\$/year	US\$/t ore
Fuel	273,220 L/y	\$ 234,423	\$ 0.291
Maintenance and Repairs	·	\$ 108,837	\$ 0.135
Total Mobile Equipment Cost		\$ 343,260	\$ 0.426

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NOTES
1. Maintenance cost for mobile equipment in US\$ per unit.
4. ROM loader annual operating hours equal to crusher operating hours per year

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## LABORATORY

Assay Costs	Inte	ernal	Ext	ernal
Solids Preparation	\$	-		
Solids Moisture	\$	-		
Solids Sizing	\$	-	\$	95
Solids Fire Assay			\$	25
Solids ICP				
Solution Assay	\$	-	\$	12
Carbon Assay			\$	20
Bullion			\$	100
Concentrate TML	\$	-		
Environmental (WAD CN, As)			\$	70
Water Quality (potable)			\$	180
Sample Pick Up/Courier			\$	1

Number of shifts per day

				)						
Assay Requirement	Shiftly	Daily	Weekly	Monthly	Assays per year	Int or Ext	Cos	st/sample	,	TOTAL JS\$/year
Solids										
Mill Feed		1			365	External	\$	25.00	\$	9,125
Leach Feed	1				730	External	\$	25.00	\$	18,250
Leach Tanks			6	6	384	External	\$	25.00	\$	9,600
Leach Tails	1		1		782	External	\$	25.00	\$	19,550
Tails bottle roll		1	1		417	External	\$	25.00	\$	10,425
Float Feed					-	External	\$	25.00	\$	-
Rougher Concentrate					-	External	\$	25.00	\$	-
Scavenger Concentrate					-	External	\$	25.00	\$	-
Scavenger Tail					-	External	\$	25.00	\$	-
Final Concentrate					-	External	\$	25.00	\$	-
Final Tails					-	External	\$	25.00	\$	-
Metallurgical Testing				50	600	External	\$	25.00	\$	15,000
Solutions (AAS)										
Leach Feed	1				730	Internal	\$	-	\$	-
Leach Tanks			7	7	448	Internal	\$	-	\$	-
Leach Tail	1				730	Internal	\$	-	\$	-
Pregnant Eluate			7		364	Internal	\$	-	\$	-
Barren Eluate			7		364	Internal	\$	-	\$	-
ICR Pregnant Eluate		1			365	Internal	\$	-	\$	-
ICR Barren Eluate		1			365	Internal	\$	-	\$	-
Thickener Overflow					-	Internal	\$	-	\$	-
Process Water Pond					-	Internal	\$	-	\$	-
Tails bottle roll		1	1		417	Internal	\$	-	\$	-
Metallurgical Testing				50	600	Internal	\$	-	\$	-
Carbon										
Loaded		2			730	External	\$	20.00	\$	14,600
Barren		2			730	External	\$	20.00	\$	14,600
Regen		2			730	External	\$	20.00	\$	14,600
CIL Tanks			12	12	768	External	\$	20.00	\$	15,360
Bullion										
Bars			5		260	External	\$	100.00	\$	26,000
Concentrate										
TML	1				730	Internal	\$	-	\$	-
Shipment Assay				4	48	External	\$	-	\$	-
Miscellaneous										
Mill Feed Moisture	1			10	850	Internal	\$	-	\$	-
Mill Feed Sizing	1			10	850	Internal	\$	-	\$	-
Leach Feed Sizing	1			10	850	Internal	\$	-	\$	-
Environmental Samples			2	10	224	External	\$	70.00	\$	15,680
Water Quality Sample			2	2	128	External	\$	180.00	\$	23,040
Subt	otal	·			14,559				\$	205,830
Sample Pick Up/Courier					6,896	External	\$	1.00	\$	6,896
									\$	10,000
Contingency for duplicates, ch	ecks, etc			15%					\$	33,409
TOTAL									\$	256,135
IVIAL									Ψ	230,133

NOTE:
1. Grade Control Costs excluded

# **APPENDIX 8 ELECTRICAL LOAD LIST**



# **CONDOR GOLD PLC**

# LA INDIA PROJECT ELECTRICAL LOAD LIST

5032-LST-006

August 2014

**Prepared by:** 



С	01/08/14	ISSUED FOR STUDY – MILL CONSUMED POWER UPDATED	AC		DM	
В	25/07/14	ISSUED FOR STUDY				
Α	2/07/14	ISSUED FOR REVIEW	ES			
REV NO.	DATE	DESCRIPTION OF REVISION	BY	DESIGN APPROVED	PROJECT APPROVED	CLIENT APPROVED



ELEC. REV	SWBD/ MCC No	EQUIPMENT NUMBER	DUTY	STDBY	EQUIPMENT NAME	EQUIP. TYPE	FIXED/ VARIABLE	START METHOD		MOTOR / LOA	D SPECIFICATION		II	NSTALLED LOAI	D		DEMAN	ND (PEAK) LOAD	)		AVERA	AGE (RUNNING)	LOAD	
							7711111222	211102																
									NAMEPLATE (kW)	VOLTAGE (V)	EFFICIENCY	PF	kW	kVAR	kVA	LOAD FACTO R	kW	kVAR	kVA	UTILIZATION FACTOR	LOAD FACTOR	kW	kVAR	kVA
					PLANT TOTAL				8,356			0.94	8,779	3,067	9,300		6,571	2,087	6,894			4,882	1,347	5,065
PLANT SWITC	CHBOARD LOADS 2	21-SB-001																						
4.16KV SUPP	LY LOADS																							
Α	21-VS-001	20-ML-001	1	0	SAG MILL	ML	Variable	VSD	4,000	4,160	0.93	1.00	4,292	431	4,313	0.90	3,876	389	3,895	0.913	0.80	3,135	315	3,150
					SUBTOTAL - 4.16KV SUPPLY LOADS				4,000			1.00	4,292	431	4,313		3,876	389	3,895			3,135	315	3,150
460V SUPPLY	LOADS																							
AREA 120 FE	ED PREPARATION																							
AREA 120 -CF	RUSHING																							
Α	120-MC-001	121-FE-01	1	0	PRIMARY APRON FEEDER	FE	Variable	VSD	15.22	460	0.90	0.994	16.9	1.9	17.0	0.75	12.7	1.4	12.7	0.750	0.75	9.5	1.0	9.6
А	120-MC-001	121-RB-001	1	0	ROCK BREAKER	RB	Fixed	DOL	65.00	460	0.94	0.830	68.9	46.3	83.0	0.75	51.6	34.7	62.2	0.100	0.75	5.2	3.5	6.2
А	210-MC-001	121-CN-01	1	0	CRUSHER SERVICE HOIST	CN	-	FDR	4.00	460	1.00	0.800	4.0	3.0	5.0	0.75	3.0	2.3	3.8	0.500	0.75	1.5	1.1	1.9
Α	120-MC-001	121-CR-01	1	0	PRIMARY JAW CRUSHER	CR	Fixed	DOL	112.00	460	0.95	0.910	117.5	53.5	129.1	0.75	88.1	40.2	96.9	0.750	0.75	66.1	30.1	72.6
А	120-MC-001	121-HX-01	1	0	PRIMARY JAW CRUSHER HYDRAULIC OIL HEATER	НХ	Fixed	DOL	1.50	460	0.86	0.740	1.7	1.6	2.4	0.75	1.3	1.2	1.8	0.650	0.75	0.8	0.8	1.1
А	120-MC-001	121-PP-01	1	0	PRIMARY JAW CRUSHER HYDRAULIC OIL PUMP	PP	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	1.9	1.4	2.3	0.750	0.75	1.4	1.0	1.8
A	120-MC-001	121-PP-02	1	0	PRIMARY JAW CRUSHER LUBE OIL PUMP	PP	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	1.9	1.4	2.3	0.750	0.75	1.4	1.0	1.8
Α .	120-MC-001	121-CV-01	1	0	PRIMARY JAW CRUSHER DISCHARGE CONVEYOR PRIMARY JAW CRUSHER DISCHARGE CONVEYOR TRAMP	CV	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.750	0.75	6.7	4.9	8.3
Α	120-MC-001 120-MC-001	121-MA-01 121-WE-01	1	0	MAGNET PRIMARY JAW CRUSHER DISCHARGE CONVEYOR	MA WE	Fixed	DOL	0.01	460 460	1.00	0.810	0.0	8.6 0.0	0.0	0.75	8.9	0.0	0.0	0.750 0.750	0.75	0.0	0.0	0.0
A A	120-MC-001	121-WE-01	1	0	WEIGHTOMETER PRIMARY CRUSHER DISCHARGE CONVEYOR DUST	DC	Fixed	DOL	22.00	460	0.94	0.800	23.4	18.1	29.6	0.75	17.5	13.6	22.2	0.750	0.75	13.2	10.2	16.6
A	120-MC-001	121-FE-02	1	0	COLLECTOR & FAN SURGE BIN APRON FEEDER	FE	Variable	VSD	11.22	460	0.90	0.790	12.5	1.3	12.6	0.75	9.4	0.9	9.4	0.750	0.75	7.0	0.7	7.1
A	120-MC-001	121-CV-02	1	0	STOCKPILE FEED CONVEYOR	CV	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.750	0.75	6.7	4.9	8.3
					SUBTOTAL - AREA 120 -CRUSHING				268			0.88	274	147	311		205	110	233			120	59	133
AREA 120 CR	USHING SWITCHRO	OOM L&SP, AIR-C	ON LOADS																					
A	120-MC-001	120-AC-001	1	0	SWITCHROOM AIR CONDITIONERS 1	ELEC	-	FDR	25	460	1.00	0.800	25.0	18.8	31.3	0.75	18.8	14.1	23.4	0.500	0.75	9.4	7.0	11.7
A	120-MC-001	120-AC-002	0	1	SWITCHROOM AIR CONDITIONERS 2	ELEC	-	FDR	25	460	1.00	0.800	25.0	18.8	31.3	0.75	0.0	0.0	0.0	0.500	0.00	0.0	0.0	0.0
А	120-MC-001	120-DB-001	1	0	LIGHTING AND SMALL POWER	ELEC	-	FDR	30	460	1.00	0.800	30.0	22.5	37.5	1.00	30.0	22.5	37.5	0.500	0.80	12.0	9.0	15.0
А	120-MC-001	120-DB-002	1	0	LIGHTING AND SMALL POWER	ELEC	-	FDR	30	460	1.00	0.800	30.0	22.5	37.5	1.00	30.0	22.5	37.5	0.500	0.80	12.0	9.0	15.0
А	120-MC-001	120-WO-001	1	0	WELDING OUTLETS	ELEC	-	FDR	36	460	1.00	0.800	36.2	27.2	45.3	0.75	27.2	20.4	33.9	0.100	0.75	2.7	2.0	3.4
Α	120-MC-001	120-WO-002	1	0	WELDING OUTLETS	ELEC	-	FDR	36	460	1.00	0.800	36.2	27.2	45.3	0.75	27.2	20.4	33.9	0.100	0.75	2.7	2.0	3.4
					SUBTOTAL - AREA 120 CRUSHING SWITCHROOM L&SP, AIR-CO	ON LOADS			182			0.80	182	137	228		133	100	166			39	29	49
					TOTAL AREA 120 FEED PREPARATION				451			0.85	468	292	552		347	216	409			165	93	190
AREA 130 - M	ILLING																							
AREA 130-RE	CLAIM & GRINDING																							
А	130-MC-001	132-CV-01	1		SAG MILL FEED CONVEYOR	CV	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.913	0.75	8.2	5.9	10.1
Α	130-MC-001	132-WE-02	1	0	SAG MILL FEED CONVEYOR WEIGHTOMETER	WE	Fixed	DOL	0.01	460	1.00	0.800	0.0	0.0	0.0	0.75	0.0	0.0	0.0	0.913	0.75	0.0	0.0	0.0



ELEC. REV	SWBD/ MCC No	EQUIPMENT NUMBER	DUTY	STDBY	EQUIPMENT NAME	EQUIP. TYPE	FIXED/ VARIABLE	START METHOD		MOTOR / LOAI	D SPECIFICATION		IN	NSTALLED LOAD	o o		DEMAN	ID (PEAK) LOAD	)		AVERA	GE (RUNNING	LOAD	
									NAMEPLATE (kW)	VOLTAGE (V)	EFFICIENCY	PF	kW	kVAR	kVA	LOAD FACTO R	kW	kVAR	kVA	UTILIZATION FACTOR	LOAD FACTOR	kW	kVAR	kVA
Α	130-MC-001	132-ZM-04	1	0	SAG MILL LINER HANDLER HYDRAULIC POWER PACK	ZM	-	FDR	30	460	1.00	0.800	30.0	22.5	37.5	0.75	22.5	16.9	28.1	0.913	0.75	20.5	15.4	25.7
А	130-MC-001	132-ZM-06	1	0	SAG MILL JACKING SYSTEM HYDRAULIC POWER PACK	ZM	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	1.9	1.4	2.3	0.913	0.75	1.7	1.3	2.1
А	130-MC-001	132-ZM-07	1	0	SAG MILL MOTOR BEARING LUBRICATION SYSTEM	ZM	-	FDR	19.00	460	1.00	0.800	19.0	14.3	23.8	0.75	14.3	10.7	17.8	0.913	0.75	13.0	9.8	16.3
А	130-MC-001	132-ZM-08	1	0	SAG MILL TRUNNION BEARING LUBRICATION SYSTEM	ZM	-	FDR	45.00	460	1.00	0.800	45.0	33.8	56.3	0.75	33.8	25.3	42.2	0.913	0.75	30.8	23.1	38.5
А	130-MC-001	132-ZM-09	1	0	SAG MILL MOTORS HEATING/ COOLING ANCILLIARIES	ZM	-	FDR	85.00	460	1.00	0.800	85.0	63.8	106.3	0.75	63.8	47.8	79.7	0.913	0.75	58.2	43.7	72.8
А	130-MC-001	132-ZM-10	1	0	SAG MILL REDUCER/ PINION BEARING LUBRICATION SYSTEM	ZM	-	FDR	45.00	460	1.00	0.800	45.0	33.8	56.3	0.75	33.8	25.3	42.2	0.913	0.75	30.8	23.1	38.5
А	130-MC-001	132-ZM-11	1	0	SAG MILL INCHING DRIVE HYDRAULIC POWER PACK	ZM	-	FDR	205.50	460	1.00	0.800	205.5	154.1	256.9	0.75	154.1	115.6	192.7	0.100	0.75	15.4	11.6	19.3
А	130-MC-001	132-PP-03	1	0	CYCLONE FEED PUMP 1	PP	Variable	VSD	132.00	460	0.93	0.999	141.6	6.3	141.8	0.75	106.2	4.8	106.3	0.913	0.75	97.0	4.3	97.1
А	130-MC-001	132-PP-04	0	1	CYCLONE FEED PUMP 2	PP	Variable	VSD	132.00	460	0.93	0.999	141.6	6.3	141.8	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
А	130-MC-001	132-CN-04	1	0	CYCLONE AREA PORTAL CRANE	CN	-	FDR	3.70	460	1.00	0.800	3.7	2.8	4.6	0.75	2.8	2.1	3.5	0.100	0.75	0.3	0.2	0.3
А	130-MC-001	132-PP-05	1	0	SAG MILL FEED END SUMP PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
А	130-MC-002	132-CV-02	1	0	PEBBLE TRANSFER CONVEYOR	cv	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.80	5.0	3.3	6.0	0.913	0.80	4.5	3.0	5.4
А	130-MC-002	132-MA-02	1	0	PEBBLE TRANSFER CONVEYOR TRAMP MAGNET	MA	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.80	9.5	6.9	11.8	0.913	0.80	8.7	6.3	10.7
А	130-MC-002	132-WE-03	1	0	PEBBLE TRANSFER CONVEYOR WEIGHTOMETER	WE	Fixed	DOL	0.01	460	1.00	0.800	0.0	0.0	0.0	0.80	0.0	0.0	0.0	0.913	0.80	0.0	0.0	0.0
А	130-MC-002	132-MD-02	1	0	PEBBLE TRANSFER CONVEYOR METAL DETECTOR	MD	Fixed	DOL	0.01	460	1.00	0.800	0.0	0.0	0.0	0.80	0.0	0.0	0.0	0.913	0.80	0.0	0.0	0.0
Α	130-MC-002	132-FE-01	1	0	PEBBLE CRUSHER FEEDER	FE	Variable	VSD	3.00	460	0.84	0.997	3.6	0.3	3.6	0.80	2.9	0.2	2.9	0.750	0.80	2.1	0.2	2.1
Α	130-MC-002	132-CR-01	1	0	PEBBLE CRUSHER	CR	Fixed	DOL	93.00	460	0.96	0.870	97.3	55.1	111.8	0.80	77.8	44.1	89.5	0.750	0.80	58.4	33.1	67.1
А	130-MC-002	132-ZM-15	1	0	PEBBLE CRUSHER HYDRAULIC POWER PACK	ZM	-	FDR	11.00	460	1.00	0.800	11.0	8.3	13.8	0.80	8.8	6.6	11.0	0.913	0.80	8.0	6.0	10.0
Α	130-MC-002	132-ZM-16	1	0	PEBBLE CRUSHER LUBRICATION PACKAGE	ZM	-	FDR	11.00	460	1.00	0.800	11.0	8.3	13.8	0.80	8.8	6.6	11.0	0.913	0.80	8.0	6.0	10.0
Α	130-MC-002	132-CV-03	1	0	PEBBLE CRUSHER DISCHARGE CONVEYOR	CV	Fixed	DOL	7.50	460	0.91	0.780	8.2	6.6	10.6	0.80	6.6	5.3	8.4	0.750	0.80	4.9	4.0	6.3
	1				SUBTOTAL - AREA 130-RECLAIM & GRINDING				864			0.89	892	448	998		570	86	577			372	198	421
									'				l	1		L		l				-		
REA 130 - MIL	LING SWITCHROO	M L&SP, AIR-CO	N LOADS																					
А	130-MC-001	130-AC-001	1	0	SWITCHROOM AIR CONDITIONERS 1	ELEC	-	FDR	30	460	1.00	0.800	30.0	22.5	37.5	0.75	22.5	16.9	28.1	0.500	0.75	11.3	8.4	14.1
А	130-MC-001	130-AC-002	0	1	SWITCHROOM AIR CONDITIONERS 2	ELEC	-	FDR	30	460	1.00	0.800	30.0	22.5	37.5	0.75	0.0	0.0	0.0	0.500	0.00	0.0	0.0	0.0
А	130-MC-001	130-DB-001	1	0	LIGHTING AND SMALL POWER	ELEC	-	FDR	30	460	1.00	0.800	30.0	22.5	37.5	1.00	30.0	22.5	37.5	0.500	0.80	12.0	9.0	15.0
А	130-MC-001	130-DB-002	1	0	LIGHTING AND SMALL POWER	ELEC	-	FDR	30	460	1.00	0.800	30.0	22.5	37.5	1.00	30.0	22.5	37.5	0.500	0.80	12.0	9.0	15.0
А	130-MC-001	130-WO-001	1	0	WELDING OUTLETS	ELEC	-	FDR	36	460	1.00	0.800	36.2	27.2	45.3	0.75	27.2	20.4	33.9	0.100	0.75	2.7	2.0	3.4
А	130-MC-001	130-WO-002	1	0	WELDING OUTLETS	ELEC	-	FDR	36	460	1.00	0.800	36.2	27.2	45.3	0.75	27.2	20.4	33.9	0.100	0.75	2.7	2.0	3.4
					SUBTOTAL - AREA 130 - MILLING SWITCHROOM L&SP, AIR-CO	N LOADS			192			0.80	192	144	241		137	103	171			41	31	51
					TOTAL AREA 130 - MILLING				1,056			0.88	1,084	592	1,236		707	438	832			412	228	471
REA 140 - SCF	REENING/TAILING	DESORPTION																						
SUB AREA 142	- TRASH SCREEN	TAILINGS																						
А	140-MC-001	141-SC-01	1	0	TRASH SCREEN	sc	Fixed	DOL	6.00	460	0.91	0.830	6.6	4.5	8.0	0.75	5.0	3.3	6.0	0.913	0.75	4.5	3.1	5.5
А	140-MC-001	142-ZM-02	1	0	PRE-LEACH THICKENER HYDRAULIC POWER PACK	ZM	Fixed	DOL	15.00	460	0.93	0.810	16.2	11.7	20.0	0.75	12.2	8.8	15.0	0.913	0.75	11.1	8.0	13.7
A	140-MC-001	142-PP-06	1	0	PRE-LEACH THICKENER U/F PUMP No.1	PP	Variable	VSD	18.50	460	0.91	0.997	20.3	1.6	20.4	0.75	15.2	1.2	15.3	0.913	0.75	13.9	1.1	13.9
А	140-MC-001	142-PP-07	0	1	PRE-LEACH THICKENER U/F PUMP No.2	PP	Variable	VSD	18.50	460	0.91	0.997	20.3	1.6	20.4	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0



ELEC. REV	SWBD/ MCC No	EQUIPMENT NUMBER	DUTY	STDBY	EQUIPMENT NAME	EQUIP. TYPE	FIXED/ VARIABLE	START METHOD		MOTOR / LOAI	D SPECIFICATION	l	II	NSTALLED LOA	AD	DE	MAND (PEAK) LOA	D		AVERA	GE (RUNNING	LOAD	
									NAMEPLATE (kW)	VOLTAGE (V)	EFFICIENCY	PF	kW	kVAR	kVA	LOAD FACTO kW	kVAR	kVA	UTILIZATION FACTOR	LOAD FACTOR	kW	kVAR	kVA
А	140-MC-001	142-SA-01	1	0	CIL FEED PRIMARY SAMPLER	AG	Fixed	DOL	0.75	460	0.82	0.730	0.9	0.9	1.2	0.75 0.7	0.6	0.9	0.913	0.75	0.6	0.6	0.9
Α	140-MC-001	142-SA-02	1	0	CIL FEED SECONDARY SAMPLER	AG	Fixed	DOL	0.37	460	0.76	0.650	0.5	0.6	0.8	0.75 0.4	0.4	0.6	0.913	0.75	0.3	0.4	0.5
А	140-MC-001	142-PP-08	1	0	PRE-LEACH THICKENER O/F WATER PUMP No.1	PP	Fixed	DOL	22.00	460	0.94	0.790	23.4	18.1	29.6	0.75 17.5	13.6	22.2	0.913	0.75	16.0	12.4	20.3
А	140-MC-001	142-PP-09	0	1	PRE-LEACH THICKENER O/F WATER PUMP No.2	PP	Fixed	DOL	22.00	460	0.94	0.790	23.4	18.1	29.6	0.75 0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
А	140-MC-001	146-SA-01	1	0	TAILINGS PRIMARY SAMPLER	SA	Fixed	DOL	0.75	460	0.82	0.730	0.9	0.9	1.2	0.75 0.7	0.6	0.9	0.913	0.75	0.6	0.6	0.9
А	140-MC-001	146-SA-02	1	0	TAILINGS SECONDARY SAMPLER	SA	Fixed	DOL	0.37	460	0.76	0.650	0.5	0.6	0.8	0.75 0.4	0.4	0.6	0.913	0.75	0.3	0.4	0.5
Α	140-MC-001	146-ZM-02	1	0	TAILINGS THICKENER HYDRAULIC POWER PACK	ZM	-	FDR	15.00	460	1.00	0.800	15.0	11.3	18.8	0.75 11.3	8.4	14.1	0.913	0.75	10.3	7.7	12.8
А	140-MC-001	146-PP-20	1	0	TAILINGS THICKENER OVERFLOW PUMP 1	PP	Fixed	DOL	22.00	460	0.94	0.790	23.4	18.1	29.6	0.75 17.5	13.6	22.2	0.913	0.75	16.0	12.4	20.3
А	140-MC-001	146-PP-21	0	1	TAILINGS THICKENER OVERFLOW PUMP 2	PP	Fixed	DOL	22.00	460	0.94	0.790	23.4	18.1	29.6	0.75 0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
А	140-MC-001	146-PP-22	1	0	TAILINGS PUMP 1	PP	Variable	VSD	112.00	460	0.93	0.999	120.4	5.4	120.5	0.75 90.3	4.0	90.4	0.913	0.75	82.5	3.7	82.5
Α	140-MC-001	146-PP-23	0	1	TAILINGS PUMP 2	PP	Variable	VSD	112.00	460	0.93	0.999	120.4	5.4	120.5	0.75 0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
Α	140-MC-001	146-PP-24	1	0	TAILINGS AREA SUMP PUMP	PP	Fixed	DOL	7.50	460	0.91	0.780	8.2	6.6	10.6	0.75 6.2	5.0	7.9	0.100	0.75	0.6	0.5	0.8
	1			I	SUBTOTAL - SUB AREA 142 - TRASH SCREEN/TAILINGS				395			0.96	424	123	441	177	60	187			157	51	165
						'									1	'		1		-			
SUB AREA 14	5 - DETOXIFICATIO	N																					
А	140-MC-001	145-AG-07	1	0	DETOX AGITATOR 1	AG	Fixed	DOL	55.00	460	0.94	0.830	58.3	39.2	70.2	0.75 43.7	29.4	52.6	0.913	0.75	39.9	26.8	48.1
А	140-MC-001	145-AG-08	1	0	DETOX AGITATOR 2	AG	Fixed	DOL	55.00	460	0.94	0.830	58.3	39.2	70.2	0.75 43.7	29.4	52.6	0.913	0.75	39.9	26.8	48.1
Α	140-MC-001	145-ZM-02	1	0	CYANIDE RECOVERY THICKENER HYDRAULIC POWER PACK	ZM	-	FDR	15.00	460	1.00	0.800	15.0	11.3	18.8	0.75 11.3	8.4	14.1	0.913	0.75	10.3	7.7	12.8
А	140-MC-001	145-PP-01	1	0	CYANIDE RECOVERY THICKENER U/F PUMP 1	PP	Variable	VSD	18.50	460	0.91	0.997	20.3	1.6	20.4	0.75 15.2	1.2	15.3	0.913	0.75	13.9	1.1	13.9
А	140-MC-001	145-PP-00	0	1	CYANIDE RECOVERY THICKENER U/F PUMP 2	PP	Variable	VSD	18.50	460	0.91	0.997	20.3	1.6	20.4	0.75 0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
Α	140-MC-001	145-PP-08	1	0	CYANIDE RECOVERY THICKENER O/F PUMP 1	PP	Fixed	DOL	22.00	460	0.94	0.790	23.4	18.1	29.6	0.75 17.5	13.6	22.2	0.913	0.75	16.0	12.4	20.3
А	140-MC-001	145-PP-17	1	0	DETOX AREA SUMP PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
	1				SUBTOTAL - SUB AREA 145 - DETOXIFICATION				195			0.87	207	119	239	140	88	166			121	75	142
						1			1		1				1								
AREA 160 - CI	IL/TAILING																						
А	160-MC-001	161-CN-01	1	0	CIL AREA CRANE	CN	Fixed	DOL	15.00	460	0.93	0.810	16.2	11.7	20.0	0.75 12.2	8.8	15.0	0.100	0.75	1.2	0.9	1.5
Α	160-MC-001	161-SC-01	1	0	INTERTANK SCREEN 1	sc	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75 4.6	3.1	5.6	0.913	0.75	4.2	2.8	5.1
Α	160-MC-001	161-SC-02	1	0	INTERTANK SCREEN 2	sc	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75 4.6	3.1	5.6	0.913	0.75	4.2	2.8	5.1
Α	160-MC-001	161-SC-03	1	0	INTERTANK SCREEN 3	sc	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75 4.6	3.1	5.6	0.913	0.75	4.2	2.8	5.1
Α	160-MC-001	161-SC-04	1	0	INTERTANK SCREEN 4	sc	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75 4.6	3.1	5.6	0.913	0.75	4.2	2.8	5.1
А	160-MC-001	161-SC-05	1	0	INTERTANK SCREEN 5	SC	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75 4.6	3.1	5.6	0.913	0.75	4.2	2.8	5.1
А	160-MC-001	161-SC-06	1	0	INTERTANK SCREEN 6	SC	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75 4.6	3.1	5.6	0.913	0.75	4.2	2.8	5.1
А	160-MC-001	161-PP-16	1	0	LOADED CARBON RECOVERY PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 8.9	6.5	11.0	0.913	0.75	8.2	5.9	10.1
А	160-MC-001	161-SC-07	1	0	CARBON RECOVERY SCREEN	SC	Fixed	DOL	3.20	460	0.87	0.810	3.7	2.7	4.5	0.75 2.8	2.0	3.4	0.913	0.75	2.5	1.8	3.1
А	160-MC-001	161-AG-01	1	0	CIL TANK 1 AGITATOR	AG	Fixed	DOL	45.00	460	0.95	0.820	47.3	33.0	57.7	0.75 35.5	24.8	43.3	0.913	0.75	32.4	22.6	39.5
А	160-MC-001	161-AG-02	1	0	CIL TANK 2 AGITATOR	AG	Fixed	DOL	45.00	460	0.95	0.820	47.3	33.0	57.7	0.75 35.5	24.8	43.3	0.913	0.75	32.4	22.6	39.5
А	160-MC-001	161-AG-03	1	0	CIL TANK 3 AGITATOR	AG	Fixed	DOL	45.00	460	0.95	0.820	47.3	33.0	57.7	0.75 35.5	24.8	43.3	0.913	0.75	32.4	22.6	39.5
А	160-MC-001	161-AG-04	1	0	CIL TANK 4 AGITATOR	AG	Fixed	DOL	45.00	460	0.95	0.820	47.3	33.0	57.7	0.75 35.5	24.8	43.3	0.913	0.75	32.4	22.6	39.5
А	160-MC-001	161-AG-05	1	0	CIL TANK 5 AGITATOR	AG	Fixed	DOL	45.00	460	0.95	0.820	47.3	33.0	57.7	0.75 35.5	24.8	43.3	0.913	0.75	32.4	22.6	39.5
А	160-MC-001	161-AG-06	1	0	CIL TANK 6 AGITATOR	AG	Fixed	DOL	45.00	460	0.95	0.820	47.3	33.0	57.7	0.75 35.5	24.8	43.3	0.913	0.75	32.4	22.6	39.5

5032-LST-006



ELEC. REV	SWBD/ MCC No	EQUIPMENT NUMBER	DUTY	STDBY	EQUIPMENT NAME	EQUIP. TYPE	FIXED/ VARIABLE	START METHOD		MOTOR / LOAI	D SPECIFICATION	l.	II	NSTALLED LOA	AD	DE	MAND (PEAK) LOA	AD		AVERA	GE (RUNNING	) LOAD	
									NAMEPLATE (kW)	VOLTAGE (V)	EFFICIENCY	PF	kW	kVAR	kVA	LOAD FACTO kW	kVAR	kVA	UTILIZATION FACTOR	LOAD FACTOR	kW	kVAR	kVA
А	160-MC-001	161-SC-08	1	0	CARBON SIZING SCREEN	sc	Fixed	DOL	3.20	460	0.87	0.810	3.7	2.7	4.5	0.75 2.8	2.0	3.4	0.913	0.75	2.5	1.8	3.1
А	160-MC-001	161-PP-17	1	0	CIL AREA SUMP PUMP 1	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
А	160-MC-001	161-PP-18	1	0	CIL AREA SUMP PUMP 2	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
А	160-MC-001	161-SC-09	1	0	CARBON SAFETY SCREEN	sc	Fixed	DOL	6.00	460	0.91	0.830	6.6	4.5	8.0	0.75 5.0	3.3	6.0	0.913	0.75	4.5	3.1	5.5
					SUBTOTAL - AREA 160 - CIL/TAILING				364			0.82	387	271	472	290	203	354			241	168	293
AREA 170 - DE	ESORPTION				1																		
А	170-MC-001	171-ZM-01	1	0	REGEN KILN SCRUBER	ZM	-	FDR	2.20	460	1.00	0.800	2.2	1.7	2.8	0.75 1.7	1.2	2.1	0.830	0.75	1.4	1.0	1.7
A	170-MC-001	171-PP-02	1	0	REGEN KILN SCRUBER PUMP	PP	Fixed	DOL	5.50	460	0.91	0.830	6.1	4.1	7.3	0.75 4.6	3.1	5.5	0.830	0.75	3.8	2.5	4.6
А	170-MC-001	171-RO-01	1	0	CARBON REGENERATION KILN	RO	Variable	VSD	5.60	460	0.88	0.998	6.4	0.4	6.4	0.75 4.8	0.3	4.8	0.830	0.75	4.0	0.3	4.0
A	170-MC-001	171-PP-17	1	0	CARBON REGEN AREA SUMP PUMP	PP	Fixed	DOL	7.50	460	0.91	0.780	8.2	6.6	10.6	0.75 6.2	5.0	7.9	0.100	0.75	0.6	0.5	0.8
A	170-MC-001	171-PP-20	1	0	CARBON TRANSFER PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 8.9	6.5	11.0	0.830	0.75	7.4	5.4	9.2
A	170-MC-001	171-CN-01	1	0	CARBON LOADING HOIST	CN	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75 3.2	2.3	3.9	0.100	0.75	0.3	0.2	0.4
A	170-MC-001	171-PP-25	1	0	TRANSFER WATER PUMP	PP	Fixed	DOL	3.00	460	0.87	0.810	3.4	2.5	4.2	0.75 2.6	1.9	3.2	0.913	0.75	2.4	1.7	2.9
A	170-MC-001	171-HX-01	1	0	STRIP SOLUTION HEATER	HX	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75 4.6	3.1	5.6	0.670	0.75	3.1	2.1	3.7
A	170-MC-001	171-PP-27	1	0	HEATER OIL RECIRCULATION PUMP	PP	Fixed	DOL	22.00	460	0.94	0.790	23.4	18.1	29.6	0.75 17.5	13.6	22.2	0.670	0.75	11.7	9.1	14.9
A	170-MC-001	171-PP-28	1	0	STRIP SOLUTION PUMP 1	PP	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75 4.6	3.1	5.6	0.670	0.75	3.1	2.1	3.7
A	170-MC-001	171-PP-30	1	0	PREGNANT SOLUTION PUMP 1	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 8.9	6.5	11.0	0.913	0.75	8.2	5.9	10.1
A	170-MC-001	171-PP-35	0		PREGNANT SOLUTION PUMP 2	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
Α	170-MC-001	171-PP-31	1	0	STRIPPING WATER/ TREATED WATER TANK ANTI-SCALANT	PP	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75 1.9	1.4	2.3	0.913	0.75	1.7	1.3	2.1
A	170-MC-001	171-PP-32	1		PUMP SULPHAMIC ACID PUMP	PP	Fixed	DOL	1.50	460	0.86	0.740	1.7	1.6	2.4	0.75 1.3	1.2	1.8	0.100	0.75	0.1	0.1	0.2
A	170-MC-001	171-PP-33	1	0	ACID WASH COLUMN AREA SUMP PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
A	170-MC-001	171-PP-34	1	-	PREGNANT SOLUTION AREA SUMP PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
			·		SUBTOTAL - AREA 170 - DESORPTION		1 1/100	302	119		0.02	0.82	130	91	159	89	62	108	0.100	0.70	50	33	60
					TOTAL AREA 140 - SCREENING/TAILING/DESORPTION				1,073			0.88	1,148	605	1,298	697	413	810			568	327	655
					TOTAL AREA 140 - SORELAING/TAILING/DESORT TION				1,073			0.00	1,140	003	1,230	031	413	010			300	321	033
APEA 180-210	- REFINING & REA	GENT																					
AREA 180 - RE																							
A	180-MC-001	181-RC-01	1	0	ELECTROWINNING CELL 1 RECTIFIER	RC	_	FDR	45.00	460	1.00	0.800	45.0	33.8	56.3	0.75 33.8	25.3	42.2	0.913	0.75	30.8	23.1	38.5
A	180-MC-001	181-RC-02	1		ELECTROWINNING CELL 2 RECTIFIER  ELECTROWINNING CELL 2 RECTIFIER	RC	•	FDR	45.00	460	1.00	0.800	45.0	33.8	56.3	0.75 33.8	25.3	42.2	0.913	0.75	30.8	23.1	38.5
A	180-MC-001	181-RC-02	'		ELECTROWINNING CELL 2 RECTIFIER  ELECTROWINNING CELL 3 RECTIFIER	RC		FDR	45.00	460	1.00	0.800	45.0	33.8			0.0	0.0	0.913	0.75		0.0	0.0
A	180-MC-001		1		ELECTROWINNING CELL 3 RECTIFIER  ELECTROWINNING SCRUBBER	ZM	- Fivod								56.3		1.4				0.0		
		181-ZM-01		0	ELECTROWINNING SCRUBBER  ELECTROWINNING SCRUBBER PUMP		Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1			2.3	0.100	0.75	0.2	0.1	0.2
Α	180-MC-001	181-PP-01	1			PP	Fixed	DOL	5.50	460	0.91	0.830	6.1	4.1	7.3	0.75 4.6	3.1	5.5	0.913	0.75	4.2	2.8	5.0
A	180-MC-001	181-CN-01	1		GOLD ROOM CRANE	VL ZAA	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75 3.2	2.3	3.9	0.100	0.75	0.3	0.2	0.4
A	180-MC-001	181-ZM-02	1		CATHODE WASH HP SPRAY MACHINE	ZM	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75 3.2	2.3	3.9	0.100	0.75	0.3	0.2	0.4
A	180-MC-001	181-DR-01	1		DRYING OVEN	AG	Fixed	DOL	19.00	460	0.94	0.800	20.3	15.2	25.4	0.75 15.2		19.0	0.500	0.75	7.6	5.7	9.5
Α .	180-MC-001	181-FC-01	1	0	BARRING FURNACE	PP	Fixed	DOL	0.56	460	0.81	0.720	0.7	0.7	1.0	0.75 0.5	0.5	0.7	0.100	0.75	0.1	0.1	0.1
A	180-MC-001	181-FA-05	1		SMELTING FURNACE EXTRACTION FAN	FA	-	FDR	5.50	460	1.00	0.800	5.5	4.1	6.9	0.75 4.1	3.1	5.2	0.100	0.75	0.4	0.3	0.5
А	180-MC-001	181-PP-02	1		GOLDROOM AREA SUMP PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75 8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
Α	180-MC-001	181-FA-02	1	0	GOLDROOM VENTILATION FAN № 1	FA	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75 3.2	2.3	3.9	0.913	0.75	2.9	2.1	3.6

5032-LST-006



ELEC. REV	SWBD/ MCC No	EQUIPMENT NUMBER	DUTY	STDBY	EQUIPMENT NAME	EQUIP. TYPE	FIXED/ VARIABLE	START METHOD		MOTOR / LOAI	D SPECIFICATION		II	NSTALLED LOAI	)		DEMAN	ND (PEAK) LOAD	•		AVERA	GE (RUNNING	) LOAD	
									NAMEPLATE (kW)	VOLTAGE (V)	EFFICIENCY	PF	kW	kVAR	kVA	LOAD FACTO R	kW	kVAR	kVA	UTILIZATION FACTOR	LOAD FACTOR	kW	kVAR	kVA
Α	180-MC-001	181-FA-03	1	0	GOLDROOM VENTILATION FAN №2	PP	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75	3.2	2.3	3.9	0.913	0.75	2.9	2.1	3.6
					SUBTOTAL - AREA 180 - REFINING				194			0.80	199	148	248		115	86	144			81	61	101
AREA 210 -REA	AGENT					_																		
Α	210-MC-001	216-PP-67	1	0	HCL ACID DRUM PUMP	PP	Fixed	DOL	0.75	460	0.82	0.730	0.9	0.9	1.2	0.75	0.7	0.6	0.9	0.100	0.75	0.1	0.1	0.1
А	210-MC-001	216-PP-68	1	0	HCL ACID WASH PUMP	PP	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	1.9	1.4	2.3	0.100	0.75	0.2	0.1	0.2
Α	210-MC-001	211-CN-01	1	0	CAUSTIC BAG LIFTING HOIST	CN	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75	3.2	2.3	3.9	0.100	0.75	0.3	0.2	0.4
Α	210-MC-001	214-AG-01	1	0	CAUSTIC MIXING TANK AGITATOR	AG	Fixed	DOL	1.50	460	0.86	0.740	1.7	1.6	2.4	0.75	1.3	1.2	1.8	0.913	0.75	1.2	1.1	1.6
Α	210-MC-001	214-PP-70	1	0	CAUSTIC DOSING PUMP	PP	Variable	VSD	1.10	460	0.80	0.996	1.4	0.1	1.4	0.75	1.0	0.1	1.0	0.913	0.75	0.9	0.1	0.9
А	210-MC-001	211-CN-02	1	0	CYANIDE BAG LIFTING HOIST	CN	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75	3.2	2.3	3.9	0.100	0.75	0.3	0.2	0.4
А	210-MC-001	211-AG-01	1	0	CYANIDE MIXING TANK AGITATOR	AG	Variable	VSD	2.20	460	0.84	0.995	2.6	0.3	2.6	0.75	2.0	0.2	2.0	0.913	0.75	1.8	0.2	1.8
А	210-MC-001	211-PP-71	1	0	CYANIDE TRANSFER PUMP	PP	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75	4.6	3.1	5.6	0.100	0.75	0.5	0.3	0.6
А	210-MC-001	211-PP-72	1	0	CYANIDE DOSING PUMP	PP	Variable	VSD	0.37	460	0.71	0.996	0.5	0.0	0.5	0.75	0.4	0.0	0.4	0.913	0.75	0.4	0.0	0.4
А	210-MC-001	211-PP-73	1	0	CYANIDE RECIRCULATION PUMP 1	PP	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	1.9	1.4	2.3	0.913	0.75	1.7	1.3	2.1
А	210-MC-001	211-PP-74	0	1	CYANIDE RECIRCULATION PUMP 2	PP	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
А	210-MC-001	211-PP-75	1	0	CYANIDE AREA SUMP PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
А	210-MC-001	212-AG-01	1	0	LIME MIXING & STORAGE TANK AGITATOR	AG	Fixed	DOL	5.50	460	0.91	0.830	6.1	4.1	7.3	0.75	4.6	3.1	5.5	0.913	0.75	4.2	2.8	5.0
А	210-MC-001	212-PP-01	1	0	LIME TRANSFER PUMP	PP	Fixed	DOL	7.50	460	0.91	0.780	8.2	6.6	10.6	0.75	6.2	5.0	7.9	0.913	0.75	5.6	4.5	7.2
А	210-MC-001	212-PP-02	1	0	LIME DOSING PUMP	PP	Fixed	DOL	15.00	460	0.93	0.810	16.2	11.7	20.0	0.75	12.2	8.8	15.0	0.913	0.75	11.1	8.0	13.7
А	210-MC-001	212-PP-03	1	0	LIME AREA SUMP PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
А	210-MC-001	450-PP-01	1	0	TRUCK WASH SUMP PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
А	210-MC-001	213-CN-01	1	0	FLOCCULANT AREA HOIST	CN	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75	3.2	2.3	3.9	0.100	0.75	0.3	0.2	0.4
А	210-MC-001	213-FE-01	1	0	FLOCCULANT SCREW FEEDER	FE	Fixed	DOL	1.10	460	0.85	0.770	1.3	1.1	1.7	0.75	1.0	0.8	1.3	0.400	0.75	0.4	0.3	0.5
А	210-MC-001	213-BL-01	1	0	FLOCCULANT BLOWER	BL	Fixed	DOL	7.50	460	0.91	0.780	8.2	6.6	10.6	0.75	6.2	5.0	7.9	0.400	0.75	2.5	2.0	3.2
А	210-MC-001	213-AG-01	1	0	FLOCCULANT MIXING TANK AGITATOR	AG	Fixed	DOL	1.50	460	0.86	0.740	1.7	1.6	2.4	0.75	1.3	1.2	1.8	0.913	0.75	1.2	1.1	1.6
А	210-MC-001	213-PP-76	1	0	FLOCCULANT TRANSFER PUMP	PP	Fixed	DOL	18.50	460	0.94	0.800	19.8	14.8	24.7	0.75	14.8	11.1	18.5	0.100	0.75	1.5	1.1	1.9
А	210-MC-001	213-PP-77	1	0	PRE-LEACH THICKENER FLOCCULANT DOSING PUMP	PP	Variable	VSD	1.50	460	0.83	0.995	1.8	0.2	1.8	0.75	1.4	0.1	1.4	0.913	0.75	1.2	0.1	1.2
Α	210-MC-001	213-PP-78	1	0	TAILINGS THICKENER FLOCCULANT DOSING PUMP	PP	Variable	VSD	1.50	460	0.83	0.995	1.8	0.2	1.8	0.75	1.4	0.1	1.4	0.100	0.75	0.1	0.0	0.1
0.1	210-MC-001	215-CN-02	1	0	SMBS BAG LIFTING HOIST	CN	-	FDR	3.70	460	1.00	0.800	3.7	2.8	4.6	0.75	2.8	2.1	3.5	0.100	0.75	0.3	0.2	0.3
А	210-MC-001	215-AG-01	1	0	SMBS MIXING TANK AGITATOR	AG	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	1.9	1.4	2.3	0.913	0.75	1.7	1.3	2.1
Α	210-MC-001	215-PP-71	1	0	SMBS TRANSFER PUMP	PP	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75	4.6	3.1	5.6	0.100	0.75	0.5	0.3	0.6
Α	210-MC-001	215-PP-72	1	0	SMBS DOSING PUMP 1	PP	Variable	VSD	0.37	460	0.71	0.996	0.5	0.0	0.5	0.75	0.4	0.0	0.4	0.913	0.75	0.4	0.0	0.4
Α	210-MC-001	215-PP-73	0	1	SMBS DOSING PUMP 2	PP	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
A	210-MC-001	215-PP-75	1	0	SMBS AREA SUMP PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.100	0.75	0.9	0.6	1.1
Α	210-MC-001	215-FA-XX	1	0	SMBS EXTRACTION FAN	FA	Fixed	DOL	3.00	460	0.87	0.810	3.4	2.5	4.2	0.75	2.6	1.9	3.2	0.913	0.75	2.4	1.7	2.9
В	210-MC-001	217-AG-02	1	0	COPPER SULPHATE AGITATOR	AG	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	1.9	1.4	2.3	0.913	0.75	1.7	1.3	2.1
В	210-MC-001	217-PP-71	1	0	COPPER SULPHATE TRANSFER PUMP	FA	Fixed	DOL	2.20	460	0.87	0.810	2.5	1.8	3.1	0.75	1.9	1.4	2.3	0.100	0.75	0.2	0.1	0.2
В	210-MC-001	217-PP-72	1	0	COPPER SULPHATE DOSING PUMP	FA	Variable	VSD	0.37	460	0.71	0.996	0.5	0.0	0.5	0.75	0.4	0.0	0.4	0.913	0.75	0.4	0.0	0.4
-			· ·		SUBTOTAL - AREA 210 -REAGENT	1			155			0.82	171	120	209		124	87	152			47	31	56
									.50			V.V.		0			7	<b>31</b>	.02			.,	<b>J</b> ,	

5032-LST-006



E1 E0 DE1/	OWDD/1100 N	EQUIPMENT	DUTT	OTDDY		50.UD TVD5	FIXED/	START		MOTOR / LOAD				UCTALLED LOAD			DEMAN	ID (DEAK) I GAD			AVEDA	OF (DUNNING	) I O A D	
ELEC. REV	SWBD/ MCC No	NUMBER	DUTY	STDBY	EQUIPMENT NAME	EQUIP. TYPE	VARIABLE	METHOD		MOTOR / LOAI	D SPECIFICATION		ir	NSTALLED LOAD	)		DEMAN	ID (PEAK) LOAD			AVERA	AGE (RUNNING)	LOAD	
									NAMEPLATE (kW)	VOLTAGE (V)	EFFICIENCY	PF	kW	kVAR	kVA	LOAD FACTO R	kW	kVAR	kVA	UTILIZATION FACTOR	LOAD FACTOR	kW	kVAR	kVA
REA 180-210-	230 SWITCHROOM	I L&SP, AIR-CON L	OADS																					
А	210-MC-001	210-AC-001	1	0	SWITCHROOM AIR CONDITIONERS 1	ELEC	-	FDR	15	460	1.00	0.800	15.0	11.3	18.8	0.75	11.3	8.4	14.1	0.500	0.75	5.6	4.2	7.0
А	210-MC-001	210-AC-002	0	1	SWITCHROOM AIR CONDITIONERS 2	ELEC	-	FDR	15	460	1.00	0.800	15.0	11.3	18.8	0.75	0.0	0.0	0.0	0.500	0.00	0.0	0.0	0.0
А	210-MC-001	210-DB-001	1	0	LIGHTING AND SMALL POWER	ELEC	-	FDR	30	460	1.00	0.800	30.0	22.5	37.5	0.75	22.5	16.9	28.1	0.500	0.80	12.0	9.0	15.0
А	210-MC-001	210-DB-002	1	0	LIGHTING AND SMALL POWER	ELEC	-	FDR	30	460	1.00	0.800	30.0	22.5	37.5	0.75	22.5	16.9	28.1	0.500	0.80	12.0	9.0	15.0
А	210-MC-001	210-WO-001	1	0	WELDING OUTLETS	ELEC	-	FDR	36	460	1.00	0.800	36.2	27.2	45.3	0.75	27.2	20.4	33.9	0.100	0.75	2.7	2.0	3.4
Α	210-MC-001	210-WO-002	1	0	WELDING OUTLETS	ELEC	-	FDR	36	460	1.00	0.800	36.2	27.2	45.3	0.75	27.2	20.4	33.9	0.100	0.75	2.7	2.0	3.4
					SUBTOTAL - AREA 180-210-230 SWITCHROOM L&SP, AIR-CON	LOADS			162			0.80	162	122	203		111	83	138			35	26	44
					TOTAL AREA 180-210 - REFINING & REAGENT				511			0.81	532	390	660		350	256	434			163	118	201
														·										
REA 230 - WA	ATER & AIR SERVIC	CES																						
UB AREA230	- PLANT WATER S	SYSTEM																						
А	230-MC-001	232-PP-41	1	0	RAW WATER PUMP 1	PP	Fixed	DOL	30.00	460	0.94	0.850	31.9	19.8	37.5	0.75	23.9	14.8	28.1	0.913	0.75	21.8	13.5	25.7
Α	230-MC-001	232-PP-42	0	1	RAW WATER PUMP 2	PP	Fixed	DOL	30.00	460	0.94	0.850	31.9	19.8	37.5	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
А	230-MC-001	232-ZM-01	1	0	MILL WATER CHILLER SYSTEM	ZM	-	FDR	24.50	460	1.00	0.800	24.5	18.4	30.6	0.75	18.4	13.8	23.0	0.913	0.75	16.8	12.6	21.0
А	230-MC-001	235-PP-48	1	0	GLAND WATER PUMP 1	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.913	0.75	8.2	5.9	10.1
А	230-MC-001	235-PP-49	0	1	GLAND WATER PUMP 2	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
Α	230-MC-001	238-PP-51	1	0	FIREWATER PUMP - JOCKEY	PP	Fixed	DOL	1.10	460	0.85	0.770	1.3	1.1	1.7	0.75	1.0	0.8	1.3	0.100	0.75	0.1	0.1	0.1
Α	230-MC-001	238-PP-52	1	0	FIREWATER PUMP - ELECTRICAL	PP	Fixed	DOL	37.00	460	0.95	0.800	39.1	29.3	48.9	0.75	29.3	22.0	36.7	0.100	0.75	2.9	2.2	3.7
Α	230-MC-001	238-PP-53	1	0	PROCESS WATER PUMP 1	PP	Fixed	DOL	30.00	460	0.94	0.850	31.9	19.8	37.5	0.75	23.9	14.8	28.1	0.913	0.75	21.8	13.5	25.7
А	230-MC-001	238-PP-54	0	1	PROCESS WATER PUMP 2	PP	Fixed	DOL	30.00	460	0.94	0.850	31.9	19.8	37.5	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
Α	230-MC-001	233-PP-57	0		EVENT POND SUBMERSIBLE PUMP	PP	Fixed	DOL	30.00	460	0.94	0.850	0.0	0.0	0.0	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
А	230-MC-001	234-TE-01	1	0	PROCESS PLANT POTABLE WATER TREATMENT PLANT (PWTP) - FUTURE	TE	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.913	0.75	8.2	5.9	10.1
А	230-MC-001	234-PP-58	1	0	PLANT POTABLE WATER DISTRIBUTION PUMP 1	PP	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75	4.6	3.1	5.6	0.913	0.75	4.2	2.8	5.1
Α	230-MC-001	234-PP-59	0	1	PLANT POTABLE WATER DISTRIBUTION PUMP 2	PP	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
1					SUBTOTAL - SUB AREA230 - PLANT WATER SYSTEM				257			0.83	241	162	290		119	82	145			84	57	101
UB AREA 250	- COMPRESSED A	AIR																						
Α	230-MC-001	251-CO-01	1	0	PLANT AIR COMPRESSOR NO 1	СО	Fixed	DOL	56	460	0.94	0.830	59.3	39.9	71.5	0.75	44.5	29.9	53.6	0.913	0.75	40.6	27.3	48.9
Α	230-MC-001	251-CO-02	0	1	PLANT AIR COMPRESSOR NO 2	СО	Fixed	DOL	56	460	0.94	0.830	59.3	39.9	71.5	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
Α	230-MC-001	251-DR-01	1	0	AIR DRYER	AD	Fixed	DOL	6.1	460	0.91	0.830	6.7	4.5	8.1	0.75	5.1	3.4	6.1	0.913	0.75	4.6	3.1	5.6
Α	230-MC-001	252-BL-01	1	0	CIL BLOWER 1	BL	Fixed	DOL	150	460	0.96	0.890	157.1	80.5	176.5	0.75	117.8	60.4	132.4	0.913	0.75	107.6	55.1	120.8
А	230-MC-001	252-BL-02	0	1	CIL BLOWER 2	BL	Fixed	DOL	150	460	0.96	0.890	157.1	80.5	176.5	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
А	230-MC-001	252-BL-03	1	0	DETOX BLOWER 1	BL	Fixed	DOL	150	460	0.96	0.890	157.1	80.5	176.5	0.75	117.8	60.4	132.4	0.913	0.75	107.6	55.1	120.8
А	230-MC-001	252-BL-04	0	1	DETOX BLOWER 2	BL	Fixed	DOL	150	460	0.96	0.890	157.1	80.5	176.5	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
					SUBTOTAL - SUB AREA 250 - COMPRESSED AIR				718			0.88	754	406	856		285	154	324			260	141	296
UB AREA 260	- PLANT FUEL DIS	STRIBUTION						1																
А	230-MC-001	261-PP-80	1	0	PLANT DIESEL FUEL DISTRIBUTION PUMP 1	PP	Fixed	DOL	1.1	460	0.85	0.770	1.3	1.1	1.7	0.75	1.0	0.8	1.3	0.913	0.75	0.9	0.7	1.2



ELEC. REV	SWBD/ MCC No	EQUIPMENT NUMBER	DUTY	STDBY	EQUIPMENT NAME	EQUIP. TYPE	FIXED/ VARIABLE	START METHOD		MOTOR / LOAD	SPECIFICATION		IN	NSTALLED LOA	D		DEMAN	ID (PEAK) LOAD	,		AVERA	GE (RUNNING	LOAD	
									NAMEPLATE (kW)	VOLTAGE (V)	EFFICIENCY	PF	kW	kVAR	kVA	LOAD FACTO R	kW	kVAR	kVA	UTILIZATION FACTOR	LOAD FACTOR	kW	kVAR	kV
Α	230-MC-001	261-PP-81	0	1	PLANT DIESEL FUEL DISTRIBUTION PUMP 2	PP	Fixed	DOL	1.1	460	0.85	0.770	1.3	1.1	1.7	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0.0
					SUBTOTAL - SUB AREA 260 - PLANT FUEL DISTRIBUTION				2			0.77	3	2	3		1	1	1			1	1	1
					TOTAL AREA 230 - WATER & AIR SERVICES				977			0.87	997	570	1,148		405	237	469			345	198	39
REA 300 - II	FRASTRUCTURE																							
REA 340 - T	AILING DAM & MICE	LLANEOUS FACI	LITIES																					
В	340-MC-001	344-PP-37	1	0	DECANT RETURN PUMP	PP	Fixed	DOL	30.00	460	0.94	0.850	31.9	19.8	37.5	0.75	23.9	14.8	28.1	0.913	0.75	21.8	13.5	25
В	340-MC-001	344-PP-38	1	0	UNDERDRAINAGE PUMP	PP	Fixed	DOL	11.00	460	0.92	0.810	11.9	8.6	14.7	0.75	8.9	6.5	11.0	0.100	0.75	0.9	0.6	1
В	340-MC-001	344-PP-39	1	0	SEEPAGE PUMP	PP	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75	4.6	3.1	5.6	0.100	0.75	0.5	0.3	0
REA 320 - U	TILITIES & SERVICE	:S																						
Α	340-MC-001	324-PP-82	0	1	MSA SEWAGE FORWARDING PUMPS	PP	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	(
Α	230-MC-001	324-PP-83	1	0	LABORATORY ACID WASTE PUMP	PP	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75	3.2	2.3	3.9	0.100	0.75	0.3	0.2	(
Α	230-MC-001	324-PP-84	1	0	LABORATORY GENERAL WASTE PUMP	PP	Fixed	DOL	3.70	460	0.87	0.810	4.2	3.1	5.2	0.75	3.2	2.3	3.9	0.100	0.75	0.3	0.2	(
Α	230-MC-001	324-PP-85	0	1	PLANT ADMIN OFFICE AREA SEWAGE FORWARDING PUMPS	PP	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	(
Α	230-MC-001	324-PP-86	0	1	PROCESS PLANT SEWAGE FORWARDING PUMPS	PP	Fixed	DOL	5.60	460	0.91	0.830	6.2	4.2	7.5	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0
Α	230-MC-001	324-TE-02		0	PROCESS PLANT SEWAGE TREATMENT PLANT (STP)	TE	-	FDR	37.00	460	1.00	0.800	0.0	0.0	0.0	0.75	0.0	0.0	0.0	0.913	0.00	0.0	0.0	0
					SUBTOTAL - AREA 320 - UTILITIES & SERVICES				61			0.830	27	19	33		6	5	8			1	0	1
UB AREA 3	0 - PLANT BUILDING	GS																						
Α	350-MC-001	360-CN-01	1	0	WAREHOUSE/ WORKSHOP CRANE	CN	-	FDR	5.60	460	1.00	0.800	5.6	4.2	7.0	0.75	4.2	3.2	5.3	0.100	0.75	0.4	0.3	0
			1	1	SUBTOTAL - SUB AREA 360 - PLANT BUILDINGS				6			0.830	6	4	7		4	3	5			0	0	1
ISCELLANE	OUS FACILITIES AN	ID BUILDINGS		I																				
Α	110-SB-001	ZM	1	0	WORKSHOP/WAREHOUSE 25kW	ZM	-	FDR	50	460	1.00	0.800	50.0	37.5	62.5	0.80	40.0	30.0	50.0	0.500	0.80	20.0	15.0	2
Α	111-SB-001	ZM	1	0	LABORATORY 25KW	ZM	-	FDR	25	460	1.00	0.800	25.0	18.8	31.3	0.80	20.0	15.0	25.0	0.500	0.80	10.0	7.5	1:
Α	112-SB-001	ZM	1	0	ADMIN OFFICES / GATEHOUSE	ZM	-	FDR	50	460	1.00	0.800	50.0	37.5	62.5	0.80	40.0	30.0	50.0	0.500	0.80	20.0	15.0	2
Α	115-SB-002	ZM	1	0	DRY/WET MESS	ZM	-	FDR	50	460	1.00	0.800	50.0	37.5	62.5	0.80	40.0	30.0	50.0	0.500	0.80	20.0	15.0	25
					SUBTOTAL MISCELLANEOUS FACILITIES AND BUILDINGS				175			0.80	175	131	219		140	105	175			70	53	8

NOTES: Per Mechanical Equipment List 5032-LST-001 Rev C

# **APPENDIX**

C ECONOMIC ANALYSIS - PFS YEAR BY YEAR SUMMARY

# **Base Case Annual Results**

Year		Units	Totals	-2	-1	1	2	3	4	5	6	7	8	9	10
Production															
Mining															
Open Pit															
Waste Expit		(kt)	94,529	1,500	5,692	7,982	11,489	15,879	16,210	15,767	12,914	6,309	786	_	_
Stripping Ratio		(t:t)	13.62	- ,,,,,,	148.33	9.40	10.39	14.16	20.06	15.09	11.37	9.23	5.06	_	_
Ore Expit		(kt)	6,942	-	38	849	1,106	1,121	808	1,045	1,136	683	156	-	-
,	Gold	(g/t Áu)	3.02	-	2.06	2.38	2.42	2.68	3.48	3.44	3.20	3.89	3.24	-	-
	Silver	(g/t Ag)	5.31	-	2.86	4.75	4.97	5.41	6.02	5.17	4.82	6.63	5.72	-	-
Total Material Mined		(kt)	101,471	1,500	5,730	8,832	12,595	17,000	17,018	16,812	14,050	6,993	942	-	-
Processing		, ,			•	•					·	•			
Mill Feed		(kt)	6,942	-	-	721	800	800	800	800	800	800	800	621	
Gold		(g/t)	3.02	-	-	2.6	2.9	3.3	3.5	4.1	4.0	3.5	1.6	1.2	-
Silver		(g/t)	5.31	-	-	5.0	5.8	6.5	6.1	6.1	6.0	6.0	3.1	2.5	-
Recovery		(3.7)													
Gold		(%)	91.0%	0.0%	0.0%	91.0%	91.0%	91.0%	91.0%	91.0%	91.0%	91.0%	91.0%	91.0%	0.0%
Silver		(%)	69.9%	0.0%	0.0%	69.9%	69.9%	69.9%	69.9%	69.9%	69.9%	69.9%	69.9%	69.9%	0.0%
Dore Produced		, ,													
Gold		(koz)	614	-	-	55.8	68.2	77.0	81.9	96.8	93.8	81.8	36.8	22.0	-
Silver		(koz)	828	-	-	81.1	103.9	117.4	108.9	110.4	107.0	108.4	56.1	35.2	-
Sales Summary															
Produced															<u>-</u>
Gold		(koz)	614	-	-	55.8	68.2	77.0	81.9	96.8	93.8	81.8	36.8	22.0	-
Silver		(koz)	828	-	-	81.1	103.9	117.4	108.9	110.4	107.0	108.4	56.1	35.2	-
Payable															
Gold		(koz)	613	-	-	55.7	68.1	76.9	81.8	96.7	93.7	81.7	36.8	22.0	-
Silver		(koz)	820	-	-	80.3	102.9	116.2	107.8	109.3	105.9	107.3	55.6	34.8	-
Product Prices															
Gold		(US\$/oz)	1,250	1,250	1,250	1,250	1,250	1,250	1,250	1,250	1,250	1,250	1,250	1,250	1,250
Silver		(US\$/oz)	19.75	19.8	19.8	19.8	19.8	19.8	19.8	19.8	19.8	19.8	19.8	19.8	19.8
Revenue															
Gold		(US\$m)	767	-	-	69.6	85.1	96.1	102.3	120.8	117.2	102.1	46.0	27.4	-
Silver		(US\$m)	16	-	-	1.6	2.0	2.3	2.1	2.2	2.1	2.1	1.1	0.7	-
Total Revenue		(US\$m)	783	-	-	71.2	87.2	98.4	104.4	123.0	119.3	104.2	47.1	28.1	-
Operating Expenditure															
Mining o/p		(US\$m)	(235)	(4.9)	(13.8)	(22.4)	(28.2)	(36.0)	(35.3)	(35.0)	(31.1)	(19.9)	(6.8)	(1.2)	
Processing		(US\$m)	(142)	-	-	(15.1)	(16.3)	(16.3)	(16.3)	(16.3)	(16.3)	(16.3)	(16.3)	(12.9)	-
Tailings		(US\$m)	(0)	-	-	(0.0)	(0.0)	(0.0)	(0.0)	(0.0)	(0.0)	(0.0)	(0.0)	(0.0)	-
Refinery		(US\$m)	(2)	-	-	(0.2)	(0.3)	(0.3)	(0.3)	(0.3)	(0.3)	(0.3)	(0.2)	(0.2)	-
G&A		(US\$m)	(38)	-	-	(4.6)	(4.6)	(4.6)	(4.6)	(4.6)	(4.6)	(4.6)	(3.4)	(2.7)	-
Contingency (Mining o/p only)		(US\$m)	(6)	-	-	(0.6)	(0.8)	(1.0)	(0.9)	(0.9)	(0.8)	(0.5)	(0.2)	` -	-
Terminal Benefits Liability		(US\$m)	(1)	-	-	` -	` -	. ,	` -	` -	` -	` -	` _	(0.9)	-
Subtotal operating costs		(US\$m)	(424)	(4.9)	(13.8)	(42.9)	(50.2)	(58.2)	(57.4)	(57.2)	(53.2)	(41.7)	(27.0)	(17.8)	-
Royalty		(US\$m)	(23)	-	-	(2.1)	(2.6)	(3.0)	(3.1)	(3.7)	(3.6)	(3.1)	(1.4)	(0.8)	-
Total operating costs		(US\$m)	(448)	(4.9)	(13.8)	(45.1)	(52.8)	(61.2)	(60.5)	(60.9)	(56.8)	(44.8)	(28.4)	(18.7)	
Operating Profit - EBITDA		(US\$m)	335	(4.9)	(13.8)	26.2	34.4	37.2	43.9	62.1	62.5	59.4	18.7	9.5	-
Corporate Income Tax		(004)		(,	(1010)					*					
Profit tax		(US\$m)	(63)	-	-	-	(1.1)	(2.7)	(8.6)	(13.7)	(14.2)	(15.0)	(5.0)	(2.3)	_
Net Profit		(US\$m)	273	(4.9)	(13.8)	26.2	33.3	34.5	35.3	48.4	48.3	44.4	13.7	7.2	_
Working Capital Movement		(004)		(114)	(1010)										
Working Capital		(US\$m)	(0)	0.4	0.7	0.1	0.1	0.4	(0.2)	(0.5)	(0.2)	(0.6)	0.3	(0.1)	(0.3)
Capital Expenditure		(Ο Ο Φίτι)	(0)	0.7	0.7	0.1	0.1	0.4	(0.2)	(0.0)	(0.2)	(3.0)	0.0	(3.1)	(0.0)
Project Capital Expenditure		(US\$m)	(108.1)	(24.8)	(66.4)	(0.2)	(4.1)	(0.5)	(0.2)	(0.3)	(0.0)	(0.1)	-	(11.5)	
Sustaining Capital Expenditure		(US\$m)	(10.5)	(24.0)	(00.4)	(0.2)	(4.1)	(0.5)	(5.8)	(0.3)	(0.0)	(0.1)	-	(11.5)	-
Total Capital Expenditure		(US\$III)	(10.5) (118.6)	(24.8)	(66.4)	(0.2)	(8.4)	(0.5)	(6.0)	(0.1) ( <b>0.4)</b>	(0.3) ( <b>0.4)</b>	(0.1)	-	(11.5)	_
Net Free Cash (Post-tax)		(US\$m)	154	(29.3)	(79.5)	26.1	25.1	34.3	29.0	47.5	47.7	43.8	14.0	(4.5)	(0.3)
Cumulative NFC (Post-tax)		(US\$m)	- 154	(29.3)	(108.8)	(82.7)	(57.6)	(23.3)	5.7	53.2	100.9	144.7	158.7	154.2	153.9
Net Free Cash (Pre-tax)		(US\$m)	216	(29.3)	(79.5)	26.1	26.2	37.0	37.6	61.2	61.9	58.8	18.9	(2.2)	(0.3)
Net Free Cash (Pre-tax)		(11660)	210	(29.3)	(19.5)	20.1	20.2	37.0	37.0	01.2	61.9	30.0	10.9	(2.2)	(0.3)